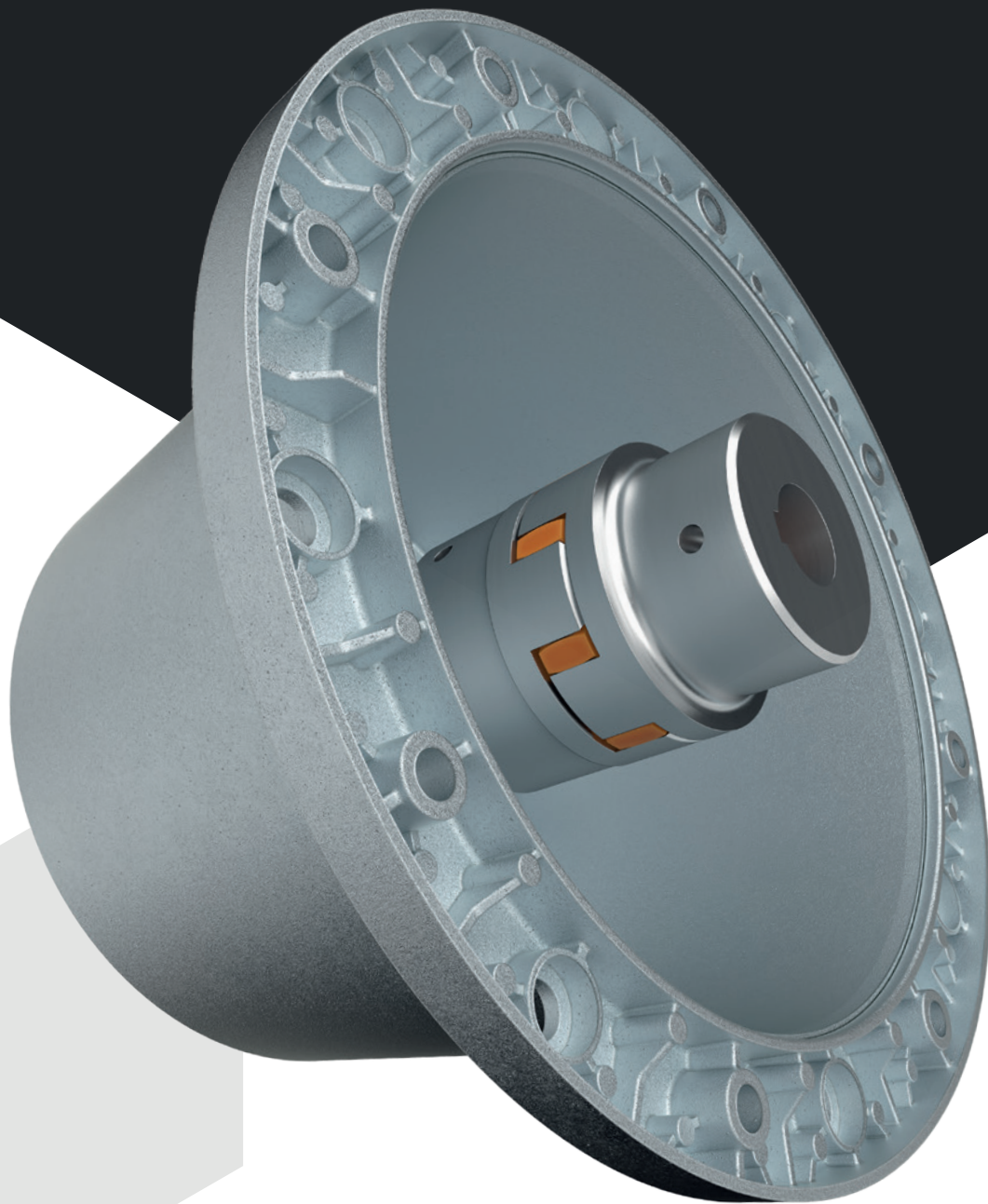


Made for Motion



Hydraulic components

Bellhousings
Damping elements
Cooling systems
Oil tanks

2026/27
www.ktr.com



Quality signed and sealed



Certificates

Highest quality is our standard. That is why we have our products and processes certified by independent bodies.

Product certificates

Our drive components dispose of approvals from leading classification societies (DNV, GL, ABS) for maritime applications as well as ATEX and UKEX certifications for use in potentially hazardous areas.

Quality management

Being one of the first companies in the field of drive technology, KTR has been certified in accordance with ISO 9001 since 1993 already.. Our environmental management complies with ISO 14001.

Assembly instructions

Properly assembled - long service life. Correct assembly is decisive for the operativeness and service life of our products. Our detailed assembly instructions guide you step by step through the process supporting you to avoid errors. Observe all safety instructions.

Have you misplaced the assembly instructions? No problem. Download all assembly instructions from our website free of charge. After selecting the product and the preferred language, all available documents will be clearly displayed to you.

Order 24/7 – easily and transparently

Registered customers can place orders in our online shop around the clock benefitting from numerous functions. Check availabilities in real time, track your shipments and download all documents as pdf.



Your benefits

- Subassemblies configurator for complete couplings
- Tracking of shipments (track & trace)
- Download of order confirmations and invoices
- Direct reference to offers and contracts



DID YOU KNOW ...

that couplings, hydraulic components and coolers are part of our scope of supply, too?
Details are available at ktr.com.



POSSIBLE COMBINATIONS

Our brake systems can be combined with our drive components.

Perfect in Combination with our
COUPLINGS





Drive technology and
shaft connections

Brake systems

Cooling systems

Hydraulic components



**KTR worldwide – Our worldwide
locations for quality and service.**

- Headquarters (Rheine / Germany)
- 24 subsidiaries
- 90 sales partners
- More than 1,200 employees worldwide

KTR Systems - Solutions across industries for a global market.

As a future-oriented and innovative knowledge partner for our customers, we are actively shaping the technological future. By consciously responding to the needs of our customers and a profound understanding of their technology, we are able to develop solutions across all industries. We always strive for excellence and optimise existing approaches. And that since 1959.

PART OF EXCELLENCE

Our philosophy of "PART OF EXCELLENCE" is reflected in every single component and service we provide. With our expertise and innovation, we achieve top performance together with our customers. With over 500 employees at its headquarters in Rheine, more than 1,200 employees worldwide, 24 subsidiaries and over 90 sales partners, KTR is at home in industrial markets on every continent. **As a leading manufacturer of high-quality drive technology, brake and cooling systems as well as hydraulic components**, KTR is a reliable partner for all companies that want to keep moving. As a leading expert in these fields, we take pride in offering our versatile solutions in the following industry:



Wherever motion is essential, we have the right answer.

Drive technology and shaft connections



Mechanical components are and will remain essential in drive technology. The industry's demands on components grow continuously: energy efficiency, power density, ease of servicing and electrification. Our portfolio includes couplings and torque limiters, clamping sets and universal joints as well as torque measuring shafts.



Brake systems



Our hydraulic and electromechanical brake systems are globally used in various industries. Customer preference and parameters of the application decide upon the selection of the right brake.



Hydraulic components



For almost 50 years we have provided the industry with a continuously growing range of hydraulic components from our in-house development and manufacturing: accurate selection, high-quality processing, quick availability.



Cooling systems



As a customised product or standard solution, multimediate or oil/air cooler, for mobile machines or stationary hydraulics, optionally available as a marine or ATEX version, powerful and efficient.



PART OF EXCELLENCE



Energy



Construction machinery



Agriculture



Oil & Gas



Automation



Machine Tools



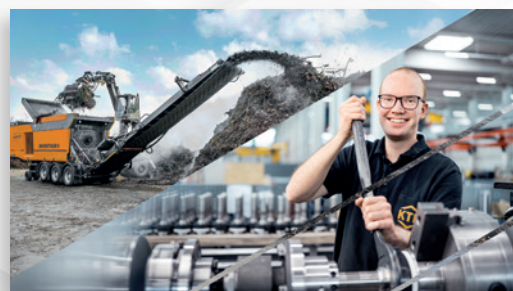
Hydraulics



Gearboxes



Transportation



Recycling

SUMMARY OF PRODUCTS/INDUSTRIES

WIND POWER	Gearless wind turbines	Wind turbines	Local power grids	CONSTRUCTION AND AGRICULTURAL MACHINERY	Excavators	Road rollers	Crushers	Combine harvesters	Tank spreaders	PUMPS AND COMPRESSORS	Compressors	Pumps	Cooling towers	INDOOR MATERIALS HANDLING	Conveying and storage	Food processing machinery	Packaging machinery
																	

HYDRAULICS

Bellhousings and accessories

Bellhousings	■	■									■	■					
Damping rings	■	■										■					
Foot flanges	■	■															
Mounting flange and gaskets	■	■															
Damping element	■	■															
Elastic flange	■	■															
Damping ring	■	■															
Damping rods	■	■															

COOLING SYSTEMS

Oil-air coolers

OAC	■	■	■														
OPC																	

Oil-water coolers

PHE																	
TAK/TP																	

Accessories

TSC Temperature switch																	
Oil thermostat valve OTV																	

Combined coolers

MMC					■	■	■	■	■		■	■			■		■
-----	--	--	--	--	---	---	---	---	---	--	---	---	--	--	---	--	---

TANKS AND ACCESSORIES

Aluminium tank BAK	■	■	■														
Oil collecting groove RS-O NBR	■	■	■														
Steel tanks BSK/BNK/BEK/SBK/ Oil sump pans	■	■			■		■	■				■	■			■	■

TEMPERATURE CONTROL AND MONITORING

Temperature switch / controller	■	■	■														
Level and temperature switch	■	■	■														
El. level and temperature controller	■	■	■														
Tank heater	■	■	■														



A short touch of a button assists you when you are pressed for time.

All of us are familiar with this: During the selection stage the importance of hydraulic components is sometimes undervalued. Then you suddenly realize that the basis of power supply for the machine was left out of consideration - now a prompt reaction is essential. But even if you are pressed for time KTR is the right partner. Since with KTR many solutions require a touch of a button only.

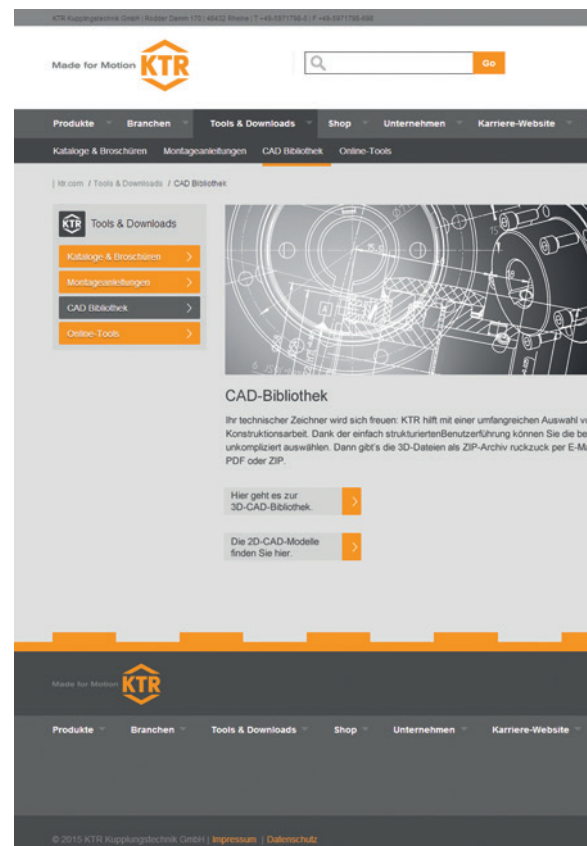
Support with designing: the 3D-SpaceCenter

Those who have no time to waste primarily have no time for errors. Since drawings are often made under deadline pressure, you should play safe. The best is to visit the KTR 3D-SpaceCenter. The Internet provides for an extensive choice of couplings and hydraulic components supporting you optimally with your designing work. A user guidance with a simple structure allows for a quick selection of the models required. The 3D files are sent to you by e-mail by return and free of charge. It is no longer necessary to revise a component. This will save a lot of time and efforts - and above all those errors that are unnecessary.

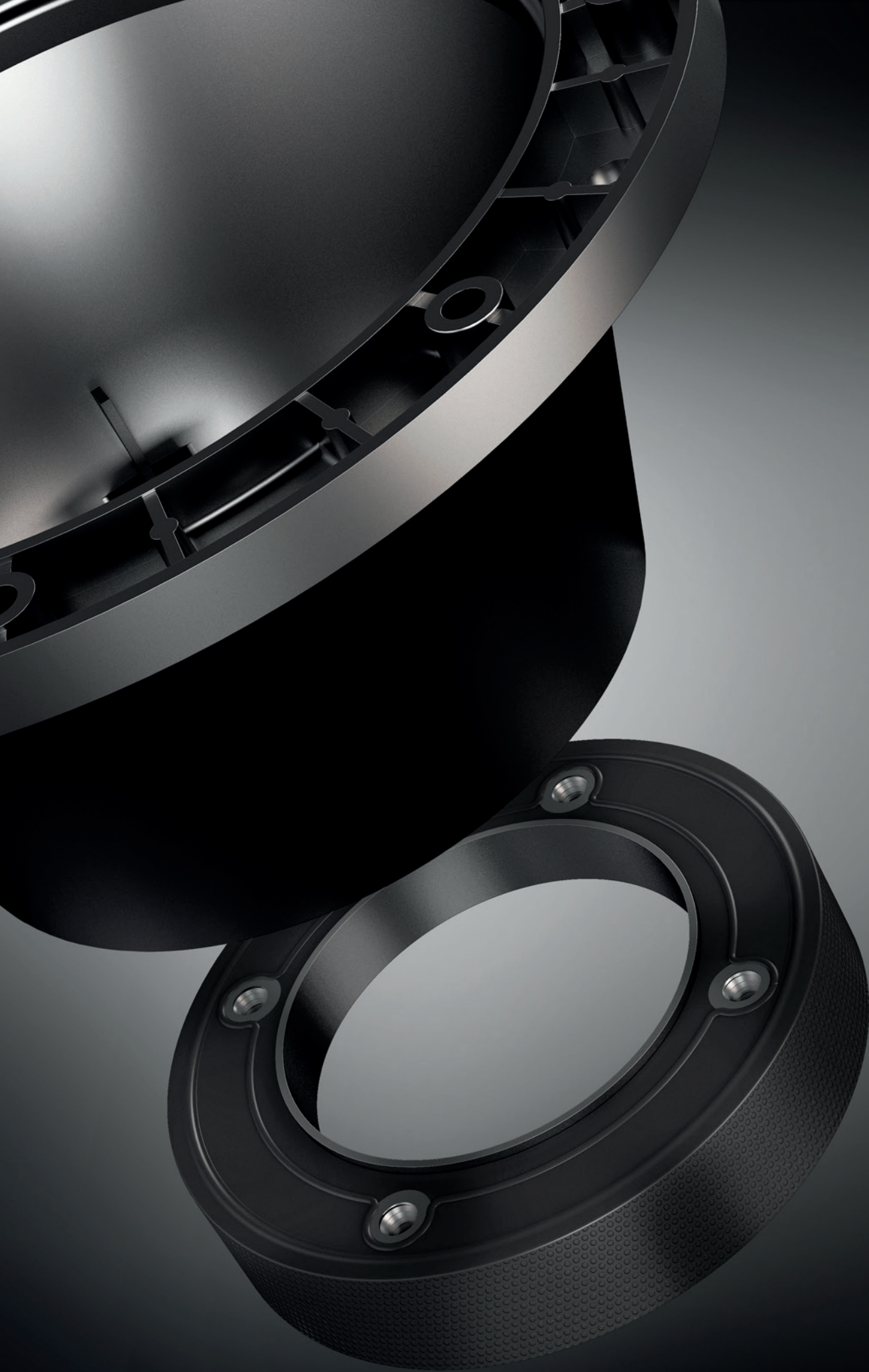


A matter of selection: the functional online configuration

A few clicks only will guide you to the aim: KTR is the only manufacturer of couplings providing for an extensive online selection program for hydraulic components. The operation is quite simple: First you define the pump manufacturer, type of pump and electric motor. In a matter of seconds the program provides a selection of suitable couplings and bellhousings. Depending on the application you can select extra components such as damping ring or foot flange. Afterwards the components selected can be displayed true to scale via Webviewer or as a PDF file. Having completed the selection, you can order your individual online offer or order the components required directly in the KTR shop. This is functional – taking pressure off the timetable.



www.ktr.com



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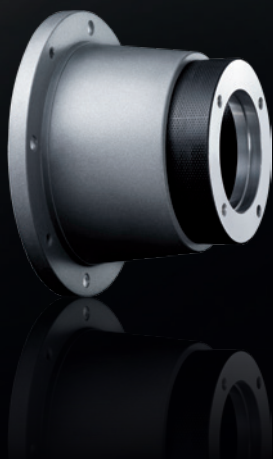
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Bellhousings



Coolers



Tanks

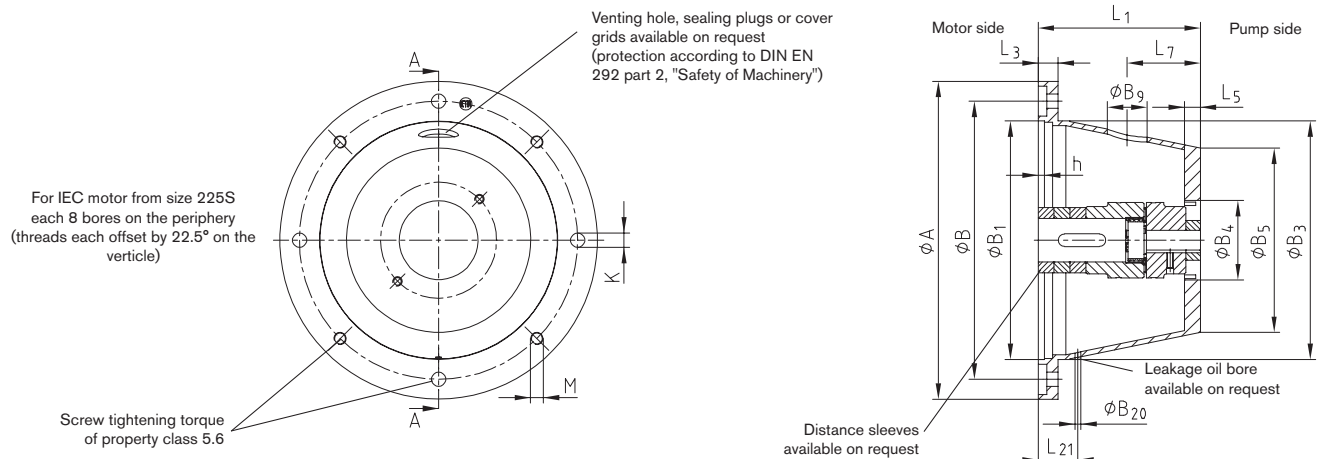
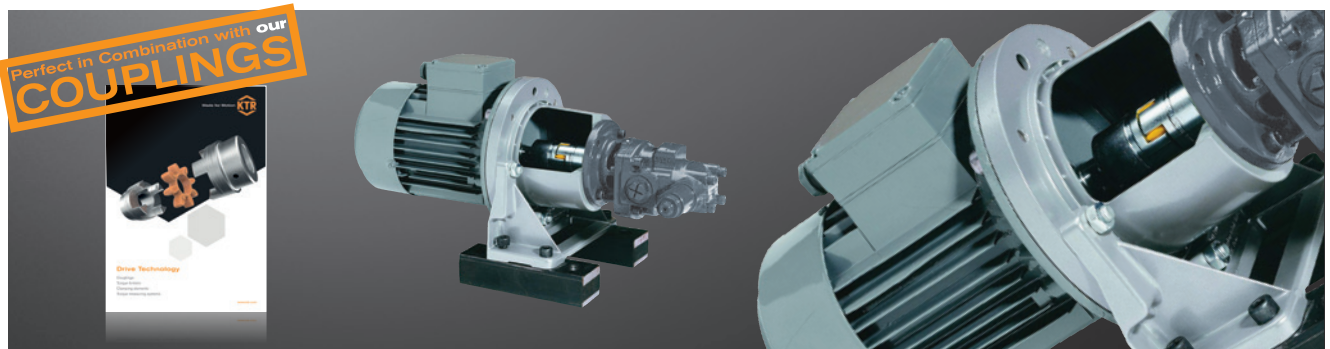


Tank heaters



BELLHOUSINGS HYDRAULIC COMPONENTS

Bell housings made of aluminium



Please specify in the order in case if the bellhousing is needed in an oilproof design (extra charge)!

Bell housings according to VDMA 24561 type A																				
IEC motor size (shaft end) d1 x l3	kW with n = 1500 rpm	Bellhousing size	Gasket DP size	Foot flange PTFE/PTFS	Dimensions [mm]											min.	Venting hole		Leakage oil bore	
					A	B	B1	B3	h	K	M	L1	L3	L5 1)	B5	B4	B9	L7	B20	L21
71 (14 x 30)	0.25	PK 160/5/..	160	160	160	130	110	110	4	9	M 8	80	13	8	105	29	25	33	7.5	28
	0.37	PL 160/5/..										90			102	29		38		
80 (19 x 40) 90S/90L (24 x 50)	0.55	PK 200/3/..	200	200	200	165	130	145	4	11	M 10	100	16	12	124	40	36	43	7.5	36
	0.75	PL 200/3/..										110			140	37		47		
	1.1	PL 200/8/..										124			143	40		60		
	1.5	PFL 200/6/..										140			180	47		62		
100L/112M (28 x 60)	2.2	PK 250/6/..	250	250	250	215	180	190	5	14	M 12	120	19	12	177	49	40	54	7.5	43
		PL 250/3/..										124			180	47		52		
		PL 250/6/..										135			180	58		57		
	3	PL 250/4/..										148			180	56		64		
		PFL 250/18/..										175			250	75		77		
	4	PK 300/5/..										144			205	57		63		
132S/132M (38 x 80)	5.5	PL 300/15/..	300	300	300	265	230	234	5	14	M 12	150	20	15	221	78	50	66	7.5	45
	7.5	PK 300/4/..										155			205	56		68		
		PL 300/4/..										168			220	57		74		
		PL 300/7/..										196			220	57		84		
160M/160L (42 x 110) 180M/180L (48 x 110)	11	PK 350/4/..	350	350	350	300	250	260	6	17	M 16	188	26	15	225	59	50	82	7.5	51
	15	PK 350/6/..										204			256	56		87		
	18.5	PK 350/10/..										228			248	97		102		
	22	PL 350/7/..										256			255	88		115		
200L (55 x 110)	30	PK 400/4/..	400	400	400	350	300	300	6	17	M 16	204	26	20	230	75	50	92	7.5	51
		PK 400/5/..										228			279	95		104		
		PL 400/5/..										256			290	97		118		
		PK 450/2/..										234			280			107		
225S/225M (60 x 140)	37	PK 450/3/..	450	450	450	400	350	350	6	17	M 16	262	26	20	315	97	50	121	7.5	51
	45	PL 450/3/..										285			325			133		
	55	PL 550/8/..										248			340	97		116		
		PL 550/1/..										265			360	120		125		
250M (65 x 140) 280S/280M (75 x 140)	75	PK 550/3/..	550	550	550	500	450	450 2)	6	17	M 16	275	26	25	340	97	50	130	7.5	51
	90	PL 550/3/..										295			360	123		140		
		PL 550/2/..										315			400	150		135		
		PK 660/2/..										310			410	120		147		
315S/315M (80 x 170)	132	PL 660/5/..	660	660	660	600	550	550 2)	7	22	M 20	330	32	30	400		50	157	7.5	60
	160	PL 660/2/..										343			490	174		163		
	200	PL 660/4/..										395			500	197		190		
		PK 800/1/..										370			500			135		
355L/400M (100 x 210)	355	PL 800/1/..	-	-	800	740	680	680 2)	10	22	M 20	370	40	36	500	148	50	135	7.5	70
	710	PK 800/3/..										395			487			160		

Other types of bellhousings																						
IEC motor size (shaft end) d ₁ x l ₃	kW with n = 1500 rpm	Bellhousing size	Gasket DP size	Foot flange PTFL/ PTFS *)	Dimensions [mm]																	
					A	B	B1	B3	h	K	M	L ₁	L ₃	L ₅ ¹⁾	B5	min. B4	Venting hole		Leakage oil bore			
																	B9	L ₇	B20	L ₂₁		
71	0.25	PFK 160/6/..	160	160	160	130	110	110	4	9	M 8	79	13	13	140	30	25	35	7.5	28		
(14 x 30)	0.37	PFL 160/6/..										101				60	46					
80	0.55	PL 200/11/..	200	200	200	165	130	145	4	11	M 10	55	16	12	144	97	10	18	7.5	36		
(19 x 40)	0.75	PK 200/13/..										152				58	36	71				
90S/90L	1.1	PFK 200/24/..										148				175	114	36			80	
(24 x 50)	1.5	PK 200/30/..										79				142	78	25			30	
100L/112M	2.2	PK 250/13/..	250	250	250	215	180	190	5	14	M 12	159	19	12	186	77	40	69	7.5	43		
(28 x 60)	3	PL 250/15/..										79				187	97	20			29	
	4	PK 250/17/..										100				18	74	40			39	
132S/132M	5.5	PK 300/8/..	300	300	300	265	230	234	5	14	M 12	110	20	15	225	95	40	45	7.5	45		
		PL 300/9/..										99				97	40	37				
		PL 300/13/..										210				57	95	95				
		PK 300/15/..										138				56	57					
160M/160L	11	PK 350/8/..	350	350	350	300	250	260	6	17	M 16	204	25	15	259	53		90	7.5	51		
(42 x 110)	15	PL 350/11/..										146				26	18	252			92	60
180M/180L	18.5	PK 350/18/..										159				26	15	244			89	67
(48 x 110)	22	PL 350/18/..										184				25	16	252			79	80
200L	30	PK 400/12/..	400	400	400	350	300	300	6	17	M 16	170	25	20	260	95	50	75	7.5	51		
(55 x 110)																						
225S/225M	37	PL 450/5/..	450	450	450	400	350	350	6	17	M 16	185	25	20	325	120		83	7.5	51		
		PK 450/6/..										176			26	259	98	80				
		PFL 450/9/..										253			25	370	137	116				
		PK 450/12/..										204			26	260	97	90				
250M (65x140)	55	PK 550/4/..	550	550	550	500	450	450 ²⁾	6	17	M 16	190/192	26	25	355	129		88	7.5	51		
280S/280M	75	PL 550/4/..										207			26	330	124	96				
(75 x 140)	90	PK 550/8/..										217			340	97	100					
315S/315M	110-160	PK 660/3/..	660	660	660	600	550	550 ²⁾	8	22	M 20	247	32	30	465	122	50	115	7.5	60		
355L/400M	355-710	PK 800/1/..	-	-	800	740	680	680 ²⁾	8	22	M 20	335	40	36	520	149	50	140	7.5	70		

Venting hole and sealing plugs available on request.
(Protection according to DIN EN 292 part 2, „Safety of Machinery“)

Please specify in the order in case if the bellhousing is needed in an oilproof design (extra charge)!

¹⁾ Bottom of pot does not consist of solid material → ribbed

²⁾ Passing from dimension B₃ to flange radius R = 5

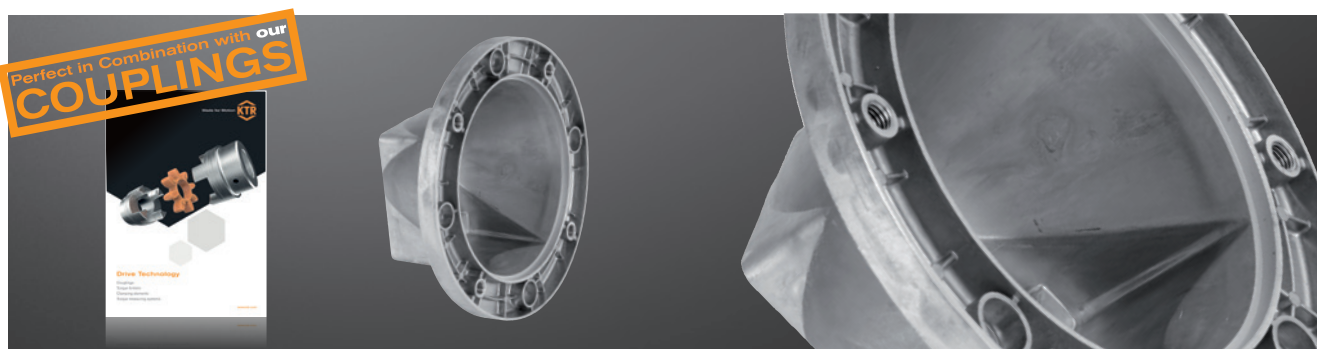
*) For vertical resp. lateral mounting on the tank, gaskets (type DP, see page 25) are available. For the detailed order designation refer to our PC/Internet selection program or specify the IEC motor size and detailed pump type for selection. If venting holes resp. leakage oil bores are required, please specify in your order.

Ordering example:	PL	PK	P	450	3	8
	Bellhousing type, long	Bellhousing type, short	Former bellhousing type	Flange diameter of IEC Motor	Serial model code	In-house modifica- tion code

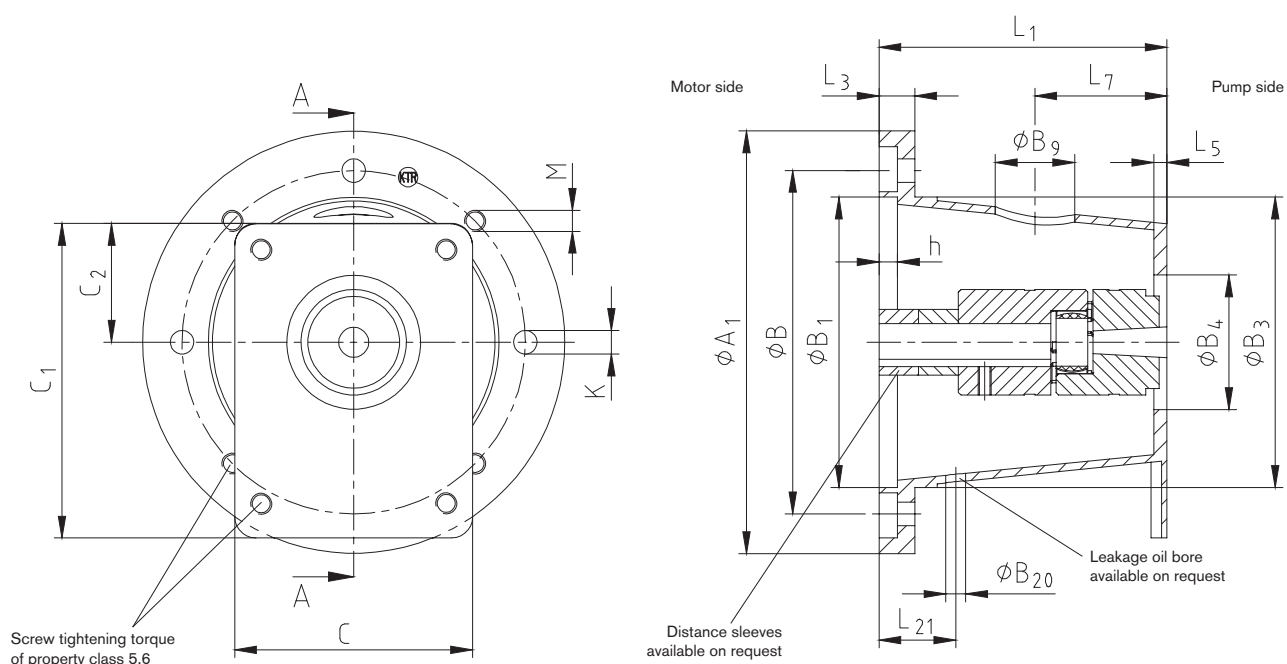
BELLHOUSINGS

HYDRAULIC COMPONENTS

Bellhousings with rectangular flanges



Bellhousings with rectangular flanges



Please specify in the order in case if the bellhousing is needed in an oilproof design (extra charge)!

Bell housings made of aluminium with rectangular flanges																						
IEC motor size	kW with n = 1500 rpm	Bellhousing size	Gasket DP size	Foot flange PTFL/PTFS	Dimensions [mm]																	
					A1	B	B1	B3	h	K	M	L ₁	L ₃	L ₅	C	C1	C2	min.	Venting hole		Leakage oil bore	
																			B9	L ₇	B20	L ₂₁
71	0.25	PL 160/1/..	160	160	160	130	110	110	4	9	M 8	70	13	8	70	91	35	20	16	27	7.5	28
	0.37	PL 160/4/..										110							50			
		PK 160/4/..										95							43			
80 90S/90L	0.55	PL 200/1/..	200	200	200	165	130	145	4	11	M 10	90	16	12	70	91	35	22	25	37	7.5	36
	- 1.5	PL 200/2/..										100								42		
		PL 250/1/..										110								45		
100L/112M	2.2	PL 250/1/..	250	250	250	215	180	190	5	14	M 12	110	18	12	90	120	45	22	36	45	7.5	43
	3	PL 250/2/..										115								47		
	4	PL 250/7/..										125								52		
132S/132M	5.5	PL 300/1/..	300	300	300	265	230	234	5	14	M 12	132	20	15	120	150	53	33	50	56	7.5	45
	7.5	PK 300/2/..										137								59		
160M/160L 180M/180L	11	PL 350/1/..	350	350	350	300	250	260	6	18	M 16	171	26	15	120	156	59	33	50	73	7.5	51
	- 22	PL 350/2/..										181								78		

If venting holes resp. leakage oil bores are required, please specify in your order.

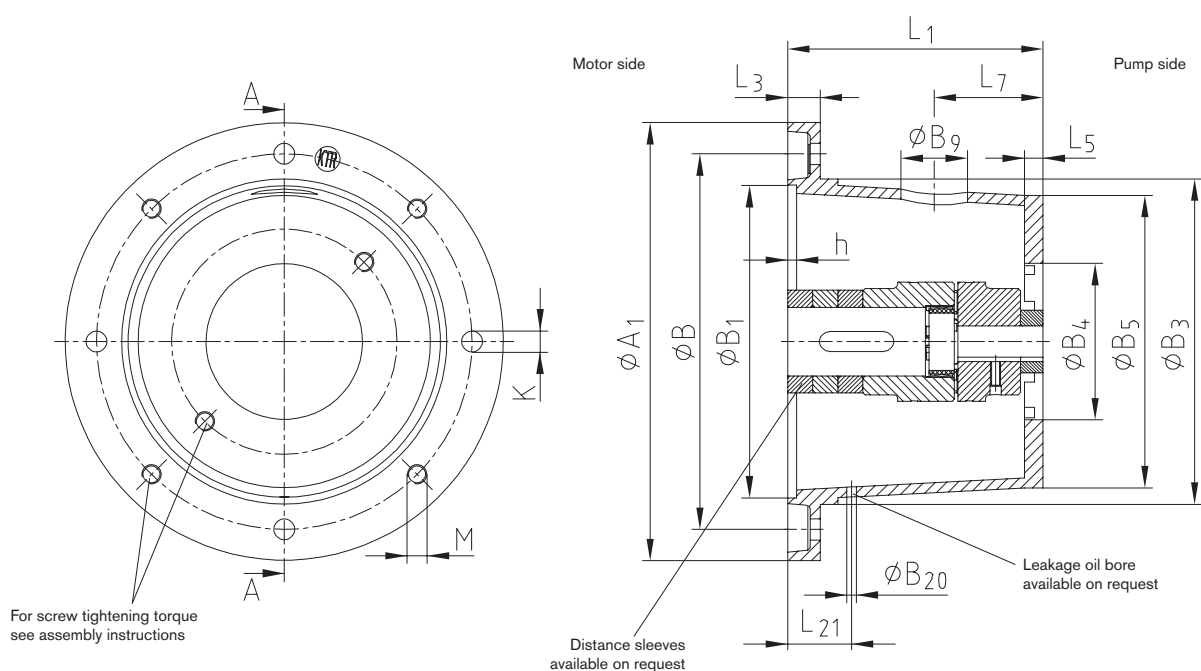
Ordering example:	PL	PK	250	2	8
	Bellhousing type, long	Bellhousing type, short	Flange diameter of IEC motor	Serial model code	In-house modification code

BELLHOUSINGS HYDRAULIC COMPONENTS

Bell housings type PG made of cast iron



Bell housings made of cast iron (type PG)



Please specify in the order in case if the bellhousing is needed in an oilproof design (extra charge)!

Bell housings made of cast iron																				
IEC motor size	kW with n = 1500 rpm	Bellhousing size	Gasket DP size	Foot flange PTFL/ PTFS	Dimensions [mm]															
					A1	B	B1	B3	h	K	M	L ₁	L ₃	L ₅	B5	min. B4	Venting hole		Leakage oil bore	
																	B9	L7	B20	L21
80	0.55-0.75	PG 200/3/..	200	200	200	165	130	145	7	11	M 10	110	16	12	150	32	36	47	7.5	36
90S/90L	1.1-1.5																			
132S/132M	5.5	PG 300/5/..	300	300	300	265	230	234	5	14	M 12	144	20	15	215	30	50	63	7.5	45
160M/160L	7.5	PG 350/4/..										188			242			82		
180M/180L	11-22	PG 350/6/..	350	350	350	300	250	260	7	17	M 16	204	26	15	235	76	50	87	7.5	51
180M/180L		PG 350/7/..										256			242	96		115		
		PG 400/2/..										256			280			118		
200L	30	PG 400/4/..	400	400	400	350	300	300	7	17	M 16	204	26	20	260	97	50	92	7.5	51
		PG 400/5/..										228			280			104		
225S/225M	37	PG 450/2/..										234		24	289	97		107		
	45	PG 450/3/..	450	450	450	400	350	350	7	17	M 16	262	26	20	315	91	50	121	7.5	51
250M	55, 75	PG 550/1/..										265			360			125		
280S/280M	90	PG 550/8/..	550	550	550	500	450	450	7	17	M 16	248	26	25	349	97	50	116	7.5	51
315S/315M	110-160	PG 660/3/..	660	660	660	600	550	550	8	22	M 20	279	32	33	425	119	50	117	7.5	60
		PG 660/5/..										330						157		
355L	355-680	PG 800/1/..			800	740	680	680	10	22	M 20	370			600					
400M	560-710	PG 1000/19/..	-	-	1000	940	880	801				410	40	30	600	149	50	135	7.5	70

If venting holes resp. leakage oil bores are required, please specify in your order.

Ordering example:	PG	250	1	4
	Bellhousing type made of cast iron	Flange diameter of IEC motor	Serial model code	In-house modification code

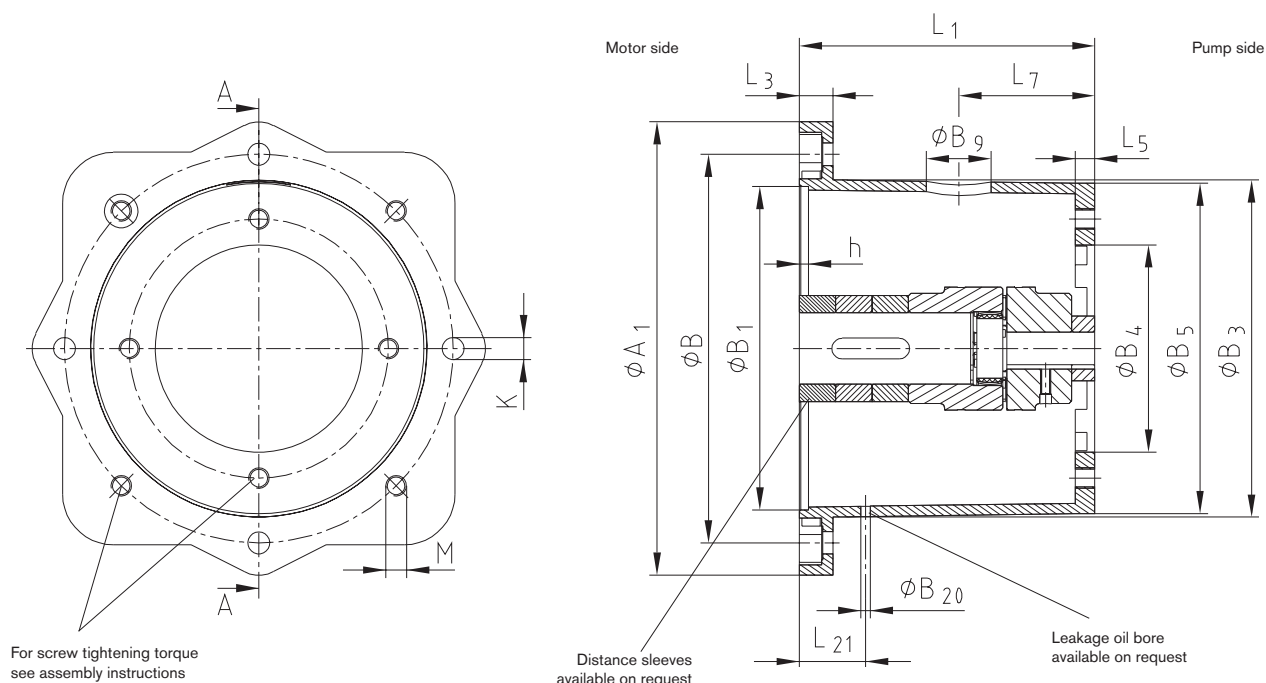
BELLHOUSINGS

HYDRAULIC COMPONENTS

Bellhousings type PSG made of cast iron for servo motors



Bellhousings made of cast iron for servo motors (type PSG)



Please specify in the order in case if the bellhousing is needed in an oilproof design (extra charge)!

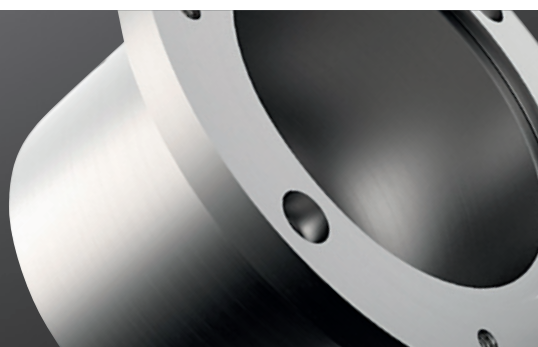
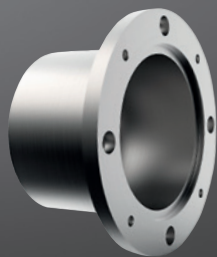
Bellhousings made of cast iron for servo motors																			
	Bellhousing size	Gasket DP size	Foot flange PTFL/PTFS	Dimensions [mm]															
				A1	B	B1	B3	h	K	M	L ₁	L ₃	L ₅	B5	min.	Venting hole		Leakage oil bore	
	PSG 200/1/..	200	200	200	165	130	145	7	11	M 10	124	16	12	170	55	36	60	7.5	36
	PSG 250/1/..	250	250	250	215	180	190	7	13.5	M 12	175	19	12	225	70	40	77	7.5	43
For servo and IEC motors	PSG 250/2/..	250	250	250	215	180	190	7	13.5	M 12	155	19	14	180	69	40	65	7.5	43
	PSG 350/10/..	350	350	350	300	250	260	7	17.5	M 16	228	26	17	255	95	50	102	7.5	51
	PSG 350/16/..	350	350	350	300	250	260	7	17.5	M 16	204	26	17	350	120	50	87	7.5	51

If venting holes resp. leakage oil bores are required, please specify in your order.

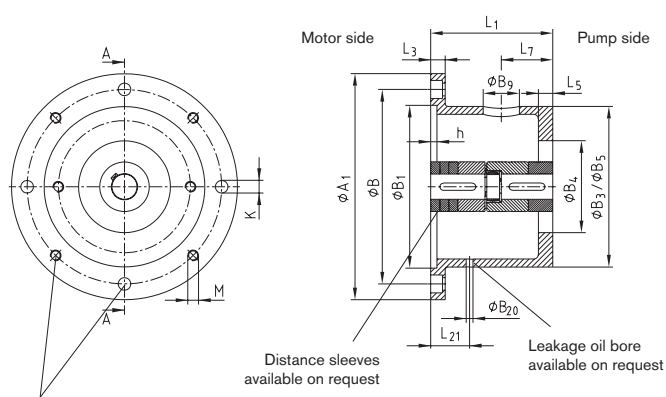
Ordering example:	PSG	250	1	4
	Bellhousing type for servo drives	Flange diameter of IEC motor	Serial model code	In-house modification code

BELLHOUSINGS HYDRAULIC COMPONENTS

Bell housings type PS made of steel for IEC- and servo motors

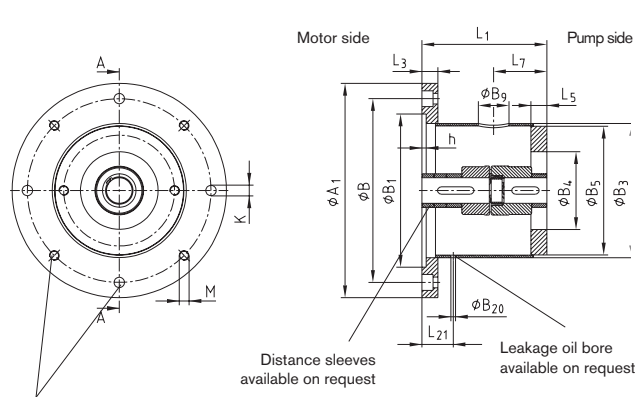


Bell housings type PS made of steel for IEC- and servo motors



For screw tightening torque see assembly instructions

Bellhousing size 160 - 300



For screw tightening torque see assembly instructions

Bellhousing size 350 - 660

For IEC motor from size 225S/225M each 8 tapped holes and through holes on the periphery (thread each offset by 22.5° on the verticle)

Please specify in the order in case if the bellhousing is needed in an oilproof design (extra charge)! Other variants on request.

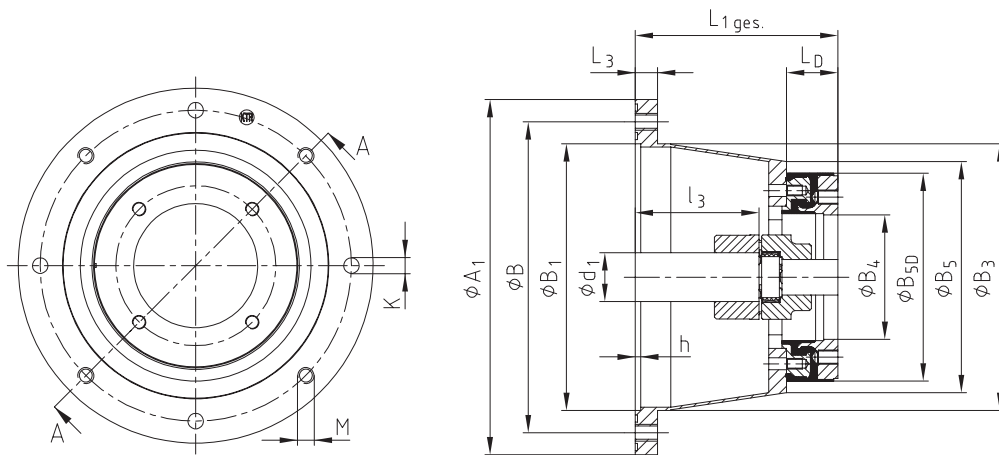
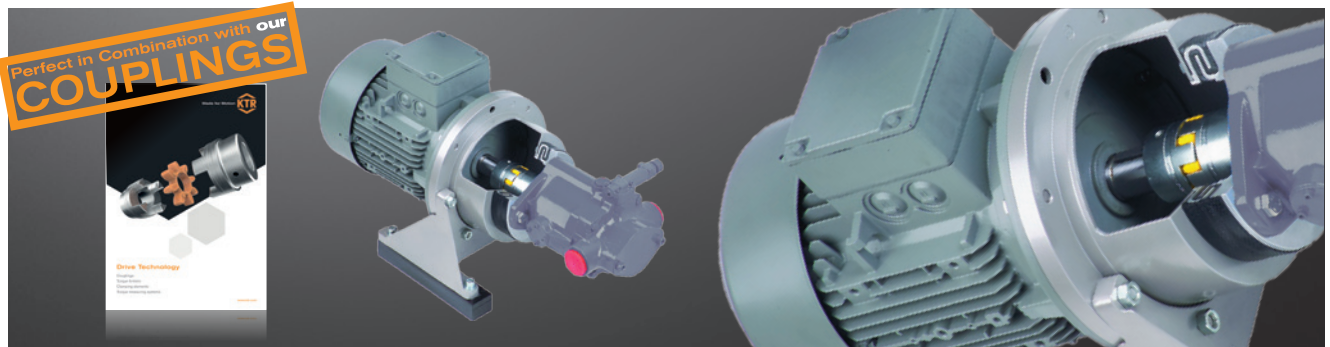
Bell housings made of steel for IEC motors																							
IEC motor size (shaft end) d ₁ x l ₃	kW with n = 1500 rpm	Bellhousing size	Gasket DP size	Foot flange PTFL/ PTFS)*	Dimensions [mm]																		
					A1	B	B1	B3	h	K	M	L ₁	L ₃	L ₅	B5	min.	Venting hole		Leakage oil bore				
																	B9	L ₇	B20	L ₂₁			
80	0.55	PS 200/2/..	200	200	200	165	130	144	4	11	M 10	100	16	12	144	-	36	43	7.5	64			
90S/90L	0.75	PS 200/8/..										110						47		74			
100L/112M (28x60)	2.2 3 4	PS 250/5/..	250	250	250	215	180	189	5	14	M 12	120	19	12	179	-	40	54	7.5	77			
		PS 250/3/..										124						52		81			
		PS 250/6/..										135						57		92			
		PS 250/10/..										148						64		105			
132S/132M (38x80)	5.5	PS 300/4/..	300	300	300	265	230	233	5	14	M 12	155	20	15	233	-	50	68	7.5	110			
	7.5	PS 300/3/..										168						74		123			
		PS 300/6/..										196						84		163			
160M/180L	11-22	PS 350/24/..	350	350	350	300	250	220	6	17	M 16	256	26	26	255	-	20	115	7.5	206			
225S/225M	37-45	PS 450/17/..	450	450	450	400	350	274	6	17	M 16	285	26	26	259	-	50	133	7.5	239			
250M (65x140)	55	PS 550/3/..	550	550	550	500	450	407	6	17	M 16	265	26	26	385		50	130	7.5	228			
280S/280M	75	PS 550/2/..										295						140		248			
(75x140)	90	PS 550../..										315						135		268			
315S/315M (80x170)	110	PS 660/3/..	660	660	660	600	550	407	8	22	M 20	310	28	28	385		50	147	7.5	253			
	up to	PS 660/2/..										343						28		28	435	163	290
	200	PS 660/4/..										395						30		30	485	190	338
315S/315M	160	PS 660/5/..	660	660	660	600	550	550	8	22	M 20	330	32	33	425	119	50	157	7.5	60			

If venting holes resp. leakage oil bores are required, please specify in your order.

Ordering example:	PS	250	3	2
	Bellhousing type steel	Flange diameter of IEC motor	Serial model code	In-house modification code

DAMPING RINGS HYDRAULIC COMPONENTS

Damping rings in combination with bellhousings



For IEC motor from size 225S/225M each 8 tapped holes and through holes on the periphery (thread each offset by 22.5° on the verticle)

Please specify in your order if the bellhousing has to be supplied with or without venting hole respectively leakage oil bore.
For dimensions see page 14 and 15.

Please specify in the order in case if the bellhousing is needed in an oilproof design (extra charge)!

Damping rings D in combination with bellhousings ¹⁾																		
IEC motor size (shaft end) d ₁ x l ₃	kW with n = 1500 rpm	Bellhousing size	Damping ring size	Foot flange size	Dimensions [mm]													
					A1	B	B1	L ₁ total	L ₃	K	M	h	L _D	B3	B4		B5	B5D
90S/90L (24 x 50)	1.1	PL 200/11/..	D150/..	PTFL 200	200	165	130	100	16	11	M 10	4	45	145	18	83	145	148
	1.5	PK 200/30/..						124										
100L/112M (28 x 60)	2.2	PL 250/17/..	D 150/..	PTFL 250	250	215	180	145	18	14	M 12	5	45	190	18	83	187	148
	3	PK 250/15/..	D 190/..					124										
		PK 250/17/..						145							30	121		190
		PK 300/8/..						155									225	
		PL 300/9/..	D 150/..					144					45		18	83		148
		PK 300/15/..						183									231	
		PL 300/15/..						195										
		PK 300/8/..						155									225	
		PL 300/9/..	D 190/..	PTFL 300	300	265	230	144	20	14	M 12	5	45	234	30	121	231	190
		PK 300/15/..						183										
		PL 300/15/..						195										
		PK 300/8/..						168									225	
		PL 300/9/..	D 230/..					157					58		97	143		234
		PK 300/15/..						196									231	
		PL 300/15/..						208										
		PL 350/11/..						190	26								252	
		PK 350/18/..	D 150/..					204	26						18	83	244	148
		PL 350/18/..						229	25								252	
		PK 350/18/..	D 190/..	PTFL 350/PTFS 350	350	300	250	204	26	17	M 16	6		260	30	121	244	190
		PK 350/18/..						204										
		PL 350/18/..						229	25								252	
		PL 350/11/..						204	26								244	234
		PK 350/18/..	D 230/..					217										
		PL 350/18/..						242	25				58		97	143	244	234
																	252	

DAMPING RINGS

HYDRAULIC COMPONENTS

Damping rings in combination with bellhousings

Damping rings D in combination with bellhousings ¹⁾																	
IEC motor size (shaft end) d ₁ x l ₃	kW with n = 1500 rpm	Bellhousing size	Damping ring size	Foot flange size	Dimensions [mm]												
					A1	B	B1	L1 total	L3	K	M	h	L _D	B3	min.	max.	
160M/160L (42 x 110)	11	PL 350/11/...						204	26								
180M/180L	15	PK 350/18/...	D 260/..	PTFS 350	350	300	250	217	26	17	M 16	6	58	260	97	143	252
	18.5	PL 350/18/...						242	25								
		PK 400/12/...	D 190/..					215					45		30	121	190
(55 x 110)	30	PK 400/12/...	D 230/..	PTFS 400	400	350	300	228	25	17	M 16	6		300		143	260
		PK 400/12/...	D 260/..					228					58		97		264
		PL 450/5/94	D 190/..					230					45		30	121	325
		PK 450/12/94						249									190
		PL 450/5/96						243									325
225S/225M (60 x 140)	37	PK 450/6/96	D 230/..	PTFS 450	450	400	350	234	25	17	M 16	6	58		97	143	260
	45	PK 450/12/96	D 260/..					262									234
		PK 450/6/98						234								164	260
		PK 450/12/98						262									264
		PL 450/5/..	D 330/..					268					83		120	208	325
		PK 550/4/94						237									355
		PL 550/4/94	D 190/..					252					45		30	121	330
		PK 550/8/94						262									340
		PK 550/4/96						248									355
250M (65 x 140)	55	PL 550/4/96	D 230/..					265								143	330
		PK 550/8/96		PTFS 550	550	500	450	275	26	17	M 16	6	58	450	97		340
		PK 550/4/98						248									355
280S/280M (75 x 140)	75	PL 550/4/98	D 260/..					265								164	330
	90	PK 550/8/98						275									340
		PK 550/4/..						275									355
		PL 550/4/..	D 330/..					290					83		120	208	330
		PK 550/8/..						300									340
315S/315M (80 x 170) 315L	110	PK 660/3/98	D 260/..					310					58		97	164	500
(80 x 170)	132																264
(85 x 170)	160	PK 660/3/..	D 330/..	PTFS 660	660	600	550	330	32	22	M 20	8	83	550	120	208	500
	200																350

¹⁾ Preferred combinations with short bellhousings, other combinations on request (see page 15). Phone: +49 5971 798-0

* Passing from dimension B3 to flange radius R = 5

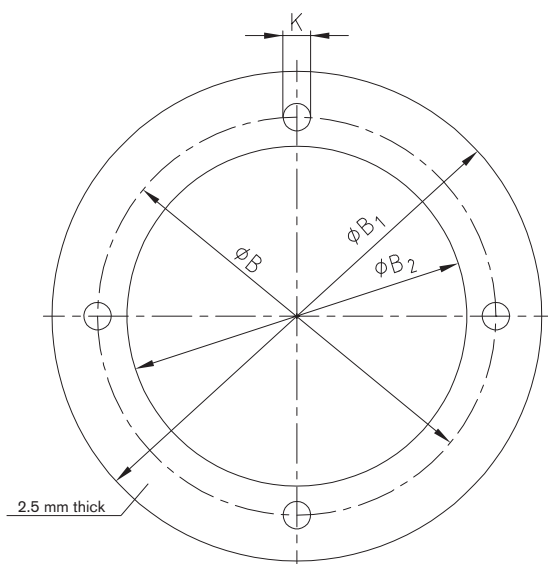
● Make sure your power pack provides for a separation of piping, e. g. by hoses or elastic flanges (see page 30).

● As another measure of noise reduction we recommend to use damping rods (from page 28) or DT/DTV rings (see page 27).

For the detailed order designation refer to our PC/Internet selection program or specify the IEC motor size and detailed pump type for selection.

Gasket type DP

Material: NBR



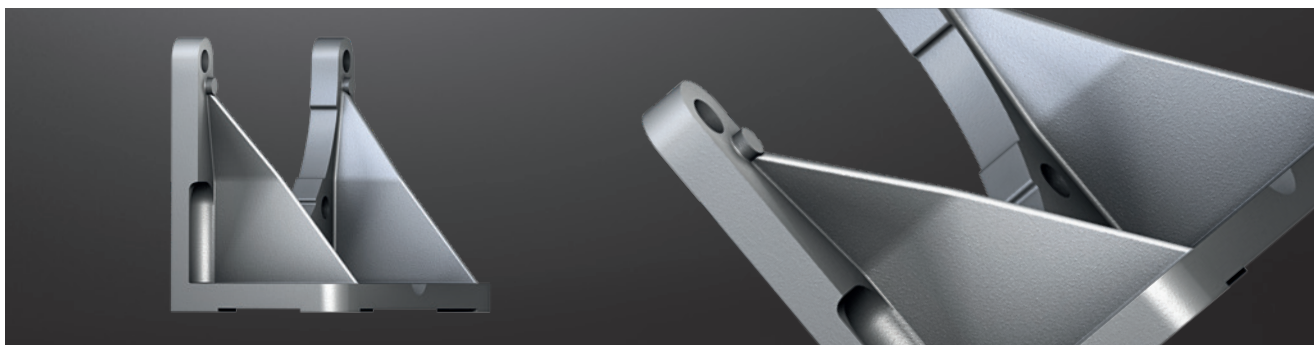
DP gaskets for bellhousings									
Size	Dimensions [mm]								
	B	B1	B2	T	T ₁	T ₂	T ₃	K	R
DP 160	130	160	111	—	—	—	—	4 x 9	—
DP 200	165	200	146	—	—	—	—	4 x 11	—
DP 250	215	250	191	—	—	—	—	4 x 13	—
DP 300	265	300	235	—	—	—	—	4 x 13	—
DP 350	300	350	261	—	—	—	—	4 x 17	—
DP 400	350	400	301	—	—	—	—	4 x 17	—
DP 450	400	450	351	—	—	—	—	4 x 17	—
DP 550	500	550	451	—	—	—	—	4 x 17	—

Ordering
example:

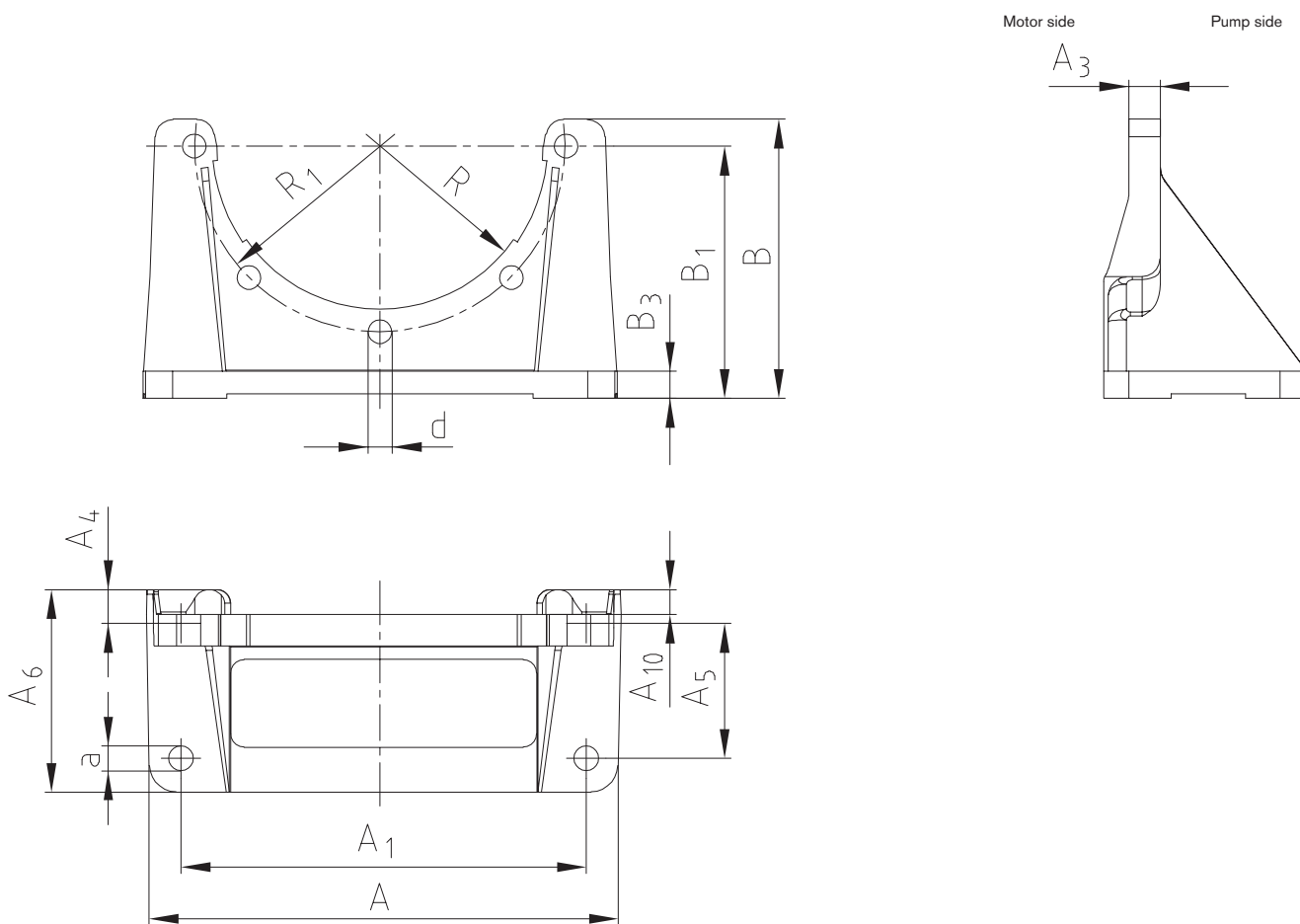
PL	PK	250	15	92	D	150	23
Bellhousing type, long	Bellhousing type, short	Flange diameter of IEC motor	Serial model code	In-house modifi- cation code	Damping ring	Size	In-house modifi- cation code

FOOT FLANGES TYPE PTFL HYDRAULIC COMPONENTS

Foot flange type PTFL



Foot flange type PTFL *



* according to VDMA standard 24561 part 1

Foot flange type PTFL made of aluminium (Al)															
Foot flange size	For bellhousing size	Dimensions [mm]													
		A	A1	A3	A6	A4	A5	A10	B	B1	B3	R	R1	d	a
PTFL 160	160	160	140	12	80	15	50	8	110	100	10	55	65	9	9
PTFL 200	200	210	180	14	90	15	60	11	124	112	12	72.5	82.5	11	11
PTFL 250	250	250	220	16	97	21	60	—	145	132	15	95	107.5	13	13
PTFL 300	300	290	260	18	116	20	80	—	175	160	18	117	132.5	13	13
PTFL 350	350	340	300	20	150	20	110	—	195	180	22	130	150	18	16

To reach the full loading capacity of foot flanges, all fastening holes must be screwed to the bellhousing.

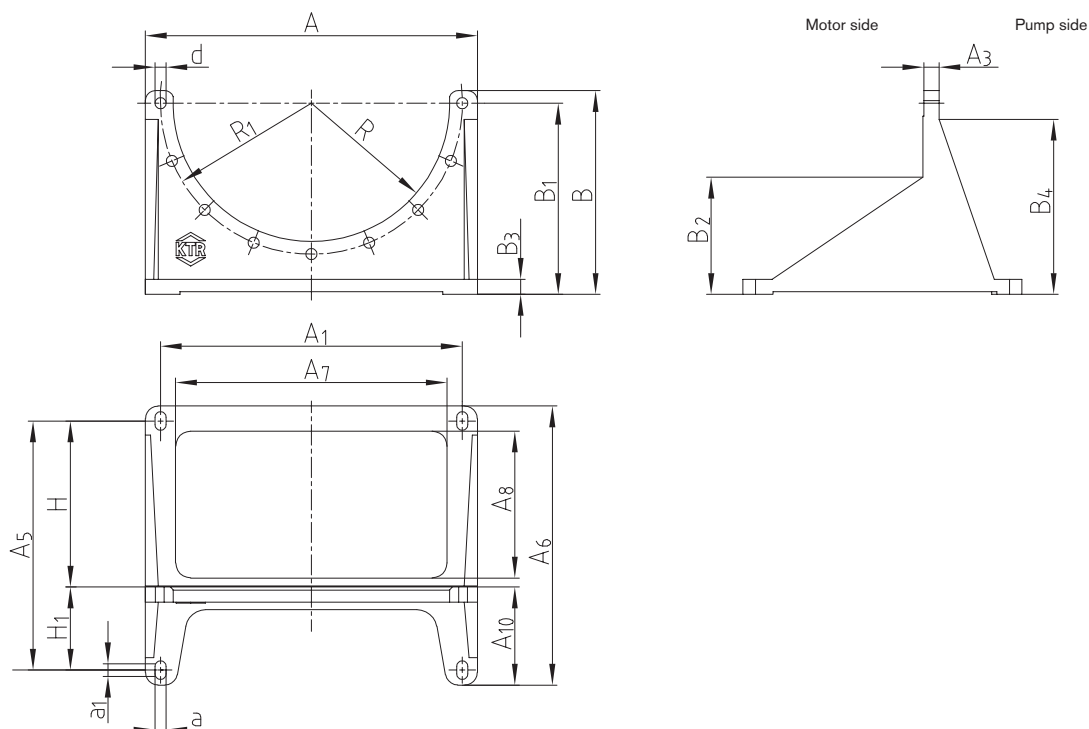
Ordering example:	PTFL	350	Al
	Foot flange type	Size	Material

FOOT FLANGES TYPE PTFS HYDRAULIC COMPONENTS

Foot flange type PTFS



Foot flange type PTFS *



* according to VDMA standard 24561 part 1

Foot flange type PTFS made of aluminium (Al)

Foot flange size	For bellhousing size	Dimensions [mm]																			
		A	A1	A3	A5	A6	A7	A8	A10	B	B1	B2	B3	B4	R	R ₁	a	a ₁	d	H	H ₁
PTFS 250	250	250	215	18	185	230	190	127	82	165	155	120	16	150	95	107.5	14	10	14	125	60
PTFS 300	300	300	265	20	225	270	240	152	92	200	185	149	19	184	117	132.5	14	10	14	150	75
PTFS 350	350	350	300	25	265	305	260	160	110	252	235	188	18	228	130	150	18	12	18	175	90
PTFS 400	400	400	350	20	300	350	300	185	125	277	260	193	20	241	150	175	18	12	18	200	100
PTFS 450	450	450	400	25	335	385	350	207	138	312	295	232	20	290	175	200	18	12	18	225	110

Foot flange type PTFS made of nodular iron (GJS)

Foot flange size	For bellhousing size	Dimensions [mm]																			
		A	A1	A3	A5	A6	A7	A8	A10	B	B1	B2	B3	B4	R	R ₁	a	a ₁	d	H	H ₁
PTFS 200 GGG	200	200	165	12	150	185	130	85	68	138	125	90	15	120	72.5	82.5	11	8	11.5	100	50
PTFS 250 GGG	250	250	215	17	185	230	190	—	82	165	155	120	15	150	95	107.5	14	10	14	125	60
PTFS 300 GGG	300	300	26	20	225	270	237	132	92	200	185	148	19	184	117	132.5	14	10	14	150	75
PTFS 350 GGG	350	350	300	20	265	305	260	160	110	252	235	193	22	232	130	150	18	12	18	175	90
PTFS 400 GGG	400	405	350	20	300	350	300	192	125	277	260	220	22	175	150	175	18	12	18	200	100
PTFS 450 GGG	450	450	400	25	335	385	350	214	138	312	295	234	22	290	175	200	18	12	18	225	110
PTFS 550 GGG	550	550	500	25	415	465	440	240	165	370	350	233	25	318	225	250	18	12	18	275	140
PTFS 660 GGG	660	660	600	30	495	555	540	292	195	405	380	233	30	348	275	300	22	15	22	330	165

PTFS 800 made of steel on request

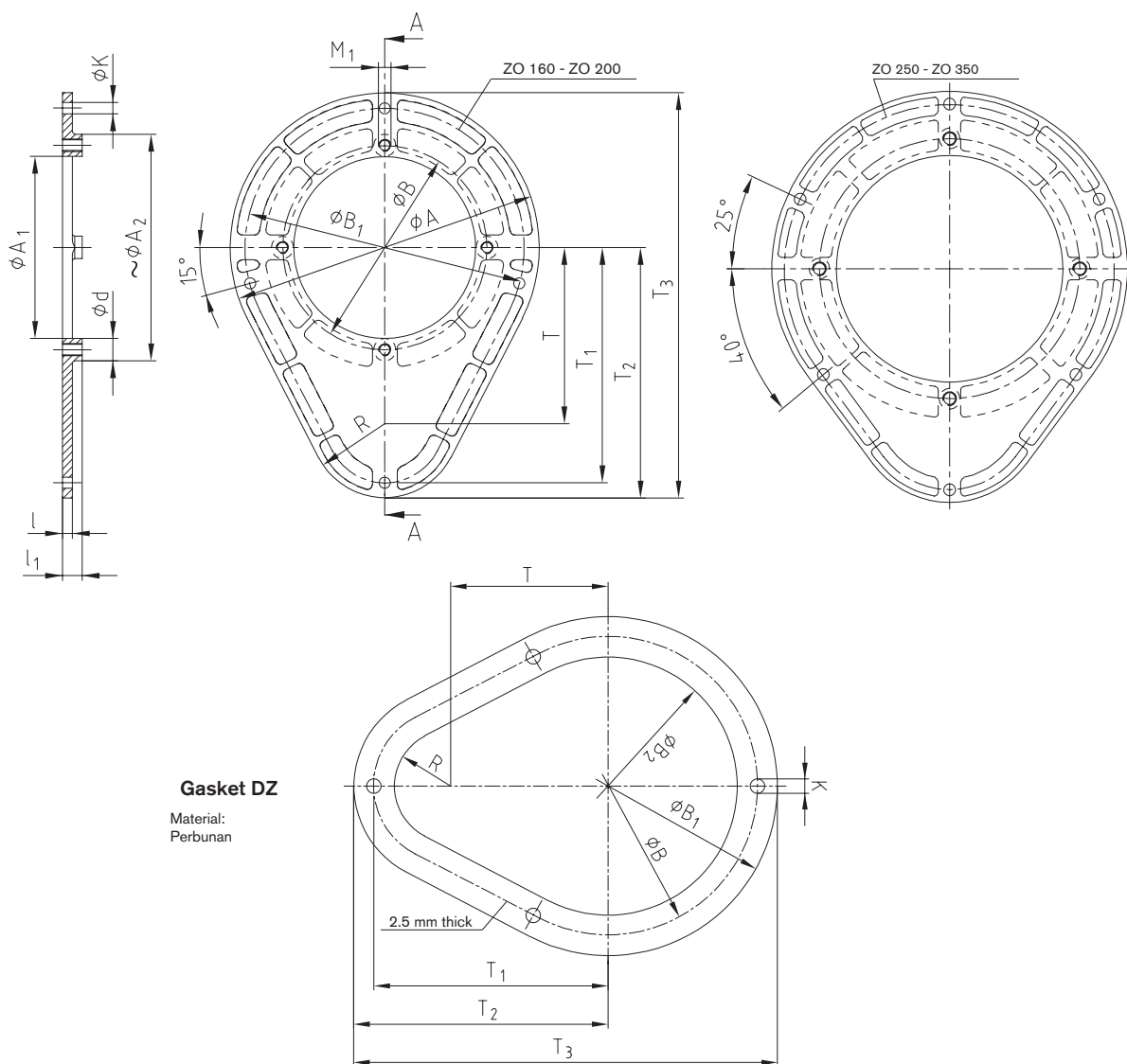
To reach the full loading capacity of foot flanges, all fastening holes must be screwed to the bellhousing.

Ordering
example:

PTFL	350	Al
Foot flange type	Size	Material

ACCESSORIES FOR BELLHOUSINGS HYDRAULIC COMPONENTS

Mounting flange type ZO

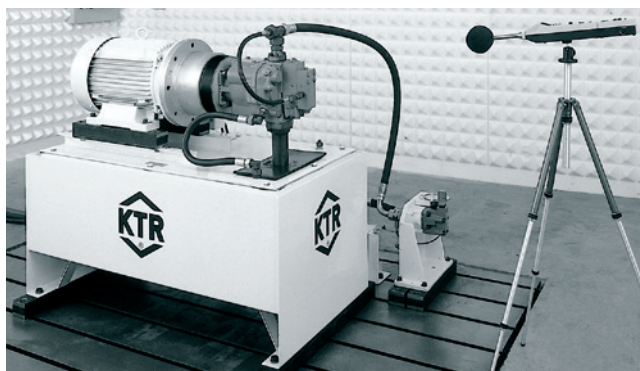


Mounting flange type ZO																	
Size	Dimensions [mm]														Gasket DZ size	Gasket DP size	
	A	A1	~A2	B	B1	K	M 1	R	T	T ₁	T ₂	T ₃	d	l			l1
ZO 160	210	112	150	130	185	9	M 8	60	97.5	145	157.5	262.5	18	7	15	DZ 160	DP 160
ZO 200	250	147	187	165	225	9	M 10	60	142.5	190	202.5	327.5	18	8	16	DZ 200	DP 200
ZO 250	300	192	239	215	275	9	M 12	60	142.5	190	202.5	352.5	20	8	16	DZ 250	DP 250
ZO 300	360	236	289	265	330	14	M 12	60	150	225	240	420	20	10	18	DZ 300	DP 300
ZO 350	410	262	332	300	380	14	M 16	110	160	255	270	475	24	12	20	DZ 350	DP 350

DZ gaskets for mounting flanges									
Size	Dimensions [mm]								
	B	B1	B2	T	T ₁	T ₂	T ₃	K	R
DZ 160	185	210	160	97.5	145	157.5	262.5	4 x 9	35
DZ 200	225	250	200	142.5	190	202.5	327.5	4 x 9	35
DZ 250	275	300	250	142.5	190	202.5	352.5	6 x 9	35
DZ 300	330	360	300	150	225	240	420	6 x 14	60
DZ 350	380	410	350	160	255	270	475	6 x 14	80

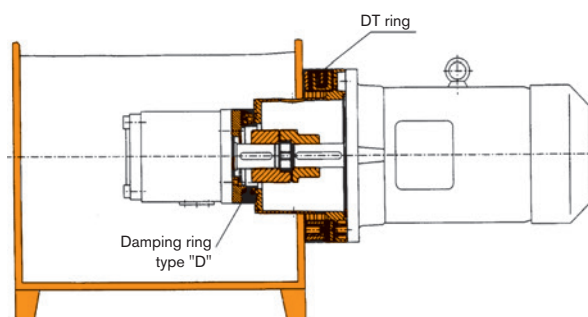
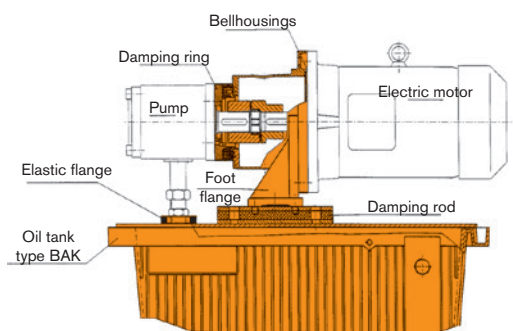
DAMPING ELEMENTS HYDRAULIC COMPONENTS

Damping elements



KTR has a sound measuring room integrated in the R&D test center allowing for low-reflecting testing conditions. Comparative measurements are performed on a realistic hydraulic power pack to test and optimize the efficiency of KTR damping elements. In addition to stationary measuring in the laboratory the efficiency of the damping measures used can be proven locally.

Examples of application:



Potential noise reductions compared to the rigid arrangement:

a) Damping ring only:	3 - 6 dBA
b) Damping rod only:	3 - 4 dBA
c) Damping ring and damping rod:	6 - 8 dBA
d) Damping ring, damping rod and elastic flange:	7 - 10 dBA
e) Damping ring type DT/DTV:	3 - 6 dBA
f) Damping ring type DT/DTV and damping ring:	6 - 8 dBA

Mode of operation:

The efficiency of the KTR damping elements is based on the reflection of structure-borne noise vibrations by means of the vulcanized, non-prestressed rubber layer in the acoustically effective frequency range from about 200 Hz. The reduction of structure-borne noise vibrations causes a reduced radiation of the airborne noise generated by the power pack.

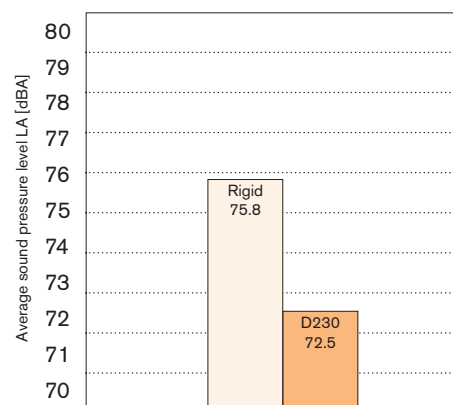
Result of noise measurement:

Test data:

Electric motor: Rotary current asynchronous 180M
18.5 kW, n = 1450 rpm
Type B3/B5

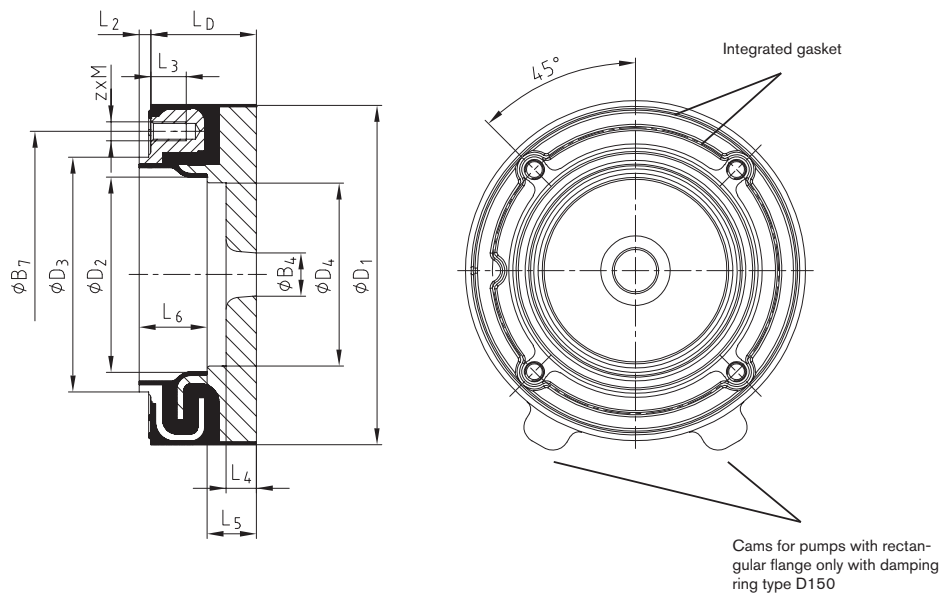
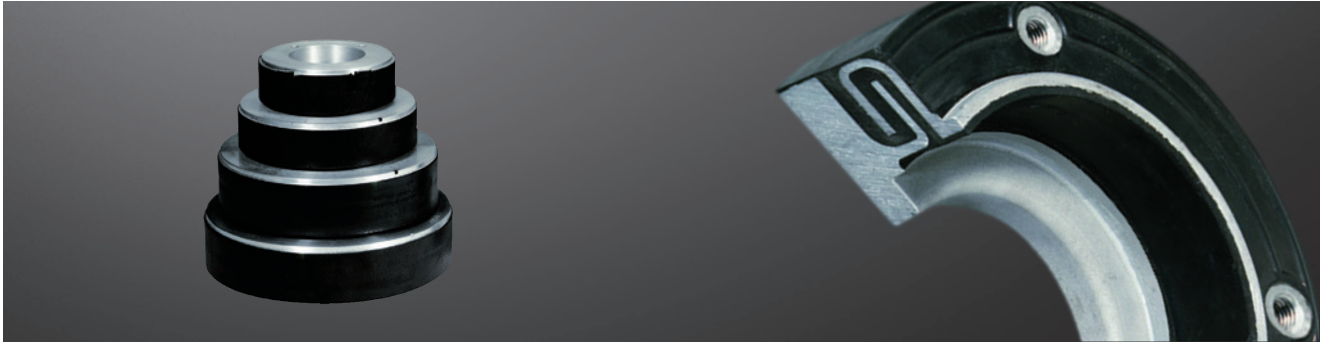
Pump: Axial piston pump

Coupling: ROTEX® 42 - 92 Shore A



DAMPING ELEMENTS HYDRAULIC COMPONENTS

Damping ring type D



Damping ring type D														
Size	Dimensions [mm]													
	B4		B7	D ₁	D ₂	D ₃	D ₄	L _D	L ₂	L ₃	L ₄	L ₅	L ₆	z x M ²⁾
	min.	max.												
D 150/..	18	83	122	148	83	100	78	45	5	15	13	16	30	4 x M8
D 190/..	30	121	150	190	116	130	100	45	5	15	14	18	33	4 x M10
D 230/..	97	143	195	234	143	160	136	58	5	18	17	23	47	4 x M12
D 260/..	97	164	210	264	164	180	156	58	4	20	18	23	46	4 x M16
D 330/..	120	208	264	350	208	220	201	83	6	35	23	28	64	4 x M20

¹⁾ Pitch circle diameter on request.

²⁾ Tightening torque according to property class 5.6

³⁾ Number of connecting bores on request.

Permissible radial and axial weight load of damping rings based on an ambient temperature of +60 °C					
Size	D 150	D 190	D 230	D 260	D 330
Distance of center of gravity for radial load L [mm]	100	100	100	200	200
Perm. weight load F_{max} [N]	650	1800	3000	2300	4100

With a modified distance of center of gravity L_X the permissible weight load is converted. If $L_X < L$, then $F_{max} = F_{perm}$.

$$F_{perm} = F_{max} \cdot L / L_X \text{ [N]}$$

The permissible weight load F_{perm} , must not be exceeded by the existing weight load F_G (neither radially nor axially).

Ordering example:	D	230	14
	Damping ring	Size	In-house modification code

DAMPING ELEMENTS

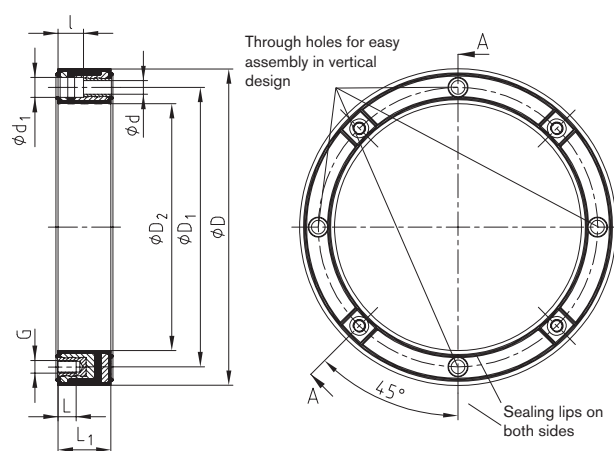
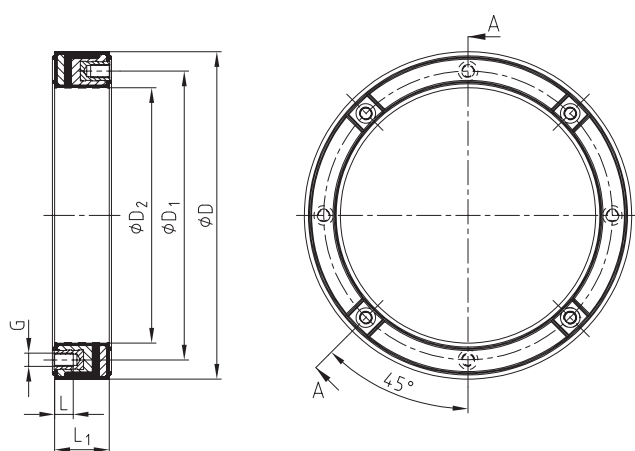
HYDRAULIC COMPONENTS

Damping rings type DT / DT.../2 and DTSV/ DTSV.../2



Damping ring type DT

Damping ring type DT.../2
(not suitable for lateral installation of tank)



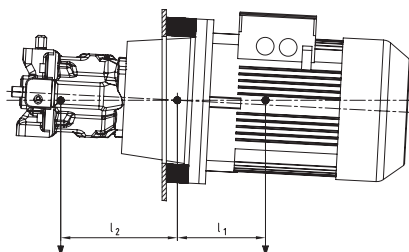
Damping ring type DT and DTV*

IEC motor size	Damping ring size	Dimensions [mm]									Screw tightening torque [Nm]
		D	D ₁	D ₂	z x G	L	L ₁	z x d	z x d ₁	l	
71	DTV* 160	160	130	111	4 x M8	16.5	35	4 x 9	4 x 14.5	18	12
80, 90S/90L	DT 200	200	165	145.2	4 x M10	20	40	4 x 11	4 x 17.5	20	23
100L/112M	DT 250	250	215	191	4 x M12	17.5	45	4 x 13	4 x 19.5	22	40
132S/132M	DT 300	300	265	235	4 x M12	17.5	50	4 x 13	4 x 19.5	24	40
160M/160L, 180M/180L	DT 350	350	300	261	4 x M16	31	60	4 x 17	4 x 25	26	100
200L	DT 400	400	350	301	4 x M16	31	70	4 x 17	4 x 25	31	100
225S/225M	DT 450	450	400	351	8 x M16	31	80	8 x 17	8 x 25	41	100
250M, 280S/280M	DT 550	550	500	451	8 x M16	30	68	8 x 17	8 x 25	23	210
315S/315M	DT 660	660	600	551	8 x M20	30	68	8 x 22	8 x 33	23	410
355	DTV* 800	800	740	681	8 x M20	25	71	—	—	—	410

* Suitable for vertical assembly only!

Damping ring DTSV for servo-hydraulic drives (for V1 design only)

IEC motor size	Damping ring size	Dimensions [mm]									Screw tightening torque [Nm]
		D	D ₁	D ₂	z x G	L	L ₁	z x d	z x d ₁	l	
100L/112M	DTSV 250	250	215	191	4 x M12	17.5	45	4 x 13	4 x 19.5	22	79
132S/M	DTSV 300	300	265	235	4 x M12	17.5	50	4 x 13	4 x 19.5	24	79
160M/L - 180M/L	DTSV 350	350	300	261	4 x M16	31	60	4 x 17	4 x 25	26	195



Permissible weight and bending load of damping rings
considering an ambient temperature of +60 °C

Size	DT 200	DT 250	DT 300	DT 350	DT 400	DT 450	DT 550	DT 660
F _{perm.} [N]	370	720	1450	3600	4800	6600	13000	24000
M _{b perm.} [Nm]	30	65	175	740	1100	1600	4400	9000

$$F_{perm.} \geq F_P + F_M$$

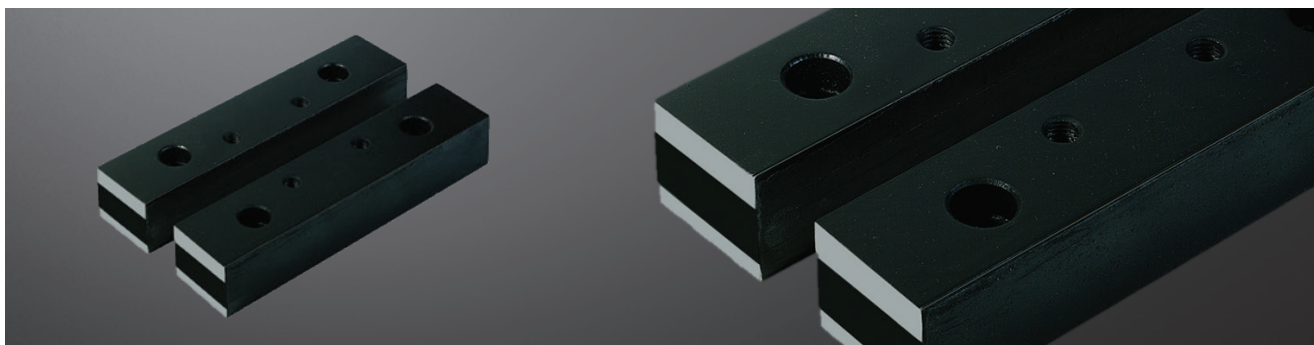
$$M_{b perm.} \geq F_M \cdot l_1 - F_P \cdot l_2$$

Ordering
example:

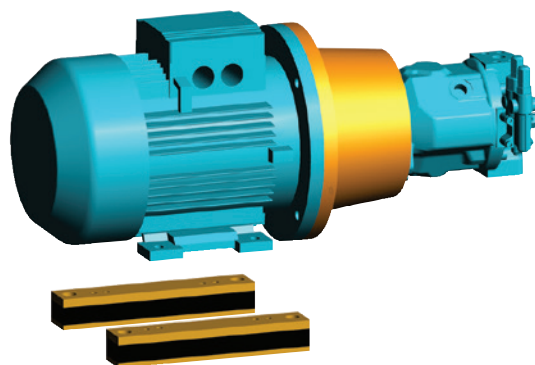
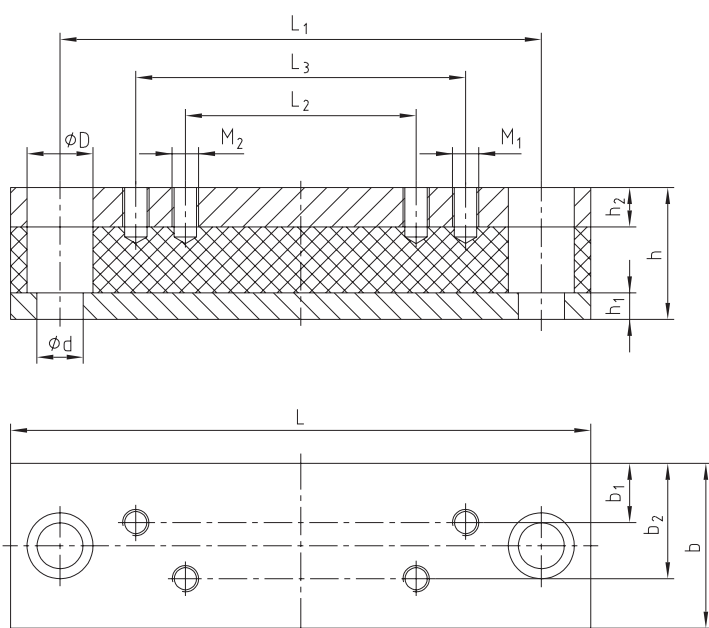
DT	250
Damping ring	Size

DAMPING ELEMENTS HYDRAULIC COMPONENTS

Damping rods type DSM



Type DSM



Damping rods type DSM for electric motors type IMB 35, protection class IP54															
Damping rod size	For motor size	Dimensions [mm]													
		L	L ₁	L ₂	L ₃	h	h ₁	h ₂	b	b ₁	b ₂	d	D	M 1	M 2
DSM 71	71	196	156	90		40	8	12	50	21		14	20	M 6	
DSM 80	80	176	146	100		40	8	12	50	22		14	20	M 8	
DSM 90 S	90S	196	156	100		40	8	12	50	24.5	-	14	20	M 8	
DSM 90 L	90L	240	205	125		40	8	12	50	24		14	20	M 8	
DSM 100 L/112 M	100L/112M	240	205	140		40	8	12	50	22		14	20	M 10	
DSM 132 S/132 M	132S/132M	280	245	140	178	45	8	12	50	20	20	14	20	M 10	M 10
DSM 160 M	160M	340	300	210		60	15	15	70	28		18	26	M 12	
DSM 160 L	160L	416	370	254		60	15	15	70	28		18	26	M 12	
DSM 180 M	180M	416	370	241		60	15	15	70	35		18	26	M 12	
DSM 180 L	180L	446	400	279		60	15	15	70	35		18	26	M 12	
DSM 200 L	200L	492	430	305		60	15	15	70	35		22	33	M 16	
DSM 225 S	225S	492	430	286		60	15	15	70	35		22	33	M 16	
DSM 225 M	225M	492	445	311		60	15	15	70	35		22	33	M 16	
DSM 250 M	250M	492	445	349		60	15	15	100	50		22	33	M 20	
DSM 280 S/280 M	280S/280M	614	570	368	419	60	15	15	100	50	50	22	33	M 20	M 20
DSM 315 S/315 M	315S/315M	614	570	406	457	60	15	15	120	60	60	22	33	M 24	M 24
DSM 315 L	315L	704	660	508		60	15	15	120	60	-	22	33	M 24	

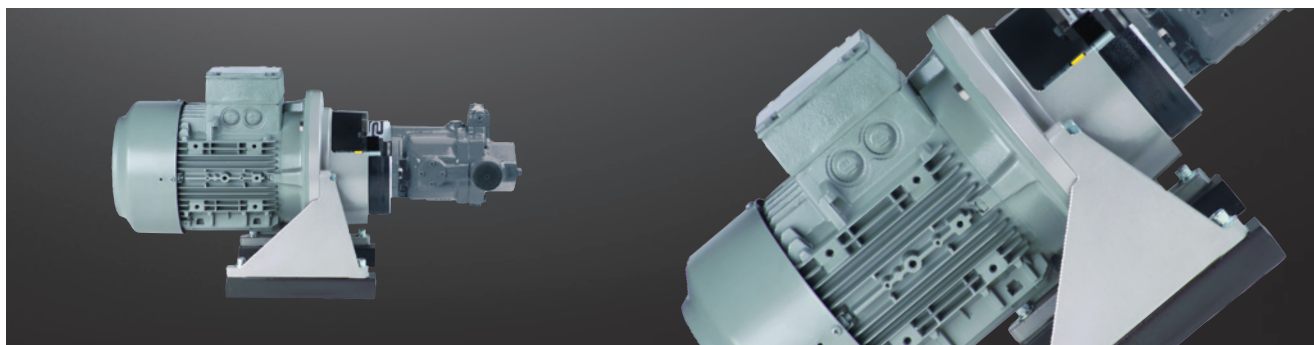
Other sizes on request

Ordering example:	DSM		100 L/112 M	
	Damping rod		Size	

DAMPING ELEMENTS

HYDRAULIC COMPONENTS

Damping rods type DSFL, DSFS and DSK



Damping rods type DSFL for foot flange type PTFL

Damping rod size	For foot flange	Dimensions [mm]										
		L	L ₁	L ₂	h	h ₁	h ₂	b	b ₁	d	D	M
DSFL 160	PTFL 160	176	130	50	40	8	12	50	10	14	20	M 8
DSFL 200	PTFL 200	176	130	60	40	8	12	50	15	14	20	M 10
DSFL 250	PTFL 250	230	140	60	40	8	12	50	15	14	20	M 12
DSFL 300	PTFL 300	270	170	80	40	8	12	50	15	14	20	M 12
DSFL 350	PTFL 350	305	200	110	60	15	15	70	25	18	26	M 16

Damping rods type DSFS for foot flange type PTFS

Damping rod size	For foot flange	Dimensions [mm]												
		L	L ₁	L ₂	L ₃	h	h ₁	h ₂	b	b ₁	b ₂	d	D	M ₁ , M ₂
DSFS 200L	PTFS 200	245	205	150	-	40	8	12	50	19	-	13	20	M 10
DSFS 250	PTFS 250	240	140	185	-	40	8	12	50	17.5	-	13	20	M 12
DSFS 250/300L	PTFS 250/300	340	300	185	225	40	8	12	50	17.5	32.5	13	20	M 12
DSFS 300	PTFS 300	280	180	225	-	40	8	12	50	17.5	-	13	20	M 12
DSFS 350	PTFS 350	325	200	265	-	60	15	15	70	25	-	17	26	M 16
DSFS 350/400L	PTFS 350/400	430	390	265	300	60	15	15	70	25	45	18	26	M 16
DSFS 400	PTFS 400	350	234	300	-	60	15	15	70	25	-	17	26	M 16
DSFS 450	PTFS 450	385	270	335	-	60	15	15	70	25	-	17	26	M 16
DSFS 450L	PTFS 450	465	425	335	-	60	15	15	70	25	-	18	26	M 16
DSFS 550	PTFS 550	490	350	415	-	60	15	15	100	25	-	18	26	M 16
DSFS 550L	PTFS 550	655	605	415	-	60	15	15	100	25	-	18	26	M 16
DSFS 660	PTFS 660	635	415	495	-	60	15	15	100	30	-	22	33	M 20

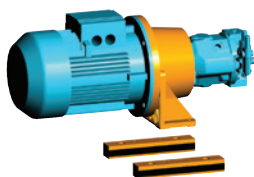
Damping rods type DSK for bellhousings type PIK with integrated oil cooler with feet

Damping rod size	For cooler size	Dimensions [mm]										
		L	L ₁	L ₂	h	h ₁	h ₂	b	b ₁	d	D	M
DSK 200	PIK 200	240	210	154.5	40	8	12	50	25	14	20	M 12
DSK 250	PIK 250	270	240	175.5	40	8	12	50	25	14	20	M 12
DSK 300	PIK 300	280	250	199.5	40	8	12	50	25	14	20	M 12
DSK 350	PIK 350	325	295	243.5	60	15	15	70	35	14	20	M 12

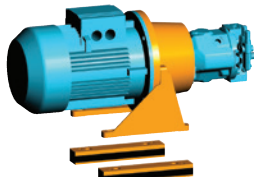


- Damping rods reduce the noise level and dampen vibrations
- Special lengths or types available on request
- Damping rods made of natural rubber (NR)
- Shear load (V1) not permissible
- Available from stock

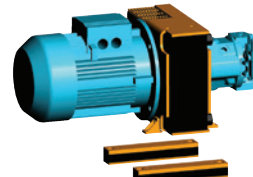
Type DSFL



Type DSFS



type DSK



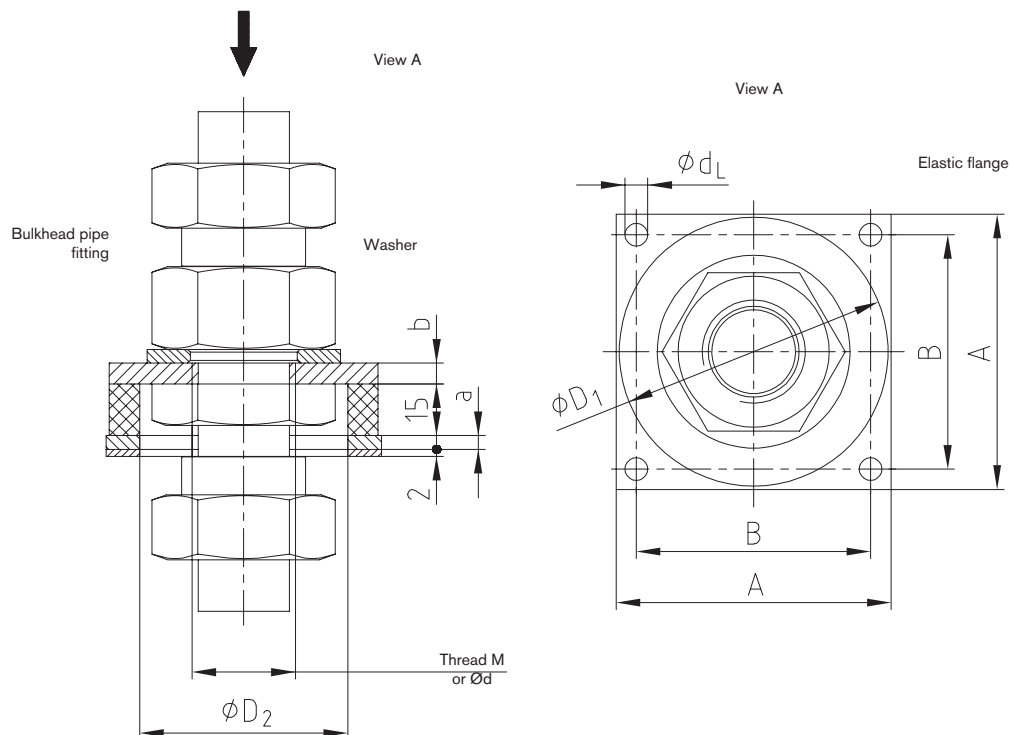
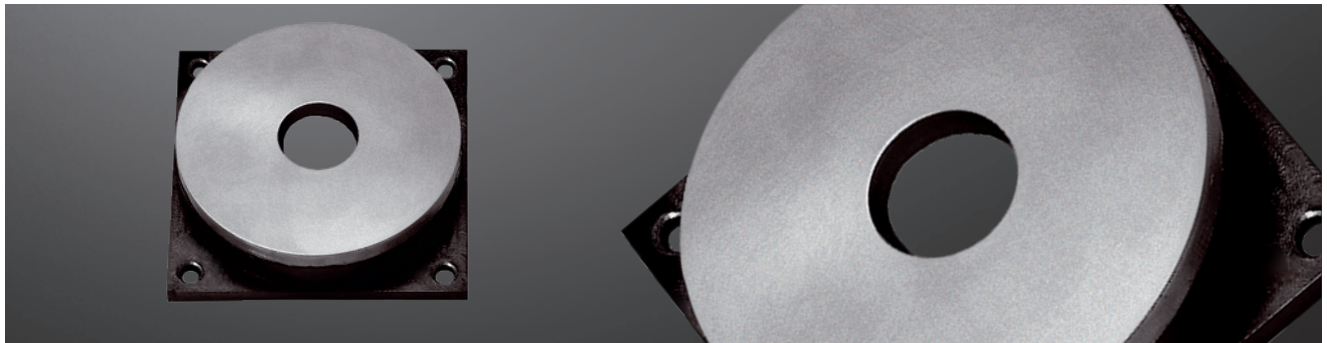
Ordering
example:

DSFS	300
Damping rod	Size

DAMPING ELEMENTS

HYDRAULIC COMPONENTS

Elastic flange



Elastic flange										
Elastic flange								Bulkhead pipe fitting *)		
Size	A	B	a	b	D ₁	D ₂	d _L	Type L light-weight	Type S heavy-weight	Note
80-2.11								SV 28-L	SV 25-S	
80-2.10								SV 22-L	SV 20-S	
80-2.9								SV 18-L	—	
80-2.8								—	SV 16-S	
80-2.7								SV 15-L	—	
80-2.6	80	68	4	6	78	60	6.6	—	SV 12-S	
80-2.5								SV 12-L	SV 10-S	
80-2.4								SV 10-L	SV 8-S	
80-2.3								SV 8-L	SV 6-S	
80-2.2								SV 6-L	—	
80-2.1								—	—	Standard design
100-2.5								SV 42-L **)	SV 38-S **)	
100-2.4								—	SV 30-S	
100-2.3	100	82	5	8	95	65	9	SV 28-L	SV 25-S	
100-2.2								SV 22-L	SV 20-S	
100-2.1								—	—	Standard design
130-2.4								SV 42-L	SV 38-S	
130-2.3	130	110	6	10	125	95	9	SV 35-L	—	
130-2.2								—	SV 30-S	
130-2.1								—	—	Standard design

■ Available from stock

*) Bulkhead pipe fitting and washer do not form part of our scope of delivery.

**) Counter nut cannot be assembled!

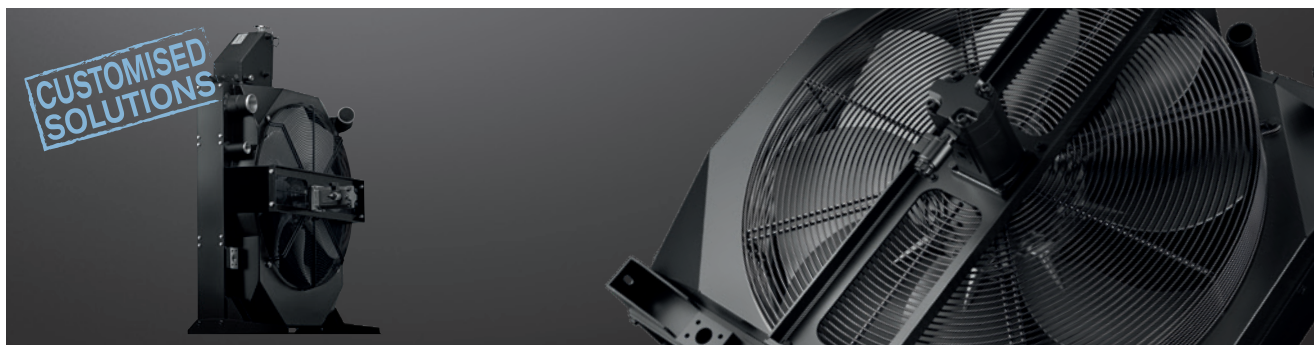
Ordering example:

ERD	100 - 2.3	
Elastic flange	Size	Finish bore with thread M36 x 2

Combined coolers type MMC

Cooling systems

Mobile Machinery Cooler MMC



Depending on the application features, our multiple-circuit coolers series MMC (Mobile Machinery Cooler) combine different media such as oil, water, fuel and air in one single cooling system. Main applications are engine cooling in agricultural and construction machinery as well as stationary I. C.-engines. Tailor-made coolers for hydraulic applications as well as cooling of compressors supplement the MMC portfolio. Every MMC cooler is a project-specific version that is calculated and developed by our engineers for the very special application.

Other types



MMC motor system coolers



MMC hydraulic coolers



MMC compressor coolers

Applications



Construction machinery



Diesel engines



Special hydraulics



Compressors

For further details about our customised system development, the new cooler production plant in Jiaxing, China and the versatile applications of our MMC coolers see our new catalogue "**cooling systems**".

For further details scan the QR code or visit www.ktr.com.



Oil-air cooler type OAC

Cooling systems

High-performance cooling of hydraulic and lubricating oils



A compact and high-performance cooler series comprising 14 sizes was developed for high-performance cooling of hydraulic and lubricating oils.



Assembly instructions
Oil-air cooler type OAC

Applications:

- Construction machinery
- Agricultural machinery
- Rail technology
- Machine tools
- Hydraulic power packs
- Wind power
- Hydraulic presses
- Iron and steel industry etc.

Applicable for cooling of:

- Hydraulic oil
- Gear oil
- Lubricating oil
- Water glycol (min. 40 % glycol)

Structure:

- Cooler core (plate and bar) made of aluminium with industrial lamina in black (RAL 9005)
- Fan cover made of steel in black (RAL 9005)
- Fan made of nylon PAG
- Protective grid made of steel in black (RAL 9005)
- Fan 12/24V IP68, 230/400V, 400/690V, IP55
- Fan with hydraulic drive

Marine design:

- Cooler core, frame, fan cover with double-component paint
- Electric motor with special paint and protection class IP56

ATEX design:

- Gas sector:  II 2G Ex h IIC T6...T3 Gb X
- Dust sector:  II 3D Ex h IIIC T68 °C...110 °C Gb X
- Ambient temperature $-40\text{ °C} < T_a < +55\text{ °C}$
- Motor and fan as an adequate ATEX design

Accessories (see page 51 et seq.):

- Thermal bypass valves
- Oil thermostat valve (OTV)
- Protective grid
- Temperature switch (TSC)
- Speed-controlled operation

The OAC coolers must be protected from direct solar radiation.

Selection system

To select the suitable cooler you need to know the following details:

Q [kW]	Heat to be dissipated
V [l/min]	Oil flow
T _{oil} [°C]	Inlet temperature of oil into cooler
T _L [°C]	Inlet temperature of ambient air into cooler

Example of calculation

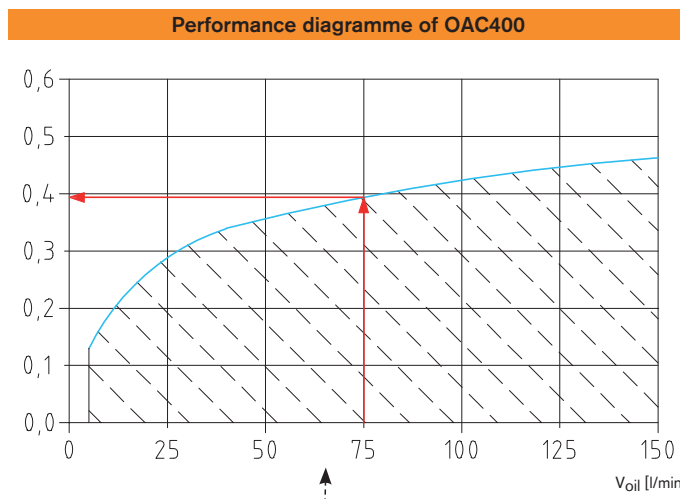
Details given:

Q = 12 kW

V = 75 l/min

T_{oil} = 65 °C

T_L = 30 °C



Calculation of specific cooling capacity

Difference of inlet temperature ETD [°C] = T_{oil} - T_L

Specific cooling capacity required P_{requ.} = Q/ETD

The specific cooling capacity required must fall below the performance curve! → 12 kW/(65 °C - 30 °C) = 0.34 kW/°C

The following was selected: OAC400

The actual cooling capacity of the cooler is 0.39 kW/°C x 35 °C = 13.65 kW

Calculation of pressure loss

The pressure loss in the curves of the different data sheets is based on a viscosity of 30 cSt.

The effective pressure loss is calculated as follows:

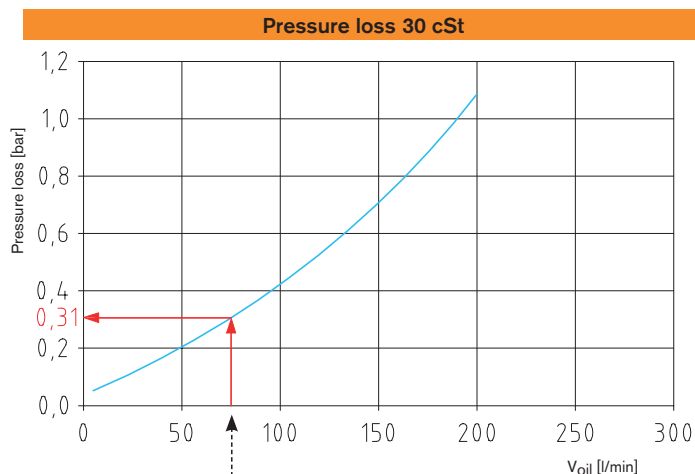
Pressure loss (from curve) x factor = effective pressure loss

Example

V_{oil}: 75 l/min

Viscosity: 20 cSt

→ 0.31 bar x 0.75 = 0.233 bar



Conversion factor of pressure loss

cSt	10	15	20	30	40	50	60	80	100
Factor	0.5	0.65	0.75	1	1.2	1.4	1.6	2.1	2.8

Oil-air cooler type OAC

Cooling systems

Type code of industrial cooler oil-air

OAC - 200 - M - 03 - B - 4 - A - 0 - 0										
Size of cooler	Type	Motor	Effective direction	Number of poles or displacement	Voltage	Bypass	Protective grid against stones			
75	No specification = Standard	00 = Without motor	Standard = Sucking (no specification required) B = Pressing	0 = Not applicable	To be omitted if not applicable	0 = Without bypass	0 = No			
100		01 = Direct current 12V		2 = Number of poles	A = 230/400V 50 Hz 460V 60 Hz	TB6 = Thermal bypass (6 bars/50 °C)	1 = Yes			
200		02 = Direct current 24V		4 = Number of poles	B = 400/690V 50 Hz		2 = Protective grid against stones incl. air filter			
250	M = Marine (seawater resistance)			6 = Number of poles	C = 230V 50/60 Hz (single-phase)					
300				8 = Number of poles						
400				6 = Displacement cm3/revolution	D = 230/400V 50/60 Hz Compact fan (OAC300/400)	DB4F = Pressure by-pass (4 bars)				
500	ExG = ATEX (gas-protected area)	03 = AC current		8 = Displacement cm3/revolution						
600		04 = Hydraulics		11 = Displacement cm3/revolution	E = 380V 50Hz, 440V 60Hz F = 415V 50Hz, 480V 60Hz Other data on request					
700		09 = Special		14 = Displacement cm3/revolution						
800	ExD = ATEX (dust-protected area)			19 = Displacement cm3/revolution						
850	M-ExG = Marine & ATEX (gas)									
850 HP										
900										
1000	M-ExD = Marine & ATEX (dust)									
2000	ECO2 = Speed-controlled operation									

Technical data of cooling elements				
Type of cooler ³⁾	Max. volume flow [l/min]	Volume of cooling element	Perm. pressure [bar]	
			Static	Dynamic
OAC75	40	0.68		
OAC100	50	0.9		
OAC200	100	1.9		
OAC250		2.6		
OAC300	120	3		
OAC400		4		
OAC500	200	5.7	26	14
OAC600	250	8.7		
OAC700		10		
OAC800	350	17.7		
OAC850		15.5		
OAC900	450	28.6		
OAC1000	530	32.7	21	14
OAC2000	700	54.8		

Bigger volume flows on request

Oil-air cooler type OAC

Cooling systems

Technical data

12V and 24V fan drive									
Type of cooler ³⁾	Voltage [V]	Drive [kW]	Speed [rpm]	Amperage [A]		Protection class	Fan Ø [mm]	Weight [kg]	Noise ¹⁾ [dB(A)]
				Start-up	Standard				
OAC75-01	12	0.09	3950	13.8	5.7	IP68	190	5	55
OAC75-02	24	0.06	3625	5.9	2.4	IP68	190	5	54
OAC100-01	12	0.09	3950	13.8	5.7	IP68	190	6	55
OAC100-02	24	0.06	3625	5.9	2.4	IP68	190	6	54
OAC200-01	12	0.10	2838	16.7	6.4	IP68	280	11	62
OAC200-02	24	0.11	2925	14.1	3.9	IP68	280	11	63
OAC250-01	12	0.10	2838	16.7	6.4	IP68	280	13	62
OAC250-02	24	0.11	2925	14.1	3.9	IP68	280	13	63
OAC300-01	12	0.22	3080	23.9	13.7	IP68	350	16	65
OAC300-02	24	0.23	2730	23.3	7.0	IP68	350	16	63
OAC400-01	12	0.22	3080	23.9	13.7	IP68	350	22	65
OAC400-02	24	0.23	2730	23.3	7.0	IP68	350	22	63
OAC500-01	12	0.24	2600	24.0	13.2	IP68	385	30	59
OAC500-02	24	0.24	2700	24.8	7.8	IP68	385	30	60
OAC600-01	12	2 x 0.10	2838	2 x 16.7	2 x 6.4	IP68	280	43	65
OAC600-02	24	2 x 0.11	2925	2 x 14.1	2 x 3.9	IP68	280	43	66
OAC700-01	12	2 x 0.24	2600	2 x 25	2 x 13.2	IP68	385	53	62
OAC700-02	24	2 x 0.24	2700	2 x 24.2	2 x 7.8	IP68	385	53	63
OAC800-01	12	2 x 0.24	2600	2 x 25	2 x 13.2	IP68	385	81	62
OAC800-02	24	2 x 0.24	2700	2 x 24.2	2 x 7.8	IP68	385	81	63

³⁾ Max. medium temperature: 110 °C (higher temperatures on request)/Max. ambient temperature: 60 °C Ambient temperature: 60 °C

Other motors on request

230/400V with 50 Hz; 460V with 60 Hz fan drive									
Type of cooler ²⁾	Driving power [kW]		Speed [rpm]		Protection class		Fan Ø [mm]	Weight [kg]	Noise ¹⁾ [dB(A)]
	50 Hz	60 Hz	50 Hz	60 Hz	Standard	Marine			
OAC75-03 C	0.07	0.08	2500	2700	IP54	–	200	6	64
OAC100-03 C	0.07	0.08	2500	2700	IP54	–	200	8	64
OAC200-03 C	0.12	0.16	2450	2650	IP54	–	250	12	69
OAC200-03	0.18	0.21	1350	1650	IP55	IP56	280	16	66
OAC250-03	0.18	0.21	1350	1650	IP55	IP56	280	20	66
OAC300-03-4	0.37	0.43	1370	1670	IP55	IP56	380	24	76
OAC300-03-6	0.18	0.21	850	1020	IP55	IP56	380	24	63
OAC300-03 D	0.14	0.17	1400	1600	IP44	–	350	21	72
OAC400-03-4	0.37	0.43	1370	1670	IP55	IP56	380	29	76
OAC400-03-6	0.18	0.21	850	1020	IP55	IP56	380	29	63
OAC400-03 D	0.14	0.17	1400	1600	IP44	–	350	26	72
OAC500-03-4	0.37	0.43	1370	1670	IP55	IP56	380	37	78
OAC500-03-6	0.18	0.21	850	1020	IP55	IP56	380	37	63
OAC600-03-4	0.75	0.86	1440	1740	IP55	IP56	520	57	78
OAC600-03-6	0.55	0.63	935	1135	IP55	IP56	520	57	70
OAC700-03-4	0.75	0.86	1440	1740	IP55	IP56	520	70	78
OAC700-03-6	0.55	0.63	935	1135	IP55	IP56	520	70	70
OAC800-03-4	1.5	1.75	1435	1730	IP55	IP56	630	97	87
OAC800-03-6	1.1	1.3	955	1146	IP55	IP56	630	97	81
OAC850-03-6	2.2	2.55	965	1165	IP55	IP56	750	130	79
OAC850HP-03-6	2.2	2.55	965	1165	IP55	IP56	750	130	85
OAC900-03-6	2.2	–	965	–	IP55	IP56	900	173	85
OAC900-03-4	7.5	–	1465	–	IP55	IP56	900	205	97
OAC1000-03-8	1.5	–	700	–	IP55	IP56	900	154	81
OAC1000-03-6	2.2	–	965	–	IP55	IP56	900	187	87
OAC1000-03-4	7.5	–	1465	–	IP55	IP56	900	212	97
OAC2000-03-8	4	–	720	–	IP55	IP56	1000	329	86
OAC2000-03-6	7.5	–	980	–	IP55	IP56	1000	357	92
OAC2000-03-4	18.5	–	1470	–	IP55	IP56	1000	429	100

¹⁾ Measurement based on 50 Hz operation

²⁾ Max. medium temperature: 110 °C (higher temperatures on request)/Max. ambient temperature: 40 °C

Hydraulic fan drive							
Type of cooler ³⁾	Displacement [ccm]	Speed [rpm]	Fan Ø [mm]	Noise [dB(A)]	Weight [kg]	Motor	
						Volume flow [l/min]	Pressure [bar]
OAC200-04-06	6.3	1500	280	66	15	10	4
OAC250-04-06	6.3		280	66	15	10	4
OAC300-04-06	6.3		380	75	21	10	18
OAC300-04-08	7.9		380	75	21	13	15
OAC400-04-06	6.3		380	74	25	10	18
OAC400-04-08	7.9		380	74	25	13	15
OAC500-04-06	6.3		380	74	34	10	18
OAC500-04-08	7.9		380	74	34	13	15
OAC600-04-08	7.9		520	78	50	13	27
OAC600-04-11	10.9		520	78	50	20	17
OAC700-04-08	7.9	1000	520	78	60	13	27
OAC700-04-11	10.9		520	78	60	20	17
OAC800-04-11	10.9		630	78	88	18	34
OAC800-04-14	13.9		630	78	88	22	27
OAC850-04-14	13.9		750	79	110	15	45
OAC900-04-19	18.8		900	85	155	20	82
OAC900-04-19	18.8		900	95	155	46	132
OAC1000-04-19	18.8		900	85	188	20	82
OAC1000-04-19	18.8		900	97	188	46	132
OAC2000-04-44	44.1	1000	1000	92	295	48	87
OAC2000-04-44	44.1	1500	1000	100	295	107	126

³⁾ Max. medium temperature: 110 °C (higher temperatures on request)/Max. ambient temperature: 60 °C Ambient temperature: 60 °C

Other motors on request

Oil-air cooler type OAC

Cooling systems

Diagrammes of performance and pressure loss

Performance diagramme of oil

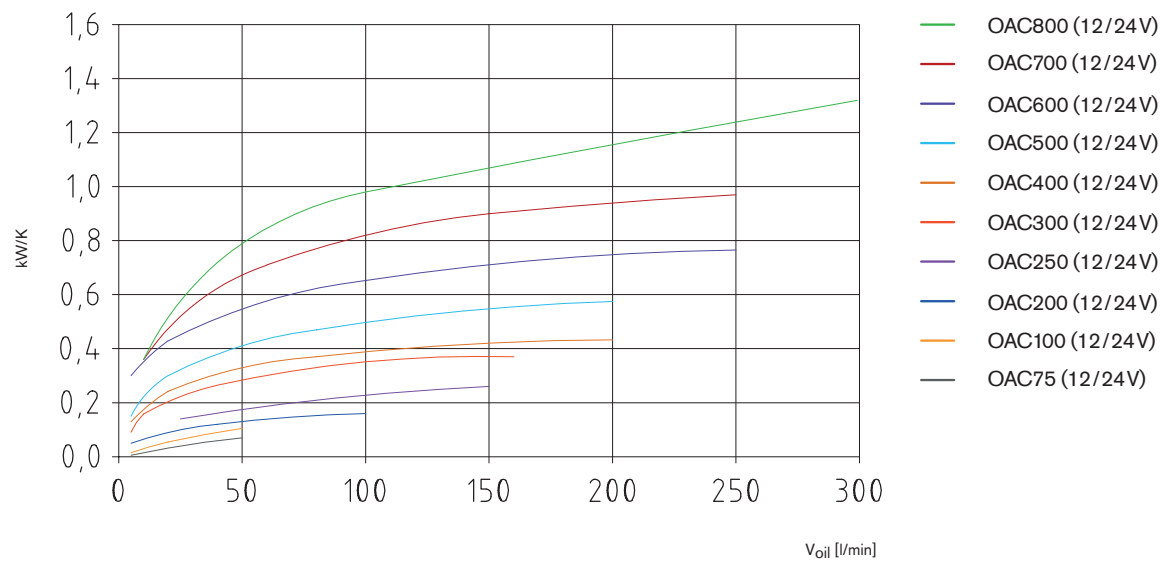
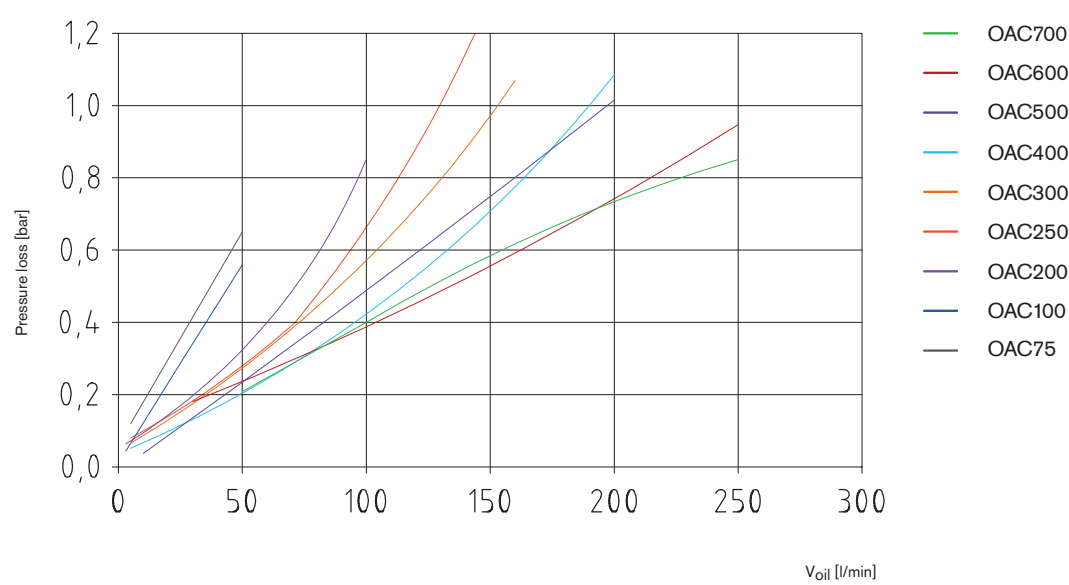
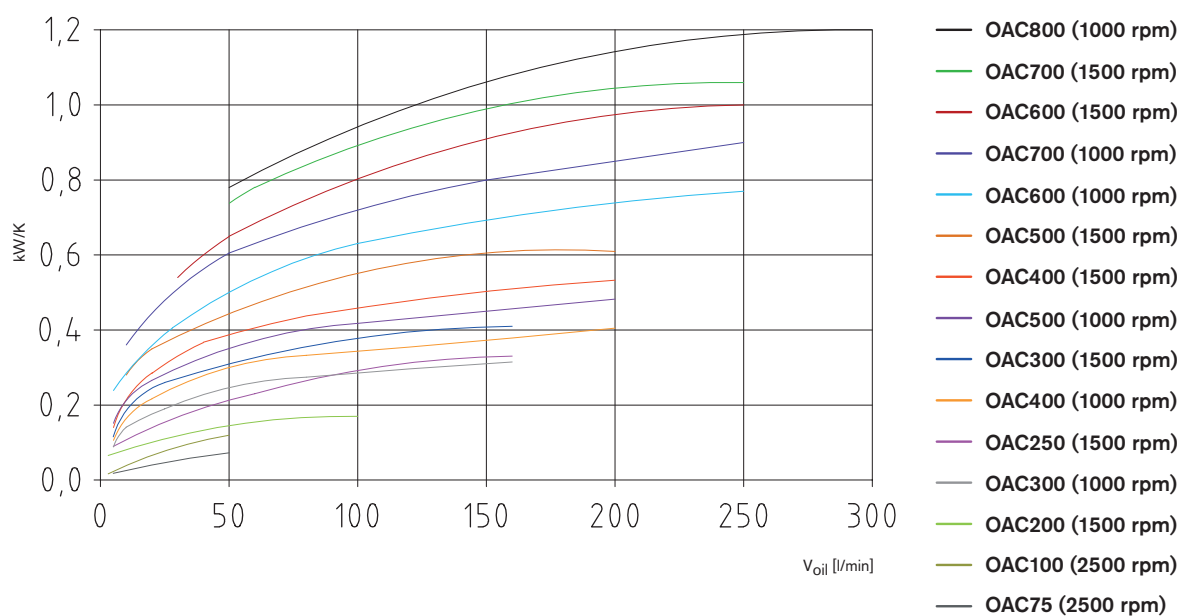


Diagramme of pressure loss

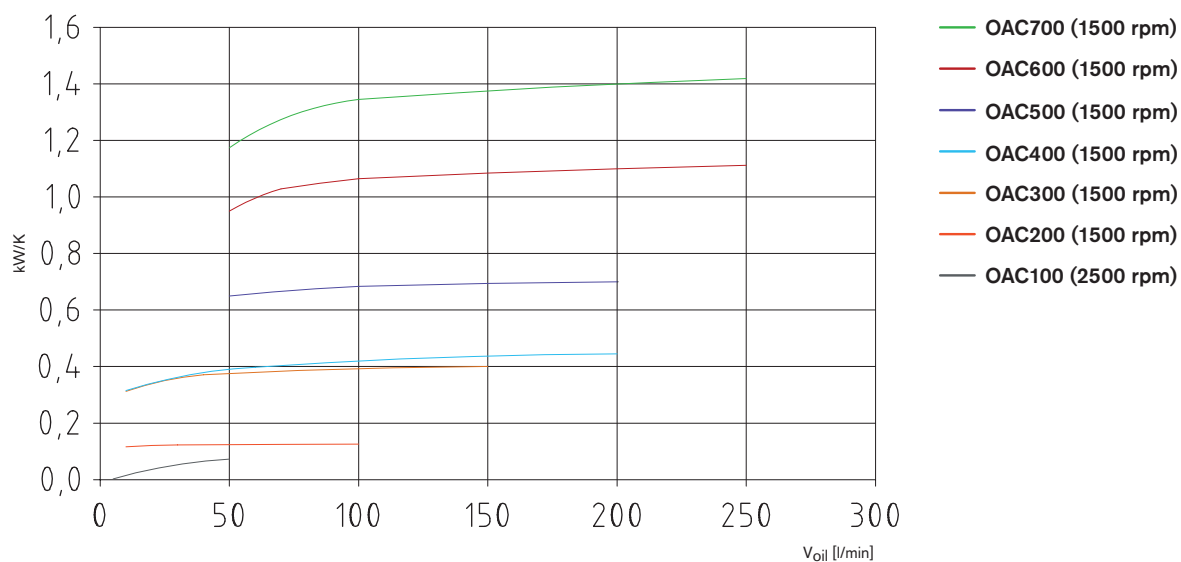


Conversion factor of pressure loss									
cSt	10	15	20	30	40	50	60	80	100
Factor	0.5	0.65	0.75	1	1.2	1.4	1.6	2.1	2.8

Performance diagramme of oil



Performance diagramme of water/glycol (50/50)



Oil-air cooler type OAC

Cooling systems

Diagrammes of performance and pressure loss

Performance diagramme of oil

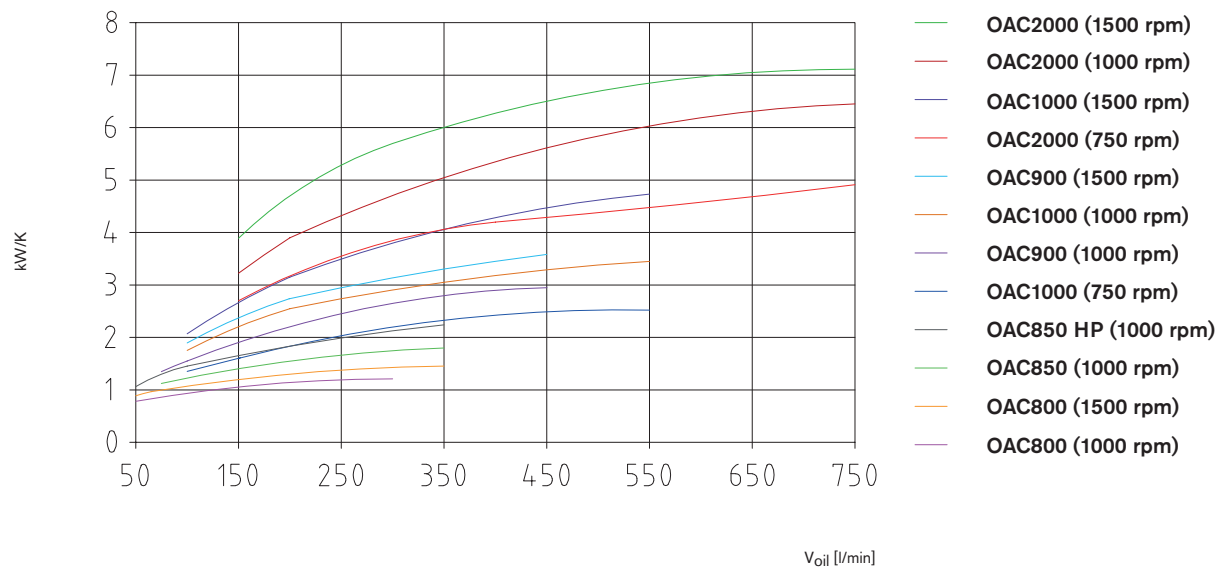
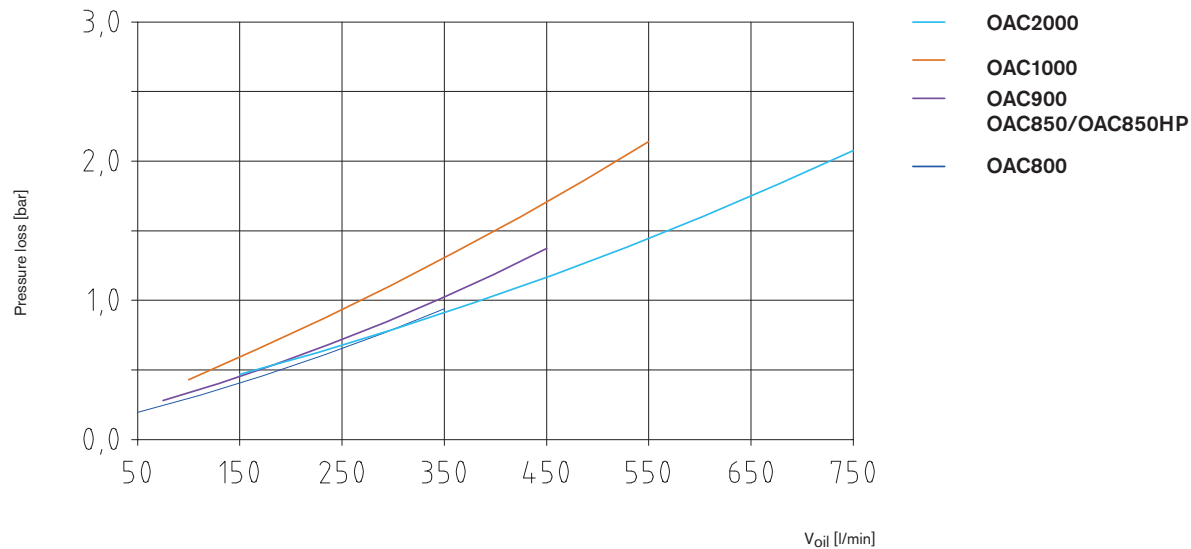


Diagramme of pressure loss

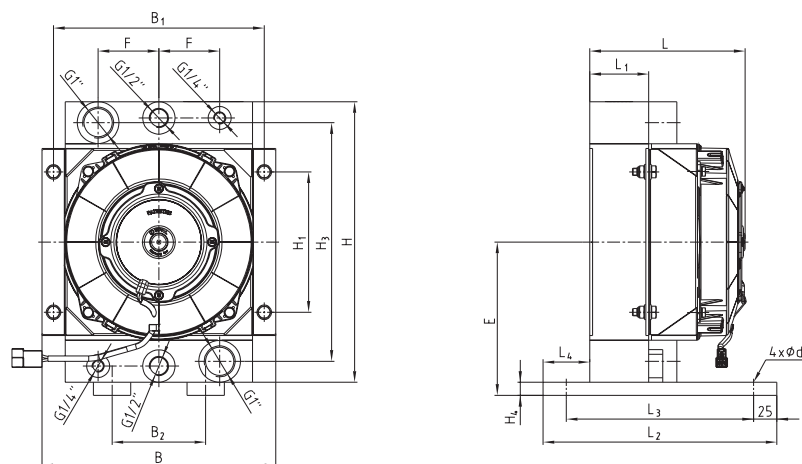


Conversion factor of pressure loss									
cSt	10	15	20	30	40	50	60	80	100
Factor	0.5	0.65	0.75	1	1.2	1.4	1.6	2.1	2.8

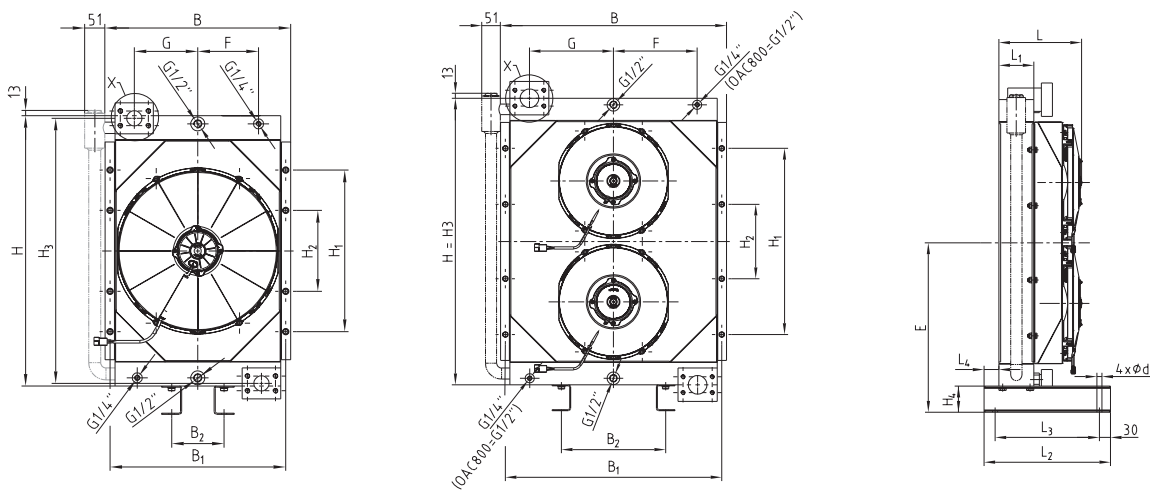
Oil-air cooler type OAC

Cooling systems

Dimensions of OAC100 - 800 (12/24V)

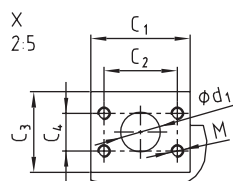


OAC100 - OAC400 12/24V



OAC500 12/24V

OAC600 - OAC800 12/24V

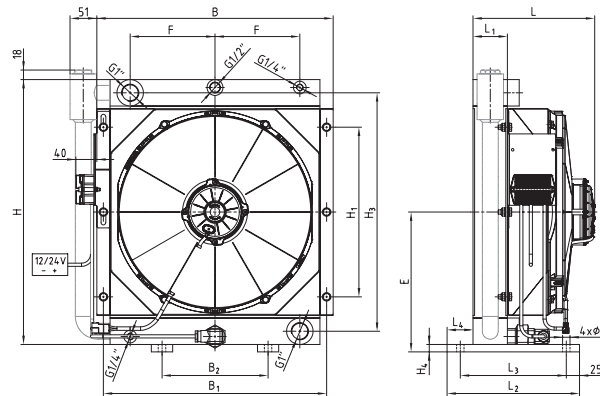


Oil-air cooler type OAC 12/24V																									
Type of cooler	Dimensions [mm]																								
	L	L ₁	L ₂	L ₃	L ₄	B	B ₁	B ₂	H	H ₁	H ₂	H ₃	H ₄	H ₅	d	d ₁	C ₁	C ₂	C ₃	C ₄	SAE flange	M	F	G	E
OAC100-01	167	64	280	200	50	250	225	100	300	150	-	255	14	-	14	-	-	-	-	-	-	-	75	-	164
OAC100-02	167	64	280	200	50	350	325	174	410	240	-	360	14	-	14	-	-	-	-	-	-	-	115	-	219
OAC200-01	167	64	280	200	50	350	325	174	410	240	-	360	14	-	14	-	-	-	-	-	-	-	115	-	219
OAC200-02	167	64	280	200	50	350	325	174	410	240	-	360	14	-	14	-	-	-	-	-	-	-	115	-	219
OAC250-01	197	95	280	200	50	350	325	174	410	240	-	360	14	-	14	-	-	-	-	-	-	-	115	-	219
OAC250-02	197	95	280	200	50	350	325	174	410	240	-	360	14	-	14	-	-	-	-	-	-	-	115	-	219
OAC300-01	230	65	280	200	49	446	421	200	500	320	-	450	14	-	14	-	-	-	-	-	-	-	160	-	264
OAC300-02	230	65	280	200	49	446	421	200	500	320	-	450	14	-	14	-	-	-	-	-	-	-	160	-	264
OAC400-01	260	94	280	230	55.5	446	421	200	500	320	-	450	14	-	14	-	-	-	-	-	-	-	160	-	264
OAC400-02	260	94	280	230	55.5	446	421	200	500	320	-	450	14	-	14	-	-	-	-	-	-	-	160	-	264
OAC500-01	259	94	340	280	40	460	435	130	670	400	200	657	70	-	13.5	38	95	69.9	77	35.7	1 1/2"	M 12	150	157.5	405
OAC500-02	259	94	340	280	40	460	435	130	670	400	200	657	70	-	13.5	38	95	69.9	77	35.7	1 1/2"	M 12	150	157.5	405
OAC600-01	223	94	340	280	40	607	582	280	770	500	200	770	70	-	13.5	51	105	77.8	90	42.9	2"	M 12	225	226	455
OAC600-02	223	94	340	280	40	607	582	280	770	500	200	770	70	-	13.5	51	105	77.8	90	42.9	2"	M 12	225	226	455
OAC700-01	242	94	340	280	40	607	582	280	920	700	300	920	70	-	13.5	51	105	77.8	90	42.9	2"	M 12	225	226	530
OAC700-02	242	94	340	280	40	607	582	280	920	700	300	920	70	-	13.5	51	105	77.8	90	42.9	2"	M 12	225	226	530
OAC800-01	388	140	450	390	40	701	676	280	920	700	300	920	70	-	13.5	51	105	77.8	90	42.9	2"	M 12	272	273	530
OAC800-02	388	140	450	390	40	701	676	280	920	700	300	920	70	-	13.5	51	105	77.8	90	42.9	2"	M 12	272	273	530

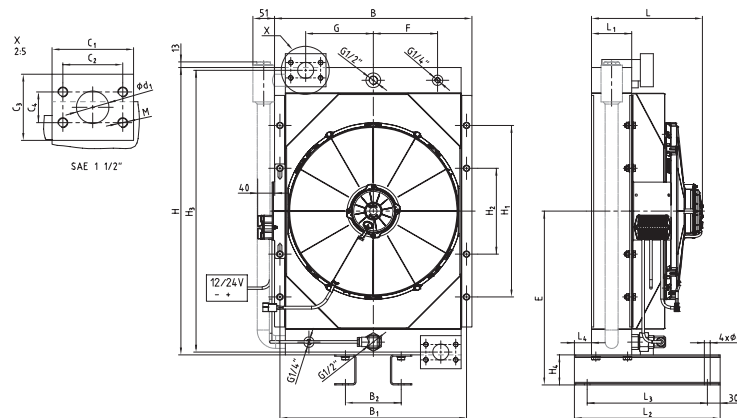
Oil-air cooler type OAC

Cooling systems

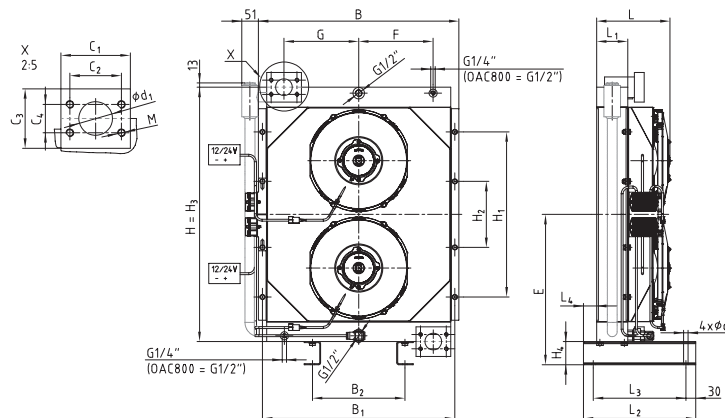
Dimensions of OAC 300 - 800 (12/24V) speed-controlled



OAC300 - 400 12/24V



OAC500 12/24V



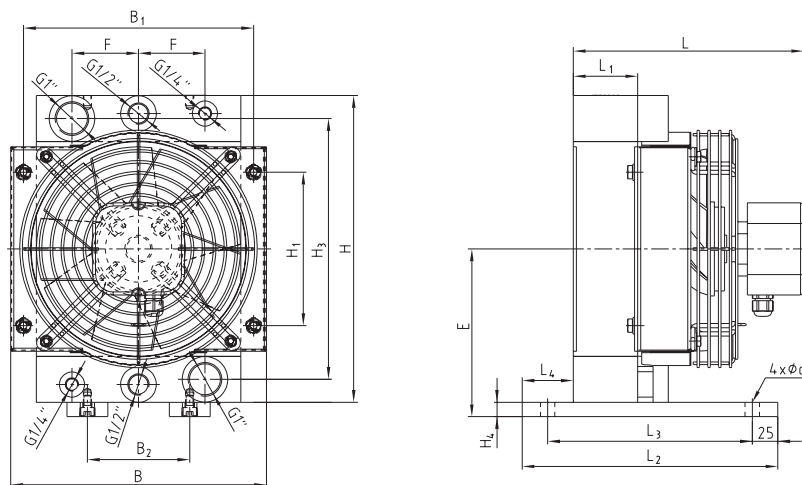
OAC600 - 800 12/24V

Oil-air cooler type OAC 12/24V speed-controlled																										
Type of cooler	Dimensions [mm]																									
	L	L ₁	L ₂	L ₃	L ₄	B	B1	B2	H	H ₁	H ₂	H ₃	H ₄	H ₅	d	d ₁	C1	C2	C3	C4	SAE flange	M	F	G	E	
OAC300-01	230	65	280	200	49	446	421	200	500	320	-	450	14	-	14	-	-	-	-	-	-	-	-	-	-	
OAC300-02	230	65	280	200	49	446	421	200	500	320	-	450	14	-	14	-	-	-	-	-	-	-	-	-	-	
OAC400-01	260	94	280	230	55.5	446	421	200	500	320	-	450	14	-	14	-	-	-	-	-	-	-	-	-	-	
OAC400-02	260	94	280	230	55.5	446	421	200	500	320	-	450	14	-	14	-	-	-	-	-	-	-	-	-	-	
OAC500-01	259	94	340	280	40	460	435	130	670	400	200	657	70	-	13.5	38	95	69.9	77	35.7	1½"	M 12	150	157.5	405	
OAC500-02	259	94	340	280	40	460	435	130	670	400	200	657	70	-	13.5	38	95	69.9	77	35.7	1½"	M 12	150	157.5	405	
OAC600-01	223	94	340	280	40	607	582	280	770	500	200	770	70	-	13.5	51	105	77.8	90	42.9	2"	M 12	225	226	455	
OAC600-02	223	94	340	280	40	607	582	280	770	500	200	770	70	-	13.5	51	105	77.8	90	42.9	2"	M 12	225	226	455	
OAC700-01	242	94	340	280	40	607	582	280	920	700	300	920	70	-	13.5	51	105	77.8	90	42.9	2"	M 12	225	226	530	
OAC700-02	242	94	340	280	40	607	582	280	920	700	300	920	70	-	13.5	51	105	77.8	90	42.9	2"	M 12	225	226	530	
OAC800-01	388	140	450	390	40	701	676	280	920	700	300	920	70	-	13.5	51	105	77.8	90	42.9	2"	M 12	272	273	530	
OAC800-02	388	140	450	390	40	701	676	280	920	700	300	920	70	-	13.5	51	105	77.8	90	42.9	2"	M 12	272	273	530	

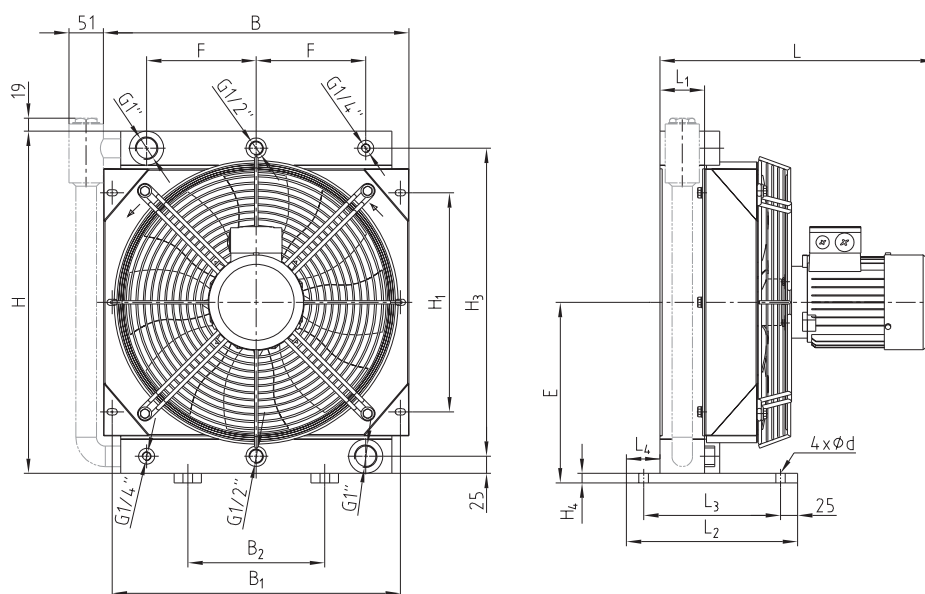
Oil-air cooler type OAC

Cooling systems

Dimensions of OAC100 - 400 (230/400V)



OAC100 - OAC400 230/400V (compact fan)



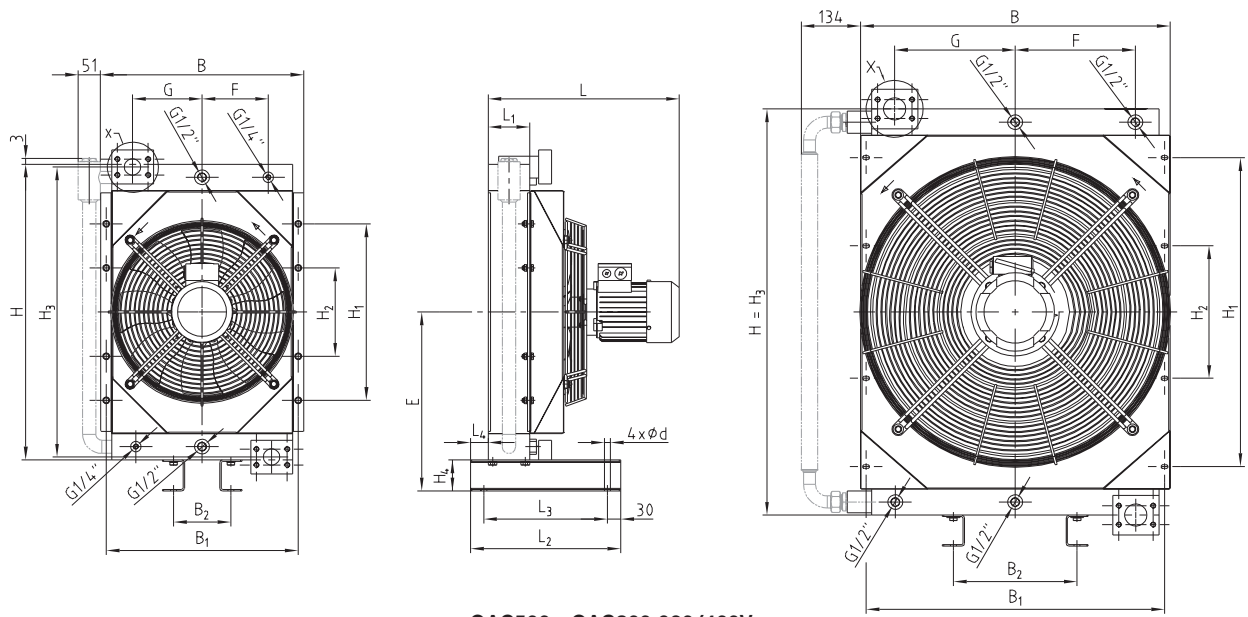
OAC200 - OAC400 230/400V

Oil-air cooler type OAC 230/400V																									
Type of cooler	Dimensions [mm]																								
	L	L ₁	L ₂	L ₃	L ₄	B	B1	B2	H	H ₁	H ₂	H ₃	H ₄	H ₅	d	d ₁	C1	C2	C3	C4	M	F	G	E	
OAC100-03 C	216	64	280	200	50	250	225	100	300	150	-	255	14	-	14	-	-	-	-	-	-	75	-	164	
OAC200-03 C	279	64	280	200	50	350	325	174	410	240	-	360	14	-	14	-	-	-	-	-	-	115	-	219	
OAC200-03	360	64	280	200	50	350	325	174	410	240	-	360	14	-	14	-	-	-	-	-	-	115	-	219	
OAC250-03	390	95	280	230	56	350	325	174	410	240	-	360	14	-	14	-	-	-	-	-	-	115	-	219	
OAC300-03-D	268	65	280	200	49	446	421	200	500	320	-	450	14	-	14	-	-	-	-	-	-	160	-	264	
OAC300-03	402	65	280	200	49	446	421	200	500	320	-	450	14	-	14	-	-	-	-	-	-	160	-	264	
OAC400-03-D	298	94	280	230	56	446	421	200	500	320	-	450	14	-	14	-	-	-	-	-	-	160	-	264	
OAC400-03	432	94	280	230	56	446	421	200	500	320	-	450	14	-	14	-	-	-	-	-	-	160	-	264	

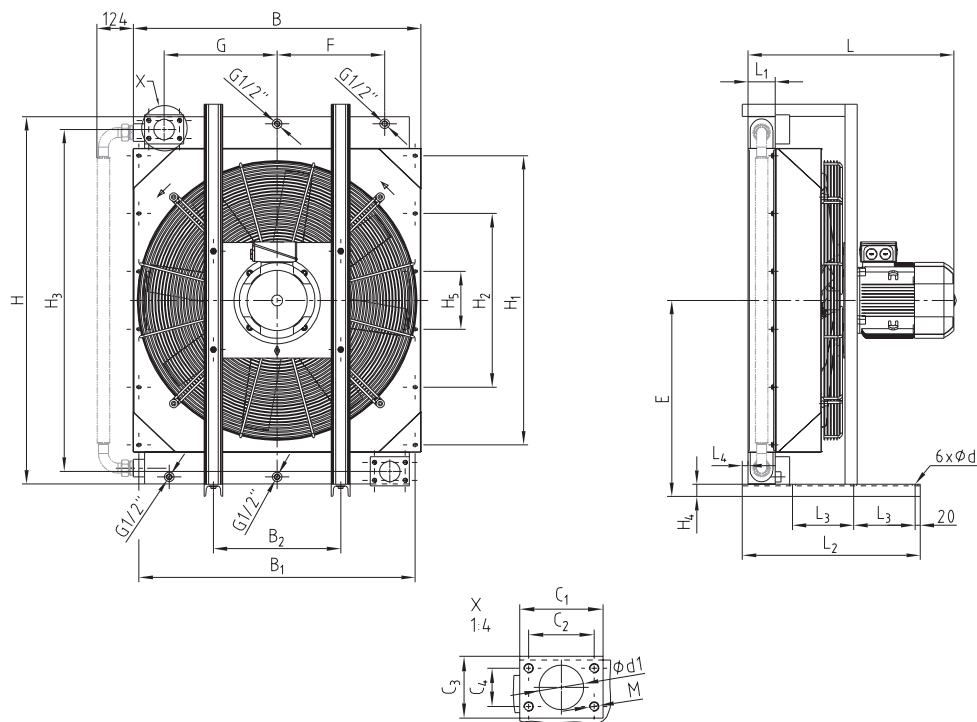
Oil-air cooler type OAC

Cooling systems

Dimensions of OAC500 - 2000 (230/400/690V)



OAC500 - OAC800 230/400V



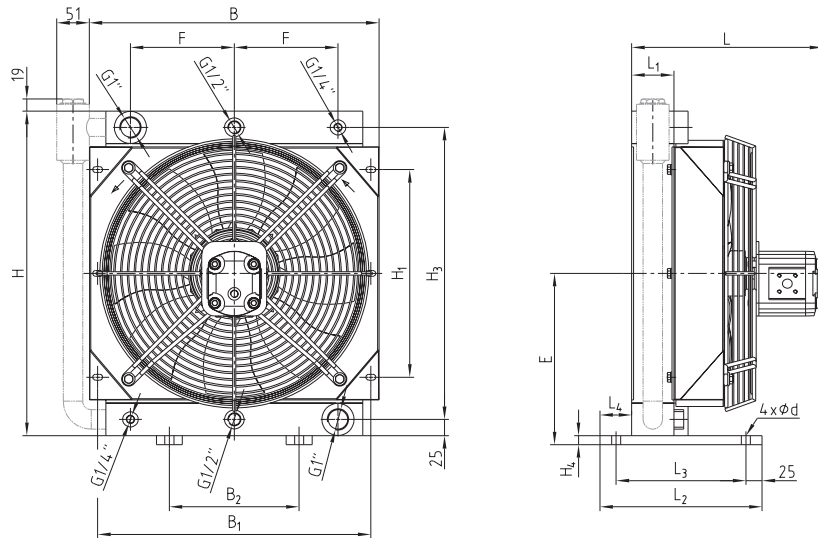
OAC850 - OAC2000 230/400V (400/690V)

Oil-air cooler type OAC 230/400V																										
Type of cooler	Dimensions [mm]																									
	L	L ₁	L ₂	L ₃	L ₄	B	B1	B2	H	H ₁	H ₂	H ₃	H ₄	H ₅	d	d ₁	C1	C2	C3	C4	SAE flange	M	F	G	E	
OAC500-03	431	94	340	280	40	460	435	130	670	400	200	657	70	-	13.5	38	95	69.9	77	35.7	1½"	M 12	150	157.5	405	
OAC600-03	555	94	340	280	40	607	582	280	770	500	200	770	70	-	13.5	51	105	77.8	90	42.9		M 12	225	226	455	
OAC700-03	565	94	340	280	40	608	582	280	920	700	300	920	70	-	13.5	51	105	77.8	90	42.9		M 12	225	226	530	
OAC800-03	737	140	450	390	40	701	676	280	920	700	300	920	70	-	13.5	51	105	77.8	90	42.9	2"	M 12	272	273	530	
OAC850-03 / OAC850HP-03	734	94	500	180	-	870	835	350	960	690	230	910	42	-	14	51	105	77.8	90	42.9		M 12	350	340	523	
OAC900-03	670	95	615	210	-	995	955	440	1270	1000	600	1182	42	200	14	73	135	106.5	100	62		M 16	372.5	390	678	
OAC1000-03-06	690	113	615	210	-	995	955	440	1270	1000	600	1182	42	200	14	73	135	106.5	100	62		M 16	372.5	390	678	
OAC1000-03-04	729	113	615	210	-	995	955	440	1270	1000	600	1182	42	200	14	73	135	106.5	100	62	3"	M 16	372.5	390	678	
OAC2000-03-06	968	140	750	210	-	1286	1246	525	1420	1000	600	1332	45	200	14	73	135	106.5	100	62		M 16	532	532	756	
OAC2000-03-04	980	140	750	210	-	1286	1246	525	1420	1000	600	1332	45	200	14	73	135	106.5	100	62		M 16	532	532	756	

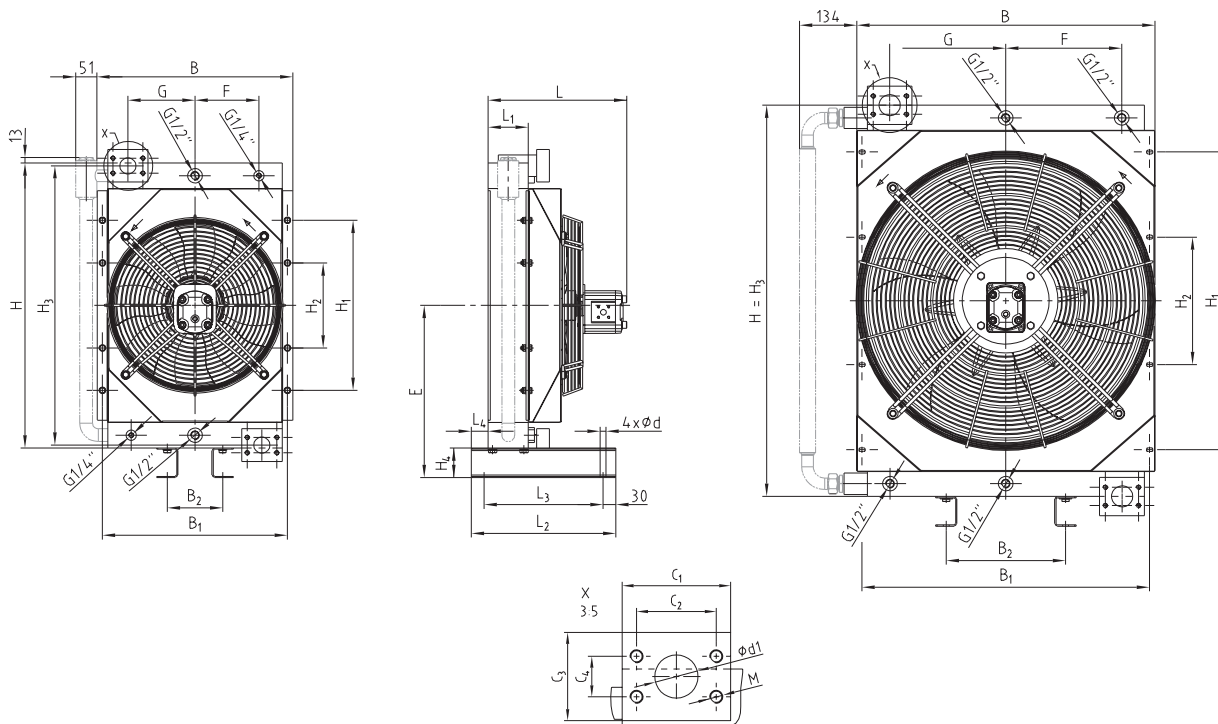
Oil-air cooler type OAC

Cooling systems

Dimensions of OAC200 - 800 (hydraulic)



OAC200 - OAC400



OAC500 - OAC700

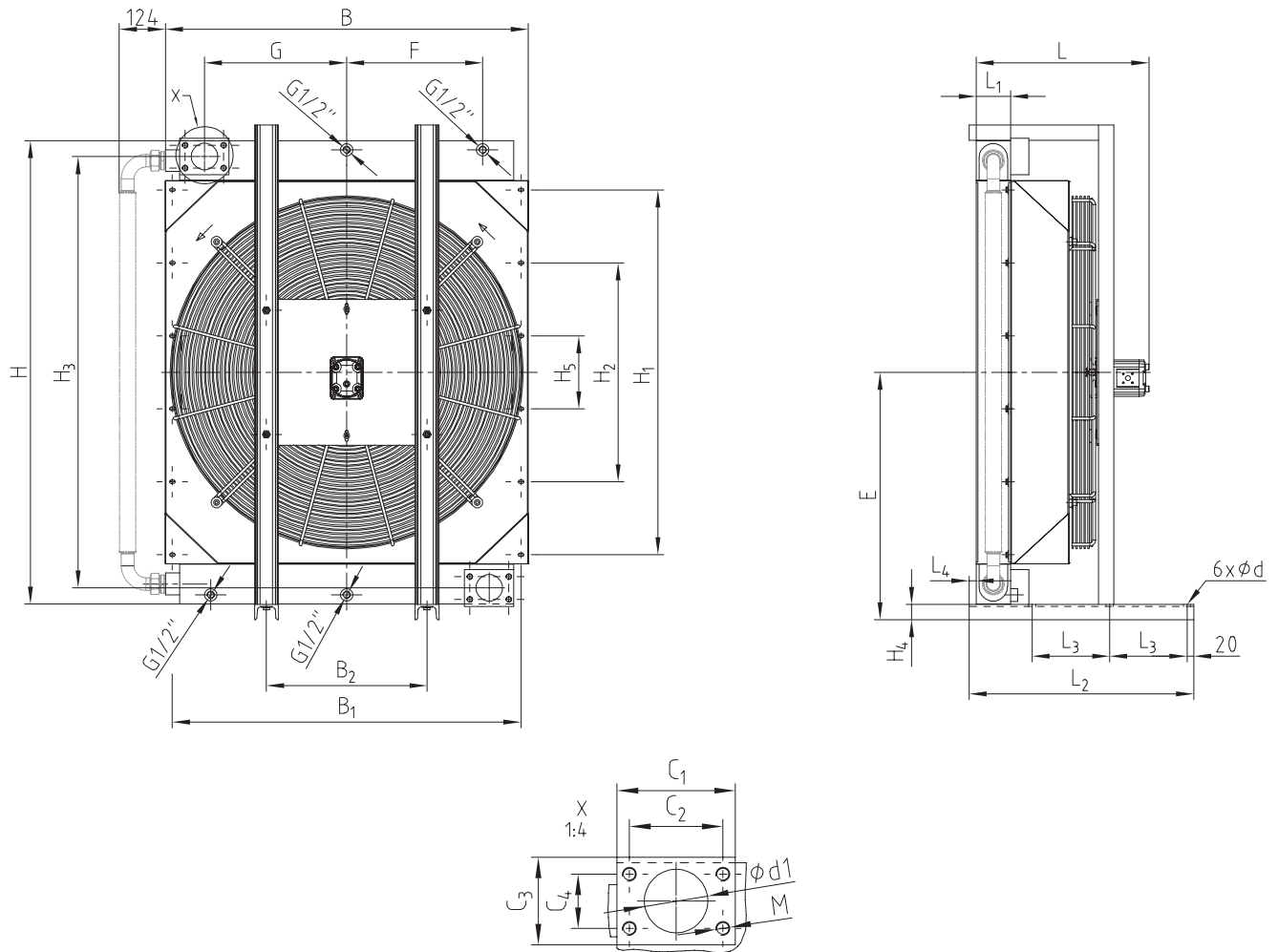
OAC800

Oil-air cooler type OAC hydraulic																									
Type of cooler	Dimensions [mm]																								
	L	L ₁	L ₂	L ₃	L ₄	B	B1	B2	H	H ₁	H ₂	H ₃	H ₄	H ₅	d	d ₁	C1	C2	C3	C4	SAE flange	M	F	G	E
OAC200-04	245	64	250	200	50	350	325	174	410	240	-	360	14	-	14	-	-	-	-	-	-	-	115	-	219
OAC250-04	275	95	250	200	50	350	325	174	410	240	-	360	14	-	14	-	-	-	-	-	-	-	115	-	219
OAC300-04	295	65	250	200	49	446	421	200	500	320	-	450	14	-	14	-	-	-	-	-	-	-	160	-	264
OAC400-04	325	94	280	230	55.5	446	421	200	500	320	-	450	14	-	14	-	-	-	-	-	-	-	160	-	264
OAC500-04	323	94	340	280	40	460	435	130	670	400	200	657	70	-	13.5	38	95	69.9	77	35.7	1½"	M 12	150	157.5	405
OAC600-04	400	94	340	280	40	607	582	280	770	500	200	770	70	-	13.5	51	105	77.8	90	42.9		M 12	225	226	455
OAC700-04	411	94	340	280	40	608	582	280	920	700	300	920	70	-	13.5	51	105	77.8	90	42.9	2"	M 12	225	226	530
OAC800-04	546	140	450	390	40	701	676	280	920	700	300	920	70	-	13.5	51	105	77.8	90	42.9		M 12	272	273	530

Oil-air cooler type OAC

Cooling systems

Dimensions of OAC850 - 2000 (hydraulic)



OAC850 - OAC2000

Oil-air cooler type OAC hydraulic																									
Type of cooler	Dimensions [mm]																								
	L	L ₁	L ₂	L ₃	L ₄	B	B1	B2	H	H ₁	H ₂	H ₃	H ₄	H ₅	d	d ₁	C1	C2	C3	C4	SAE flange	M	F	G	E
OAC850-04	475	94	500	180	-	870	835	350	960	690	230	910	42	-	14	51	105	77.8	90	42.9	2"	M 12	350	340	523
OAC900-04	475	95	615	210	19.5	995	955	440	1270	1000	600	1182	42	200	14	73	135	106.5	100	62		M 16	372.5	390	678
OAC1000-04	505	113	615	210	-	995	955	440	1270	1000	600	1182	42	200	14	73	135	106.5	100	62	3"	M 16	372.5	390	678
OAC2000-04	620	140	750	210	-	1286	1246	525	1420	1000	600	1332	45	200	14	73	135	106.5	100	62		M 16	532	532	756

Oil-air cooler / cooling-pumping unit type OPC/OPC2

Cooling systems

Bypass flow cooling with integrated pump



The OPC oil cooler unit is a system specifically developed for cooling in the bypass flow as an independent unit. The unit consists of a cooler, fan, electric motor, pump and may be supplemented by a filter on request of the customer.



OPC



OPC 2

assembly instructions

Oil-air cooler / cooling-pumping unit type OPC/OPC2

Applications:

- Machine tools
- Elevators
- Test benches
- Add-on coolers
- Bypass flow cooling

Applicable for cooling of:

- Hydraulic oil
- Gear oil
- Lubricating oil
- Water glycol (min. 50 % glycol)

Structure:

- Cooler core (plate and bar) made of aluminium with industrial lamina in black (RAL 9005)
- Fan cover made of steel in black (RAL 9005)
- Fan made of nylon PAG
- Protective grid made of steel in black (RAL 9005)
- Electric motor 230/400V, IP55
- Bellhousing and coupling
- Gear feed pump with pressure relief valve 0 - 15 bars, recommended setting 5 bars,
 - max. medium temperature 90 °C (higher temperature on request),
 - low-noise pump, also for high viscosities
- Filter with visual maintenance display, as an option

Marine design:

- Cooler core, frame, fan cover with double-component paint
- Electric motor with special paint and protection class IP56

ATEX design:

NEW

- Gas sector:  II 2G Ex h IIC T6...T3 Gb X
- Dust sector:  II 3D Ex h IIIC T68 °C...110 °C Gb X
- Ambient temperature -40 °C < Ta < +55 °C
- Motor and fan as an adequate ATEX design
- OPC2 now also available with ATEX certification

Accessories (see page 51 et seqq.):

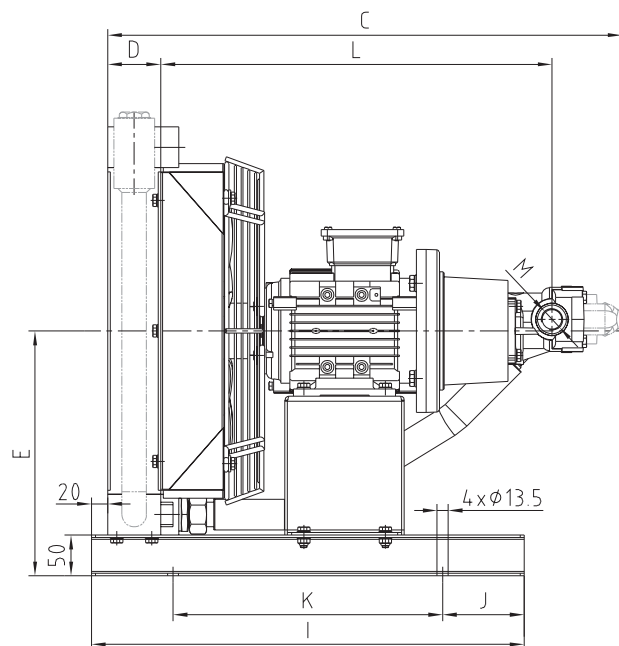
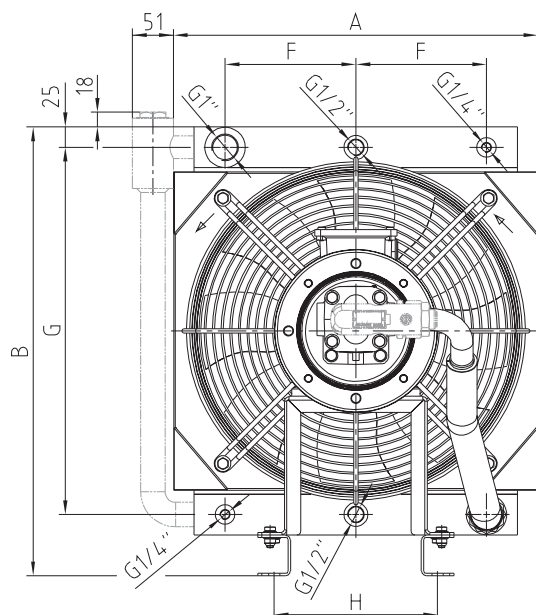
- Thermal bypass valves
- Oil thermostat valve (OTV)
- Protective grid
- Temperature switch (TSC)

The OPC coolers have to be protected from direct solar radiation.

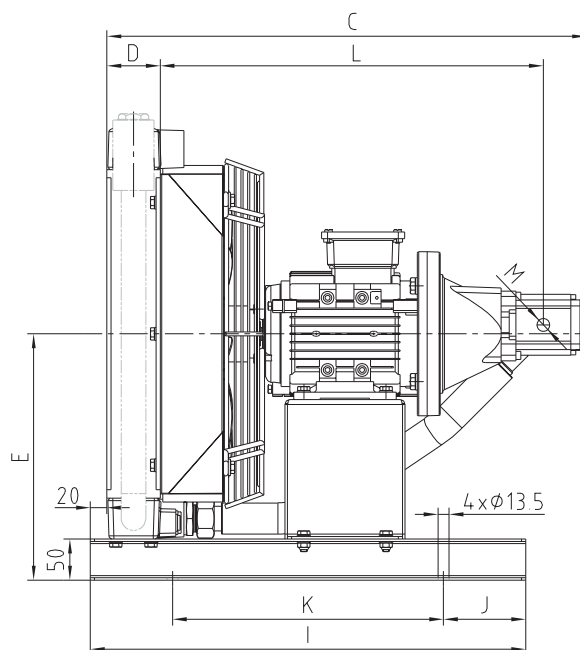
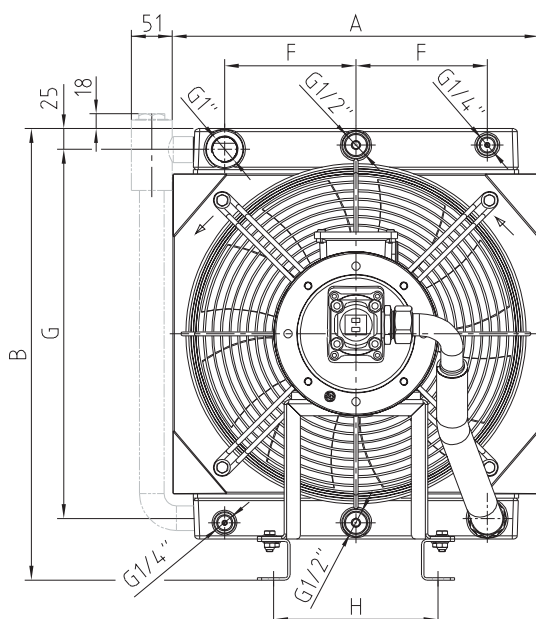
Oil-air cooler / cooling-pumping unit type OPC

Cooling systems

Dimensions of OPC200 - 400 (230/400V)



OPC200 - OPC400 for hydraulic applications (ISO VG32-68)



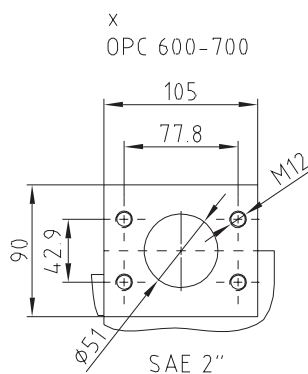
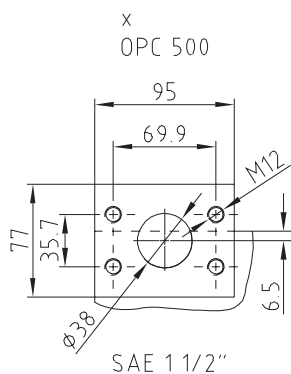
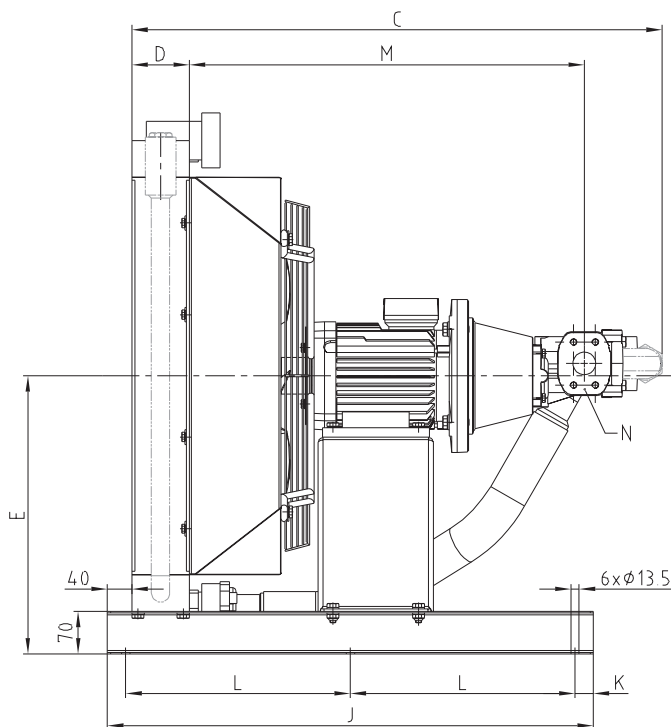
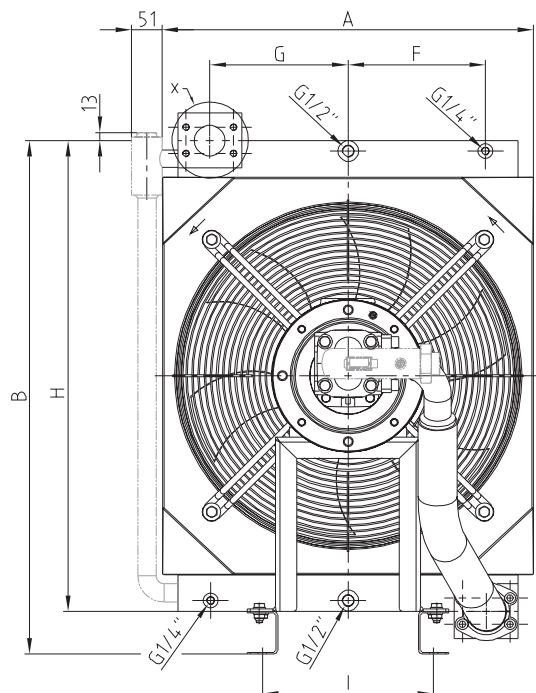
Technical data																		
Type of cooler	Voltage	Current [A]	Speed [rpm]	l/min	kW/°C	Dimensions [mm]												
						A	B	C	D	E	F	G	H	I	J	K	L	M
OPC200-I4-0.75kW	230/400V 50 Hz	1.8	1400	5.7	0.07	350	460	547									436	G 3/4"
OPC200-I8-0.75kW				11.5	0.09													
OPC200-4D-0.75kW				5.5	0.07			572	64	255	115	360	174	530	100	330	426	G 3/4"
OPC200-12D-0.75kW				16.7	0.09	350	460											
OPC200-16D-0.75kW				21.4	0.10			596									435	G 1"
OPC300-I8-0.75kW				11.5	0.18												467	G 3/4"
OPC300-I14-0.75kW				20.1	0.23			615									476	G 1"
OPC300-4D-0.75kW				5.5	0.12				65					530	100	330	464	G 3/4"
OPC300-12D-0.75kW				16.7	0.23													
OPC300-16D-0.75kW				21.4	0.25	446	550	638		300	160	450	200				473	G 1"
OPC400-I14-0.75kW				20.1	0.26			622										
OPC400-12D-0.75kW				16.7	0.24				94					550	75	400	476	G 1"
OPC400-16D-0.75kW				21.4	0.27			668									474	SAE

■ = hydraulics application

Oil-air cooler / cooling-pumping unit type OPC

Cooling systems

Dimensions of OPC500 - 600 (230/400V)



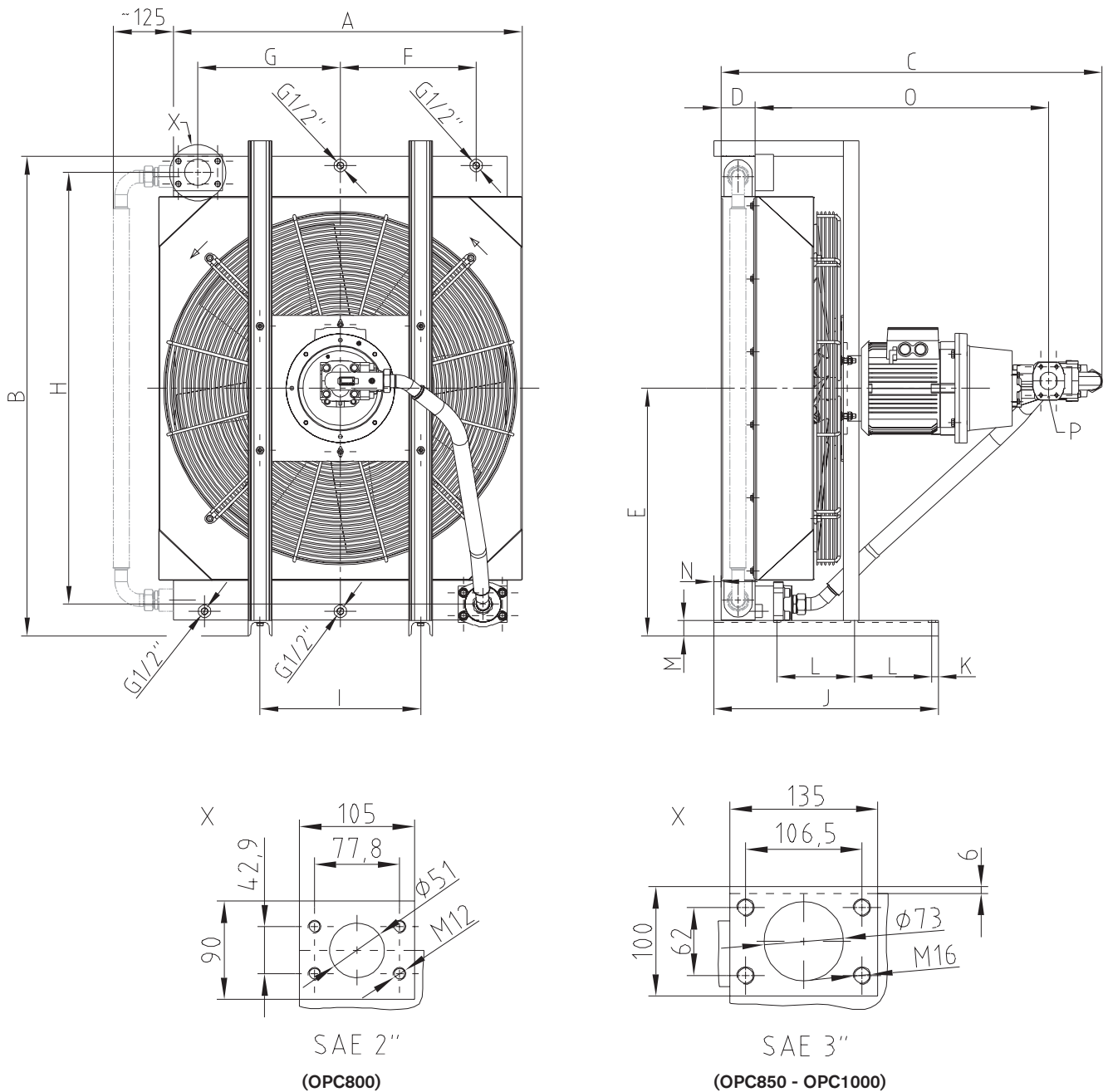
OPC500 - OPC600

Technical data																				
Type of cooler	Voltage	Current [A]	Speed [rpm]	l/min	kW/°C	Dimensions [mm]														Weight [kg]
						A	B	C	D	E	F	G	H	I	J	K	L	M	N	
OPC500-16D-2.2kW	230/400V 50 Hz	4.9	1410	21.4	0.35	460	740	740	94	405	150	157.5	657	130	720	30	330.0	547	G 1"	75
OPC500-25D-2.2kW				33.4	0.40			790										568	SAE 1 1/2"	77
OPC500-32D-2.2kW				44.0	0.42	819	626		G 1"	96										
OPC500-40D-2.2kW				53.5	0.45			868			647	SAE 1 1/2"	98							
OPC600-16D-2.2kW				21.4	0.47	607	840		94	455				225	226.0	770	280	795	30	367.5
OPC600-25D-2.2kW				33.4	0.56			819			626	G 1"	96							
OPC600-32D-2.2kW				44.0	0.61	868	647		SAE 1 1/2"	98										
OPC600-40D-2.2kW				53.5	0.66			819			626	G 1"	96							

Oil-air cooler / cooling-pumping unit type OPC

Cooling systems

Dimensions of OPC800 - 1000 (400/690V)



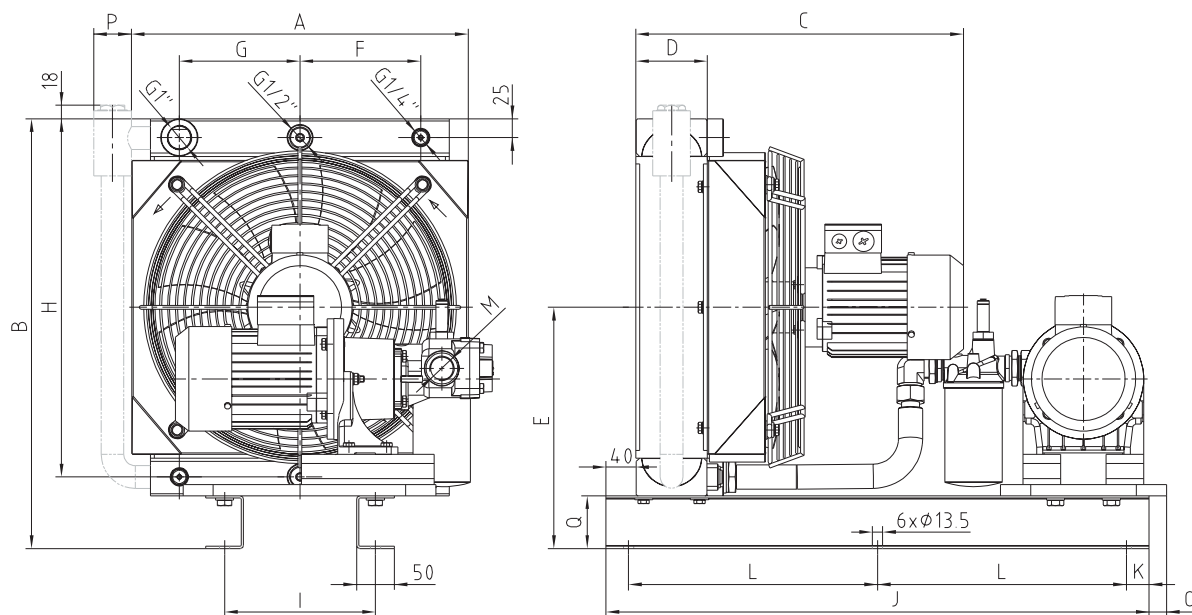
OPC800 - OPC1000 (400/690V)

Technical data																			
Type of cooler	Voltage	Current [A]	Speed [rpm]	l/min	kW/°C	Dimensions [mm]													
						A	B	C	D	E	F	G	H	I	J	K	L	M	N
OPC800-50D-4kW	400/690V 50 Hz	8.2	1460	69	1.00	701	981	1096	140	521	350	340	920	280	670		292	829	
OPC800-80D-4kW				112	1.15			1130										845	38.0
OPC850-80D-5.5kW				72	1.12			1046										804	
OPC850-125D-5.5kW		12	970	113	1.32	870	1002	1081		523			910	350	590		180	824	63.5
OPC900-80D-5.5kW				72	1.34			1046										804	38.0
OPC900-125D-5.5kW				113	1.71			1081										824	63.5
OPC1000-125D-5.5kW				113	1.88	995	1312	1119		678	373	390	1182	440	615		210	844	217
OPC1000-180D-5.5kW				167	2.33			1136	113									854	76.2
																			220

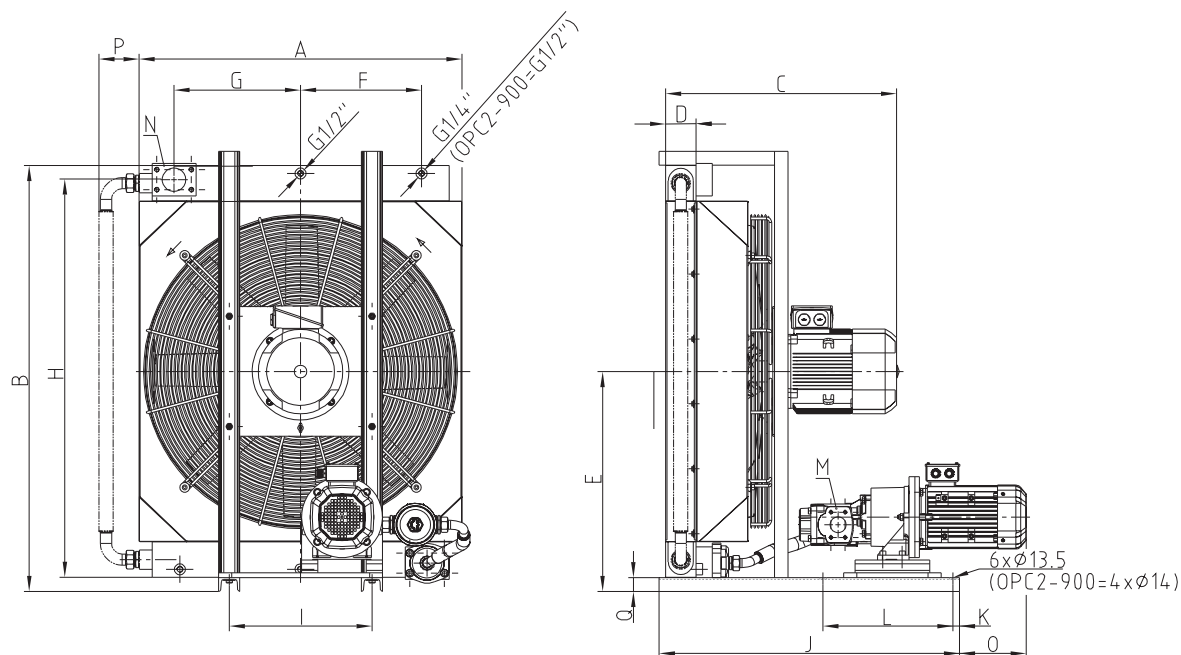
Oil-air cooler / cooling-pumping unit type OPC2

Cooling systems

Dimensions of OPC2-300 - 900 (230/400V)



OPC2-300 - OPC2-400



OPC2-500 - OPC2-900

Technical data																																								
Type of cooler	Voltage	Motor Coolers		Motor Pump		Flow rate	kW/°C	Dimensions															Weight [kg]																	
		Current* [A]	Speed [rpm]	Current* [A]	Speed [rpm]	[l/min]		A	B	C	D	E	F	G	H	I	J	K	L	M	N	O		P	Q															
OPC2-300-4	230/400V 50Hz (460V 60Hz) x basis 400V			1.03	1385	5.5	0.13	446	570	417	64	320	160	160	500	200	720	30	330	G ¾"	G 1"	23	51	70	53															
OPC2-300-12				1.03	1385	1.77	1420				17									0.21					94	405	150	157.5	670	130	SAE 1 ½"	SAE 1 ½"	81							
OPC2-400-16						44	0.27				460									740					448	94	530	225	226	920	280	795	367.5	SAE 2"	SAE 2"	340	117			
OPC2-400-32						44	0.46																															53.5	0.76	607
OPC2-500-32					3.43	1445	88	0.54	607	990	563	94	530	225	226	920	280	795	367.5	367.5	SAE 1 ½"	SAE 1 ½"	340	117																
OPC2-500-63					4.83	1440	141	0.98													530	225			226	920	280	795	367.5	SAE 2"	SAE 2"	340	117							
OPC2-700-40					1.77	1420	1.77	1420													53.5	0.76			607	990	563	94	530	225	226	920	280	795	367.5	367.5	SAE 2"	SAE 2"	340	117
OPC2-700-100							4.83	1440													141	0.98			530	225	226	920	280	795	367.5	367.5	SAE 2"	SAE 2"	340	117				
OPC2-900-63					3.43	1445	88	1.50	995	1313	712		678	372.5	390	1270	440	925	20	400	SAE 1 ½"	SAE 3"	227	125	42	235														
OPC2-900-100					5.3	955	4.83	1440													141	1.91				SAE 2"	SAE 2"	206	275											

x basis 400V

Oil-air cooler / cooling-pumping unit type OPC/OPC2

Cooling systems

Type code of industrial cooler oil-air

OPC **200** **M** - **4D** - **0.75 kW** - **A** - **F10** - **0** - **0**

Size of cooler	Type	Nominal size of pump incl. type	Motor power	Voltage	Filter	Bypass	Protective grid against stones
100	No specification = Standard	e. g.: 4D	0.75 kW	A = 230/400V 50 Hz / 460V 60 Hz	To be omitted if not applicable	0 = Without bypass	0 = No
200			2.2 kW	B = 400/690V 50 Hz	F10 = Filter (permeability up to 10μ) with visual display	TB6 = Thermal bypass (6 bars/50 °C)	1 = Yes
300	M = Marine (seawater resistance)		4 kW	C = 230V 50/60 Hz (single-phase)			F25 = Filter (permeability up to 25μ) with visual display
400			5.5 kW	D = 230/400V 50/60 Hz Compact fan (OAC300/400)			
500	ExG = ATEX (gas-protected area)		E = 380V 50Hz, 440V 60Hz				
600	ExD = ATEX (dust-protected area)		F = 415V 50Hz, 480V 60Hz				
700			M-ExG = Marine & ATEX (gas)	Other data on request			
800	M-ExD = Marine & ATEX (dust)						
900							
1000							

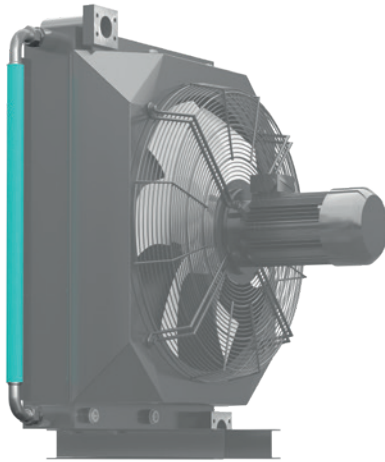
OPC2 - **400** **M** - **16** - **0.75-4 / 0.37-4** - **Z** - **F10** - **DB4** - **1**

Size of cooler	Type	Nominal size of pump incl. type	Motor power - pole number of pump	Motor power - pole number of cooler	Voltage	Filter	Bypass	Protective grid against stones
200	No specification = Standard	e. g.: 16	e. g.: 0.75 kW	e. g.: 0.37 kW	A = 230/400V 50 Hz / 460V 60 Hz	To be omitted if not applicable	0 = Without bypass	0 = No
300					B = 400/690V 50 Hz	F10 = Filter (permeability up to 10µ) with visual display	TB6 = Thermal bypass (6 bars/50 °C)	1 = Yes
400	M = Marine (seawater resistance)				C = 230V 50/60 Hz (single-phase)			F25 = Filter (permeability up to 25µ) with visual display
500								
600	ExG = ATEX (gas-protected area)							
700								
800	ExD = ATEX (dust-protected area)							
850								
850 HP								
900	M-ExG = Marine & ATEX (gas)							
1000								
2000	M-ExD = Marine & ATEX (dust)							

Oil-air cooler OAC / cooling-pumping unit type OPC

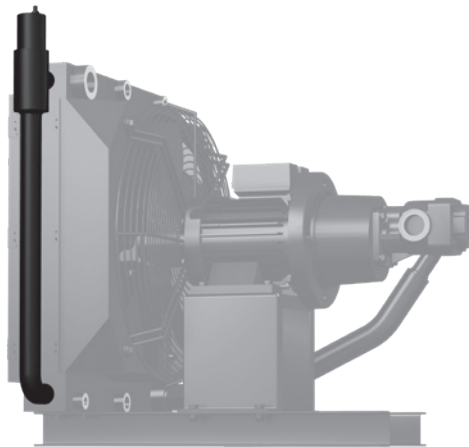
Cooling systems

Cooler accessories



Pressure bypass (DB6 & DB6F)

The pressure bypass protects the cooler core against excess pressure. A share of the volume flow is bypassed along the cooler core depending on the opening pressure.



Thermal & pressure bypass (TB6)

The thermal and pressure bypass additionally provides for faster return of the oil passing the cooler core to efficiently reach the operating temperature through the load. Safeguarding the pressure is assured in parallel.



Integrated bypass (DBI6 oder TBI6)

The integrated pressure (DBI6) or thermal & pressure bypass (TBI6) operates in the same way as mentioned above, but the bypass guide is completely integrated into the cooling element and therefore does not represent an interfering contour to the standard.

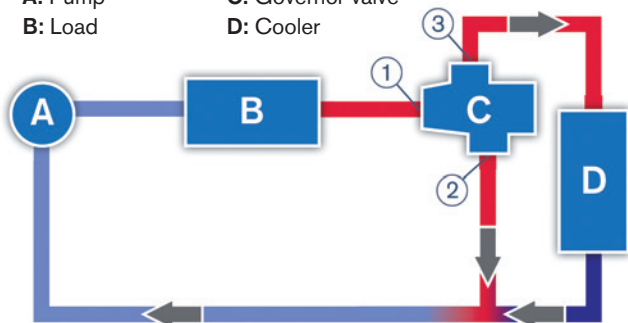
Oil-air coolers accessories

Cooling systems

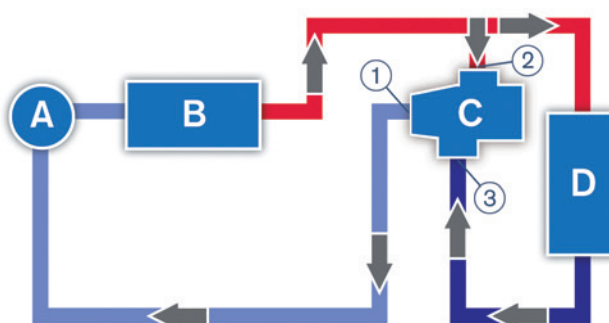
Oil thermostat valve

A: Pump
B: Load

C: Governor valve
D: Cooler



Use as a short circuit controller:
Constant temperature on load outlet



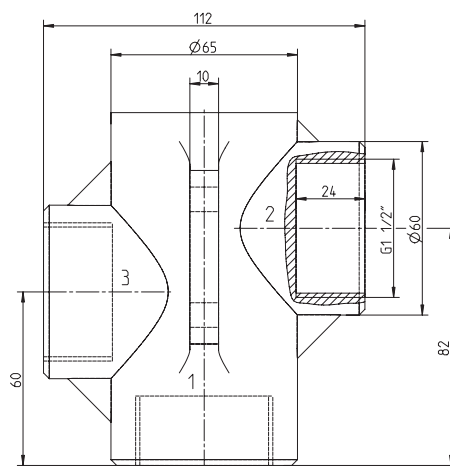
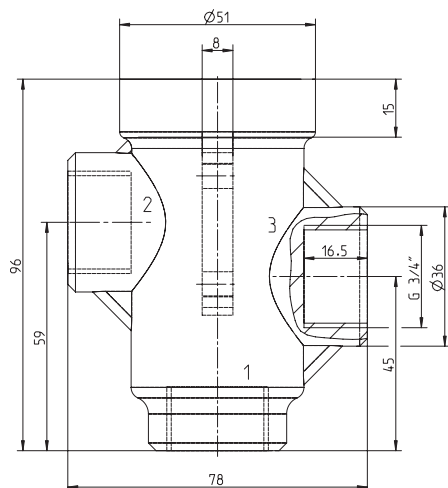
Use as a mixing valve:
Constant temperature on load inlet

Main applications of oil thermostat valves

- Agricultural machinery
- Construction machinery
- Compressors
- Coolers
- Special applications, e. g. wind turbines, gearboxes, hydraulics, mechanical engineering

Particular characteristics

- non-adjustable temperature figures
- high control accuracy
- control operation regardless of static and dynamic oil pressure
- low pressure loss
- sound design
- insensitive to vibrations
- insensitive to shocks
- operation independent of the mounting situation
- maintenance-free
- long service life



OTV Oil thermostat valve				
Description	Max. volume flow [m³/h]	Connection thread	Inlet temperature [°C]	Max. inflow to the cooler obtained with °C
OTV1-45	4	G 3/4"	45	60
OTV1-55	4	G 3/4"	55	70
OTV1-70	4	G 3/4"	70	85
OTV2-45	10	G 1 1/2"	45	60
OTV2-55	10	G 1 1/2"	55	70
OTV2-70	10	G 1 1/2"	70	85

Max. operating pressure 16 bars
15 m³ type available on request

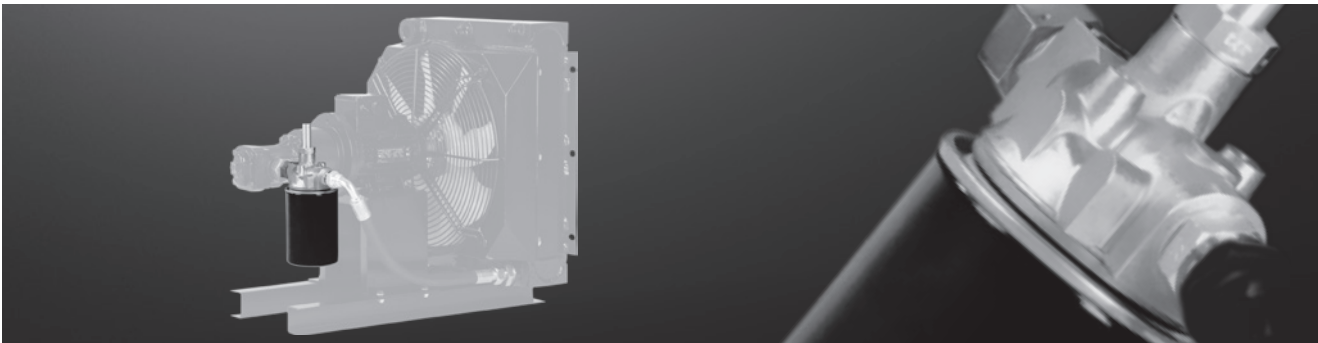
Ordering
example:

OTV	1	55
Oil thermostat valve	Size	Inlet temperature

TEMPERATURE CONTROL AND MONITORING

HYDRAULIC COMPONENTS

Cooler accessories - filters



Single or double filter with mounting cartridge and visual display for separating dirt particles.

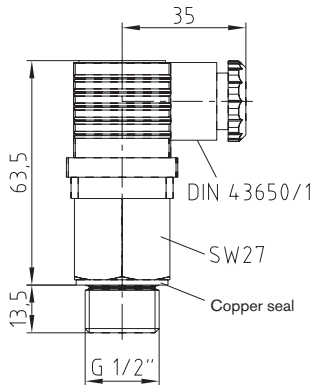
Options:

- 10 µm or 25 µm depending on volume flow, oil type and temperature
- Filter attachment for electrical signals available
- Protective coating for use with salty ambient air



Cooler accessories - temperature switch TSC

Technical data		
Switching element:	Bi metal	Switching point:
Switching operation:	NO = make contact (NC = break contact on request)	TSC 40 = 40 °C
Switching temperature:	+25 °C to +80 °C	TSC 50 = 50 °C
Material of probe:	Brass	TSC 60 = 60 °C
Max. operating pressure:	26 bars	TSC 70 = 70 °C
Ambient temperature:	-20 °C to +110 °C	
Plug:	According to DIN 43650 - 3 poles + PE, protection class IP65, cable gland PG11	



- Simple, solid design
- Electrical insert easy to disassemble
- With plug acc. to DIN 43650 straight cable outlet direction rotatable by 360°
- Copper seal
- Protection class IP65

Temperature contacts:	Max. operating voltage:	250V AC - 8 A
	Max. switching current:	12/24V DC - 5A
	Tolerance:	2 A
	Switch-back difference:	±5 K
		15 K ±3 K

Ordering example:	TSC	50
	Temperature switch	Switching point 50 °C

Oil-air cooler accessories

Cooling systems

Pump unit with low-pressure pump

PUG-4D-0.18kW-4-A-F25.3

Filtration	25.3	25 µ incl. bypass + visual display
	10.3	10 µ incl. bypass + visual display
	A	230/400V 50 Hz
Voltage	B	400/690V 50 Hz
	Z	Special voltage
Pole number of motor	4	1500 revolutions
	6	1000 revolutions
For motor power see table		
Pressure relief valve	D	integrated valve
	-	without valve
for size of pump see table (without pump on request)		
Pump unit	PUG	Gearbox
	PUH	Hydraulics (NBR)
	PUW	Without pump

Motor ¹⁾	Pump	
	Power [kW]	Volume flow [l/min]
0.37	Size 4	5.5
	6	6.9
	8	11.0
	12	16.5
	16	22.0
0.75	20	27.5
	25	34.4
	32	44.0
1.5	40	55.0
	50	68.8
	63	87.0
2.2	80	110.0

¹⁾ 4-poles operation



Gearbox application:
Pump unit with pressure limitation
PUG-25D-0.75kW-4-A-F25.3



Pump unit with finish machined bellhousing acc. to customer's specifications
PUW-0-0,75kW-4-A-0



Stationary hydraulics
Pump unit without pressure relief valve
PUH-8-0,37kW-4-A-0

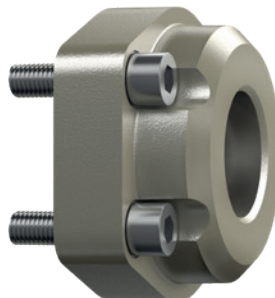
The pump units are assembled ready to fit and include a foot flange and two damping rods. Modifications on request

Accessories



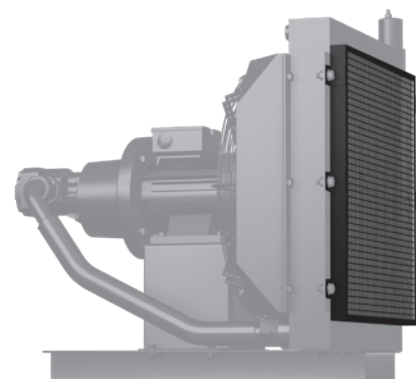
Flow rate sensor

- Incl. non-return valve & display
- Measuring range 2 - 100 l/min (other on request)
- Connection thread G1" or G1 1/2"
- Supply voltage 18 - 30 V DC
- Temperature range -10 ... 100 °C



SAE flange

- SAE 1 1/2" on G 1"
- SAE 1 1/2" on G 1 1/2"
- SAE 2" on G 1 1/2"
- SAE 2" on G 2"
- SAE 3" on G 2 1/2"
- SAE 3" on G 3"



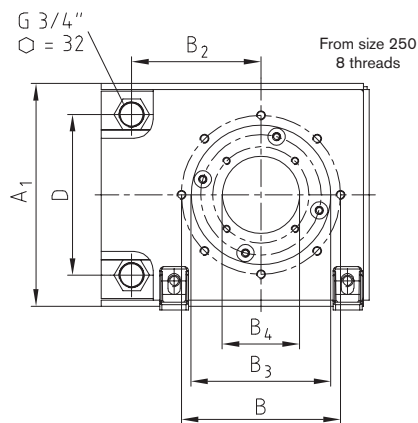
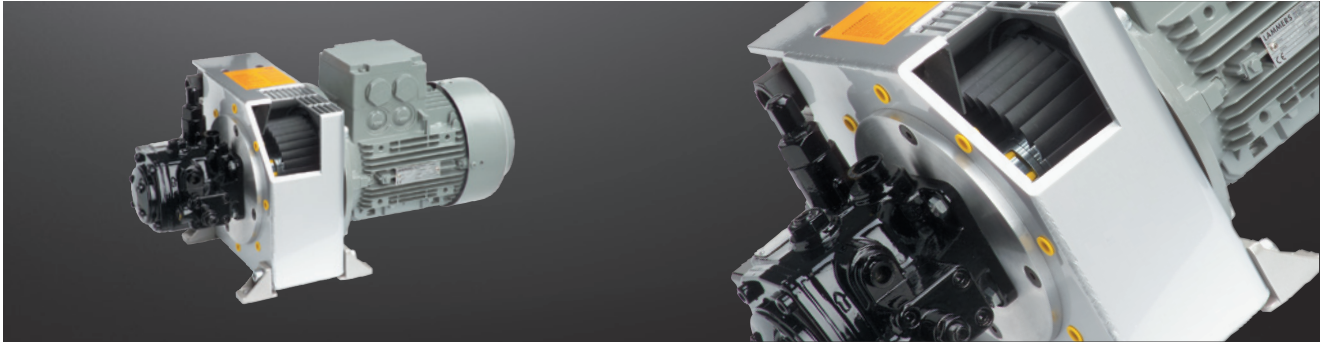
Protective grid

Protection against rough damages of cooling laminas via corrugated wire mesh (10 x 10 mm). Optionally a filter pad is available protecting against smaller particles (dust, sand). Please consider a reduction of performance depending on load.

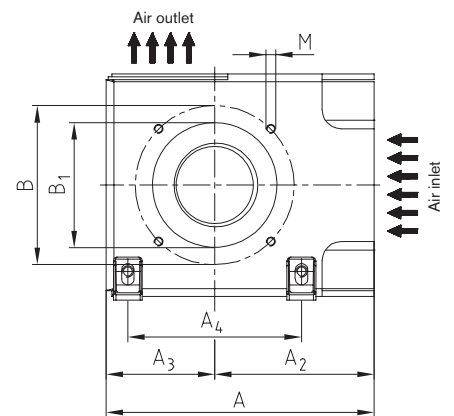
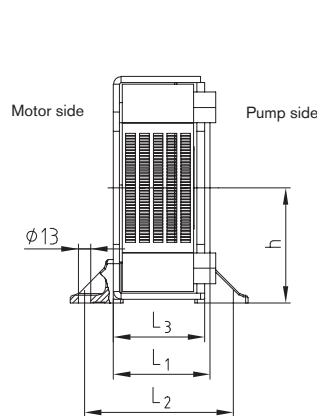
Oil-air cooler type PIK

Cooling systems

Bellhousing with integrated oil/air cooler



View pump side



View motor side

Bellhousing with integrated oil-air cooler type PIK (German utility model)																		
IEC motor		PIK oil cooler type	Dimensions [mm] *															
Size (shaft)	kW with 1500 rpm		L1	L2	L3	A	A1	A2	A3	A4	B	B1	B2	B3	Min. B4	D	M	h
80	0.55	PIK 200/1/...	100	154.5	94.5	275	225	163	112.5	180	165	130	130	145	20	167	M 10	116.5
(19 x 40)	0.75	PIK 200/2/...	110	154.5	94.5	275	225	163	112.5	180	165	130	130	145	20	167	M 10	116.5
90S/90L	1.1	PIK 200/4/...	124	154.5	94.5	275	225	163	112.5	180	165	130	130	145	20	167	M 10	116.5
(24 x 50)	1.5																	
100L/112M	2.2	PIK 250/2/... **	124	175.5	115.5	308	250	180	125	220	215	180	150	190	20	192	M 12	129
(28 x 60)	3, 4	PIK 250/4/... **	135	175.5	115.5	305	250	180	125	220	215	180	150	190	20	192	M 12	129
132S/132M	5.5	PIK 300/1/...	144	199.5	139.5	359	300	205	154	260	265	230	175	234	30	242	M 12	154
(38 x 80)	7.5	PIK 300/3/...	155	199.5	139.5	359	300	205	154	260	265	230	175	234	30	242	M 12	154
		PIK 300/4/...	168	199.5	139.5	359	300	205	154	260	265	230	175	234	30	242	M 12	154
160M/160L	11	PIK 350/1/...	188	243.5	183.5	405	360	230	175	310	300	250	200	260	50	292	M 16	184
(42 x 110)	15	PIK 350/2/...	204	243.5	183.5	405	360	230	175	310	300	250	200	260	50	292	M 16	184
180M/180L	18.5																	
(48 x 110)	22																	

* Dimensions following the VDMA standard 24561

** With a motor speed of ≥ 1900 rpm a steel fan must be used.

Assembly

With assembly and disassembly of the oil connection lines, hold up with a hexagon key (max. tightening torque 40 Nm). No reduction of the cross section behind the cooler. Return filters to be installed in front of the cooler (dynamic pressure, danger of bursting). Tensions inside the connection pipes must be avoided! Vibration of the piping must be avoided (should possibly be intercepted in front of the connector). Supply and discharge to be chosen alternatively. Please note that not a few hydraulic systems generate pressure peaks of more than 12 bars in the return flow (danger of bursting)! Please observe our assembly instructions at www.ktr.com.

For PIK sizes 200 and 350 specify the IEC motor sizes in your order.

Ordering example:	PIK	300	3	5	15
	Bellhousing with integrated oil cooler	Flange diameter of IEC motor	Serial model code (code referring to length)	In-house modification code	Standard type 15 - V1 design

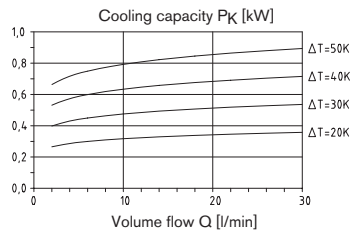
Oil-air cooler type PIK

Cooling systems

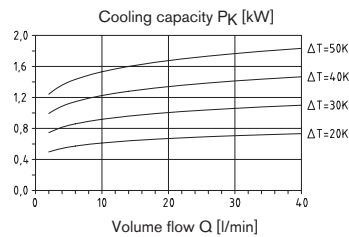
Oil-air cooler type PIK 200 - 350

1. Cooling capacity for a speed of 1500 rpm depending on the temperature difference between oil intake and air intake and oil volume

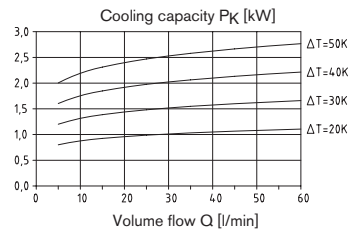
PIK 200



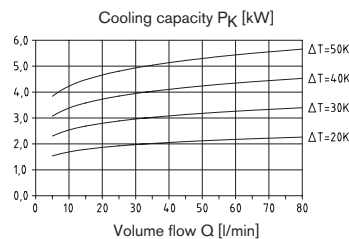
PIK 250



PIK 300



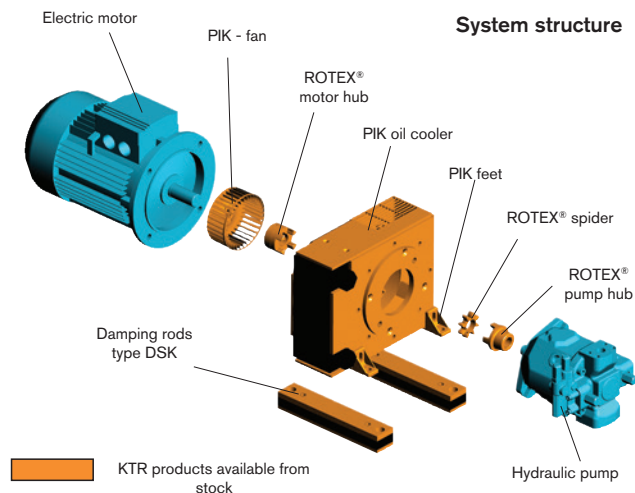
PIK 350



The diagrams shown are based on actual measurements of the PIK oil cooler performed in KTR's in-house R&D test center. With 3000 rpm the cooling capacity is increased by approx. 50 %.

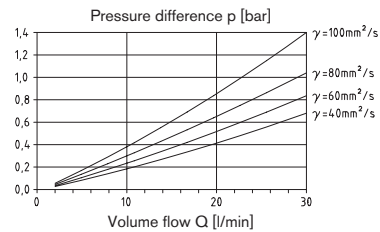
2. Operating pressure

The permissible operating pressure of the oil cooler is 12 bars dynamically. Max. operating pressure with static load of 20 bars (all values apply for the average pressure cooler).

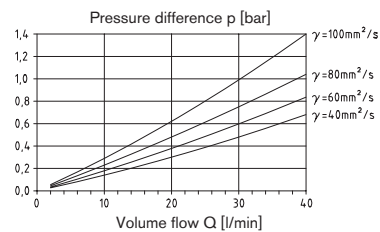


3. Pressure loss depending on oil flow and oil viscosity

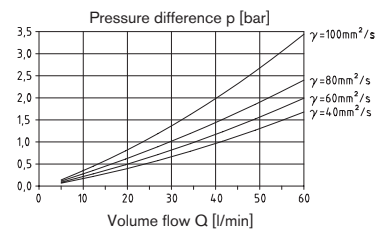
PIK 200



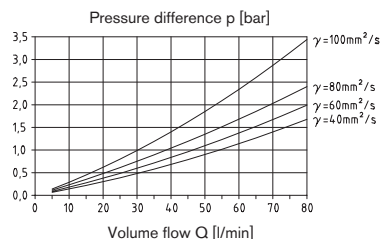
PIK 250



PIK 300



PIK 350



Viscosity measured up to 100 mm²/s.
Higher viscosity on request.

4. Fan

Torsional direction view on the pump – right – standard type.

Performance requirement of the fan with 1500 rpm

PIK 200 = 25 W

PIK 250 = 40 W

PIK 300 = 125 W

PIK 350 = 230 W

Air pressure rate in m³/h with 1500 rpm

PIK 200 = approx. 90 m³/h

PIK 250 = approx. 200 m³/h

PIK 300 = approx. 400 m³/h

PIK 350 = approx. 860 m³/h

5. Cooler connection

R 3/4" internal thread

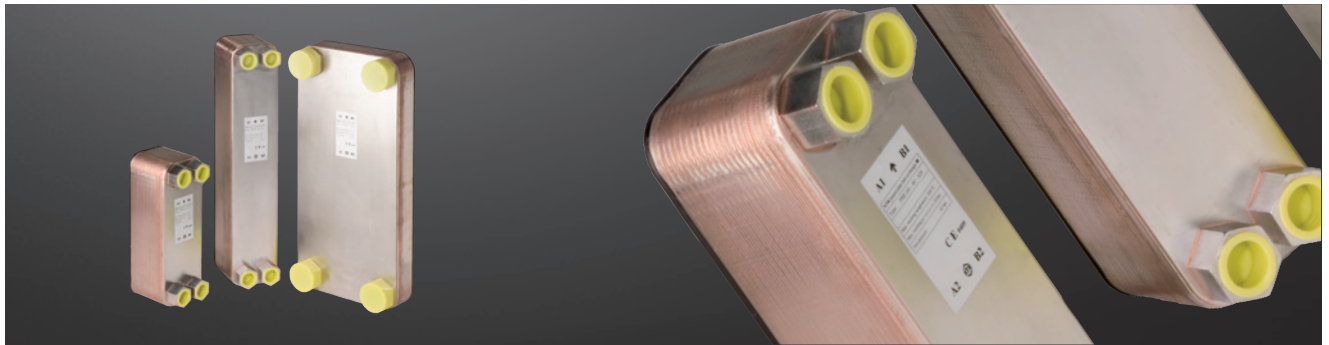
6. Oil flow

With an oil flow exceeding the figures stated in the above diagramme, consult with our engineering department. Phone: +49 5971 798-0

Oil-water cooler type PHE

Cooling systems

High power density in a tight space



Technical data

Plate heat exchanger made of stainless steel 1.4401 soldered with copper. The stamped plates generate a high power density in a tight space. Compared to a tube bundle heat exchanger, the plate heat exchanger only requires approx. 25 % - 30 % of mounting space with less weight. Applications are, as an example, machine tools, test benches, injection moulding machines, pump units, waste heat utilization, etc. It is possible to use other media like, for example, oil, water glycol, water, refrigerating agents, air, etc.

Operating temperature: -10 °C to +200 °C.

Please observe boiling point and freezing point!

Coolers	Perm. pressure	T oil inlet [°C] ISO VG 46	T water inlet [°C]	Oil flow [l/min]	Water flow [l/min]	Cooling capacity [kW]	Pressure loss	
							Oil [bar]	Water [bar]
PHE100x20	10			15	10	3.8	0.1	0
PHE100x40-HP				25	20	6.8	0.1	0
PHE200x10				25	20	7.0	0.7	0.2
PHE200x20				35	25	12.1	0.3	0.1
PHE200x40				45	30	17	0.2	0
PHE200x60				65	40	24.6	0.2	0
PHE250x30				35	20	13.7	0.8	0.1
PHE250x40				45	30	18.3	0.8	0.13
PHE300x40				50	30	24.7	0.5	0.1
PHE300x50				60	40	30.4	0.5	0.1
PHE300x60				75	50	38	0.5	0.1
PHE300x80				95	60	47.9	0.5	0.1
PHE350x20				30	20	14.3	0.8	0.12
PHE350x40	30	55	25	45	30	22.2	0.5	0.08
PHE350x50				60	40	30.9	0.5	0.09
PHE350x60				75	50	38.6	0.6	0.1
PHE350x80				95	60	48.9	0.53	0.1
PHE355x20				30	20	14.3	0.8	0.12
PHE355x40				45	30	22.2	0.5	0.08
PHE355x60				75	50	38.6	0.6	0.1
PHE400-16				40	20	17.5	0.57	0.04
PHE400-20				50	25	22	0.55	0.04
PHE400-28				75	35	32.9	0.58	0.04
PHE400-38				100	50	44.8	0.55	0.04
PHE400-60				200	100	79	0.64	0.06
PHE500x40				135	100	65.6	0.7	0.1
PHE500x60				200	120	94.6	0.7	0.1

Ordering example:

PHE	100	20
PHE = Plate heat exchanger	Size	Number of plates

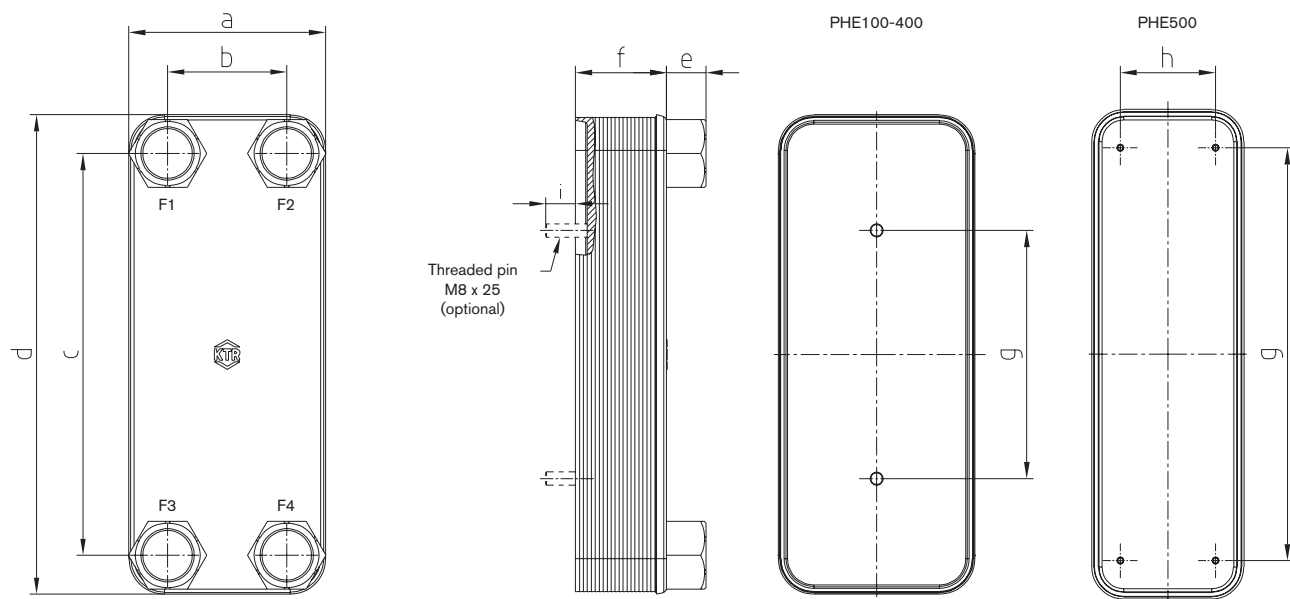


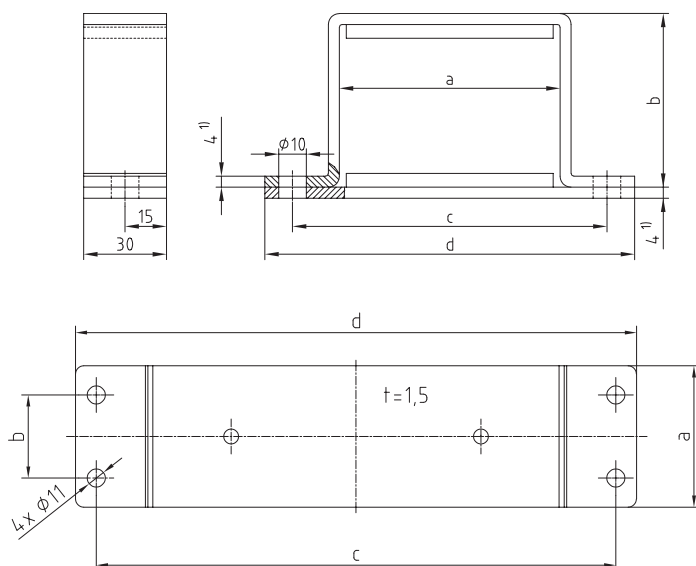
Plate heat exchanger												
Coolers	Thread		a	b	c	d	e	f	Threaded pin (optional)			
									g	h	Number	
PHE100-20	4 x G3/4"		73	40	154	191	27	55	150		2x M8x20	
PHE100-40-HP			85					199				109
PHE200-10	4 x G1"		119	72	243	290	24	31				
PHE200-20								55				
PHE200-40								103				
PHE200-60								151				
PHE250-30	F1/F3: G3/4"	F2/F4: G1/2 "F2/F4: G1/2"	76	40	432	469	27	81	On request			
PHE250-40								105				
PHE300-40	4 x G1"		107	50	466	523	24	107	450			
PHE300-50								131				
PHE300-60								155				
PHE300-80								203				
PHE350-20	4 x G1"		124	73	478	529	27	59		-	2x M8x25	
PHE350-40								107				
PHE350-50								131				
PHE350-60								155				
PHE350-80								203				
PHE355-20	F1/F3: G1.1/4"	F2/F4: G1"						59	320			
PHE355-40								107				
PHE355-60								155				
PHE400-16								53				
PHE400-20	F1/F3: G1.1/2"	F2/F4: G1.1/4"						63				
PHE400-28								83				
PHE400-38								107				
PHE400-60								160				
PHE500-40	4 x G1.1/2"		191	92	519	616		111	520	120		
PHE500-60								159				

Mounting bracket				
Type	a	b	c	d
BH100-20	80	59	114	134
BH100-40-HP	92	113	126	146
BH250-30	85	85	115	135
BH250-40		109		
BH200-20	125	61	155	175
BH200/300-40		109		
BH300-50		133		
BH200/300-60		157		
BH300-80	200	205	235	260
BH500-40		112		
BH500-60		160		

¹⁾ BH250-30/40 = 2mm

From size PHE 200 we recommend 2 brackets per cooler.
Mounting bracket for PHE350/355/400 on request.

Mounting plate (PHE with threaded pin)				
Type	a	b	c	d
PHE100	58	30	220	243
PHE200	85	50	312	337
PHE300/350/355	85	50	550	577
PHE400	170	120	610	650
PHE500	160	110	680	720



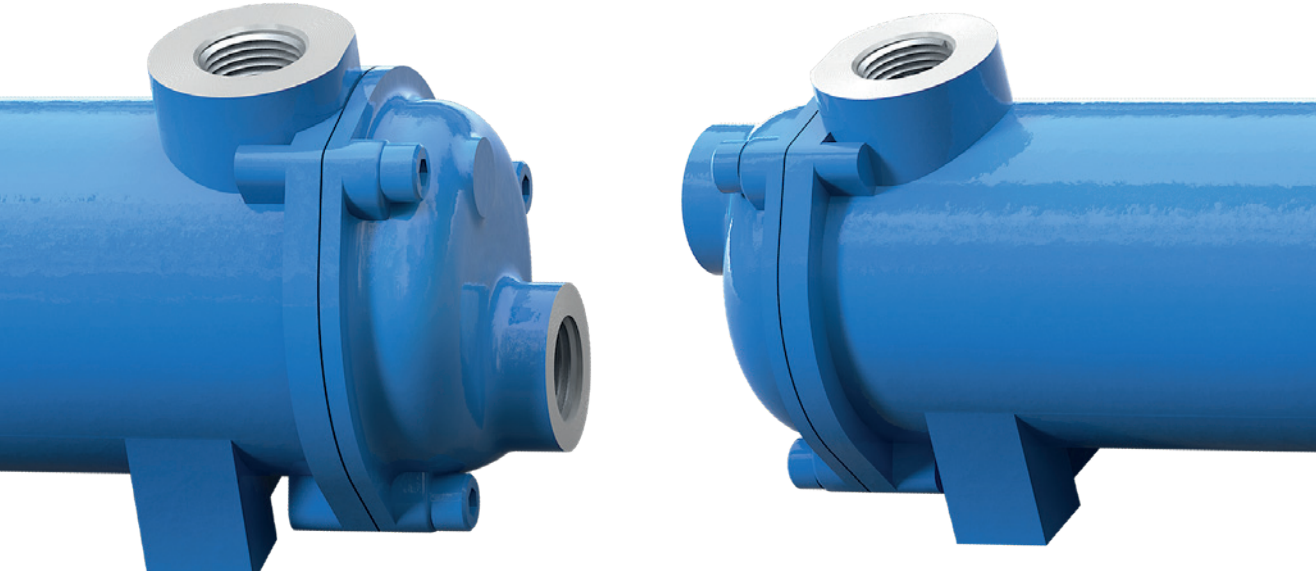
Oil-water cooler TAK/TP

Cooling systems

Cooling of lubricating oil, heat recovery



The TAK/TP cooler ranges were originally designed for hydraulic systems, but based on their design they are equally suitable for cooling lubricating oils, heat recovery, etc.
The tube bundle is designed in that it may expand to both sides. Thermal stresses are consequently minimized. The unique tube-to-tube plate joint ensures high reliability.



Materials used:

These coolers are available in both industrial and marine versions. (Tube bundles made of stainless steel on request)

Industrial version (standard)	
Tubes	Brass (EN CW614N)
Tube retainer	Brass
Housing	Aluminium
Headers	Brass (EN CW614N)
Gaskets	Nitrile

Marine version	
Tubes	90/10 copper/nickel

Oil-water cooler TAK/TP

Cooling systems

Cooling capacities, diagramme of performance, diagramme of pressure loss

Tubular heat cooler							
Coolers	Cooling capacity [kW]	Volume flow of oil [l/min]	Volume flow of water [l/min]	Pressure loss of oil [bar]	Pressure loss of water [bar]	Surface [m²]	Maximum volume flow of water/sea water [l/min]
TAK/TP-A1	3	30	15	0.1	0.02	0.13	50/35
TAK/TP-A2	6	46	23	0.19	0.05	0.22	
TAK/TP-A3	9	56	28	0.36	0.09	0.32	
TAK/TP-A4	13	64	32	0.6	0.13	0.46	
TAK/TP-A5	16	56	28	0.56	0.12	0.68	
TAK/TP-A6	18	66	40	0.65	0.33	0.95	80/50
TAK/TP-B1	8	66	33	0.16	0.02	0.33	
TAK/TP-B2	12	80	40	0.32	0.03	0.48	
TAK/TP-B3	18	104	52	0.96	0.07	0.66	
TAK/TP-B4	25	106	53	1	0.11	0.9	
TAK/TP-B5	29	98	49	1.04	0.14	1.16	140/90
TAK/TP-C1	16	100	50	0.28	0.04	0.64	
TAK/TP-C2	26	120	60	0.55	0.07	0.9	
TAK/TP-C3	36	140	70	0.74	0.13	1.23	
TAK/TP-C4	48	160	80	1.06	0.17	1.6	
TAK/TP-C5	56	140	70	0.95	0.16	2.07	190/110
TAK/TP-C6	70	160	80	0.84	0.26	3.02	
TAK/TP-D1	40	180	90	0.4	0.07	1.58	
TAK/TP-D2	52	200	100	0.55	0.09	2.14	
TAK/TP-D3	66	220	110	0.62	0.12	2.79	
TAK/TP-D4	84	240	120	0.8	0.16	3.57	340/215
TAK/TP-D5	108	260	130	1	0.19	4.48	
TAK/TP-D6	120	240	120	0.96	0.21	5.38	
TAK/TP-E1	76	320	160	0.44	0.09	3.27	
TAK/TP-E2	106	360	180	0.64	0.13	4.24	
TAK/TP-E3	134	400	200	0.9	0.2	5.45	800/500
TAK/TP-E4	175	420	210	1.1	0.25	6.82	
TAK/TP-E5	205	400	200	1.15	0.28	8.22	
TAK/TP-E6	240	360	180	1.1	0.28	10.27	
TAK/TP-F1	133	720	360	0.36	0.09	7.2	
TAK/TP-F2	180	780	390	0.5	0.13	9.14	800/500
TAK/TP-F3	250	840	420	0.62	0.17	11.81	
TAK/TP-F4	325	900	450	0.76	0.25	14.6	
TAK/TP-F5	410	960	480	1	0.32	17.3	
TAK/TP-F6	500	900	450	1.16	0.52	21.54	

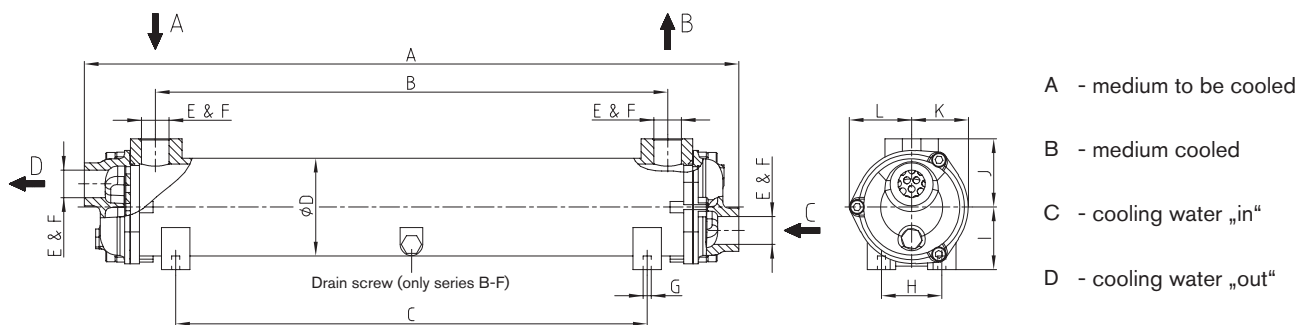
The table shows the performance assigned to the cooler with usual process data:

Oil outlet temperature: 50 °C; water inlet temperature: 25 °C, oil viscosity: 38 Cst and 50 °C. Any change of the selected parameters may result in a different selection of oil cooler.

Oil-water cooler TAK/TP

Cooling systems

Series A-F



TAK/TP series A-F												
Coolers	A	B	C	D	E & F	G	H	I	J	K	L	Weight
TAK/TP-A1	195	72	38									3
TAK/TP-A2	263	138	103									3.5
TAK/TP-A3	349	225	189									4
TAK/TP-A4	448	326	288	Ø86	G 3/4"	4xM8	53	55	60	50	55	4.7
TAK/TP-A5	576	450	415									5.5
TAK/TP-A6	731	603	557									10
TAK/TP-B1	273	123	109									5
TAK/TP-B2	355	205	191									6
TAK/TP-B3	452	302	289	Ø108	G 1"	4xM8	77	65	70	60	55	7
TAK/TP-B4	587	437	425									8.2
TAK/TP-B5	730	580	566									10
TAK/TP-C1	372	182	93									9
TAK/TP-C2	472	287	193									10
TAK/TP-C3	600	415	320	Ø130	G 1 1/4"	4xM10	78	75	80	70	80	12.5
TAK/TP-C4	744	557	465									14.5
TAK/TP-C5	922	737	643									17.5
TAK/TP-C6	1332	1146	1055									30
TAK/TP-D1	505	270	109									20
TAK/TP-D2	634	402	238									24
TAK/TP-D3	780	546	384	Ø162	G 1 1/2"	4xM10	119	95	100	177	-	27
TAK/TP-D4	954	722	558									32
TAK/TP-D5	1,160	928	764									38
TAK/TP-D6	1,364	1,132	968									45
TAK/TP-E1	675	372	239									33
TAK/TP-E2	816	513	380									39
TAK/TP-E3	998	696	560	Ø198	G 2"	4xM12	120	110	120	206	-	45
TAK/TP-E4	1,204	901	766									54
TAK/TP-E5	1,408	1,102	968									64
TAK/TP-E6	1,712	1,406	1,272									74
TAK/TP-F1	754	330	236									47
TAK/TP-F2	900	476	382									57
TAK/TP-F3	1,077	654	560	Ø278	G 3"	4xM16	180	155	170	288	-	68
TAK/TP-F4	1,280	856	762									79
TAK/TP-F5	1,484	1,060	966									91
TAK/TP-F6	1,790	1,364	1,270									105

Max. perm. oil temperature 120 °C. Max. oil pressure 14 bars. Max. water pressure 10 bars.

Ordering
example:

TAK/TP	A	1	M
Type	Series	Size	Seawater version ¹⁾

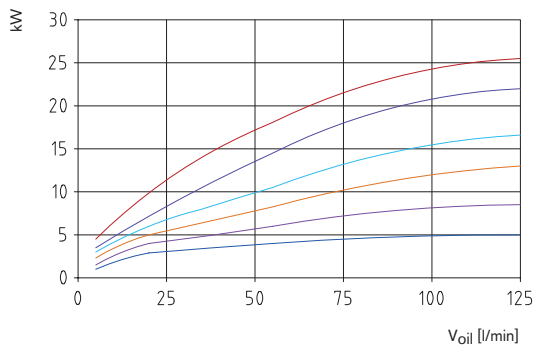
¹⁾ Code letter can be omitted with industrial design.

Oil-water cooler TAK/TP

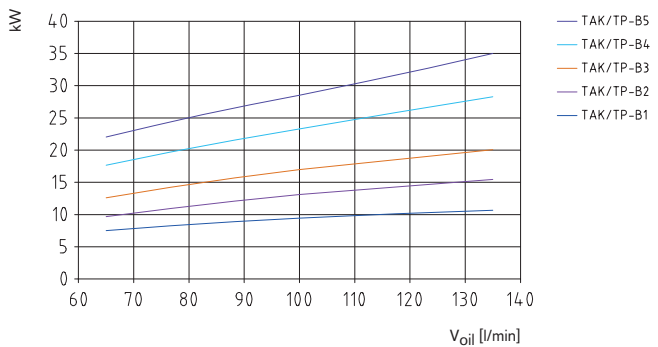
Cooling systems

Performance diagrammes

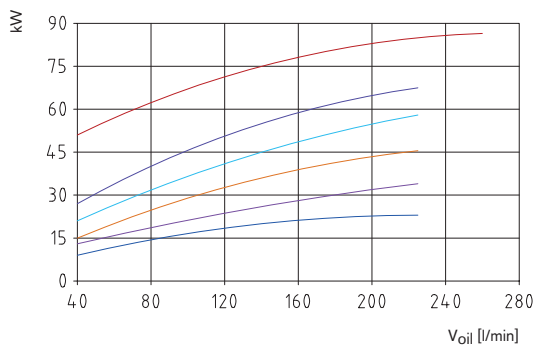
Performance diagramme of A series



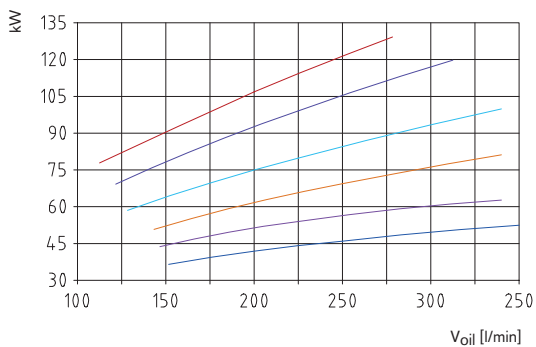
Performance diagramme of B series



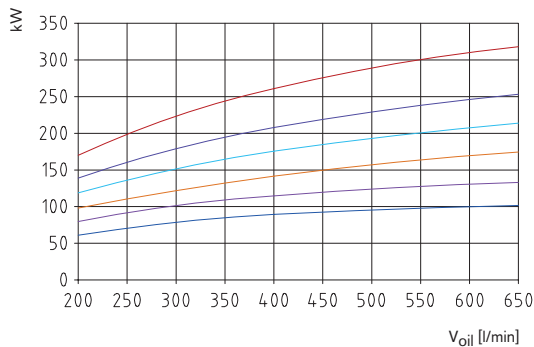
Performance diagramme of C series



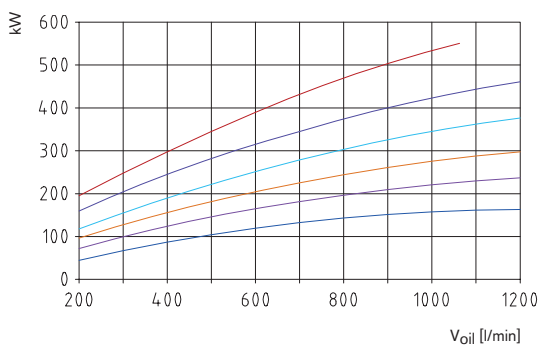
Performance diagramme of D series



Performance diagramme of E series

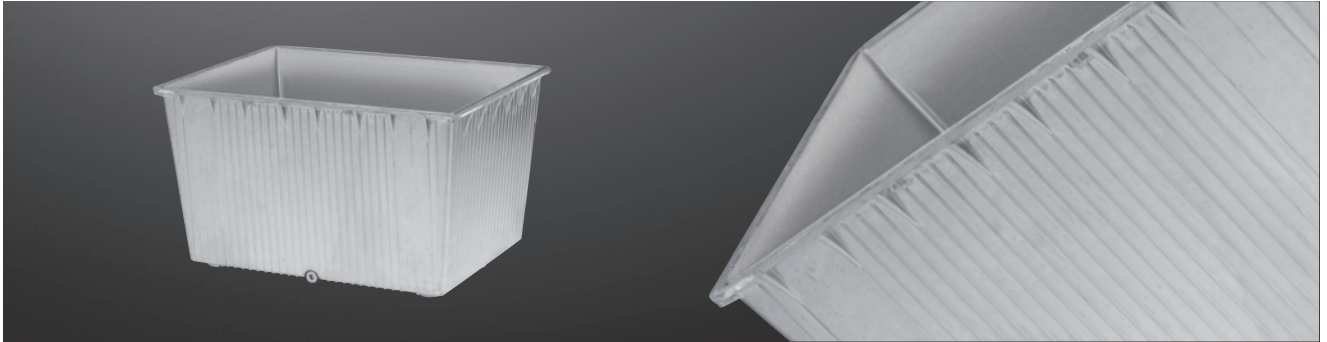


Performance diagramme of F series

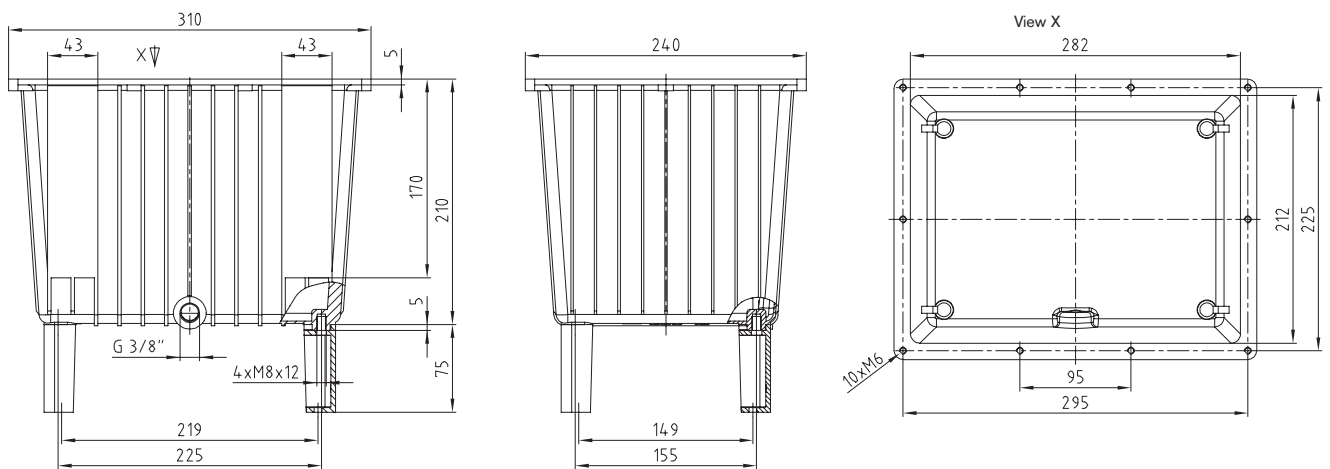


ALUMINIUM TANK BAK HYDRAULIC COMPONENTS

Tank without oil collecting groove



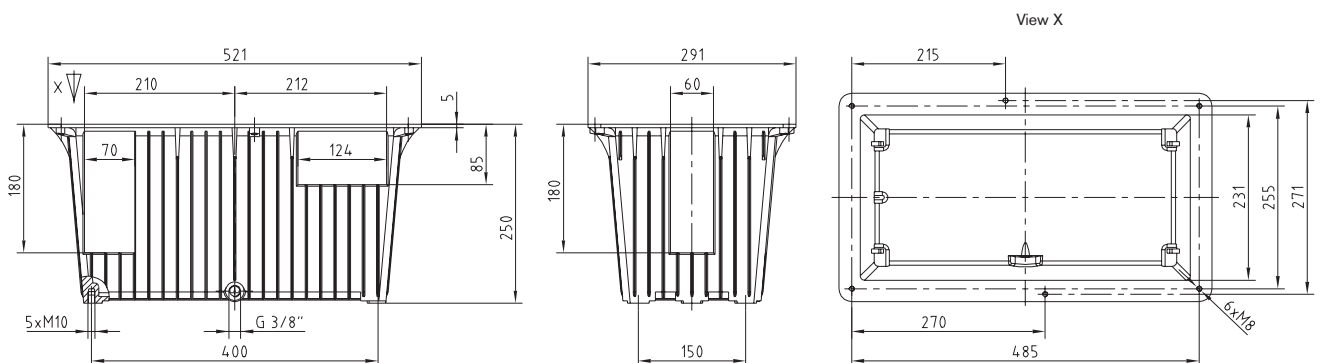
Tank without oil collecting groove BAK 12



The tank is available with bores for oil level sight glass KO 01 on request.

Effective volume	Gasket	Tightening torque of drain plug	Max. medium temperature	Max. permissible pressure	Tightening torque of tank cover	Tank feet BF75 and oil sump pans BAKW12+13
9.5 L	FD 12	$G \frac{3}{8}'' = 40 \text{ Nm}$	100 °C	0.5 bars	M6 = 6 Nm	See page 67 and 69

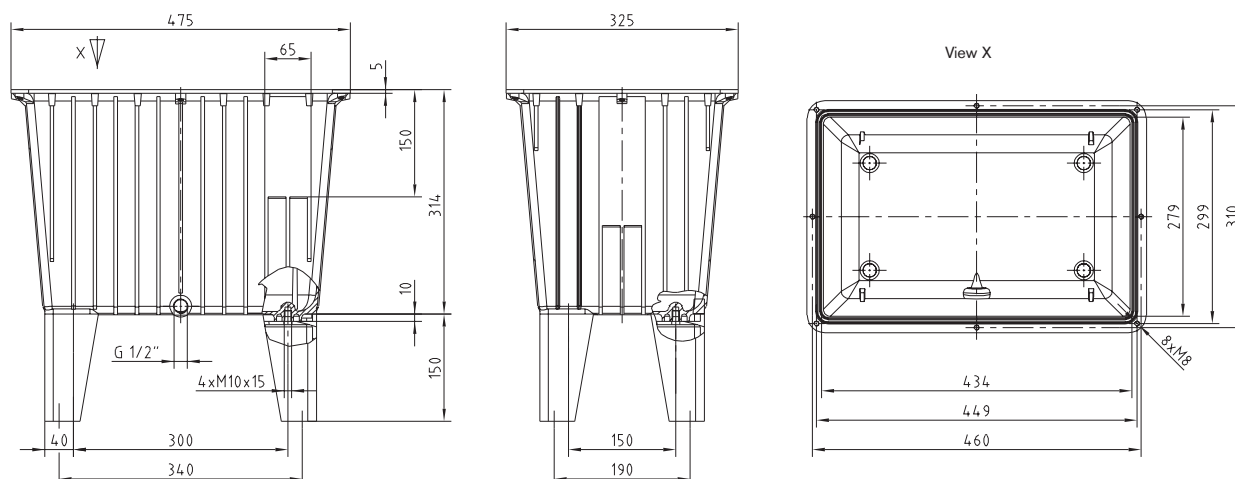
Tank without oil collecting groove BAK 20



The tank is available with bores for oil level sight glass KO 01 on request.

Effective volume	Gasket	Tightening torque of drain plug	Max. medium temperature	Max. permissible pressure	Tightening torque of tank cover	Oil sump pans BAKW20
18 L	FD 20	$G \frac{3}{8}'' = 40 \text{ Nm}$	100 °C	0.5 bars	M8 = 12 Nm	See page 67 and 69

Tank without oil collecting groove BAK 27

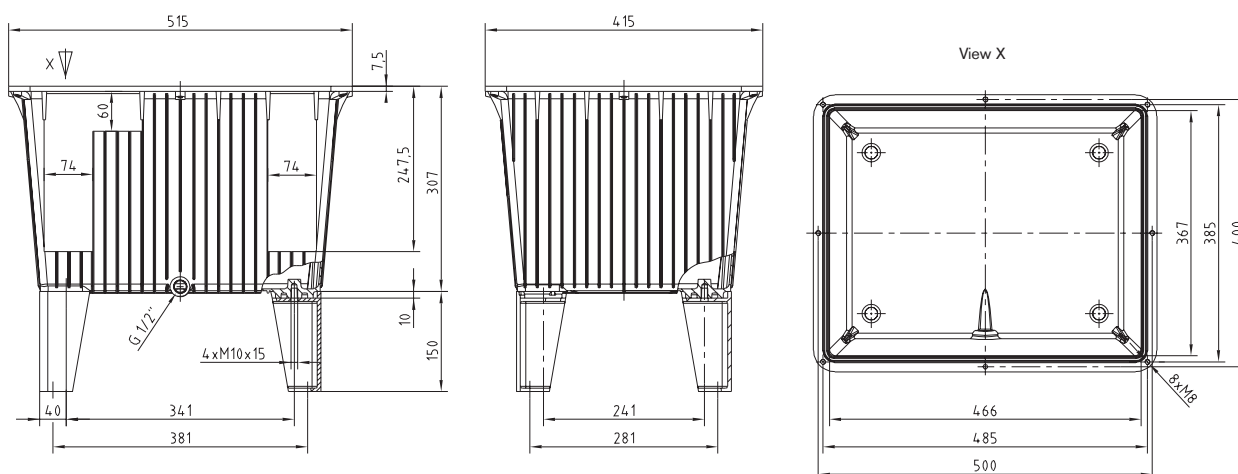


The tank is available with bores for oil level sight glass KO 01 on request.

Effective volume	Gasket	Tightening torque of drain plug	Max. medium temperature	Max. permissible pressure	Tightening torque of tank cover	Tank feet BF150 and oil sump pans BAKW27
27 L	RS-O 30 NBR*	G 1/2" = 55 Nm	100 °C	0.5 bars	M8 = 12 Nm	See page 67 and 69

* see page 67 et seqq.

Tank without oil collecting groove BAK 40



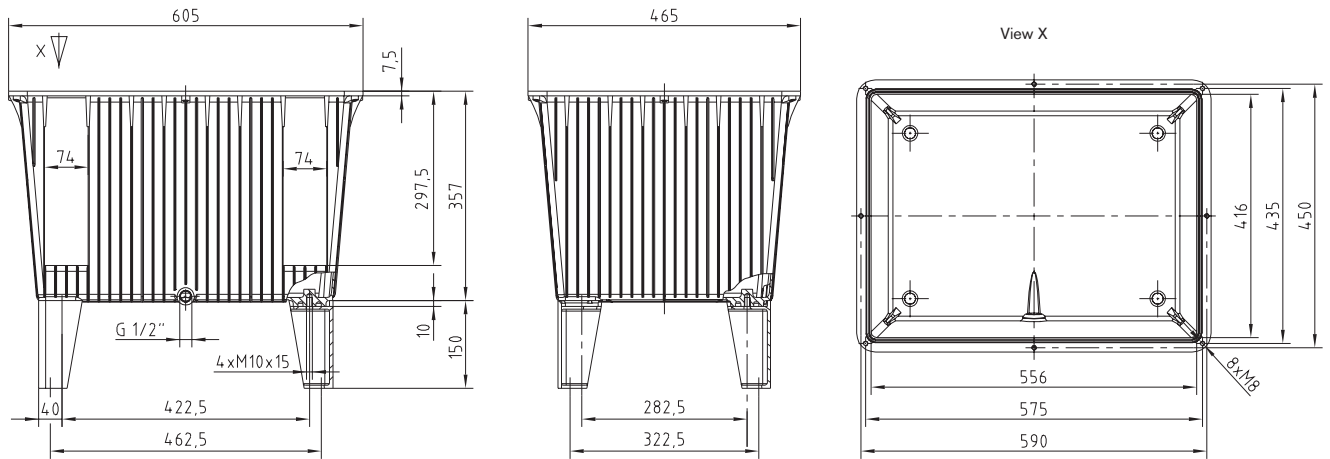
The tank is available with bores for oil level sight glass KO 02 on request.

Effective volume	Gasket	Tightening torque of drain plug	Max. medium temperature	Max. permissible pressure	Tightening torque of tank cover	Tank feet BF150 and oil sump pans BAKW40+44
40 L	RS-O 40/44 NBR*	G 1/2" = 55 Nm	100 °C	0.5 bars	M8 = 12 Nm	See page 67 and 69

ALUMINIUM TANK BAK HYDRAULIC COMPONENTS

Tank without oil collecting groove

BAK 63

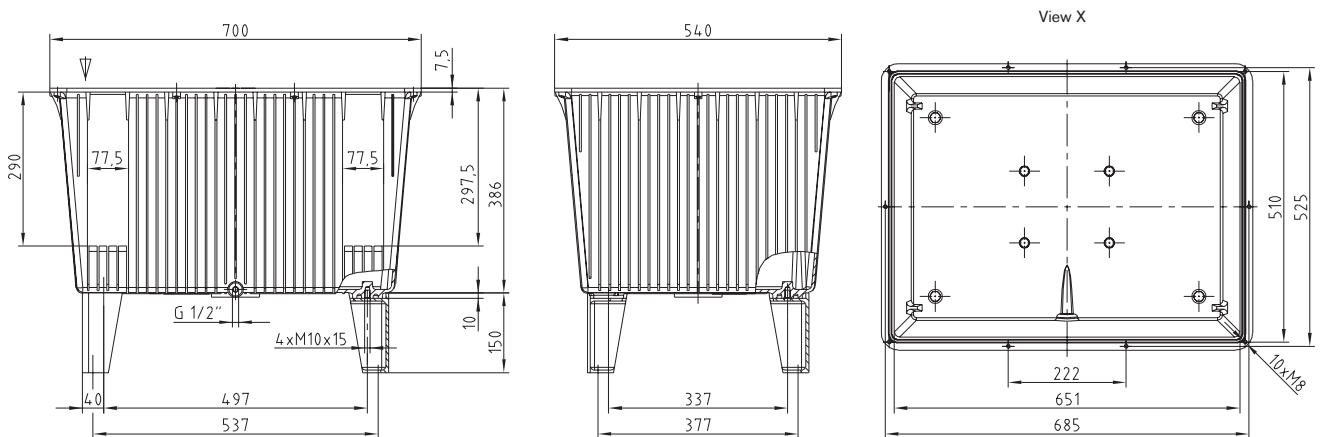


The tank is available with bores for oil level sight glass KO 02 on request.

Effective volume	Gasket	Tightening torque of drain plug	Max. medium temperature	Max. permissible pressure	Tightening torque of tank cover	Tank feet BF150 and oil sump pans BAKW63+70
63 L	RS-O 63/70 NBR*RS-O 63/70 NBR*	G 1/2" = 55 Nm	100 °C	0.5 bars	M8 = 12 Nm	See page 67 and 69

* see page 67 et seqq.

BAK 100



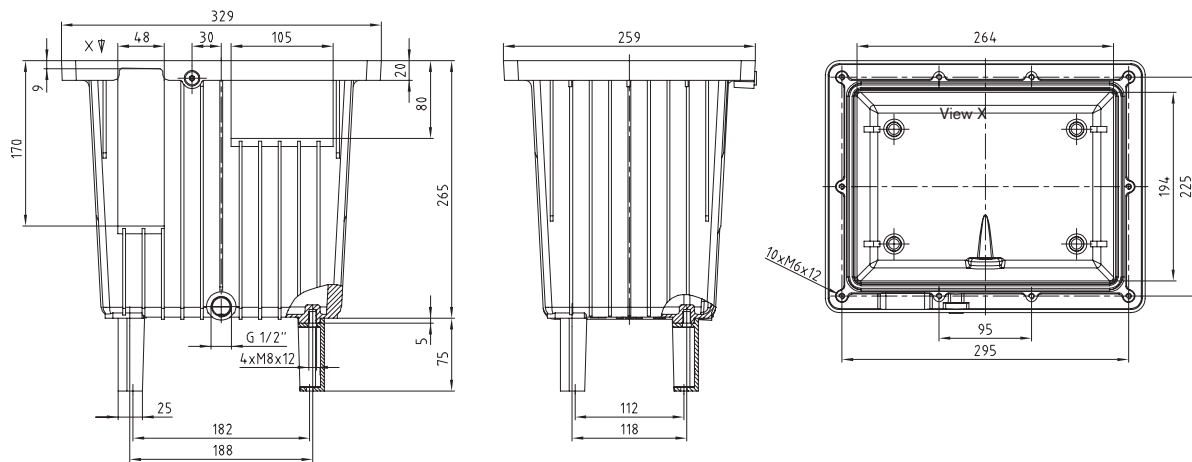
The tank is available with bores for oil level sight glass KO 03 on request.

Effective volume	Gasket	Tightening torque of drain plug	Max. medium temperature	Max. permissible pressure	Tightening torque of tank cover	Tank feet BF150 and oil sump pans BAKW100
95 L	RS 100 NBR	G 1/2" = 55 Nm	100 °C	0.5 bars	M8 = 12 Nm	See page 67 and 69

Tank with oil collecting groove



Tank with oil collecting groove BAK 13

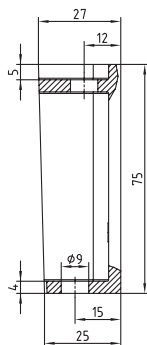


The tank is available with bores for oil level sight glass KO 01 on request.

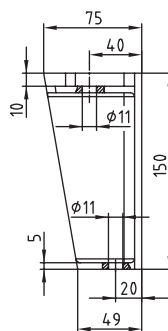
Effective volume	Gasket	Tightening torque of drain plug	Max. medium temperature	Max. permissible pressure	Tightening torque of tank cover	Tank feet BF75 and oil sump pans BAKW12+13
11.5 L	RS 13 NBR	G 1/2" = 55 Nm	100 °C	0.5 bars	M6 = 6 Nm	See page 67 and 69

Tank feet, guide rollers and filler necks with breather filter

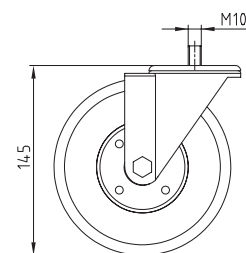
BF 75 for BAK 12 and BAK 13



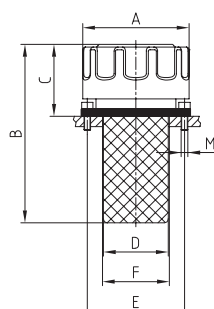
BF 150 for BAK 27 to BAK 100



Wheels LR 150 and LR 150 F with lock



KE 01 and KE 02 Filter grade 10 µm



Filler neck with breather filter

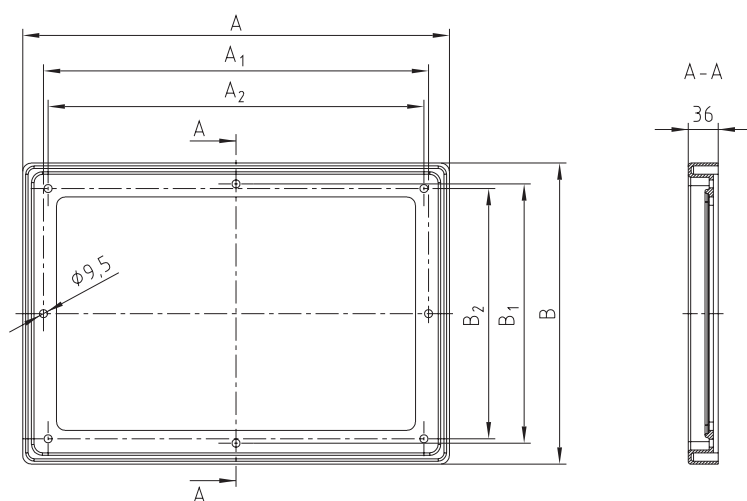
Size	Dimensions [mm]						
	A	B	C	D	E	F	M
KE 01	44.5	110	48.5	28	41.3	30	3xM5
KE 02	79.9	134	54	48.7	73	53	6xM5

Air flow: KE 01 = 0.40 m³/min

KE 02 = 0.45 m³/min

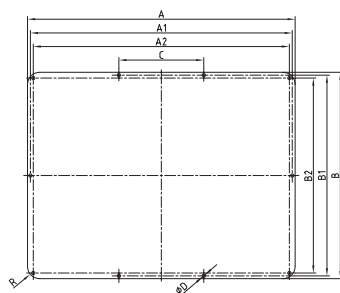
ALUMINIUM TANK BAK HYDRAULIC COMPONENTS

Gasket with oil collecting groove RS-O and tank cover for BAK

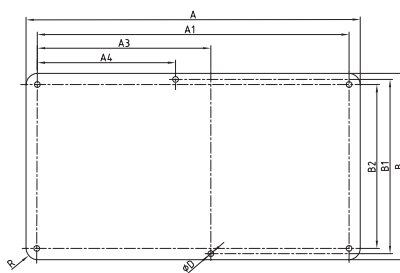


Type	For tank*	A	A1	A2	B	B1	B2
RS-O 27	BAK 27	510	460	449	360	310	299
RS-O 40	BAK 40	550	500	485	451	400	385
RS-O 63	BAK 63	655	590	575	518	450	435

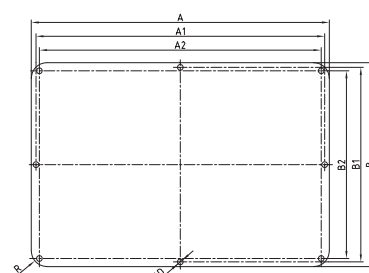
* see page 69 et seqq.
Max. perm. temperature 90 °C



ST 12+13 / AL 12+13 for BAK 12+13
ST 100/AL 100 for BAK 100



ST 20/AL 20 for BAK 20

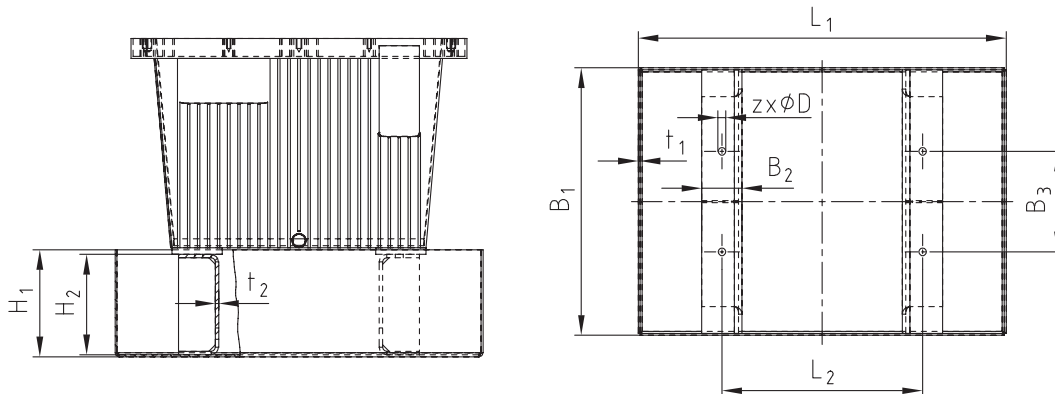


ST 27/AL 27 for BAK 27
ST 40/AL 40 for BAK 40
ST 63/AL 63 for BAK 63

Tank cover made of steel and aluminium for BAK aluminium tank

Cover		for tank	Dimensions [mm]												Cover thickness		Weight [kg]	
Steel	Aluminium		A	A1	A2	A3	A4	B	B1	B2	C	R	ØD	St	Al	St	Al	
ST 12 + 13	AL 12+13	BAK 12 + 13	310	295	-	-	-	240	225	-	95	7	7	3	5	1.7	0.9	
ST 20	AL 20	BAK 20	520	485	-	270	215	290	271	255	-	18	9	5	5	5.9	2	
ST 27	AL 27	BAK 27	475	460	449	-	-	325	310	299	-	25	9	5	5	6	2.1	
ST 40	AL 40	BAK 40	515	500	485	-	-	415	400	385	-	32	9	5	8	8.5	4.6	
ST 63	AL 63	BAK 63	605	590	575	-	-	465	450	435	-	32	9	5	8	10.5	4.6	
ST 100	AL 100	BAK 100	700	685	670	-	-	540	525	510	222	32	9	6	8	17.8	8.2	

Oil sump pans for BAK tanks (BAKW)



Oil sump pans BAKW made of steel for KTR aluminium tank BAK/available acc. to WHG (Water Resources Act)

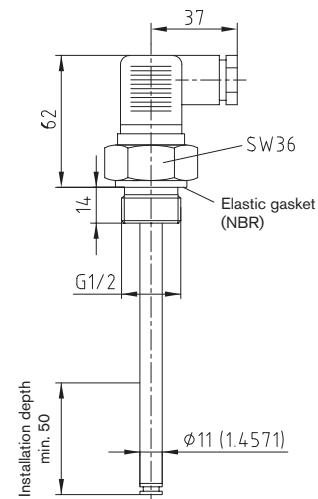
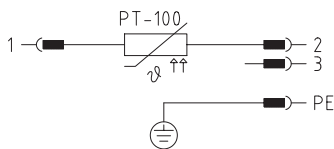
Oil sump pan	for tank	Volume of oil sump pan	Dimensions [mm]											Available from stock	
			L ₁	L ₂	B ₁	B ₂	B ₃	H ₁	H ₂	t ₁	t ₂	z	D	Standard	WHG (Water Resources Act)
BAKW 12+13	BAK12/BAK13	11.8 l	380	188	310	60	118	110	100	3	3	4	9	●	–
BAKW 20	BAK 20	20 l	570	400	350	60	150	110	100	3	3	4	12	●	●
BAKW 27	BAK 27	33 l	550	300	400	60	150	160	150	3	5	4	12	●	●
BAKW 40+44	BAK40/BAK 44	45 l	600	341	500	60	241	160	150	3	5	4	12	●	●
BAKW 63+70	BAK 63/BAK 70	63.5 l	730	422.5	580	60	282.5	160	150	3	5	4	12	●	●
BAKW 100	BAK 100	104 l	920	497	770	60	337	160	150	3	5	4	12	●	–

Temperature probe TE-TP-100

Technical data

Screw connection and immersion sleeve:	1.4571 (stainless steel) - brass on request
Lengths available:	100, 200 and 300 mm available from stock (special lengths up to 1000 mm)
Operating pressure:	10 bars with immersion sleeve made of stainless steel
Operating temperature/measuring range:	-40 °C to +100 °C
Resistance feeler element:	PT-100 category B DIN/IEC 751
Max. S-wire current PT-100:	1 mA
Plug:	According to DIN 43650 - 3 poles + PE, protection class IP65, cable gland PG11

Wiring diagram:



Temperature probe

Basic values of precision resistor PT-100

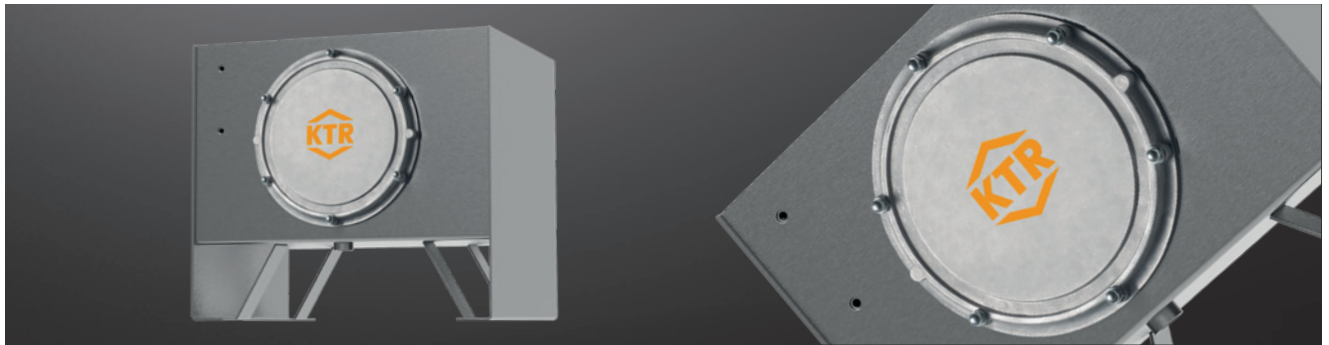
°C	0	10	20	30	40	50	60	70	80	90	100
Ohm	100.00	103.90	107.79	111.67	115.54	119.40	123.24	127.07	130.89	134.70	138.50

Ordering example:

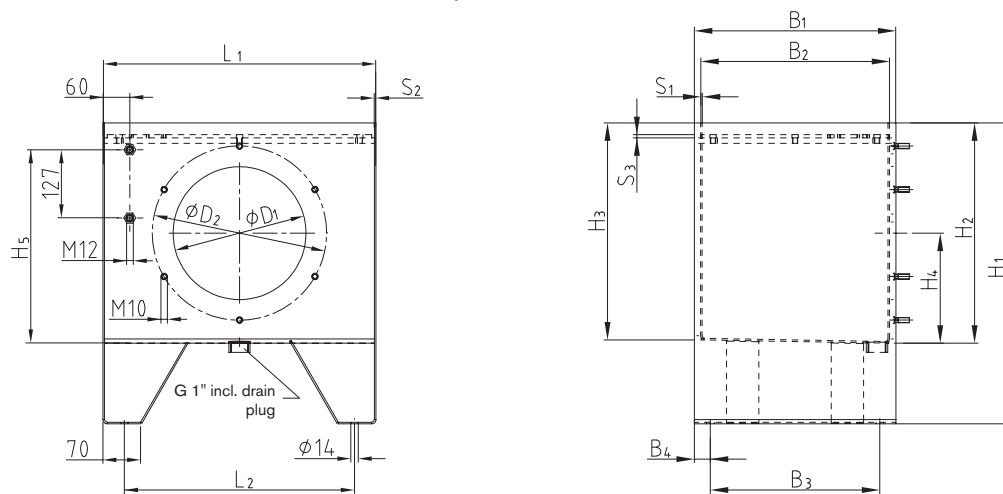
TE	PT-100	300
Electronic temperature feeler	Resistance feeler element	Length of immersion sleeve

BSK STEEL TANK HYDRAULIC COMPONENTS

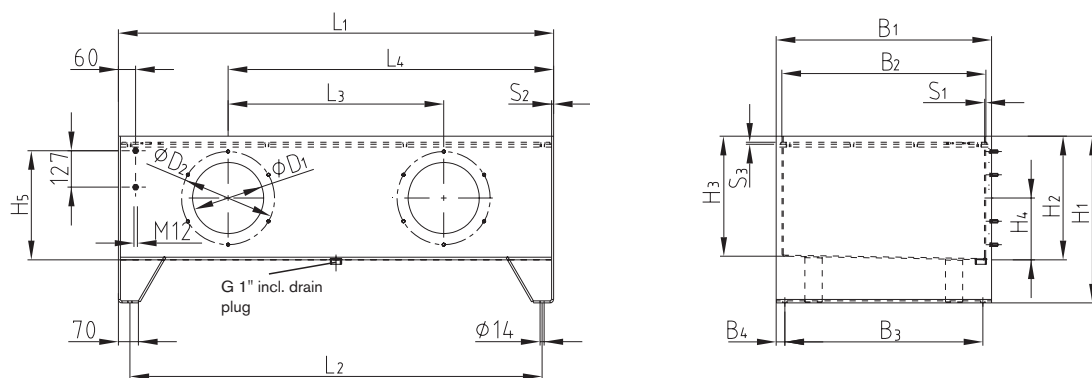
Series BSK



up to NG 200



from NG 250



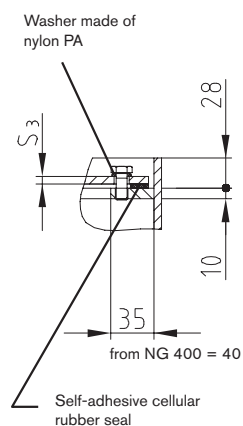
Series BSK, NG 40 - 400

Order description NG	Part number	Effective vol. [Litre]	Weight [kg]	Tank dimensions [mm]																			Cleaning cover		Bore pattern for oil level sight glass	
				L ₁	L ₂	L ₃	L ₄	B1	B2	B3	B4	H ₁	H ₂	H ₃	H ₄	H ₅	D ₁	D ₂	S ₁	S ₂	S ₃	No.	Type	No.		
BSK 40	270405000000	38	34	508	428	-	-	375	365	315	30	430	280	273	140	230	195	250	3	3	6	1	V 250-4	1		
BSK 63	270635000000	59	38	508	428	-	-	375	365	315	30	560	410	403	205	360			4	4	6	1		1		
BSK 100	271005000000	92	70	633	553	-	-	474	460	414	30	560	407	399	205	357			4	4	6	1		1		
BSK 160	271605000000	152	86	810	730	-	-	604	590	544	30	560	410	400	205	360			4	4	6	1	V 324-6	1		KO02
BSK 200	272005000000	184	101	900	820	-	-	654	640	594	30	560	410	399	205	360	248	324	4	4	6	1		1		
BSK 250	272505000000	235	138	1010	930	410	710	704	690	644	30	580	430	418	215	380			4	4	7	2		1		
BSK 300	273005000000	272	144	1208	1128	410	809	714	700	654	30	580	412	400	206	362			4	4	7	2		1		
BSK 400	274005000000	375	201	1514	1434	750	1132	749	735	689	30	580	430	417	215	380			4	7	7	2		1		

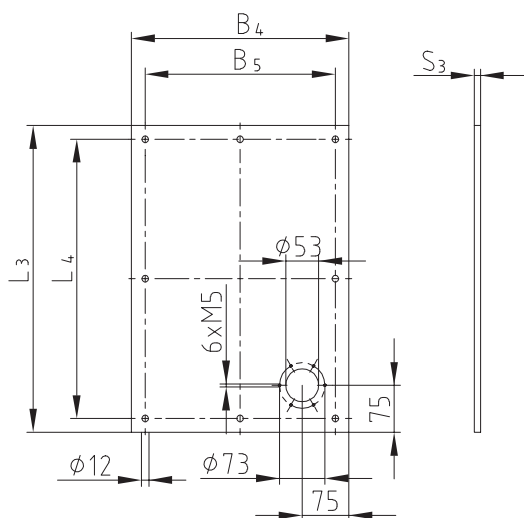
All tanks are available in short term - please contact us.

Ordering example:	BSK	250	A	E
	KTR standard tank	Nominal size of tank	Tank design	Cover type "E"

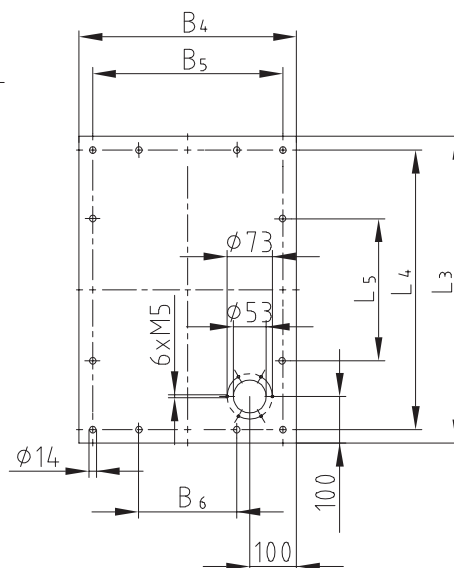
Tank cover Cover type E



For NG 40-300



For NG 400



Cover type "E"							
NG	Dimensions [mm]						
	L ₃	L ₄	L ₅	B ₄	B ₅	B ₆	S ₃
40	492	448	-	349	305	-	6
63	492	448	-	349	305	-	6
100	615	571	-	442	398	-	6
160	792	748	-	572	528	-	6
200	882	838	-	622	578	-	6
250	992	948	-	672	628	-	7
300	1190	1146	-	682	638	-	7
400	1490	1440	480	717	667	222	7

Scope of delivery:

- Bore pattern for filler filter KE02
- Bore pattern for oil level sight glass
- Cleaning cover incl. cap nut and gasket
- Cover gasket NBR 15 x 5 self-adhesive
- Cover fastening screws
- Oil drain plug G 1"

Coating:

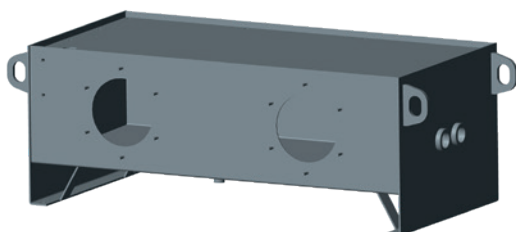
- Our tanks are primed with mineral oil-resistant 2K-EP paint as a standard

Please contact us:

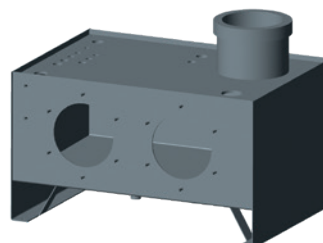
- Tanks are available without tank cover on request

- We will be pleased to paint your tanks as specified by you
- We will be pleased to do remachining for you (e. g. additional sleeves, drilling holes, etc.)
- Accessories such as fillers, oil level sight glasses, heaters, etc. can be additionally ordered from the KTR scope of delivery
- We are able to produce all tanks made of stainless steel

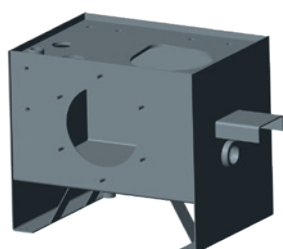
BSK tank with remachining



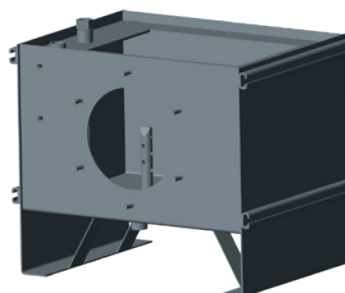
BSK 400



BSK 250



BSK 63



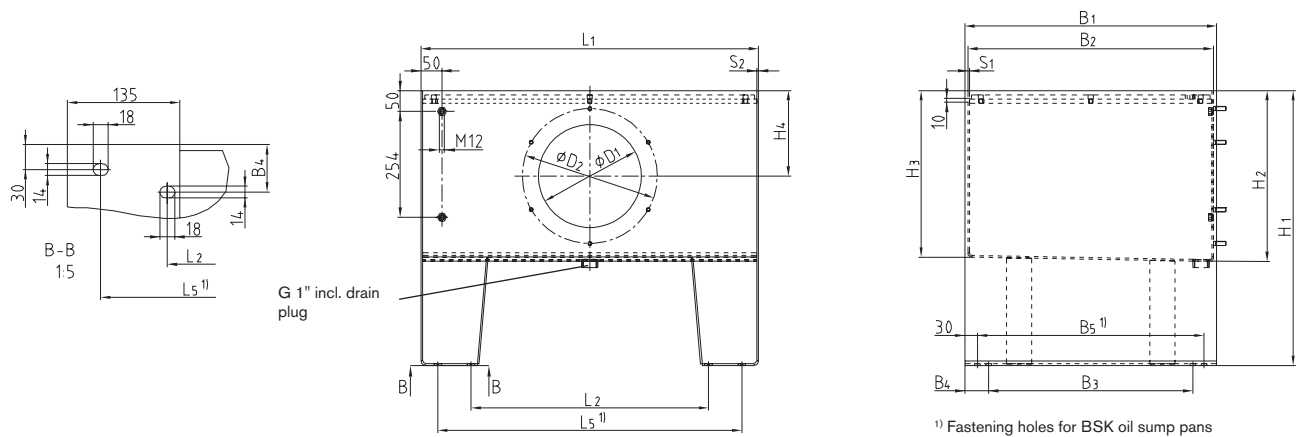
BSK 160

BNK STEEL TANK HYDRAULIC COMPONENTS

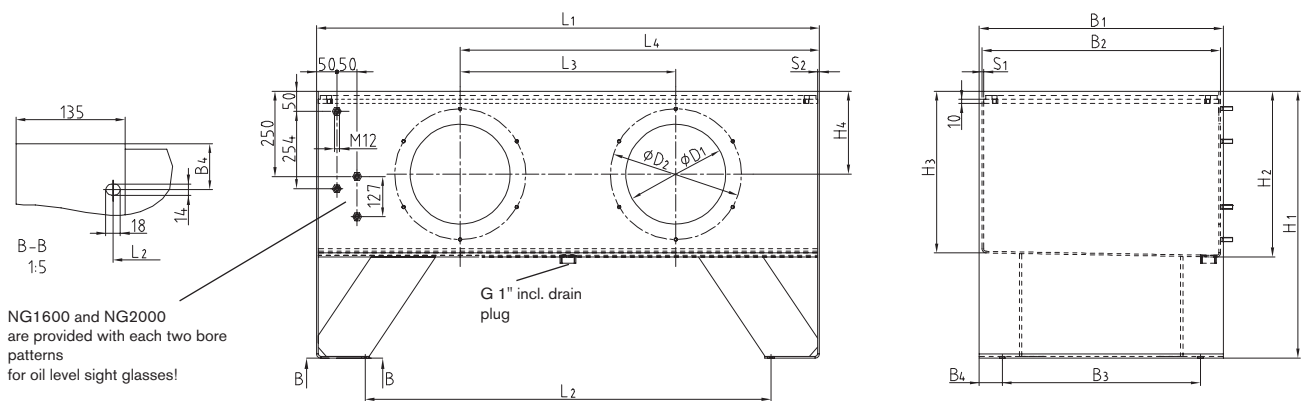
Series BNK type A (new) DIN24339



up to NG 250



from NG 400



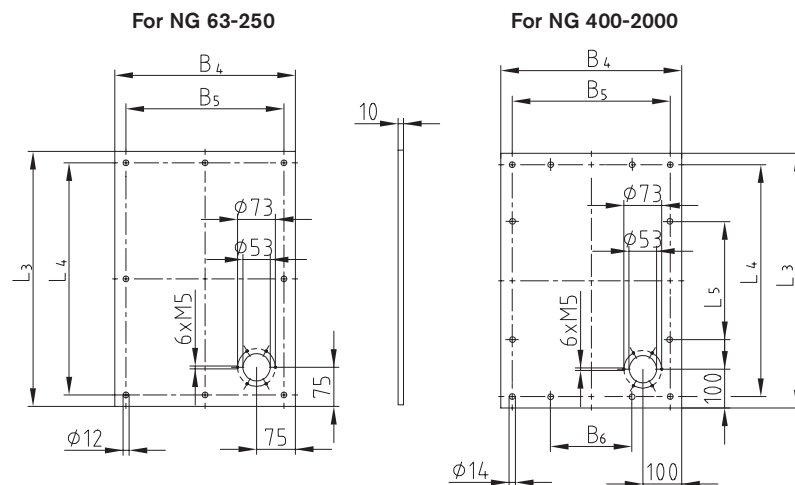
Series BNK design A, NG 63 - 2000

Order description	Material number	Effective vol. [Litre]	Weight [kg]	Tank dimensions [mm]																	Cleaning cover		Bore pattern for oil level sight glass		
				L ₁	L ₂	L ₃	L ₄	L ₅	B1	B2	B3	B4	B5	H ₁	H ₂	H ₃	H ₄	D ₁	D ₂	S ₁	S ₂	No.	Type	No.	
NG																									
BNK 63 A/E	270635109000	59	47	508	308	-	-	428	375	365	285	45	315	660	410	404	205			3	3	1		1	KO03
BNK 100 A/E	271005109000	92	77	633	393	-	-	553	474	460	360	57	414	660	410	402	205			4	4	1		1	KO03
BNK 160 A/E	271605109000	152	109	810	570	-	-	730	604	590	490	57	544	660	410	400	205	248	324	4	4	1	V 324-6	1	KO03
BNK 250 A/E	272505109000	235	149	1010	770	-	-	930	704	690	590	57	644	680	430	418	215			4	4	1		1	KO03
BNK 400 A/E	274005109000	375	230	1512	1274	750	1131	1434	749	735	635	57	689	680	430	417	215			4	6	2		1	KO03
BNK 630 A/E	276305109000	595	300	1512	1274	750	1131	-	959	945	845	57	-	770	520	504	255			4	6	2		1	KO03
BNK 800 A/E	278005109000	752	382	2012	1774	1000	1506	-	914	900	800	57	-	770	520	504	255			5	6	2		1	KO03
BNK 1000 A/E	271015109000	945	445	2012	1774	1000	1506	-	1079	1065	965	57	-	800	550	531	265	383	449	5	6	2	V 449-6	1	KO03
BNK 1250 A/E	271255109000	1180	532	2012	1774	1000	1506	-	1349	1335	1235	57	-	800	550	527	265			5	6	2		1	KO03
BNK 1600 A/E	271615109000	1590	680	2016	1774	1000	1508	-	1444	1430	1330	57	-	900	650	625	325			6	8	2		2	KO03 + KO02
BNK 2000 A/E	272015109000	1960	805	2316	2070	1150	1733	-	1564	1550	1450	57	-	900	650	623	325			6	8	2		2	KO03 + KO02

Ordering
example:

BNK	250	A	E
KTR standard tank	Nominal size of tank	Tank design "A"	Cover type "E"

Cover type E



Cover type "E" t=10 mm							
NG	Dimensions [mm]						Number of bores
	L3	L4	L5	B4	B5	B6	
63	492	448	-	349	305	-	8
100	615	571	-	442	398	-	8
160	792	748	-	572	528	-	8
250	992	948	-	672	628	-	8
400	1490	1440	480	717	667	222	12
630	1490	1440	480	927	877	292	12
800	1990	1940	647	880	830	277	12
1000	1990	1940	647	1045	995	332	12
1250	1990	1940	647	1315	1265	422	12
1600	1990	1940	647	1408	1358	478	12
2000	2290	2240	1120	1528	1478	558	14

- Bore pattern for filler filter KE02
- Bore pattern for oil level sight glass
- Cleaning cover incl. cap nut and gasket
- Cover gasket NBR 15 x 5
self-adhesive
- Cover fastening screws
- Oil drain plug G 1"

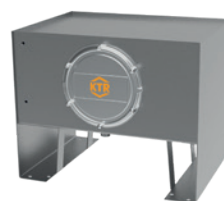
- We will be pleased to paint your tanks as specified by you
- We will be pleased to do remachining for you (e. g. additional sleeves, drilling holes, etc.)
- Z spline (Z30 DIN1027) available as a support frame
- Accessories such as fillers, oil level sight glasses, heaters, etc. can be additionally ordered from the KTR scope of delivery
- We are able to produce all tanks made of stainless steel

- Our tanks are primed with mineral oil-resistant 2K-EP paint as a standard

- Tanks are available without tank cover on request - stock products

- Tank with oil collecting groove and cover with dripping rim welded on
- This tank is available on request.

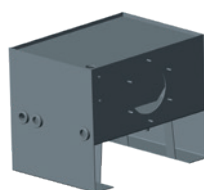
Please contact us.



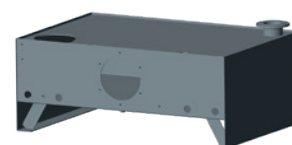
- Tank type with shrink-wrapped cover
- This tank is available on request.

Please contact us.

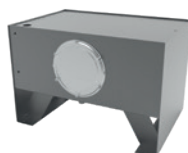
BNK 1000



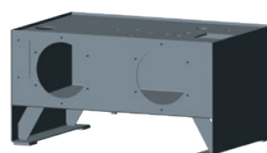
BNK 100



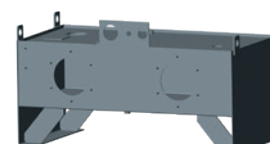
BNK 160



BNK 250



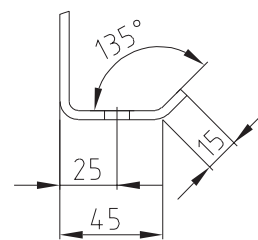
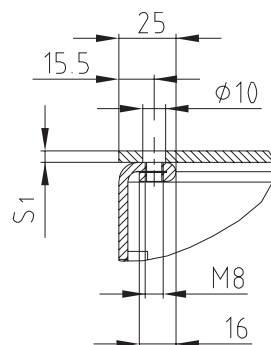
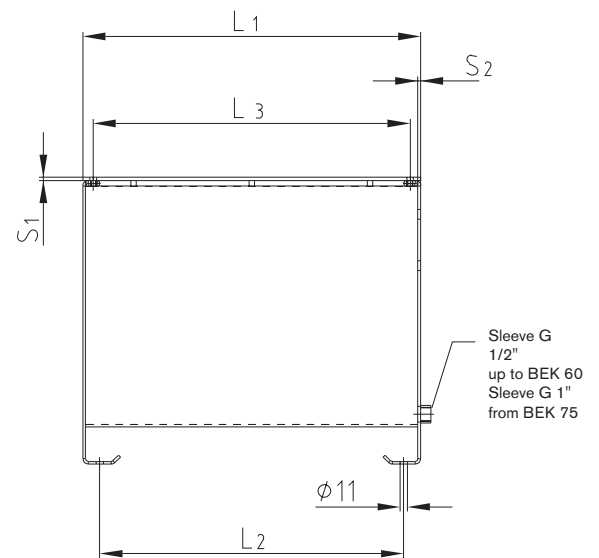
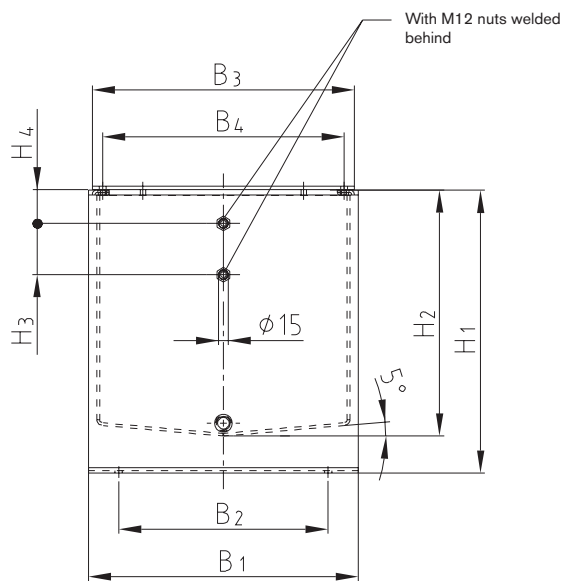
BNK 400



BNK 630

BEK STEEL TANK HYDRAULIC COMPONENTS

Series BEK



Series BEK, NG 12 - 300													
Order description NG	Part number	Effective vol. [Litre]	Weight [kg]	Tank dimensions [mm]									
				L ₁	L ₂	B ₁	B ₂	B ₃	H ₁	H ₂	H ₃	H ₄	S ₂
BEK 12	270125300000	16	17	310	260	310	220	298	275	220	76	50	4
BEK 20	270205300000	26	23	400	350	310	220	298	325	270	76	50	4
BEK 35	270355300000	40	30	470	420	310	220	298	400	345	76	50	4
BEK 50	270505300000	58	40	500	450	400	310	388	420	365	76	50	4
BEK 60	270605300000	69	43	550	500	400	310	388	445	390	76	50	4
BEK 75	270755300000	85	46	550	500	400	310	388	530	475	127	50	4
BEK 100	271005300000	109	54	700	650	400	310	388	530	475	127	50	4
BEK 150	271505300000	175	79	750	700	500	410	488	620	565	127	80	4
BEK 225	272255300000	267	115	900	850	600	510	588	650	595	127	80	4
BEK 300	273005300000	339	127	900	850	700	610	688	700	645	127	80	4

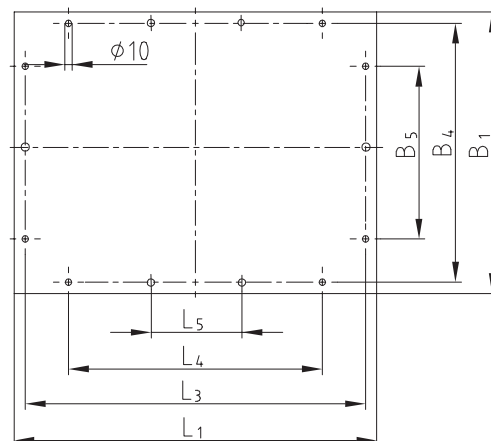
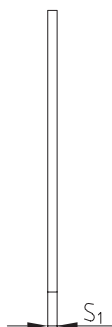
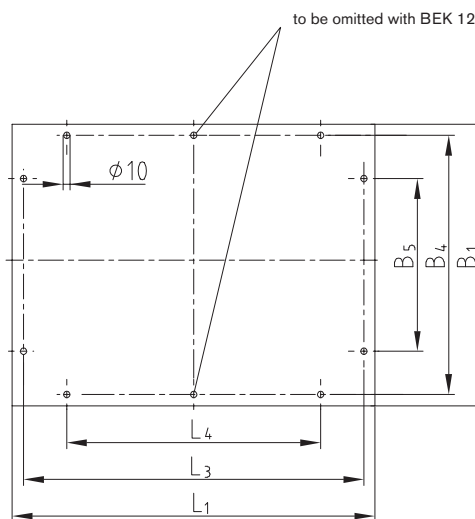
All tanks are available in short term - please contact us.

Ordering example:	BEK	100	E
	KTR standard tank	Nominal size of tank	Cover type "E"

Tank cover Cover type E

up to NG 75

from NG 100



Cover type "E"									
NG	Dimensions [mm]								Number of bores
	S ₁	L ₁	B ₁	L ₃	B ₄	L ₄	B ₅	L ₅	
12	4	310	298	279	267	160	148	-	8
20	4	400	298	369	267	250	148	-	10
35	5	470	298	439	267	320	148	-	10
50	5	500	388	469	357	350	238	-	10
60	5	550	388	519	357	400	238	-	10
75	5	550	388	519	357	400	238	-	10
100	6	700	388	669	357	550	238	184	14
150	6	750	488	719	457	600	338	200	14
225	8	900	588	869	557	750	438	250	14
300	8	900	688	869	657	750	538	250	14

Scope of delivery:

- Bore pattern for oil level sight glass K001/K002
- Cover gasket NBR 15 x 5 self-adhesive
- Cover fastening screws
- Oil drain plug G 1"/G 1/2"

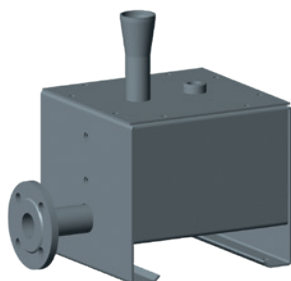
Coating:

- Our tanks are primed with mineral oil-resistant 2K-EP paint as a standard

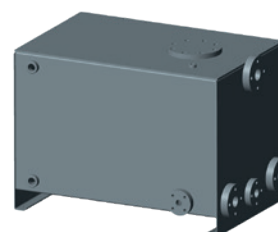
Please contact us:

- Tanks are available without tank cover on request
- We will be pleased to paint your tanks as specified by you
- We will be pleased to do remachining for you (e. g. additional sleeves, drilling holes, etc.)
- Accessories such as fillers, oil level sight glasses, heaters, etc. can be additionally ordered from the KTR scope of delivery
- We are able to produce all tanks made of stainless steel

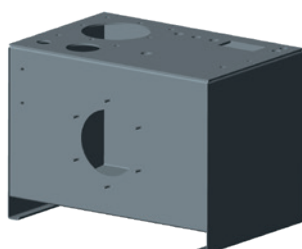
Tanks type BEK with remachining



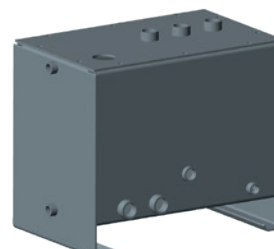
BEK 50



BEK 150



BEK 225



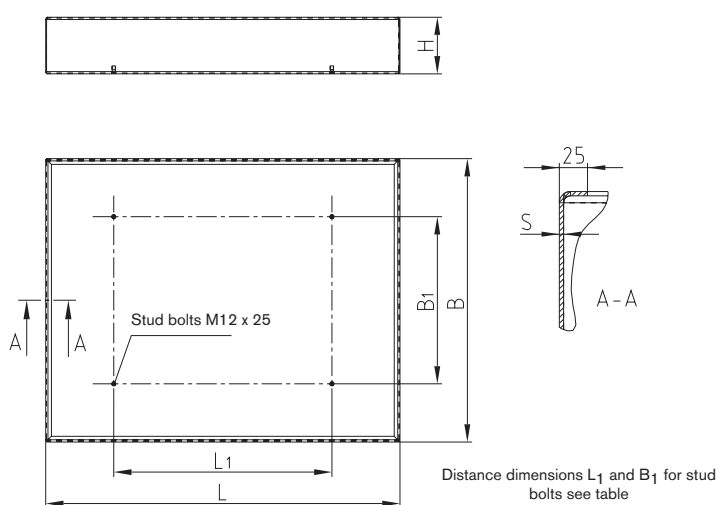
BEK 100

OIL SUMP PANS HYDRAULIC COMPONENTS

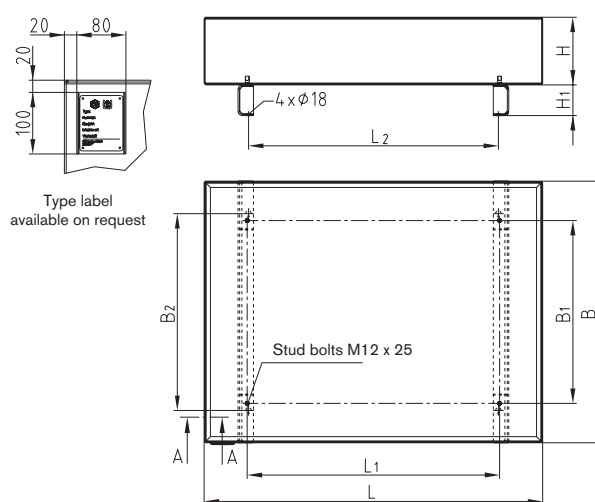
Oil sump pans for steel tanks



Oil sump pan without foot



Oil sump pan with foot



Oil sump pans for **BEK tanks** on request.

All oil sump pans available with **type label and certificates** following **WHG (Water Resources Act)** at an extra charge (please specify in your order).

Oil sump pan for BSK/BNK													
Order description	Part number	Effective vol. [Litre]	Weight [kg]		Tank dimensions [mm]								
			Without feet	With foot	L	L ₁ BSK/BNK	L ₂	B	B ₁ BSK/BNK	B ₂	H	H ₁	S
63	270635500000	74	22		700	428		600	315		200		3
With foot	270005900060			30			420			365		100	
100	271005500000	105	29		850	553		700	414		200		3
With foot	270005900061			38			545			460		100	
160	271605500000	160	36		1000	730		800	544		200		3
With foot	270005900062			47			722			590		100	
200	272005500000	200	42		1100	820		850	594		220		3
With foot	270005900063			54			812			640		100	
250	272505500000	250	50		1250	930		1000	644		200		3
With foot	270005900064			64			922			690		100	
300	273005500000	300	57		1400	1128		900	654		250		3
With foot	270005900065			69			1120			700		100	
400	274005500000	400	72		1720	1434		980	689		250		3
With foot	270005900066			87			1426			735		100	
630	276305500001	630	93		1810	1274		1190	845		300		3
With foot	270005900073			112			1426			945		100	
800	278005500001	800	110		2410	1774		1190	800		300		3
With foot	270005900074			138			1926			900		100	
1000	271015500001	1000	123		2420	1774		1380	965		300		3
With foot	270005900075			155			1926			1065		100	
1250	271255500001	1250	156		2380	1774		1770	1235		300		3
With foot	270005900076			184			1926			1335		100	
1600	271615500001	1600	280		2760	1774		2070	1330		300		4
With foot	270005900077			310			1926			1805		100	
2000	272015500001	2000	420		3200	2070		2250	1450		300		5
With foot	270005900078			470			2272			1985		100	

Ordering
example:

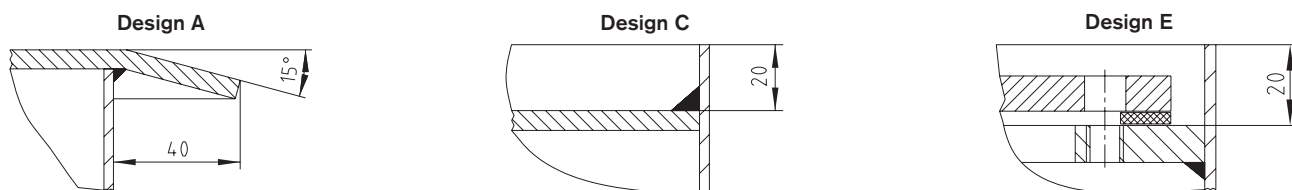
Ö	63	BSK/BNK	F
Oil sump pan	Nominal size of tank	Tank type	F = with foot O = without foot

STEEL TANKS TYPE BNK

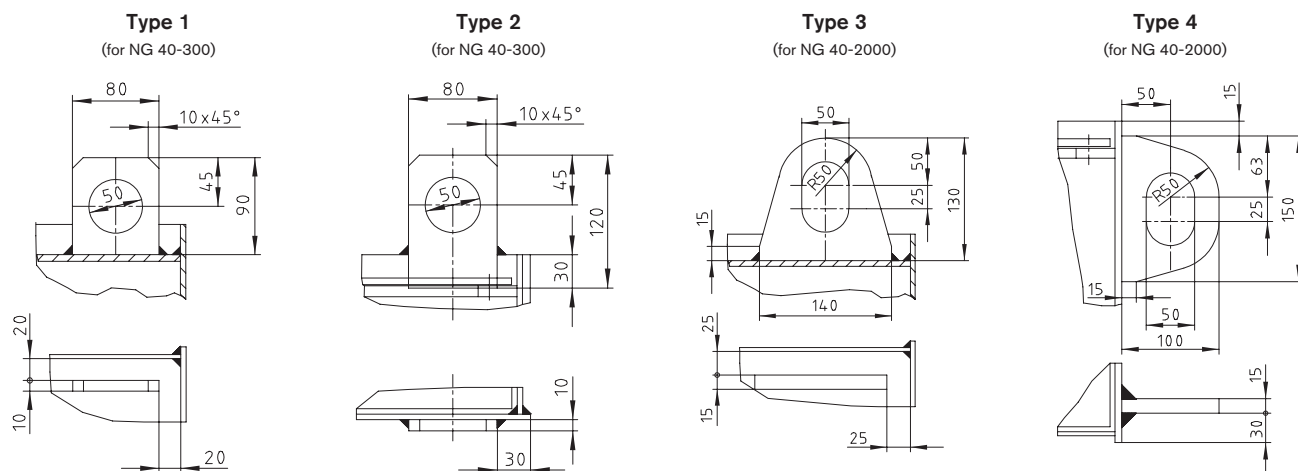
HYDRAULIC COMPONENTS

Cover design, transport eyes, separation sheet metals and seams

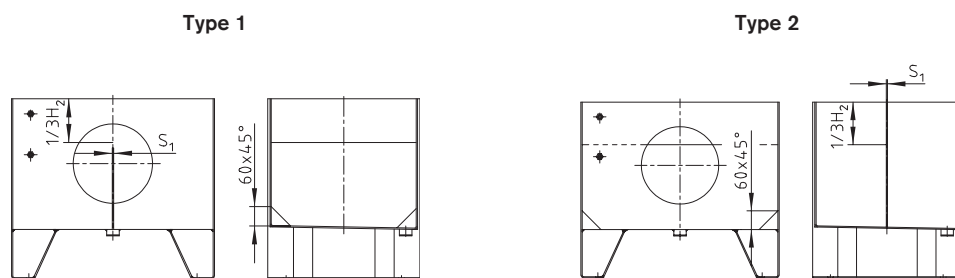
Cover designs for DIN tanks of the BKN series:



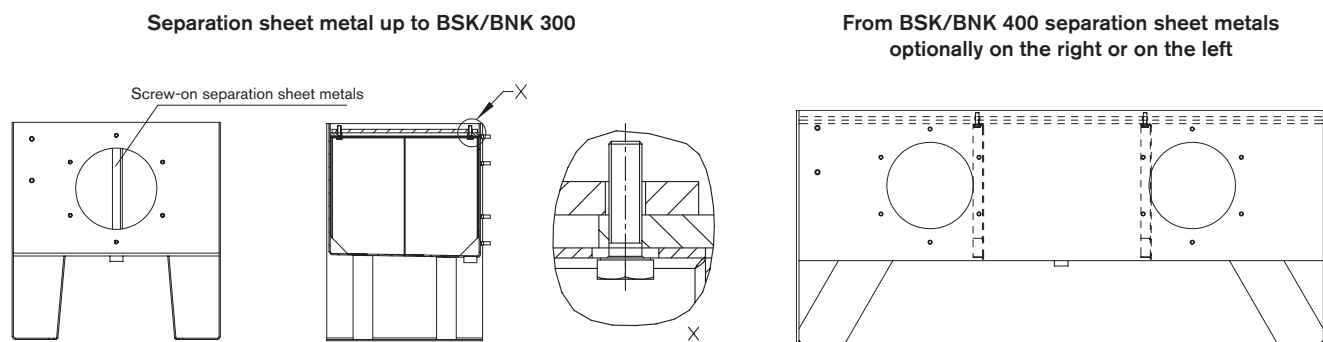
Transport eyes:



Separation sheet metals:



Screw-on separation sheet metals:



CERTIFICATES

Our approvals and skills

- ISO 9001: 2008 quality management
- Specialised company in compliance with Water Resources Act
- Welding certification acc. to EN 1090 EXC3 (previously DIN 18800) incl. CE symbol of welded components as per ZA 3.2 and ZA 3.4
- Certificate acc. to DIN EN 15085-2 CL1 (previously DIN 6700-1) for rail vehicles and vehicle components
- Pressure tanks acc. to AD 2000 HP0 and DRG 97/23/EC
- Quality requirements for welding acc. to DIN EN ISO 3834-2
- Material identification following directive 97/23/EC
- Welding of crane girders and crane systems acc. to DIN 15018 and DIN 4132



Welding



Dye penetrant testing



Finishing



Storage



CNC plasma cutting



Sawing



Milling



Tilting



Deburring



Drilling



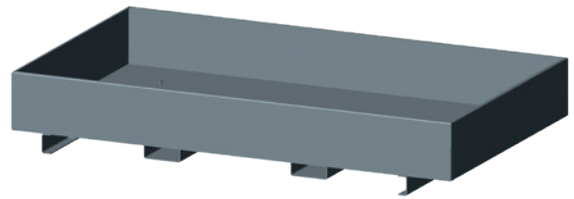
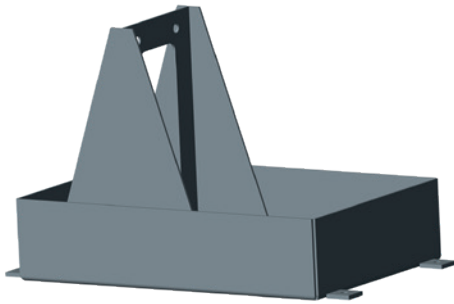
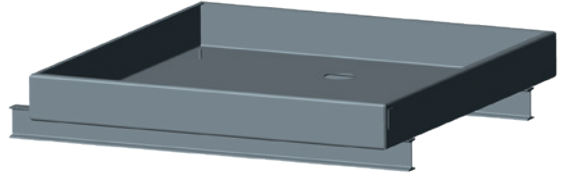
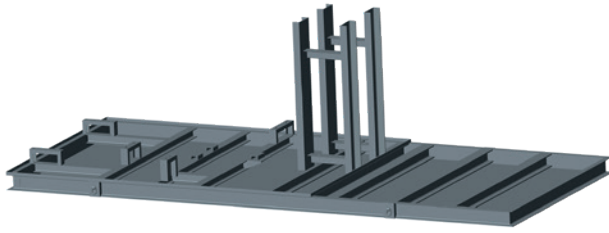
3D measuring



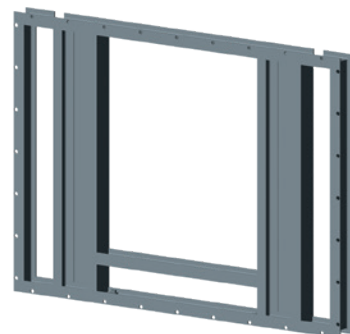
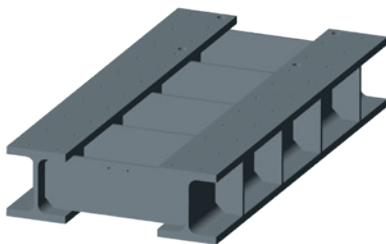
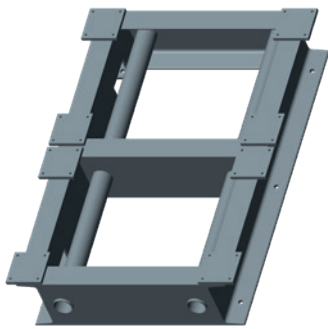
Painting

STEEL TANKS VARIANTS/SPECIAL TYPES

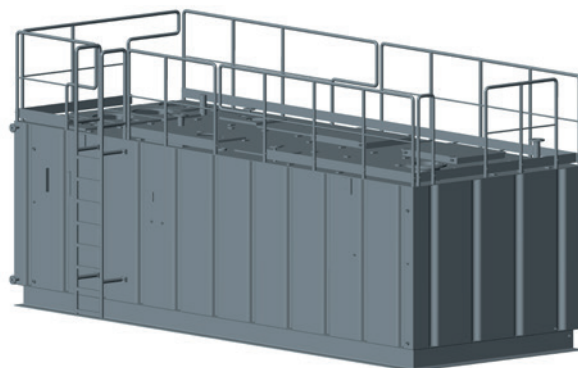
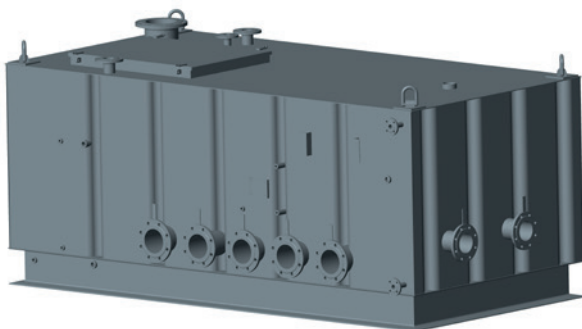
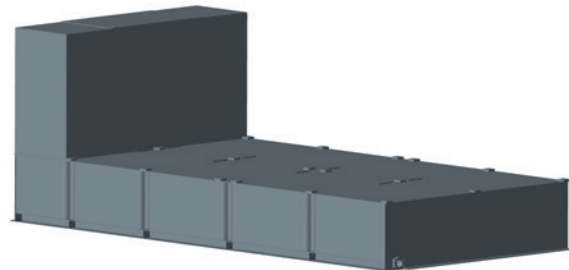
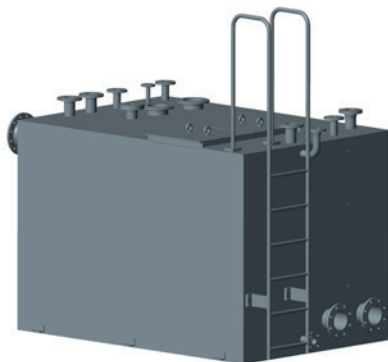
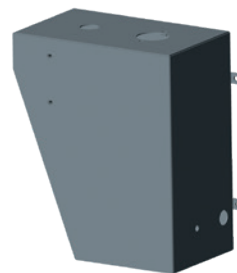
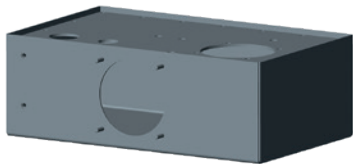
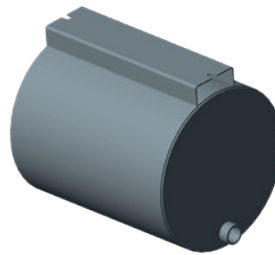
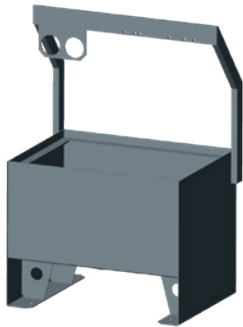
Oil sump pans with and without base frames ¹⁾



Base frames and stands ¹⁾



Special tanks up to 130,000 l¹⁾



¹⁾ Please contact us:

- Tanks are available without tank cover on request
- We will be pleased to paint your tanks as specified by you
- We will be pleased to do remachining for you (e. g. additional sleeves, drilling holes, etc.)
- Accessories such as fillers, oil level sight glasses, heaters, etc. can be additionally ordered from the KTR scope of delivery

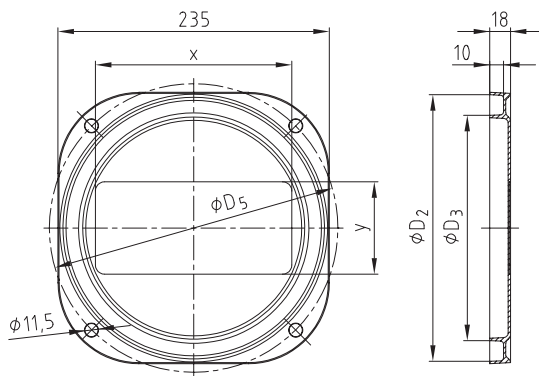
ACCESSORIES FOR OIL TANKS

HYDRAULIC COMPONENTS

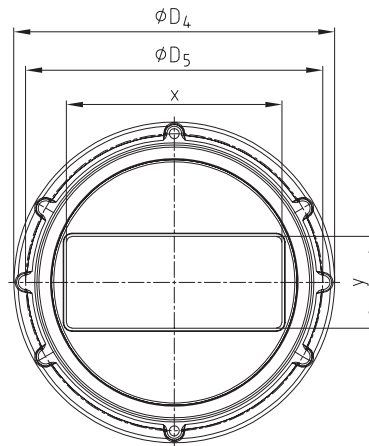
Cleaning cover



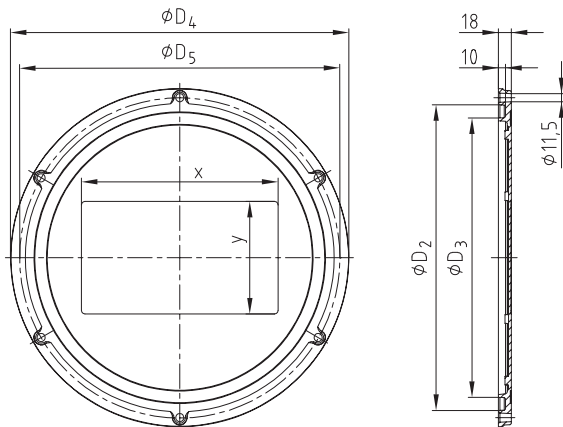
Cleaning cover V250-4 PRD



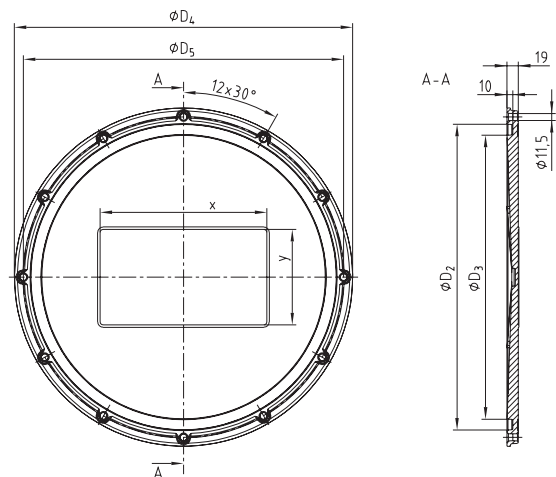
Cleaning cover V324-6 acc. to DIN 24339



Cleaning cover V449-6 acc. to DIN 24339



Cleaning cover V530-12

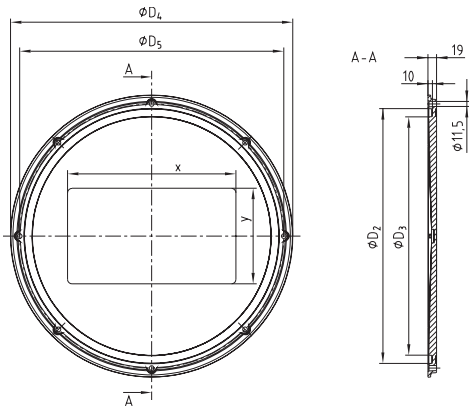


Technical data				
Screw tightening torque	Max. permissible pressure	HFC liquids	Perm. temperature range	Logo
10 Nm	0.5 bars	Order suffix/HFC	-30 °C to +100 °C	On request

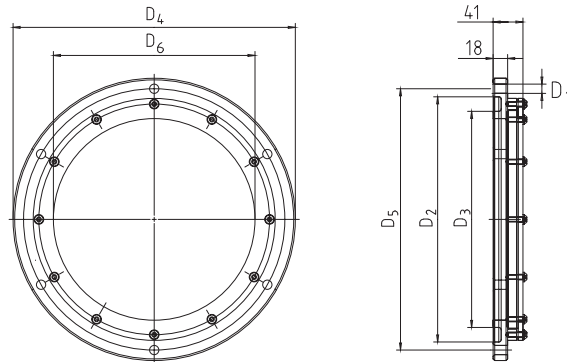
Ordering
example:

V324-6/W	PRD 393 NBR
Cleaning cover	Spline seal

Cleaning cover V580-8



Cleaning cover Type W aluminium/polycarbonate (sight glass)



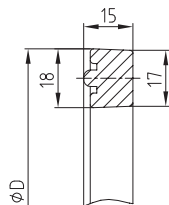
Technical data

Screw tightening torque	Max. permissible pressure	HFC liquids	Perm. temperature range	Logo
10 Nm	0.5 bars	Order suffix/HFC Type /W not resistant	-30 °C to +100 °C Type /W -20°C up to +60°C	On request -

Cleaning cover

Size	Dimensions [mm]								
	D ₁	D ₂	D ₃	D ₄	D ₅	Sight glass	Number of bores	x	y
V250-4 PRD		229	193	-	250	-	4	170	80
V324-6 / V324-6 HFC		304	268	350	324	-		235	100
V324-6 permanent mould *		304	268	350	324	-		-	-
V324-6 /W	11.5	304	268	350	324	Ø250	6	276	158
V449-6 / V449-6 HFC		429	393	475	449	-		276	158
V449-6 /W		429	393	475	449	Ø250		-	-
V530-12 / V530-12 HFC		505	471	560	530	-	12	276	158
V580-8 / V580-8 HFC		560	523	620	580	-	8	370	210

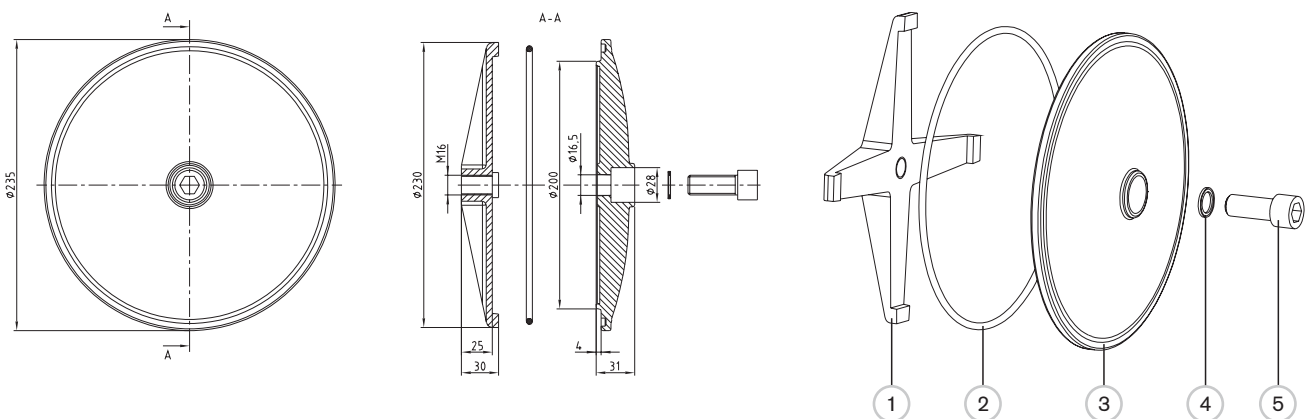
* Cover with mounting by 4 holes on request.



Gaskets for cleaning covers

Size	For cleaning cover	D [mm]
PRD 193 NBR	PRD 193 FKM	V250- PRD
PRD 268 NBR	PRD 268 FKM	V324
PRD 393 NBR	PRD 393 FKM	V449
PRD 471 NBR	-	V530
PRD 525 NBR	-	V580
O-ring 214-5 NBR	215-5 FKM	V235

Cleaning cover V235



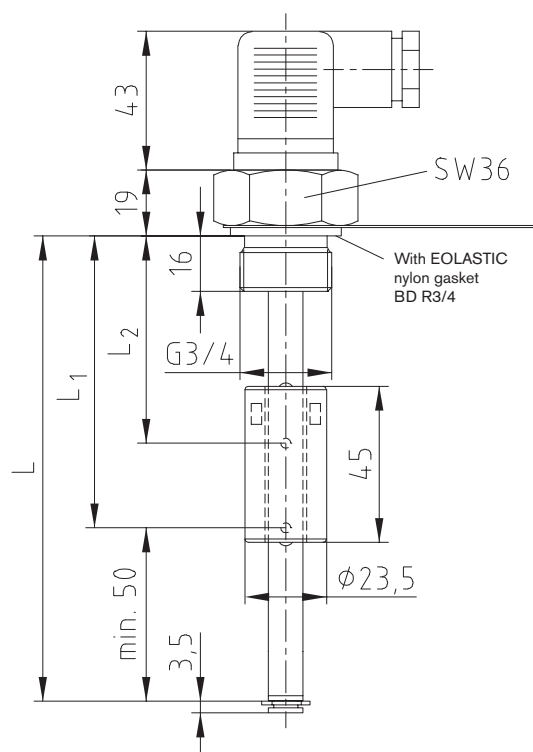
List of components:

- 1 Fixing cross
 - 2 O-ring 214 x 5
 - 3 Cover
 - 4 Gasket Usit 22 x 16
 - 5 Screw M 16 x 40 tightening torque max. 40 Nm
- Perm. temperature range -30 °C to +100 °C

TEMPERATURE CONTROL AND MONITORING

HYDRAULIC COMPONENTS

Level and temperature switch



Level and temperature switch			
Size	Dimensions [mm]		
	L	L1	L2
NVT22	220	170	40
NVT37	370	320	40
NVT45	450	400	40

Switching tube

Operating pressure	Max. 1 bar
Operating temperature	Max. 80 °C
Density of liquid	Min. 0.8 kg/dm³
Float	PU
Switching tube	MS
Flange	MS

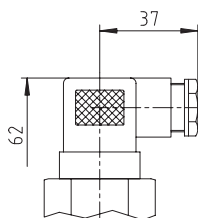
Level contacts

Function	NC (break contact)
Max. operating voltage	230V
Max. switching current	0.5 A
Contact load	10 VA

Temperature contacts

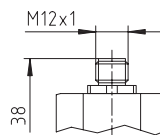
Function	NC (break contact)
Max. operating voltage	250V
Max. switching current	2 A
Max. contact load	100 VA
Switch-back difference	18 K $\pm$ 5 K

Plug-in connection D03
3 poles + PE DIN 43650



Protection class IP65
Cable gland PG11
Max. voltage 230V AC/DC

Plug-in connection DM12
4 poles



Protection class IP67
Max. voltage 24V DC

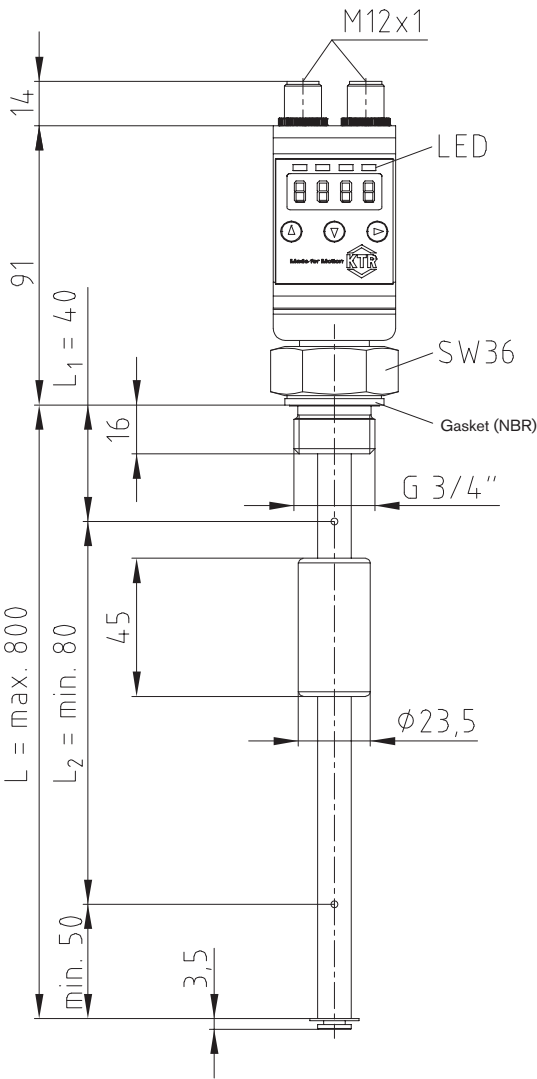
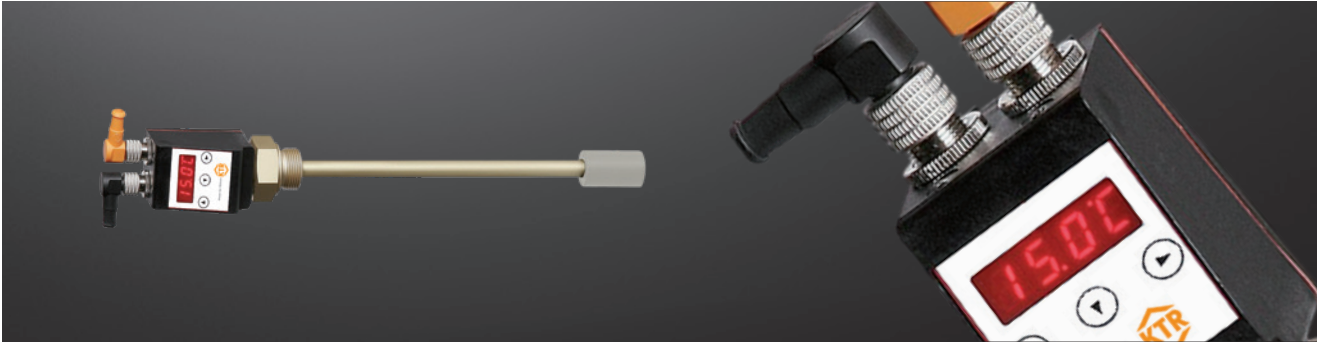
Ordering example:

NVT	22	2	60	D3
Type	Size 22 = 220 mm contact pipe 37 = 370 mm contact pipe 45 = 450 mm contact pipe	Type 1 = 2 switch contact area H and L 2 = 1 switch contact area L and 1 temperature switch Other types on request	Switching temperature O = without temperature switch 60 = 60 °C 70 = 70 °C 80 = 80 °C	Voltage D3 = max. 230 volts (standard) DM12 = max. 24 volts

TEMPERATURE CONTROL AND MONITORING

HYDRAULIC COMPONENTS

Electronic level and temperature controller



Technical data

Operating pressure:	Max. 1 bar
Operating temperature:	-20 °C to +80 °C
Ambient temperature:	-20 °C to +70 °C
Weight:	Approx. 400 g
Density of liquid:	Min. 0.8 kg/dm³
Float:	PU
Immersion pipe:	MS
G ¾ flange:	MS
Measuring resistor:	Reed chain
Resolution:	10 mm
Temperature sensor:	PT100 class B DIN 60751

Display and control unit

Display:	4-digit 7-segment LED display
Operation:	via 3 buttons
Memory:	Min. and max. value memory
Current consumption with starting:	Approx. 100 mA for 100 ms
Current consumption during operation:	Approx. 50 mA
Supply voltage (U _B):	10 - 32V DC (nominal voltage 24V DC)
Protection class:	IP65
Display units:	Level: %, cm, L, i, Gal Temperature: -20 °C to +120 °C or -4 °F to 248 °F
Setting range:	Level: e. g. 0 - 100 % Temperature: 0 °C to +100 °C or 32 °F to 212 °F
Accuracy:	1% of final value

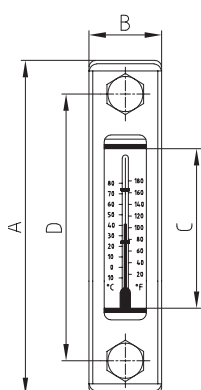
Ordering
example:

NVT-E	20	4	M 12
Type	20 = 200 mm contact pipe 28 = 280 mm contact pipe 37 = 370 mm contact pipe 50 = 500 mm contact pipe	4 = Switching points to be freely assigned 2NT = 2 switch terminals to be freely programmed and 2 analogue outputs (level and temp.)	M12 = M12 plug base 4 poles

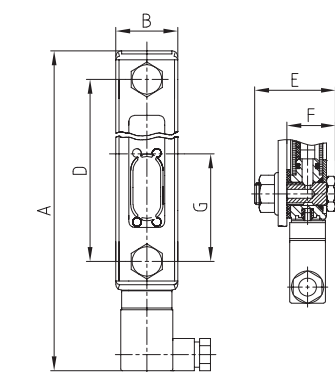
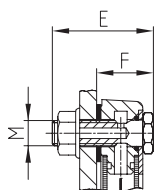
ACCESSORIES FOR OIL TANKS

HYDRAULIC COMPONENTS

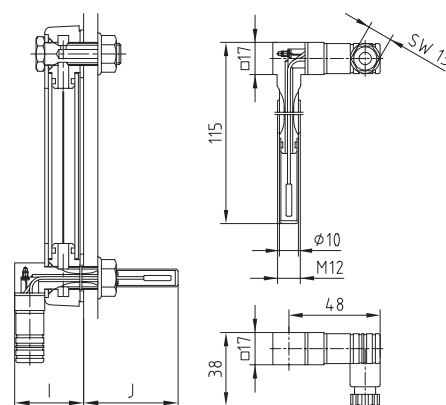
Oil level sight glass



With (KOT) and without (KO) temperature indicator



With visual/electrical monitoring of liquid level in the tank KOO/KOS



Combined with temperature switch TS60, TS70 or TS80

Oil level sight glass										
Description	Dimensions [mm]								With TS	
	A	B	C	D	E	F	M	G	I	J
KO 01 / KOT 01	108		37	76				—	39	76
KO 02 / KOT 02	159			127				—		
KOO 02 / KOS 02	205	34	76	127	45	26	M 12	50	47	68
KO 03 / KOT 03	286		203	254				—	39	76

Technical data:

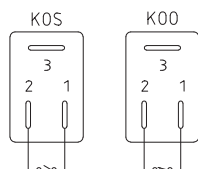
KOT 01: Display range +20 °C to +80 °C
 KOT 02: Display range +20 °C to +80 °C
 KOO: Electrical switch as break contact
 KOS: Electrical switch as make contact
 Operating range: -10 °C to +80 °C

Recomm. Screw tightening torque: 8 Nm
 Preload pressure of tank: max. 0.8 bars

Technical data (break contact/NC) of temperature switch:

Switching temperature: TS60: Switching temperature 60 °C/140 °F
 TS70: Switching temperature 70 °C/158 °F
 TS80: Switching temperature 80 °C/176 °F
 Hysteresis: 20 °C
 Tolerance of shifting temperature: ± 5 °C

Electrical connections and functions:



Contact load:
 KOS max. 10 W
 KOO max. 5 W
Switching voltage:
 50V AC/DC
 Terminal 3 not assigned



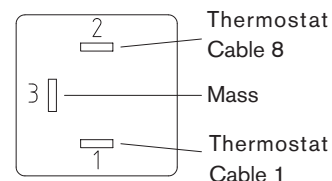
Switching current:
 KOS max. 0.50 A
 KOO max. 0.25 A
 Wiring box with PG9
 Protection class IP65
 Terminal 3 not assigned

AC current:

- Max. voltage -250V
- Max. current with 10,000 circuits 2.5 A with $\cos \phi = 1.0$
1.6 A with $\cos \phi = 0.6$
- Max. current with 100,000 circuits 0.5 A with $\cos \phi = 1.0$
~0.25 A with $\cos \phi = 0.6$
- Min. switching current 50 mA

DC current:

- Max. voltage 42V
- Max. current with 10,000 circuits 1 A



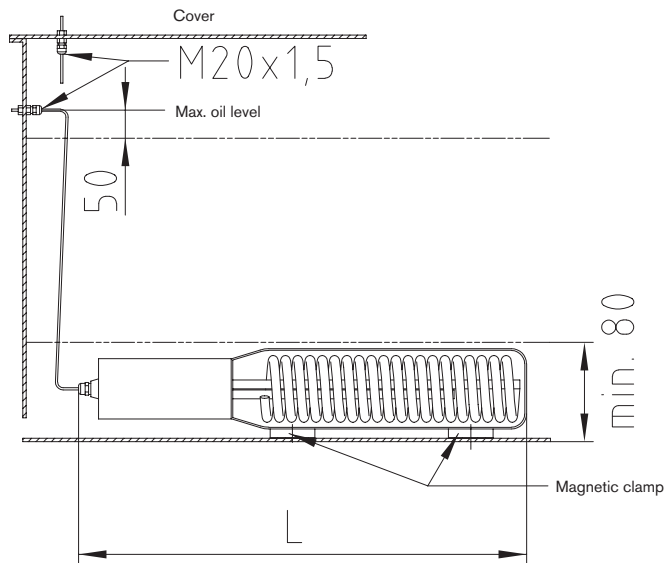
Ordering example:

KO	02	+ TS80
Type [KO, KOT KOO or KOS]	Size [01, 02 or 03]	With temperature switch [TS60, TS70 or TS80]

TEMPERATURE CONTROL AND MONITORING

HYDRAULIC COMPONENTS

Inserted tank heater with magnetic clamp - Type TEHM



Technical data:
Switching accuracy: $\pm 3^\circ$
Voltage: 230V (other voltage up to a maximum of 2 x 400V available on request)
Operating temperature: -30°C to $+80^\circ\text{C}$
Surface load: 1.2 W/cm^2
(0.6 W/cm^2 on request)
Connection cable: 3 poles, 2.5 m long, incl. cable gland
M20x1.5

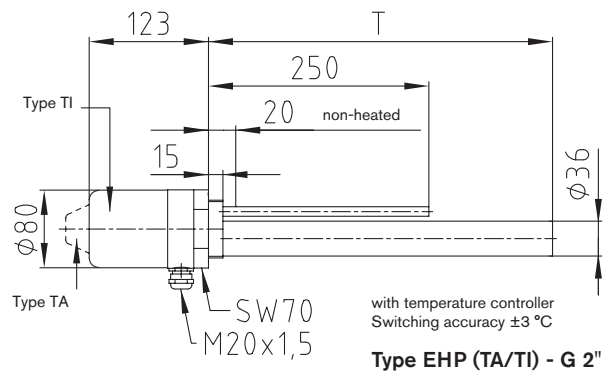
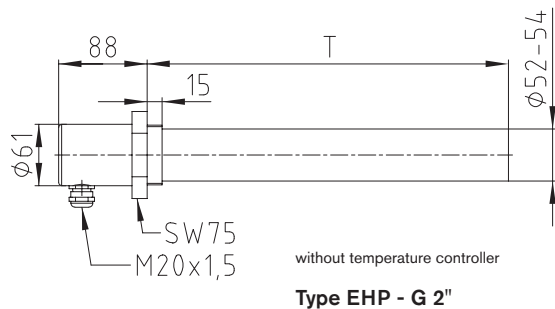
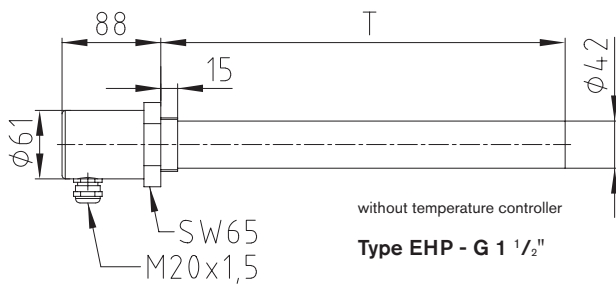
Inserted tank heater		
Type TEHM		
Heating capacity [Watt]	Total length L [mm]	Voltage [V]
250	265	230
500	290	230
1000	400	230

As an alternative: control of tank heater via KTR temperature controller (NVT-E/IR). In this case the temperature controller on the tank heater can be done without. Other types on request. Please observe our assembly instructions at www.ktr.com.

Ordering example:	TEHM	1000	00	1 x 230V
	Type	Heating capacity [Watt]	00 = Cut-off temperature set by the manufacturer is 20°C 01 = Without temperature controller 35 = Requested cut-off temperature e. g. 35°C	Voltage [V] must be specified in the order, e. g. 1 x 230V; 2 x 400V

TEMPERATURE CONTROL AND MONITORING HYDRAULIC COMPONENTS

Tank heater - Type EHP



Technical data of EHP:

Temperature controller for internal resp. external setting: 0 - 85 °C, 16 amperes
Surface load: 1.5W/cm²
Protection class IP65 (type TA IP54)

Inserted heating cartridge								
Type EHP - G 1 1/2" without temperature controller			Type EHP - G 2" without temperature controller			Type EHP (TA/TI) - G 2" with temperature controller		
Heating capacity [Watt]	Immersion depth T [mm]	Voltage [V]	Heating capacity [Watt]	Immersion depth T [mm]	Voltage [V]	Heating capacity [Watt]	Immersion depth T [mm]	Voltage [V]
400	200	230	500	200	230	450	300	230
600	300	230	750	300	230	600	400	230
800	400	230	1000	400	230	750	500	230
1000	500	230	1250	500	230	900	600	230
1200	600	230	1450	600	230	1050	700	230
1400	700	230	1700	700	230	1200	800	230
1600	800	230	1950	800	230	1350	900	230
1800	900	230	2200	900	230	1500	1000	230
2000	1000	230	2450	1000	230	1650	1100	230
2200	1100	230	2700	1100	230	1800	1200	230
2400	1200	230	2950	1200	230	1950	1300	230
2800	1400	230	3450	1400	3 x 400	2100	1400	230
3200	1600	230	3900	1600	3 x 400	2250	1500	230
3600	1800	3 x 400	4400	1800	3 x 400	2400	1600	230
4000	2000	3 x 400	4900	2000	3 x 400			

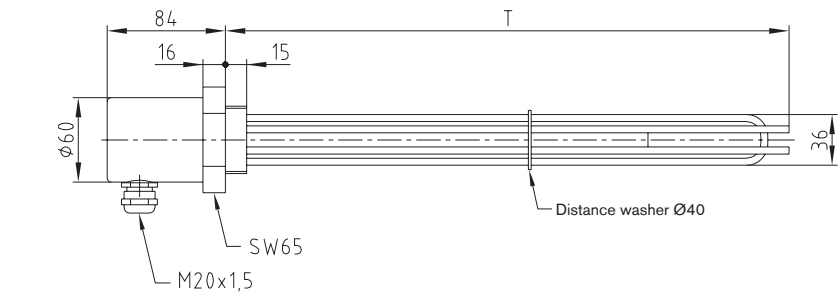
As an alternative: control of tank heater via KTR temperature controller (NVT-E/IR). In this case the temperature controller on the tank heater can be done without. Other types on request. Please observe our assembly instructions at www.ktr.com.

Ordering example:	EHP	1950	1300	G 2"	TI	1 x 230V
	Type	Heating capacity [Watt]	Immersion depth T [mm]	Size of screw-in thread	TA = Temperature controller with external setting TI = Temperature controller with internal setting O = Without temperature controller	Voltage [V] must be specified in the order, e. g. 1 x 230V; 2 x 400V; 3 x 400V (from 1000 watts)

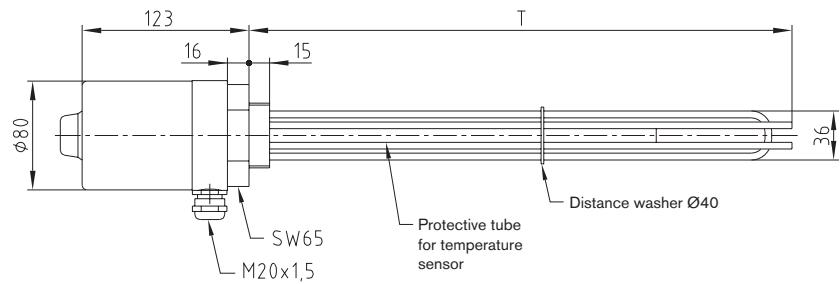
TEMPERATURE CONTROL AND MONITORING

HYDRAULIC COMPONENTS

Tank heater - Type EH



Type EH - G 1 1/2"
without temperature controller



Type EH (TA/TI) - G 1 1/2"
with temperature controller
Switching accuracy $\pm 3^\circ\text{C}$

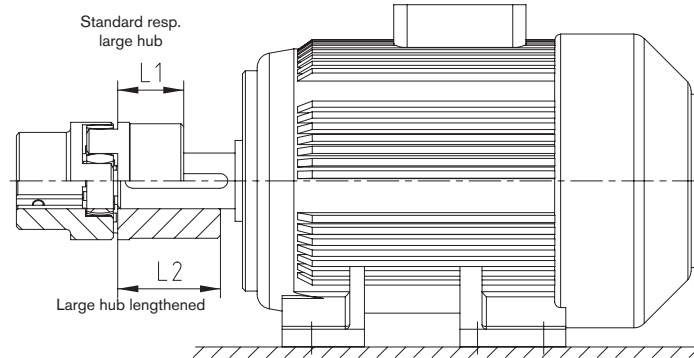
Inserted tubular heaters		
Type EH - G 1 1/2"		
Without or with temperature controller		
Heating capacity [Watt]	Immersion depth T [mm]	Voltage [V]
380	200	230
500	250	230
750	350	230
990	450	230
1460	650	230
1825	800	230
2300	1000	230

Technical data of EH:
Temperature controller for internal resp. external setting: 0 - 85 °C, 16 amperes
Surface load: 1.5W/cm²
Protection class IP65 (type TA IP54)

As an alternative: control of tank heater via KTR temperature controller (NVT-E/IR). In this case the temperature controller on the tank heater can be done without. Other types on request. Please observe our assembly instructions at www.ktr.com.

Ordering example:	EH	990	450	G 1 1/2"	TI	1 x 230V
	Type	Heating capacity [Watt]	Immersion depth T [mm]	Size of screw-in thread	TA = Temperature controller with external setting TI = Temperature controller with internal setting O = Without temperature controller	Voltage [V] must be specified in the order, e. g. 1 x 230V; 2 x 400V; 3 x 400V (from 1000 watts)

Selection of standard IEC motors



ROTEX® couplings for standard IEC motors, protection class IP 54/IP 55 (spider 98 Shore A)

A. C. motor 50 Hz		Motor 2 poles n= 3000 rpm		ROTEX® coupling size	Motor 4 poles n= 1500 rpm		ROTEX® coupling size	Motor 6 poles n= 1000 rpm		ROTEX® coupling size	Motor 8 poles n= 750 rpm		ROTEX® coupling size
Size	Shaft end DxL [mm]	Power P [kW]	Torque T _{AN} [Nm]		Power P [kW]	Torque T _{AN} [Nm]		Power P [kW]	Torque T _{AN} [Nm]		Power P [kW]	Torque T _{AN} [Nm]	
63	11 x 23	0.18	0.62	14	0.12	0.88	14	0.06	0.7	14	0.04	0.6	14
		0.25	0.86		0.18	1.3		0.09	1.1		0.09	1.4	
71	14 x 30	0.37	1.3		0.25	1.8		0.18	2		0.12	1.8	
		0.55	1.9	19	0.37	2.5	19	0.25	2.8	19	0.18	2.5	19
80	19 x 40	0.75	2.5		0.55	3.7		0.37	3.9		0.25	3.5	
		1.1	3.7		0.75	5.1		0.55	5.8		0.37	5.3	
90S	24 x 50	1.5	5	24	1.1	7.5	24	0.75	8	24	0.55	7.9	24
90L		2.2	7.4		1.5	10		1.1	12		0.75	11	
					2.2	15		1.5	15		1.1	16	
100L	28 x 60	3	9.8	28	3	20	28	2.2	22	28	1.5	21	28
112M		4	13		4	27		3	30		3	40	
		5.5	18		7.5	49		4	40		5.5	55	
132S	38 x 80	7.5	25	38	11	72	38	7.5	75	38	4	54	38
					15	98		11	109		5.5	74	
160M	42 x 110	18.5	60		18.5	121		15	148		11	145	
160L		22	71	42	30	196	42	18.5	181	42	15	198	42
180M	48 x 110	30	97		37	240		22	215		18.5	244	
180L		37	120		45	292		30	293		22	290	
200L	55 x 110	55	177	48	55	356	55	37	361	55	30	392	55
225S	55 x 110	75	241		75	484		45	438		37	483	
225M	60 x 140	90	289		90	581		55	535		45	587	
250M		110	353	65	110	707	75	75	727	75	55	712	75
280S	75 x 140	132	423		132	849		90	873		75	971	
280M		160	513		160	1030		110	1070		90	1170	
315S	65 x 140	200	641	75	200	1290	90	132	1280	90	110	1420	90
315M		250	802		250	1600		160	1550		132	1710	
315L		315	1010		315	2020		200	1930		160	2070	
355	75 x 140	355	1140	90	355	2280	100	250	2410	100	200	2580	100
		400	1280		400	2570		315	3040		250	3220	
400	80 x 170	500	1600		500	3210		400	3850		315	4060	
		560	1790	110	560	3580	125	450	4330	125	355	4570	125
450	90 x 170	630	2020		630	4030		500	4810		400	5150	
		710	2270		710	4540		560	5390		450	5790	
		800	2560	125	800	5120	140	630	6060	140	500	6420	140
		900	2880		900	5760		710	6830		560	7190	
		1000	3200		1000	6400		800	7690		630	8090	

The coupling selection is based on an ambient temperature of up to +40 °C. The selection is based on a minimum safety factor of 2 to the max. coupling torque ($T_{K \max}$). A detailed selection is possible according to catalogue page 14 et seqq. Drives with periodical torque curves must be selected according to DIN 740 part 2. If requested, KTR will perform the selection. Torque T = rated torque according to Siemens-catalogue D81.1 04/2024

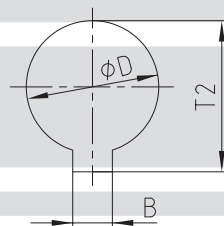
ROTEX®

Flexible jaw couplings

Cylindrical bores and inch bores

Bore ØD		Width of keyway B		Keyway depth T2	KTR code Inch bore	ROTEX® basic bores, available from stock Hub material aluminium●; hub material steel●; hub material EN-GJL●										
ØD [mm]	ØD [inch]	B [mm]	B [inch]	T2 [mm]		ROTEX® sizes										
						14	19	24	28	38	42	48	55	65	75	90
Ø6 H7 +0.012		2 JS9 ±0.0125		7 +0.1		●										
Ø8 H7 +0.015		2 JS9 ±0.0125		9 +0.1		●●	●									
Ø9 H7 +0.015		3 JS9 ±0.0125		10.4 +0.1		●●	●●									
Ø9.525 +0.0254	3/8	3.175 ±0.051	1/8	10.972 ±0.381	Tb											
Ø10 H7 +0.015		3 JS9 ±0.0125		11.4 +0.1		●●	●●	●	●							
Ø11 H7 +0.018		4 JS9 ±0.015		12.8 +0.1		●●	●●	●								
Ø11.112 +0.0254	7/16	2.382 ±0.051	3/32	12.293 ±0.381	DNB											
Ø12 H7 +0.018		4 JS9 ±0.015		13.8 +0.1		●●	●●	●●								
Ø12.7 +0.0254	1/2	3.175 ±0.051	1/8	14.224 ±0.381	Ta			●	●							
Ø12.7 +0.0254	1/2	4.762 ±0.051	3/16	14.757 ±0.381	T											
Ø13.495 +0.0254	17/32	3.175 ±0.051	1/8	15.011 ±0.381	DNC											
Ø14 H7 +0.018		5 JS9 ±0.015		16.3 +0.1		●●	●●	●●	●●							
Ø14.287 +0.0254	9/16	3.175 ±0.051	1/8	15.824 ±0.381	Do											
Ø15 H7 +0.018		5 JS9 ±0.015		17.3 +0.1		●	●●	●●	●	●						
Ø15.875 +0.0254	5/8	3.175 ±0.051	1/8	17.424 ±0.381	E											
Ø15.875 +0.0254	5/8	3.968 ±0.051	5/32	17.729 ±0.381	Es			●	●							
Ø15.875 +0.0254	5/8	4.762 ±0.051	3/16	18.008 ±0.381	Ed			●	●							
Ø16 H7 +0.018		5 JS9 ±0.015		18.3 +0.1		●●	●●	●●	●●	●						
Ø17 H7 +0.018		5 JS9 ±0.015		19.3 +0.1			●●	●●	●							
Ø17.462 +0.0254	11/16	4.762 ±0.051	3/16	19.634 ±0.381	DNH											
Ø18 H7 +0.018		6 JS9 ±0.015		20.8 +0.1			●●	●●	●	●●	●	●				
Ø19 H7 +0.021		6 JS9 ±0.015		21.8 +0.1			●●	●●	●●	●●	●	●				
Ø19.05 +0.0254	3/4	3.175 ±0.051	1/8	20.624 ±0.381	Ad											
Ø19.05 +0.0254	3/4	4.762 ±0.051	3/16	21.259 ±0.381	A			●	●	●	●	●				
Ø20 H7 +0.021		6 JS9 ±0.015		22.8 +0.1		●●	●●	●●	●●	●●	●	●				
Ø22 H7 +0.021		6 JS9 ±0.015		24.8 +0.1		●●	●●	●●	●●	●●	●●	●				
Ø22.225 +0.0254	7/8	4.762 ±0.051	3/16	24.485 ±0.381	G		●	●	●	●	●	●	●			
Ø22.225 +0.0254	7/8	6.35 ±0.051	1/4	25.069 ±0.381	F			●	●		●	●	●			
Ø23.812 +0.0254	15/16	6.35 ±0.051	1/4	26.695 ±0.381	Gf			●	●		●	●	●			
Ø24 H7 +0.021		8 JS9 ±0.018		27.3 +0.2			●●	●●	●●	●●	●●	●	●			
Ø25 H7 +0.021		8 JS9 ±0.018		28.3 +0.2			●●	●●	●●	●●	●●	●●	●	●	●	
Ø25.4 +0.0254	1	4.762 ±0.051	3/16	27.686 ±0.381	H											
Ø25.4 +0.0254	1	6.35 ±0.051	1/4	28.295 ±0.381	Hs			●	●	●	●	●	●	●		
Ø26.987 +0.0254	1 1/16	4.762 ±0.051	3/16	29.286 ±0.381	R											
Ø28 H7 +0.021		8 JS9 ±0.018		31.3 +0.2			●●	●●	●●	●●	●●	●●	●	●		
Ø28.575 +0.0254	1 1/8	6.35 ±0.051	1/4	31.521 ±0.381	Sb			●	●	●						
Ø28.575 +0.0254	1 1/8	7.937 ±0.051	5/16	32.105 ±0.381	Sd							●				
Ø30 H7 +0.021		8 JS9 ±0.018		33.3 +0.2				●	●●	●●	●●	●●	●●	●		
Ø31.75 +0.0254	1 1/4	6.35 ±0.051	1/4	34.721 ±0.381	Js					●						
Ø31.75 +0.0254	1 1/4	7.937 ±0.051	5/16	35.331 ±0.381	K						●●	●●	●	●	●	●
Ø32 H7 +0.025		10 JS9 ±0.018		35.3 +0.2			●	●	●●	●●	●●	●●	●●	●●	●	●
Ø34.925 +0.0254	1 3/8	7.937 ±0.051	5/16	38.557 ±0.381	Ma			●		●						
Ø34.925 +0.0254	1 3/8	9.525 ±0.0635	3/8	39.141 ±0.381	RH1											
Ø35 H7 +0.025		10 JS9 ±0.018		38.3 +0.2			●	●●	●●	●●	●●	●●	●●	●	●	●
Ø36.512 +0.0254	1 7/16	9.525 ±0.0635	3/8	40.767 ±0.381	Cb											
Ø38 H7 +0.025		10 JS9 ±0.018		41.3 +0.2				●●	●●	●●	●●	●●	●●	●●	●	●
Ø38.1 +0.0254	1 1/2	7.937 ±0.051	5/16	41.783 ±0.381	Ca											
Ø38.1 +0.0254	1 1/2	9.525 ±0.0635	3/8	42.392 ±0.381	C			●		●	●	●	●	●	●	●
Ø40 H7 +0.025		12 JS9 ±0.0215		43.3 +0.2			●	●●	●●	●●	●●	●●	●●	●●	●●	●
Ø41.275 +0.0254	1 5/8	9.525 ±0.0635	3/8	45.618 ±0.381	Nb					●	●●	●				
Ø42 H7 +0.025		12 JS9 ±0.0215		45.3 +0.2					●●	●●	●●	●	●	●	●●	●
Ø44.45 +0.0254	1 3/4	9.525 ±0.0635	3/8	48.818 ±0.381	Ls											
Ø44.45 +0.0254	1 3/4	11.112 ±0.0635	7/16	49.428 ±0.381	L								●	●	●	●
Ø45 H7 +0.025		14 JS9 ±0.0215		48.8 +0.2					●●	●●	●●	●●	●●	●●	●●	●
Ø47.625 +0.0254	1 7/8	12.7 ±0.0635	1/2	53.238 ±0.381	Lu					●		●	●	●	●	●
Ø48 H7 +0.025		14 JS9 ±0.0215		51.8 +0.2				●		●●	●●	●●	●●	●●	●●	●
Ø49.212 +0.0254	1 15/16	12.7 ±0.0635	1/2	54.864 ±0.381	Da											
Ø50 H7 +0.025		14 JS9 ±0.0215		53.8 +0.2							●●	●●	●●	●●	●●	●●
Ø50.8 +0.0254	2	12.7 ±0.0635	1/2	56.464 ±0.381	Ds									●		●
Ø53.975 +0.0381	2 1/8	12.7 ±0.0635	1/2	59.69 ±0.381	Pa						●●		●		●	
Ø55 H7 +0.03		16 JS9 ±0.0215		59.3 +0.2							●●	●●		●●	●●	●●
Ø57.15 +0.0381	2 1/4	12.7 ±0.0635	1/2	62.915 ±0.381	U											
Ø60 H7 +0.03		18 JS9 ±0.0215		64.4 +0.2								●●	●●	●●	●●	●●
Ø60.325 +0.0381	2 3/8	15.875 ±0.076	5/8	67.335 ±0.381	Ub										●	●
Ø65 H7 +0.03		18 JS9 ±0.0215		69.4 +0.2									●●	●●	●●	●●
Ø70 H7 +0.03		20 JS9 ±0.026		74.9 +0.2									●●	●●	●●	●●
Ø75 H7 +0.03		20 JS9 ±0.026		79.9 +0.2										●●	●●	●●
Ø80 H7 +0.03		22 JS9 ±0.026		85.4 +0.2											●●	●●
Ø85 H7 +0.035		22 JS9 ±0.026		90.4 +0.2												
Ø85.725 +0.0381	3 3/8	22.225 ±0.076	7/8	95.504 ±0.381	Wd										●	●
Ø90 H7 +0.035		25 JS9 ±0.026		95.4 +0.2												
Ø92.075 +0.0381	3 5/8	22.225 ±0.076	7/8	101.955 ±0.381	Wf											
Ø100 H7 +0.035		28 JS9 ±0.026		106.4 +0.2												

Technical drawing of a bore showing diameter ØD and keyway width B and depth T2.



For manufacturing reasons KTR reserves the right to insert a recess on the cam side.

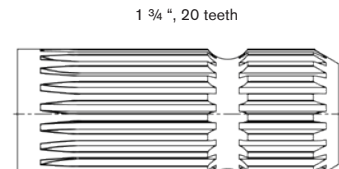
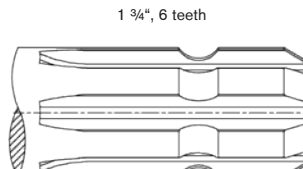
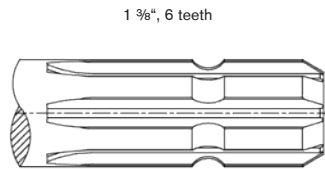
Spline bores

Basic range ANSI B92.1-involute spline											
Spline code	Size	Pitch circle	pitch	No. of teeth	Angle	Spline code	Size	Pitch circle	pitch	No. of teeth	Angle
PH-S	$\frac{5}{8}$ "	14.28	16/32	9	30°	PS-S	1 $\frac{1}{2}$ "	35.98	12/24	17	30°
PI-S	$\frac{3}{4}$ "	17.46	16/32	11	30°	PD-S	1 $\frac{1}{2}$ "	36.51	16/32	23	30°
PB-S	$\frac{7}{8}$ "	20.63	16/32	13	30°	PE-S	1 $\frac{3}{4}$ "	42.86	16/32	27	30°
PB-BS	1"	23.81	16/32	15	30°	PK-S	1 $\frac{3}{4}$ "	41.275	8/16	13	30°
PJ	1 $\frac{1}{8}$ "	26.98	16/32	17	30°	PT-C ¹⁾	2"	47.625	8/16	15	30°
PC-S	1 $\frac{1}{4}$ "	29.63	12/24	14	30°	PQ-C ¹⁾	2 $\frac{1}{4}$ "	53.975	8/16	17	30°
PA-S	1 $\frac{3}{8}$ "	33.33	16/32	21	30°						

Basic programme of spline bores acc. to DIN 5482									
Size	Pitch circle	Module	No. of teeth	Profile correction	Size	Pitch circle	Module	No. of teeth	Profile correction
A 17 x 14	14.40	1.6	9	+0.600 ²⁾	A 35 x 31	31.50	1.75	18	+0.676
A 20 x 17	19.20	1.6	12	-0.200	A 40 x 36	38.00	1.9	20	+0.049
A 25 x 22	22.40	1.6	14	+0.550	A 45 x 41	44.00	2	22	+0.181
A 28 x 25	26.25	1.75	15	+0.302	A 50 x 45	48.00	2	24	+0.181
A 30 x 27	28.00	1.75	16	+0.327					

Basic programme of spline bores acc. to DIN 5480							
Spline code	Pitch circle	Module	No. of teeth	Spline code	Pitch circle	Module	No. of teeth
20 x 1 x 18 x 8H	18.0	1	18	40 x 2 x 18 x 8H	36.0	2	18
20 x 1.25 x 14 x 8H	17.5	1.25	14	45 x 2 x 21 x 8H	41.0	2	21
25 x 1.25 x 18 x 8H	22.5	1.25	18	48 x 2 x 22 x 9H	44.0	2	22
28 x 1.25 x 21 x 8H	26.25	1.25	21	50 x 2 x 24 x 8H	48.0	2	24
30 x 2 x 14 x 8H	26.0	2	14	60 x 2 x 28 x 8H	56.0	2	28
32 x 2 x 14 x 8H	28.0	2	14	75 x 3 x 24 x 8H	72.0	3	24
35 x 2 x 16 x 8H	32.0	2	16	80 x 3 x 25 x 8H	75.0	3	25

Basic programme of spline bores acc. to DIN 9611 - ISO 500 (p.t.o. shaft connection)				
Size	Width of keyway	No. of teeth	Tip circle	Root circle
1 $\frac{3}{8}$ "	8.69	6	34.93	29.65
1 $\frac{7}{8}$ "	—	21	34.95	34.80 ³⁾
1 $\frac{3}{4}$ "	11.07	6	44.45	37.74
1 $\frac{3}{4}$ "	—	20	45.20	40.20



Spline clamping hubs are often adapted to the shafts of hydraulic pump/hydraulic motor shafts. Please contact us for the respective hub length of the spline code!

¹⁾ For clamping hubs only, with plug-in hubs use code PT or PQ.

²⁾ Profile correction different from DIN

³⁾ Similar to code PA-S

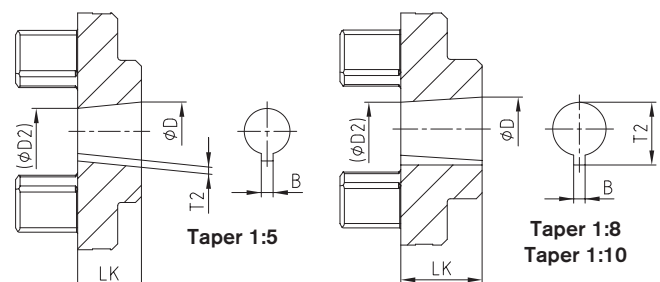
Taper bores

Basic programme taper 1:8					
Code	D ^{+0.05}	(D2)	B ^{JS9}	T2 ^{+0.1}	LK
N/1	9.7	7.575	2.4 ^{+0.05}	10.85	17.0
N/1c	11.6	9.5375	3 ^{JS9}	12.90	16.5
N/1e	13.0	10.375	2.4 ^{+0.05}	13.80	21.0
N/1d	14.0	11.813	3 ^{JS9}	15.50	17.5
N/1b	14.3	11.8625	3.2 ^{+0.05}	15.65	19.5
N/2	17.287	14.287	3.2 ^{+0.05}	18.24	24.0
N/2a	17.287	14.287	4 ^{JS9}	18.94	24.0
N/2b	17.287	14.287	3 ^{JS9}	18.34	24.0
N/3	22.002	18.502	4 ^{JS9}	23.40	28.0
N/4	25.463	20.963	4.78 ^{+0.05}	27.83	36.0
N/4b	25.463	20.963	5 ^{JS9}	28.23	36.0
N/4a	27.0	22.9375	4.78 ^{+0.05}	28.80	32.5
N/4g	28.45	23.6375	6 ^{JS9}	29.32	38.5
N/5	33.176	27.676	6.38 ^{+0.05}	35.39	44.0
N/5a	33.176	27.676	7 ^{JS9}	35.39	44.0

With code N/6 and N/6a keyway in parallel with taper.

Basic programme of taper 1:10					
Code	D ^{+0.05}	(D2)	B ^{JS9}	T2 ^{+0.1}	LK
CX	19.95	16.75	5 ^{JS9}	22.08	32
DX	24.95	20.45	6 ^{JS9}	26.68	45
EX	29.75	24.75	8 ^{JS9}	31.88	50

Basic programme taper 1:5					
Code	D ^{+0.05}	(D2)	B ^{JS9}	T2 ^{+0.1}	LK
A-10	9.85	7.55	2 ^{JS9}	1.0	11.5
B-17	16.85	13.15	3 ^{JS9}	1.8	18.5
C-20	19.85	15.55	4 ^{JS9}	2.2	21.5
Cs-22	21.95	17.65	3 ^{JS9}	1.8	21.5
D-25	24.85	19.55	5 ^{JS9}	2.9	26.5
E-30	29.85	23.55	6 ^{JS9}	2.6	31.5
F-35	34.85	27.55	6 ^{JS9}	2.6	36.5
G-40	39.85	32.85	6 ^{JS9}	2.6	35.0



COUPLING SELECTION ACCORDING TO DIN 740 PART II WITH SPECIFIC FACTORS

Factors

Temperature factor S_t														
	-50 °C	-40 °C	-30 °C	-20 °C/ +30 °C	≤ +40 °C	≤ +50 °C	≤ +60 °C	≤ +70 °C	≤ +80 °C	≤ +90 °C	≤ +100 °C	≤ +110 °C	≤ +120 °C	≤ +200 °C
ROTEX® GS														
Polyurethane 80 ShA-GS	1.0	1.0	1.0	1.0	1.2	1.3	1.4	1.55	1.8	-	-	-	-	-
Polyurethane 92 ShA-GS	-	1.0	1.0	1.0	1.2	1.3	1.4	1.55	1.8	2.2	-	-	-	-
Polyurethane 98 ShA-GS	-	-	1.0	1.0	1.2	1.3	1.4	1.55	1.8	2.2	-	-	-	-
Polyurethane 57 ShD-GS	-	-	1.0	1.0	1.2	1.3	1.4	1.55	1.8	2.2	-	-	-	-
Polyurethane 64 ShD-GS	-	-	-	1.0	1.2	1.3	1.4	1.55	1.8	2.2	3.0	3.0	-	-
Polyurethane 72 ShD-GS	-	-	-	1.0	1.2	1.3	1.4	1.55	1.8	2.2	3.0	3.0	-	-
PUR 52 ShD-S-GS	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.2	1.3	1.4	1.55	1.8	2.2	-
Hytrel 64 ShD-H-GS	1.0	1.0	1.0	1.0	1.2	1.3	1.4	1.5	1.6	1.8	2.0	2.3	2.8	-
Hytrel 72 ShD-H-GS	1.0	1.0	1.0	1.0	1.2	1.3	1.4	1.5	1.6	1.8	2.0	2.3	2.8	-
TOOLFLEX®														
Size 5 to 12	-	-	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	-	-	-
Size 16 to 65	-	-	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.1
RADEX-NC®														
EK and DK	-	-	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.1
ROTEX® GS HP														
Polyurethane 98 ShA-GS	-	-	1.0	1.0	1.2	1.3	1.4	1.55	1.8	2.2	-	-	-	-

Operating factor S_B		
ROTEX® GS*		
Backlash-free drives		
Main spindle drive of machine tools		2.0 - 5.0
Moderate shocks	Grinders, small milling machines/drills	1.5 - 2.5
Medium shocks	Milling machines/drills with interrupted cut	2.0 - 3.0
Heavy shocks	Milling machines etc.	2.5 - 3.5
Positioning drives		
Ball screw drive/toothed belt drive		2.5 - 4.0
Gearbox	$i \leq 5$	8.0
	$i > 5 - \leq 7$	5.0
	$i > 7$	3.0
Servo-hydraulic drives		
With pulsating load ¹⁾		1.2 - 1.3
With vibratory load ²⁾		1.3 - 1.5
TOOLFLEX®, RADEX-NC		
Uniform motion		1.5
Irregular motion		2.0
Shock motion		2.5 - 4.0
For drives on machine tools (servo motors) values from 1.5 - 2.0 must be applied.		
ROTEX® GS HP		
Main spindle drive		2.0 - 3.0
Start-up factor S_Z		
Starting frequency per minute		
< 20		1.0
< 60		1.2
< 120		1.4
< 180		1.6
< 240		1.8
> 240		2.0

* When using the spider 64 ShD-GS or 72 ShD-GS a minimum factor of 4 or steel hubs must be used.

¹⁾ With pulsating load the use of aluminium is permissible.

²⁾ With vibratory load make use of steel hubs.

Shaft encoder drives: Subject to the low torques to be transmitted, the coupling size for shaft encoder drives is selected according to the shaft diameters to be connected.

Coupling selection

The coupling selection of the backlash-free servo couplings is based on DIN 740 part 2, but with specific factors. The coupling must be dimensioned in that the permissible coupling load is not exceeded during any operating condition. For this purpose the actual loads must be compared to the permissible coupling parameters. The shaft-hub-connection needs to be verified by the customer.

The size of the coupling must be selected such that the following conditions are met.

1. Backlash-free drives

$$T_{KN} \geq T_N \cdot S_t \cdot S_B$$

and

$$T_{KN} \geq T_S \cdot S_t \cdot S_B$$

In case of load torque: $T_{KN} \geq T_S \cdot S_t \cdot S_B + T_N \cdot S_t$

Considering the ambient temperature and the operating factor, the permissible rated torque T_{KN} of the coupling must at least equal the rated torque of the machine T_N .

Considering the ambient temperature and the operating factor, the permissible rated torque T_{KN} of the coupling must at least equal the peak torque arising.

The following applies for the peak torque T_S :

$$T_S = T_{AS} \cdot M_A \cdot S_Z \quad \longrightarrow \quad M_A = \frac{J_L}{(J_A + J_L)}$$

2. Servo-hydraulic drives

$$T_{KN} \geq T_{AS} \cdot S_t \cdot S_B$$

Considering the ambient temperature and the operating factor, the permissible rated torque T_{KN} of the coupling must at least equal the peak torque of the driving side T_{AS} .

$S_t \cdot S_B$ with use of aluminium at least 1.5.

Please note:

For general applications (not backlash-free applications) observe coupling selection according to DIN 740 part 2 (page 14 et seqq.).

ROTEX®

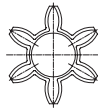
Flexible jaw couplings

Properties of standard spiders

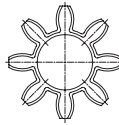
ROTEX® 14



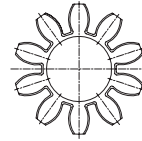
ROTEX® 19



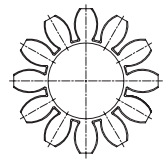
ROTEX® 24 - 65



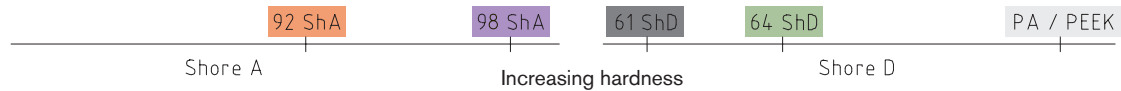
ROTEX® 75 - 160



ROTEX® 180



Degree of hardness



Spider type (Shore hardness)	T-PUR® (92 Shore A)	T-PUR® (98 Shore A)
		
Size	14 to 180	14 to 180
Material	Polyurethane	Polyurethane
Permissible temperature range		
Permanent temperature	-40 °C to +120 °C	-40 °C to +120 °C
Short-term temperature	-40 °C to +150 °C	-40 °C to +150 °C
Features	– significantly higher service life expectancy – very good temperature resistance – improved damping of vibrations – good damping, medium flexibility – suitable for all hub materials	– significantly higher service life expectancy – very good temperature resistance – improved damping of vibrations – transmission of high torques with medium damping – recommended hub material: steel, GJL and GJS

Spider type (Shore hardness)	T-PUR® (64 Shore D)	PUR (61 Shore D-E-GS)
		
Size	14 to 180	19 to 90
Material	Polyurethane	Polyurethane (PUR)
Permissible temperature range		
Permanent temperature	-40 °C to +120 °C	-30 °C to +90 °C
Short-term temperature	-40 °C to +150 °C	-40 °C to +120 °C
Features	– significantly higher service life expectancy – very good temperature resistance – improved damping of vibrations – transmission of very high torques with low damping – recommended hub material: steel and GJS	– electroconductive – for double-cardanic connections in ATEX connections – improved damping of vibrations – transmission of high torques with medium damping – recommended hub material: steel, Al-H, Sint, GJL and GJS

Spider type (Shore hardness)	PA	PEEK
		
Size	14 to 125	14 to 125
Material	Polyamide	Polyetheretherketone
Permissible temperature range		
Permanent temperature	-40 °C to +100 °C ¹⁾	up to +180 °C
Short-term temperature	-40 °C to +120 °C ¹⁾	up to +250 °C
Features	– small twisting angle and high torsion spring stiffness – transmission of very high torques with very low damping – good resistance to chemicals ¹⁾ – recommended hub material: steel – high restoring forces with displacements	– small twisting angle and high torsion spring stiffness – transmission of very high torques with very low damping – highly temperature-resistant, resistant to hydrolysis – good resistance to chemicals – recommended hub material: steel – high restoring forces with displacements

¹⁾ different properties depending on compound

Technical data of standard spiders

92 Shore A spider made of T-PUR®													
ROTEX® size	Torsion angle ϕ with		Torque [Nm]				Damping power P _{KW} [W] ³⁾	Relative damping ψ	Resonance factor V _R	Torsion spring stiffness C dyn. [Nm/rad]			
			DIN 740 ¹⁾			T _K max ²⁾				1.0 T _{KN}	0.75 T _{KN}	0.5 T _{KN}	0.25 T _{KN}
	T _{KN}	T _K max	Rated T _{KN}	Max. T _K max	Vibratory T _{KW}								
14	6.4°	10°	7.5	15	2.0	22.5	–			0.38x10³	0.31x10³	0.24x10³	0.14x10³
19			10	20	2.6	30	4.8			1.28x10³	1.05x10³	0.8x10³	0.47x10³
24			35	70	9.1	105	6.6			4.86x10³	3.98x10³	3.01x10³	1.79x10³
28			95	190	25	285	8.4			10.9x10³	8.94x10³	6.76x10³	4.01x10³
38			190	380	49	570	10.2			21.05x10³	17.26x10³	13.05x10³	7.74x10³
42			265	530	69	795	12.0			23.74x10³	19.47x10³	14.72x10³	8.73x10³
48			310	620	81	930	13.8			36.7x10³	30.09x10³	22.75x10³	13.49x10³
55			410	820	107	1230	15.6			50.7x10³	41.59x10³	31.45x10³	18.64x10³
65	3.2°	5°	625	1250	163	1875	18.0	0.80	7.90	97.1x10³	79.65x10³	60.2x10³	35.7x10³
75			1280	2560	333	3840	21.6			113.3x10³	92.9x10³	70.3x10³	41.65x10³
90			2400	4800	624	7200	30.0			190.1x10³	155.9x10³	117.9x10³	69.9x10³
100			3300	6600	858	9900	36.0			253.1x10³	207.5x10³	156.9x10³	93x10³
110			4800	9600	1248	14400	42.0			415.5x10³	336.9x10³	257.6x10³	177.4x10³
125			6650	13300	1729	19950	48.0			647.7x10³	537.3x10³	412.2x10³	277.5x10³
140			8550	17100	2223	25650	54.6			813.4x10³	670.2x10³	519.7x10³	351.7x10³
160			12800	25600	3328	38400	75.0			1298x10³	1104x10³	901.9x10³	655.7x10³
180	18650	37300	4849	55950	78.0	2327x10³	1981x10³	1618x10³	1176x10³				

98 Shore A spider made of T-PUR®													
ROTEX® size	Torsion angle ϕ with		Torque [Nm]				Damping power P_{KW} [W] ³⁾	Relative damping ψ	Resonance factor V_R	Torsion spring stiffness C dyn. [Nm/rad]			
			DIN 740 ¹⁾			T_K max ²⁾				1.0 T_K N	0.75 T_K N	0.5 T_K N	0.25 T_K N
	T_K N	T_K max	Rated T_K N	Max. T_K max	Vibratory T_K W								
14	6.4°	10°	12.5	25	3.3	37.5	—			0.56x10³	0.46x10³	0.35x10³	0.21x10³
19			17	34	4.4	51	4.8			2.92x10³	2.39x10³	1.81x10³	1.07x10³
24			60	120	16	180	6.6			9.93x10³	8.14x10³	6.16x10³	3.65x10³
28			160	320	42	480	8.4			26.77x10³	21.95x10³	16.6x10³	9.84x10³
38			325	650	85	975	10.2			48.57x10³	39.83x10³	30.11x10³	17.85x10³
42			450	900	117	1350	12.0			54.5x10³	44.69x10³	33.79x10³	20.03x10³
48			525	1050	137	1575	13.8			65.3x10³	53.54x10³	40.48x10³	24x10³
55			685	1370	178	2055	15.6			95x10³	77.9x10³	58.88x10³	34.9x10³
65	3.2°	5°	940	1880	244	2820	18.0	0.80	7.90	129.5x10³	106.2x10³	80.3x10³	47.6x10³
75			1920	3840	499	5760	21.6			197.5x10³	162x10³	122.5x10³	72.6x10³
90			3600	7200	936	10800	30.0			312.2x10³	256x10³	193.6x10³	114.7x10³
100			4950	9900	1287	14850	36.0			383.3x10³	314.3x10³	237.6x10³	140.9x10³
110			7200	14400	1872	21600	42.0			805.9x10³	663.1x10³	515.3x10³	360.5x10³
125			10000	20000	2600	30000	48.0			1207x10³	1003x10³	787.6x10³	552.5x10³
140			12800	25600	3328	38400	54.6			1549x10³	1283x10³	979.8x10³	674.1x10³
160			19200	38400	4992	57600	75.0			2481x10³	2137x10³	1781x10³	1275x10³
180			28000	56000	7280	84000	78.0			4220x10³	3635x10³	3031x10³	2170x10³

64 Shore D spider made of T-PUR®													
ROTEX® size	Torsion angle ϕ with		Torque [Nm]				Damping power P _{KW} [W] ³⁾	Relative damping ψ	Resonance factor V _R	Torsion spring stiffness C dyn. [Nm/rad]			
			DIN 740 ¹⁾			T _K max ²⁾				1.0 T _{KN}	0.75 T _{KN}	0.5 T _{KN}	0.25 T _{KN}
	T _{KN}	T _K max	Rated T _{KN}	Max. T _K max	Vibratory T _{KW}								
14	4.5°	7.0°	16	32	4.2	48	9.0			0.76x10³	0.62x10³	0.47x10³	0.28x10³
19			21	42	5.5	63	7.2			5.35x10³	4.39x10³	3.32x10³	1.97x10³
24			75	150	19.5	225	9.9			15.11x10³	12.39x10³	9.37x10³	5.55x10³
28			200	400	52	600	12.6			27.52x10³	22.57x10³	17.06x10³	10.12x10³
38			405	810	105	1215	15.3			70.15x10³	57.52x10³	43.49x10³	25.78x10³
42			560	1120	146	1680	18.0			79.9x10³	65.5x10³	49.52x10³	29.35x10³
48			655	1310	170	1965	20.7			95.5x10³	78.3x10³	59.22x10³	35.1x10³
55			825	1650	215	2475	23.4			107.9x10³	88.5x10³	66.9x10³	39.66x10³
65	2.5°	3.6°	1175	2350	306	3525	27.0	0.75	8.50	151.1x10³	123.9x10³	93.7x10³	55.53x10³
75			2400	4800	624	7200	32.4			248.2x10³	203.5x10³	153.9x10³	91.2x10³
90			4500	9000	1170	13500	45.0			674.5x10³	553.1x10³	418.2x10³	247.9x10³
100			6185	12370	1608	18555	54.0			861.2x10³	706.2x10³	533.9x10³	316.5x10³
110			9000	18000	2340	27000	63.0			1230x10³	1001x10³	773.1x10³	531.4x10³
125			12500	25000	3250	37500	72.0			1749x10³	1436x10³	1149x10³	832.1x10³
140			16000	32000	4160	48000	81.9			2312x10³	1929x10³	1521x10³	1082x10³
160			24000	48000	6240	72000	112.5			3415x10³	2961x10³	2471x10³	1830x10³
180			35000	70000	9100	105000	117.0			5670x10³	4917x10³	4103x10³	3038x10³

¹⁾ See catalogue Drive Technology on page 14 et seqq.

²⁾ ≤ 1000 load cycles

³⁾ with +30 °C

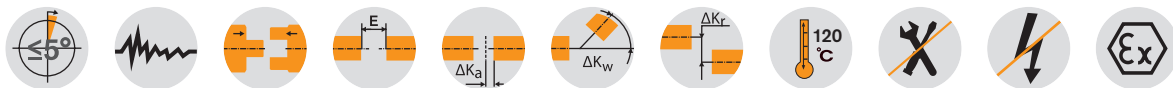
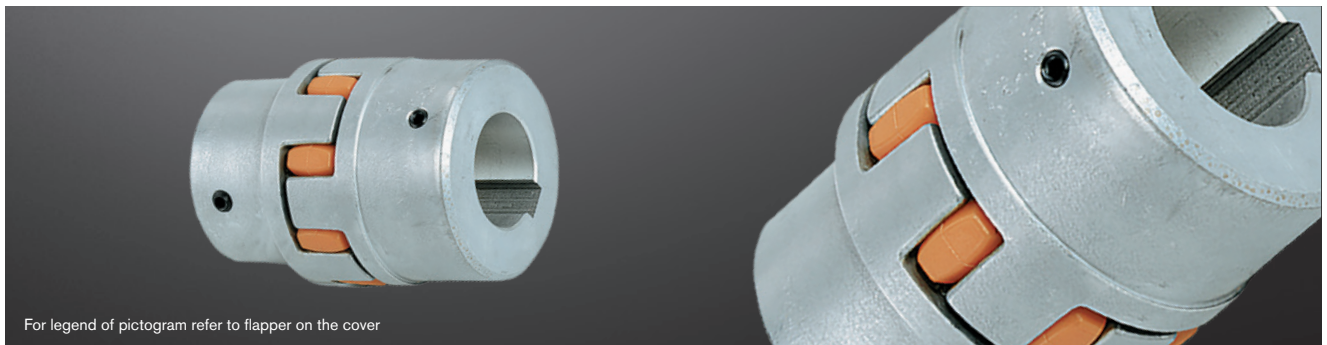
Temperature factor S_T										
	-40 °C +30 °C	+40 °C	+50 °C	+60 °C	+70 °C	+80 °C	+90 °C	+100 °C	+110 °C	+120 °C
T-PUR®	1.0	1.0	1.2	1.3	1.45	1.6	1.8	2.1	2.5	3.0
PUR	1.0	1.0	1.3	1.4	1.55	1.8	2.2	—	—	—

With temperatures below -40 °C consult with KTR.

For circumferential speeds exceeding $v = 30$ m/s dynamic balancing is required. For circumferential speeds exceeding $v = 35$ m/s only steel or nodular iron.

ROTEX® Standard Flexible jaw couplings

Materials: aluminium + cast + sinter material



ROTEX® Sintered steel (Sint)																	
Size	Component	Spider ¹⁾ (component 2) Rated torque T _{KN} [Nm]			Finish bore D (min. - max.)	Dimensions [mm]											
						General									Setscrew		
		92 ShA	98 ShA	64 ShD		DH	L	L1, L2	E	S	B1	DI1	DN	N	G	T	TA [Nm]
14	1a	7.5	12.5	—	0-16	30	35	11	13	1.5	10	10	30	—	M 4	5	1.5
19	1a	10	17	—	0-25	40	66	25	16	2.0	12	18	40	—	M 5	10	2
24	1a	35	60	—	0-35	56	78	30	18	2.0	14	27	56	—	M 5	10	2

ROTEX® Aluminium diecast (Al-D)																
Size	Component	Spider ¹⁾ (component 2) Rated torque T_{KN} [Nm]	Spider ¹⁾ (component 2) Rated torque T_{KN} [Nm]	Spider ¹⁾ (component 2) Rated torque T_{KN} [Nm]	Finish bore D (min. - max.)	DH	L	L1, L2	E	S	B1	DI1	DN	N	G	T
19	1	10	17	—	0-19	41	66	25	16	2	12	18	32	20	M 5	10
	1a				19-24								41			2
24	1	35	60	—	0-24	56	78	30	18	2	14	27	40	24	M 5	10
	1a				22-28								56			2
28	1	95	160	—	0-24	66	90	35	20	2.5	15	30	48	28	M 8	15
	1a				24-38								66			10
38	1	190	325	—	0-38	114	45	24	18	3.0	80	38	66	36	M 8	15
	1a				25-45								77			10

ROTEX® Aluminium (Al-H)																
Size	Component	Spider ¹⁾ (component 2) Rated torque T_{KN} [Nm]	Spider ¹⁾ (component 2) Rated torque T_{KN} [Nm]	Spider ¹⁾ (component 2) Rated torque T_{KN} [Nm]	Finish bore D (min. - max.)	DH	L	L1, L2	E	S	B1	DI1	DN	N	G	T
14	1a	7.5	12.5	—	0-16	30	35	11	13	1.5	10	10.5	—	—	M 4	5
19	1a	10	17	—	0-24	40	66	25	16	2.0	12	18	—	—	M 5	10
24	1a	35	60	—	0-28	55	78	30	18	2.0	14	27	—	—	M 5	10
28	1a	95	160	—	0-38	65	90	35	20	2.5	15	30	—	—	M 8	15
38	1a	190	325	—	0-45	80	114	45	24	3.0	18	38	—	—	M 8	15
42	1a	265	450	—	0-55	95	126	50	26	3.0	20	46	—	—	M 8	20
48	1a	310	525	—	0-62	105	140	56	28	3.5	21	51	—	—	M 8	20

ROTEX® Cast iron (GJL)																
Size	Component	Spider ¹⁾ (component 2) Rated torque T_{KN} [Nm]	Spider ¹⁾ (component 2) Rated torque T_{KN} [Nm]	Spider ¹⁾ (component 2) Rated torque T_{KN} [Nm]	Finish bore D (min. - max.)	DH	L	L1, L2	E	S	B1	DI1	DN	N	G	T
38	1	190	325	405	12-40	80	114	45	24	3	18	38	66	37	M 8	15
	1a				38-48								78	62		10
	1b				12-48		164	70								
42	1	265	450	560	14-45	95	126	50	26	3	20	46	75	40	M 8	20
	1a				42-55								94	65		10
	1b				14-55		176	75								
48	1	310	525	655	15-52	105	140	56	28	3.5	21	51	85	45	M 8	20
	1a				48-62								104	69		10
	1b				15-62		188	80								
55	1	410	685	825	20-60	120	160	65	30	4	22	60	98	52	M 10	20
	1a				55-74								118			17
65	1	625	940	1175	22-70	135	185	75	35	4.5	26	68	115	61	M 10	20
75	1	1280	1920	2400	30-80	160	210	85	40	5	30	80	135	69	M 10	25
90	1	2400	3600	4500	40-100	200	245	100	45	5.5	34	100	160	81	M 12	30

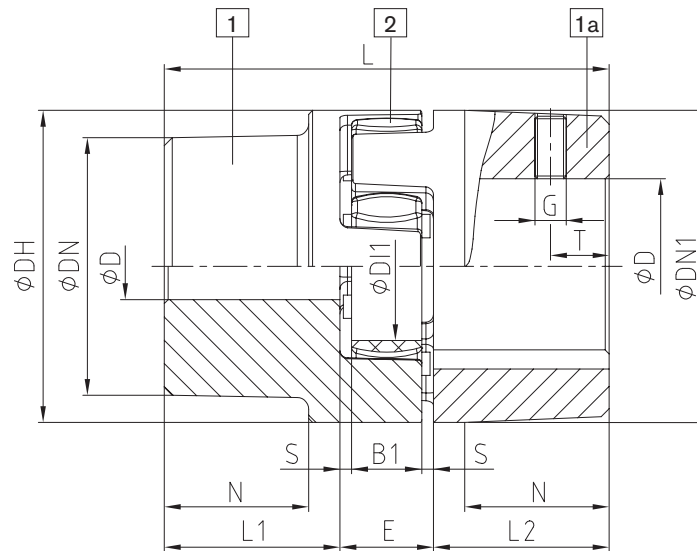
ROTEX® Nodular iron (GJS)																
Size	Component	Spider ¹⁾ (component 2) Rated torque T_{KN} [Nm]	Spider ¹⁾ (component 2) Rated torque T_{KN} [Nm]	Spider ¹⁾ (component 2) Rated torque T_{KN} [Nm]	Finish bore D (min. - max.)	DH	L	L1, L2	E	S	B1	DI1	DN	N	G	T
100	1	3300	4950	6185	50-115	225	270	110	50	6	38	113	180	89	M 12	30
110	1	4800	7200	9000	60-125	255	295	120	55	6.5	42	127	200	96	M 16	35
125	1	6650	10000	12500	60-145	290	340	140	60	7	46	147	230	112	M 16	40
140	1	8550	12800	16000	60-160	320	375	155	65	7.5	50	165	255	124	M 20	45
160	1	12800	19200	24000	80-185	370	425	175	75	9	57	190	290	140	M 20	50
180	1	18650	28000	35000	85-200	420	475	195	85	10.5	64	220	325	156	M 20	50

■ = Unless any material is specified in the order, it is defined with the calculation/order.

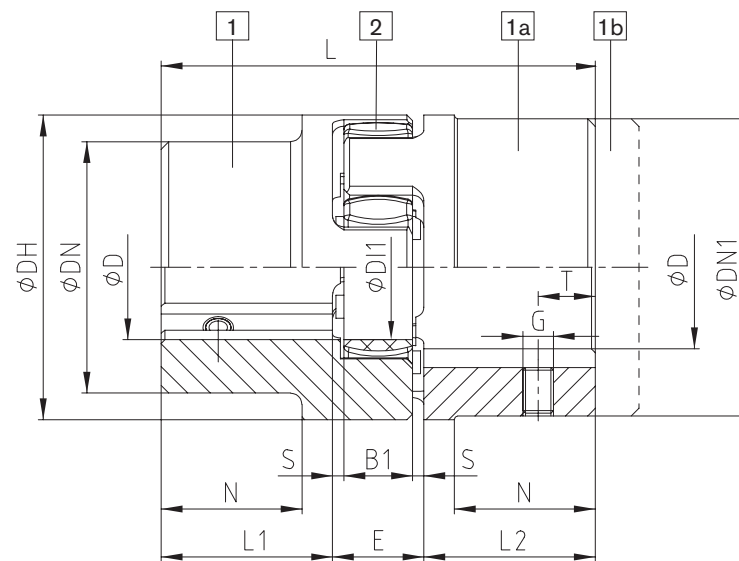
¹⁾ Maximum torque of the coupling $T_{K \max}$ = rated torque of the coupling $T_{KN} \times 2$. For selection see catalogue Drive Technology on page 14 et seqq.

Ordering example:	ROTEX® 38					
	Coupling size	Material	Spider hardness	Component	Finish bore	Component
					Ø45	1
						Ø25

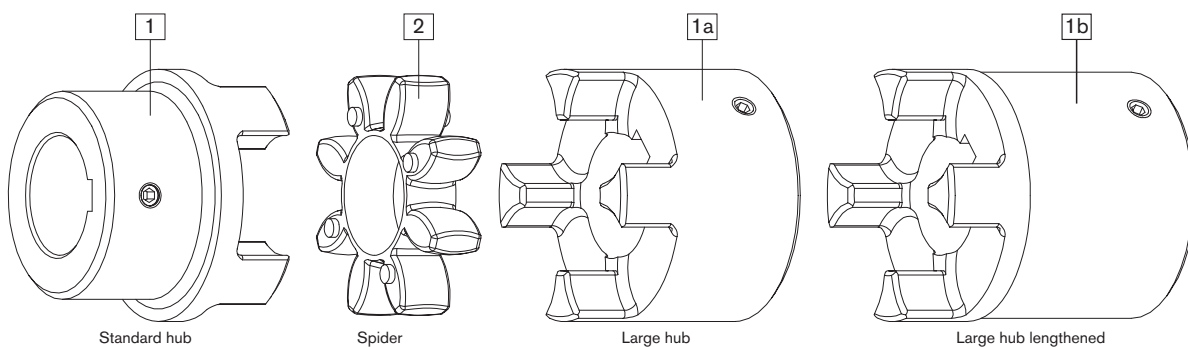
Components



AI-D (thread opposite the keyway)



Sint / AI-H / GJL / GJS (thread on the keyway)



ROTEX® Standard Flexible jaw couplings

Material steel/stainless steel



For legend of pictogram refer to flapper on the cover



ROTEX [®] Steel (St)																		
Size	Component	Spider ¹⁾ (component 2) Rated torque T _{KN} [Nm]			Finish bore D (min. - max.)	Dimensions [mm]												
		92 ShA	98 ShA	64 ShD			General										Setscrew	
							DH	L	L1, L2	E	S	B1	DI1	DN	N	G	T	TA [Nm]
14	1a	7.5	12.5	16	0-16	30	35	11	13	1.5	10	10	30	—	M 4	5	1.5	
	1b					50	18.5											
19	1a	10	17	21	0-25	40	66	25	16	2	12	18	40	—	M 5	10	2	
	1b					90	37											
24	1a	35	60	75	0-35	55	78	30	18	2	14	27	55	—	M 5	10	2	
	1b					118	50											
28	1a	95	160	200	0-40	65	90	35	20	2.5	15	30	65	—	M 8	15	10	
	1b					140	60											
38	1	190	325	405	0-48	80	114	45	24	3	18	38	70	27	M 8	15	10	
	1b					164	70	80					—					
42	1	265	450	560	0-55	95	126	50	26	3	20	46	85	28	M 8	20	10	
	1b					176	75	95					—					
48	1	310	525	655	0-62	105	140	56	28	3.5	21	51	95	32	M 8	20	10	
	1b					188	80	105					—					
55	1	410	685	825	0-75	120	160	65	30	4	22	60	110	37	M 10	20	17	
	1b					210	90	120					—					
65	1	625	940	1175	0-80	135	185	75	35	4.5	26	68	115	47	M 10	20	17	
	1b					235	100	135					—					
75	1	1280	1920	2400	0-95	160	210	85	40	5	30	80	135	53	M 10	25	17	
	1b					260	110	160					—					
90	1	2400	3600	4500	0-110	200	245	100	45	5.5	34	100	160	62	M 12	30	40	
	1b					295	125	200					—					
100	1	3300	4950	6185	0-115	225	270	110	50	6	38	113	180	89	M 12	30	40	
110	1	4800	7200	9000	0-130	255	295	120	55	6.5	42	127	200	96	M 16	35	80	
125	1	6650	10000	12500	60-145	290	340	140	60	7	46	147	230	112	M 16	40	80	
140	1	8550	12800	16000	60-160	320	375	155	65	7.5	50	165	255	124	M 20	45	140	
160	1	12800	19200	24000	80-185	370	425	175	75	9	57	190	290	140	M 20	50	140	
180	1	18650	28000	35000	85-200	420	475	195	85	10.5	64	220	325	156	M 20	50	140	

■ =Unless any material is specified in the order, it is defined with the calculation/order.

¹⁾ Maximum torque of the coupling T_{K max} = rated torque of the coupling T_{KN} x 2. For selection see catalogue Drive Technology on page 14 et seqq.

ROTEX® stainless steel (1.4305 ¹⁾)																	
Size	Compo- nent	Spider (component 2) Rated torque T _{KN} [Nm]			Finish bore D (min. - max.)	Dimensions [mm]											
						General										Setscrew	
		92 ShA	98 ShA	64 ShD		DH	L	L1, L2	E	S	B1	DI1	DN	N	G	T	T _A [Nm]
19	1a	10	17	21	0-25	40	66	25	16	2	12	18	40	-	M 5	10	2
24	1a	35	60	75	0-35	55	78	30	18	2	14	27	55	-	M 5	10	2
28	1a	95	160	200	0-40	65	90	35	20	2.5	15	30	65	-	M 8	15	10
38	1	190	325	405	0-48	80	114	45	24	3	18	38	70	27	M 8	15	10
42	1	265	450	560	0-55	95	126	50	26	3	20	46	85	28	M 8	20	10
48	1	310	525	655	0-62	105	140	56	28	3.5	21	51	95	32	M 8	20	10

¹⁾ Material 1.4571 on request.

Ordering
example:

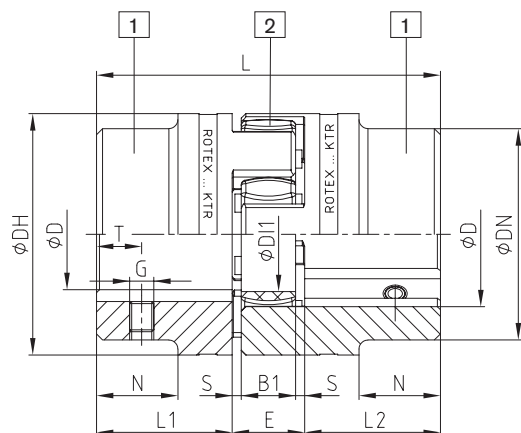
ROTEX® 38	1.4305	92 ShA	1 - Ø45	1 - Ø25
Coupling size	Material	Spider hardness	Component	Finish bore
			Component	Finish bore

ROTEX®

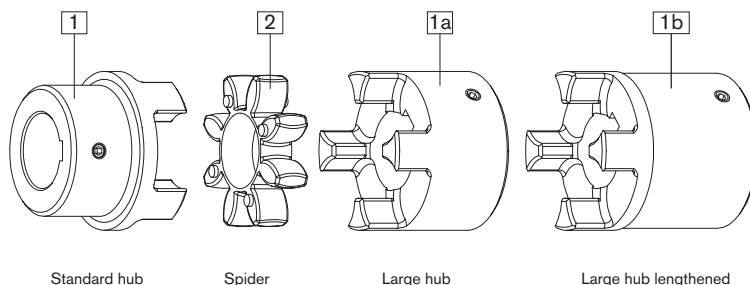
Flexible jaw couplings

DIN EN 10204 - 3.1 and 3.2 material test certificate

Components



Steel (thread on the keyway)



ROTEX® Coupling hubs with test certificate ¹⁾				
Size	Component	Material ²⁾	Inspection certificate acc. to DIN EN 10204	Notch impact strength
19	1a	S355 ²⁾	3.1	>=27 J
24	1a	S355 ²⁾	3.1	>=27 J
28	1a	S355 ²⁾	3.1	>=27 J
38	1a	S355 ²⁾	3.1	>=27 J
42	1	S355 ²⁾	3.1	>=27 J
48	1	S355 ²⁾	3.1	>=27 J
55	1	S355 ²⁾	3.1	>=27 J
65	1	S355 ²⁾	3.1	>=27 J
75	1	S355 ²⁾	3.1/3.2	>=27 J
		42CrMoS4+QT ³⁾		
90	1	S355 ²⁾	3.1/3.2	>=27 J
		42CrMoS4+QT ³⁾		
100	1	S355 ²⁾	3.1/3.2	>=27 J
		42CrMoS4+QT ³⁾		
110	1	S355 ²⁾	3.1/3.2	>=27 J
		42CrMoS4+QT ³⁾		
120	1	S355 ²⁾	3.1/3.2	>=27 J
		42CrMoS4+QT ³⁾		
140	1	S355 ²⁾	3.1/3.2	>=27 J
		42CrMoS4+QT ³⁾		
160	1	S355 ²⁾	3.1/3.2	>=27 J
		42CrMoS4+QT ³⁾		
180	1	S355 ²⁾	3.1/3.2	>=27 J
		42CrMoS4+QT ³⁾		

¹⁾ S355 suitable for feather key connections, 42CrMoS4+QT for oil press-fits

²⁾ Notch impact strength with -40 °C

³⁾ Notch impact strength with -20 °C

Marine programme:

Hub materials S355J2+N and 42CrMo4+QT acc. to DIN EN 10204 - 3.1+3.2, size 75 - 180 available from stock.



ClassNK

UL



Use in fire pumps

ROTEX® couplings comply with the specifications of NFPA 20 standards for the installation of stationary pumps for fire protection and due to completion of the endurance tests required they also comply with the specifications of UL 448A, flexible couplings and connection shafts for stationary fire pumps.

Sizes available:

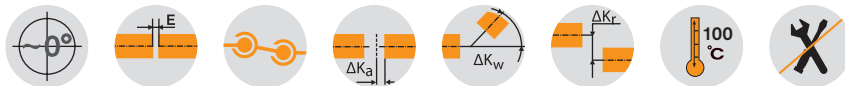
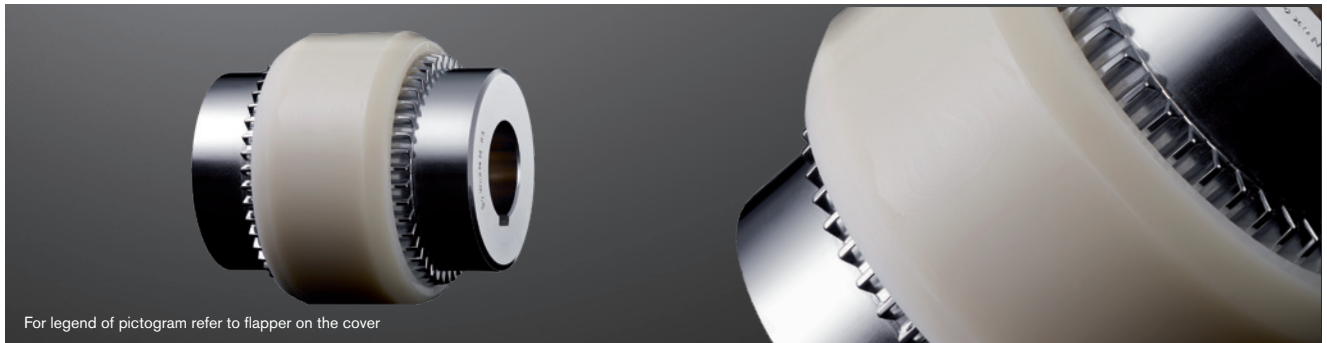


ROTEX® UL Listed								
Size	Component	Material	Spider (component 2) Rated torque T _{KN} [Nm]	Dimensions [mm]				
			92 ShA	Finish bore D (min. - max.)	DH	L	L1; L2	E
42	1	St	265	18-55	95	126	50	26
55	1	St	410	24-74	120	160	65	30
65	1	St	625	24-80	135	185	75	35
75	1	St	1280	24-95	160	210	85	40
90	1	St	2400	30-110	200	245	100	45

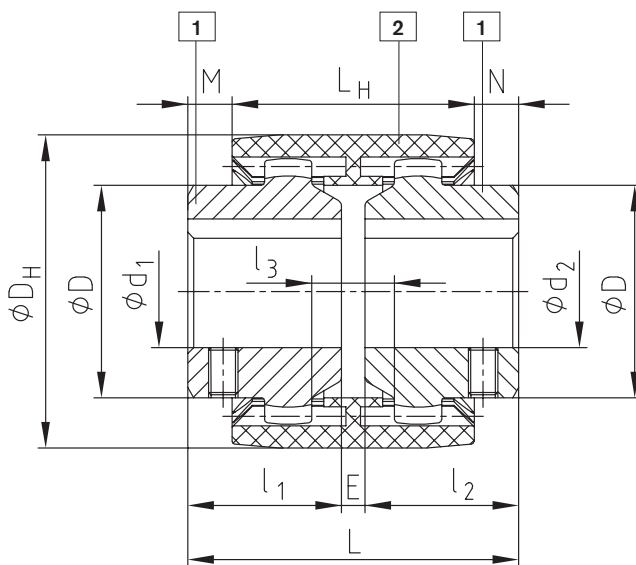
* for complete dimensions see catalogue "Drive Technology" table on page 40.

BoWex® M, I Curved-tooth gear coupling®

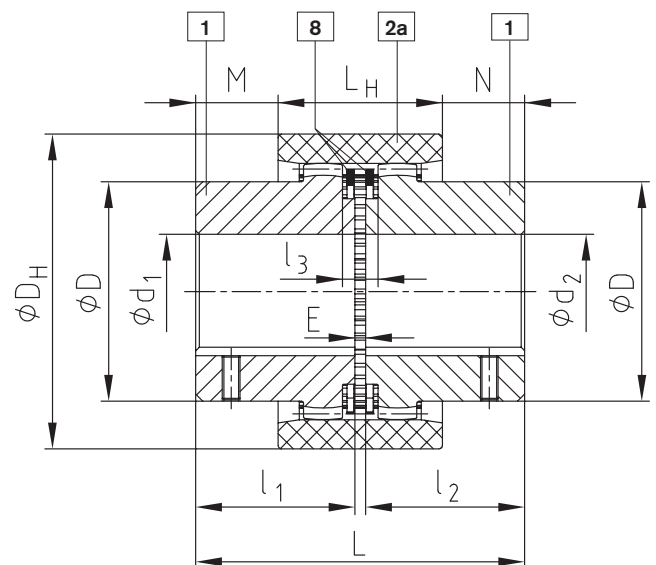
Compact and maintenance-free



Components



Type M



Type I

BoWex® type M, type I																							
Size	Torque [Nm]			Finish bore d1, d2		Dimensions [mm]												Weight with max. bore [kg]			Mass moment of inertia J with max. bore [kgcm²]		
	T _{KN}	T _{K max.}	T _{KW}	Pilot bored	max.	l ₁ , l ₂	E	L	L _H	M, N	I3	D	DH	Tip circle ØD _Z hub	Number of teeth	Hub lengthened max. l ₁ , l ₂ ¹⁾	Sleeve	Hub	Total	Sleeve	Hub	Total	
M -14	10	30	5	-	15	23	4	50	37	6.5	10	25	40	33	20	40	0.03	0.07	0.1	0.08	0.09	0.26	
M -19	16	48	8	-	20	25	4	54	37	8.5	10	32	47	39	24	40	0.03	0.1	0.23	0.15	0.16	0.47	
M -24	20	60	10	-	24	26	4	56	41	7.5	14	36	53	45	28	50	0.04	0.14	0.32	0.21	0.36	0.93	
M -28	45	135	23	-	28	40	4	84	46	19	13	44	65	54	34	55	0.08	0.33	0.74	0.65	1.22	3.09	
M -32	60	180	30	-	32	40	4	84	48	18	13	50	75	63	40	55	0.09	0.43	0.95	1.14	2.17	5.48	
M -38	80	240	40	-	38	40	4	84	48	18	13	58	83	69	44	60	0.13	0.55	1.23	1.58	3.55	8.68	
M -42	100	300	50	-	42	42	4	88	50	19	13	65	92	78	50	60	0.14	0.68	1.5	2.32	5.98	14.28	
M -48	140	420	70	-	48	50	4	104	50	27	13	68	95	78	50	60	0.23	0.79	1.81	3.9	7.22	18.34	
M -65	380	1140	190	21	65	55	4	114	68	23	16	96	132	110	42	70	0.55	1.9	4.35	21.2	31.8	84.8	
I-80	700	2100	350	31	90	90	6	186	93	46.5	20	124	178	145	46	-	1.13	5.2	11.53	68.9	150.8	370.5	
I-100	1200	3600	600	38	100	110	8	228	102	63	22	152	210	176	48	-	1.78	9.37	20.52	158.6	401.3	961.2	
I-125	2500	7500	1250	44	125	140	10	290	134	78	30	192	270	225	54	-	3.88	19.44	42.76	562.9	1362.3	3287.5	

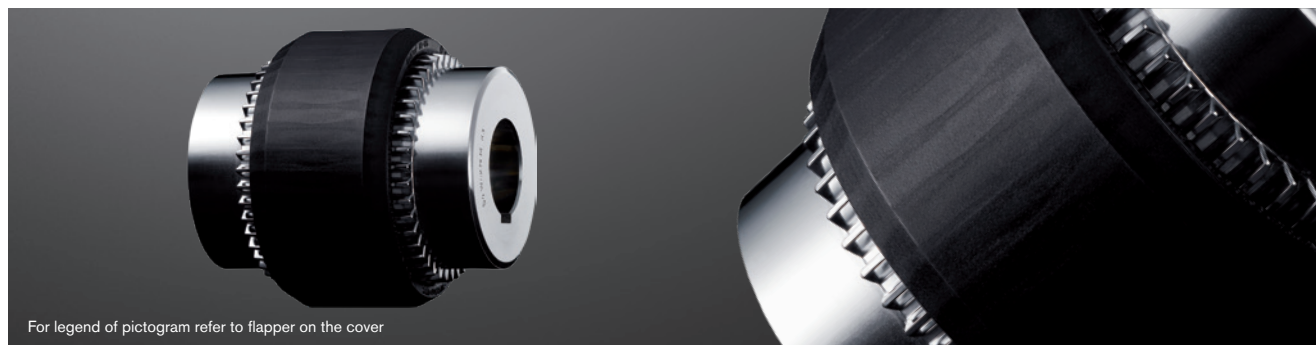
¹⁾ Different lengths on request

Ordering example:	BoWex® M-28	d ₁ Ø20	d ₂ Ø28
	Size and type of coupling	Finish bore H7 keyway to DIN 6885 sheet 1 (JS9)	Finish bore H7 keyway to DIN 6885 sheet 1 (JS9)

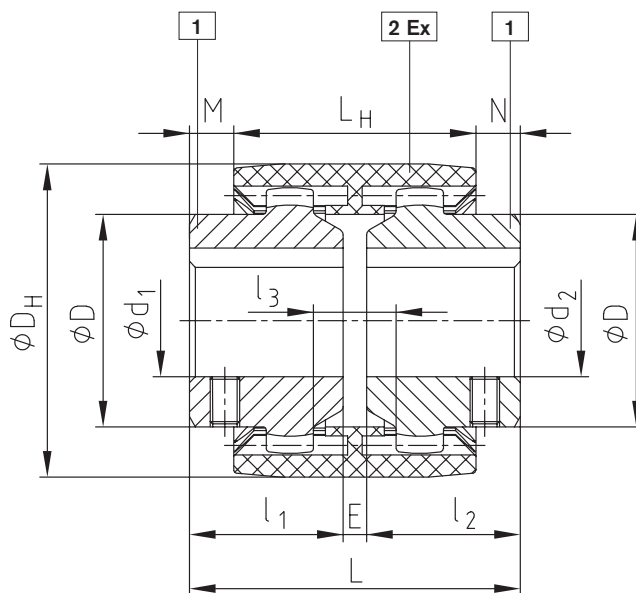
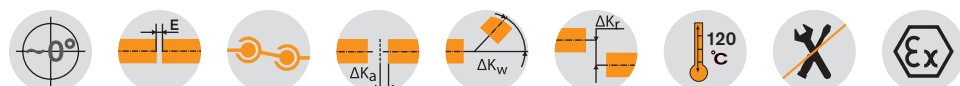
BoWex® M...C

Curved-tooth gear coupling®

Compact and maintenance-free



For legend of pictogram refer to flapper on the cover



Type M...C

BoWex® Type M...C 																							
Size	Torque [Nm]			Finish bore d1, d2		Dimensions [mm]												Weight with max. bore [kg]			Mass moment of inertia J with max. bore [kgcm²]		
	T _{KN}	T _K max.	T _{KW}	Pilot bored	max.	l ₁ , l ₂	E	L	L _H	M, N	I3	D	DH	Tip circle ØD _Z hub	Number of teeth	Hub lengthened max. l ₁ , l ₂	Sleeve	Hub	Total	Sleeve	Hub	Total	
M-14C	15	45	7.5	-	15	23	4	50	37	6.5	10	25	40	33	20	40	0.03	0.07	0.1	0.08	0.09	0.26	
M-19C	24	72	12	-	20	25	4	54	37	8.5	10	32	47	39	24	40	0.03	0.1	0.23	0.15	0.16	0.47	
M-24C	30	90	15	-	24	26	4	56	41	7.5	14	36	53	45	28	50	0.04	0.14	0.32	0.21	0.36	0.93	
M-28C	70	210	35	-	28	40	4	84	46	19	13	44	65	54	34	55	0.08	0.33	0.74	0.65	1.22	3.09	
M-32C	90	270	45	-	32	40	4	84	48	18	13	50	75	63	40	55	0.09	0.43	0.95	1.14	2.17	5.48	
M-38C	120	360	60	-	38	40	4	84	48	18	13	58	83	69	44	60	0.13	0.55	1.23	1.58	3.55	8.68	
M-48C	200	600	100	-	48	50	4	104	50	27	13	68	97	78	50	60	0.23	0.79	1.81	3.9	7.22	18.34	
M-65C	560	1680	280	21	65	55	4	114	68	23	16	96	134	110	42	70	0.55	1.9	4.35	21.2	31.8	84.8	
M-80C	1000	3000	500	31	90	90	6	186	75	46.5	20	124	172	145	46	-	1.13	5.2	11.53	68.9	150.8	370.5	

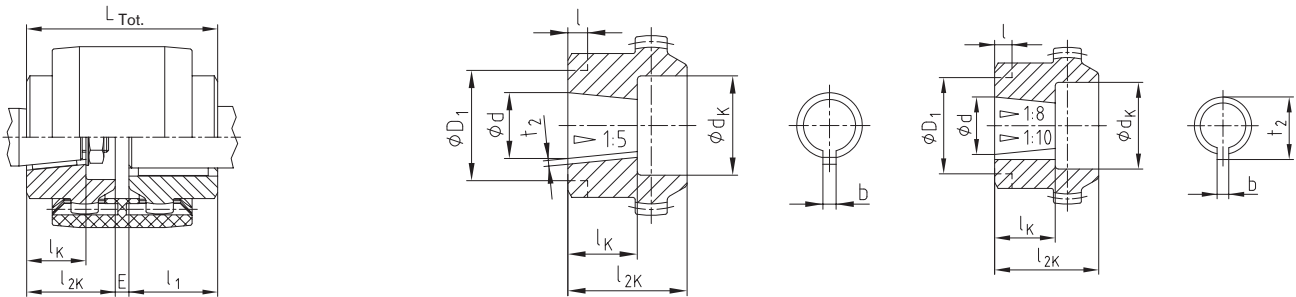
Ordering example:

BoWex® M-28C	d ₁ Ø20	d ₂ Ø28
Size and type of coupling	Finish bore H7 keyway to DIN 6885 sheet 1 (JS9)	Finish bore H7 keyway to DIN 6885 sheet 1 (JS9)

BoWex® Curved-tooth gear coupling®

Taper bores

BoWex® with taper bore



$$L_{Tot} = l_1 + E + l_{2K}$$

see stock programme on page 90

Taper bores 1:5																				
Dimensions [mm]					Counterbore d _K and hub length l _{2K} [mm] Recess on hub collar D ₁ x l [mm]															
Code	Details of bores				14		19		24		28		32		38		42		48	
	d +0.05	b JS9	t ₂ +0.1	l _K	d _K	l _{2K}	d _K	l _{2K}	d _K	l _{2K}	d _K	l _{2K}	d _K	l _{2K}	d _K	l _{2K}	d _K	l _{2K}	d _K	l _{2K}
A-10	9.85	2	1.0	11.5	18	23	18	25	25	26	25	26	25	26	25	26				
B-17	16.85	3	1.8	18.5			25	30	28	30	36	40	36	40	36	40	45	42	45	42
C-20	19.85	4	2.2	21.5					28	36	36	40	36	40	36	40	45	42	45	42
Cs-22	21.95	3	1.8	21.5					28	36	36	40	36	40	36	40	45	42	45	42
D-25	24.85	5	2.9	26.5							36	40	36	40	36	40	45	42	45	42
E-30	29.85	6	2.6	31.5											45	55	45	55	45	55
F-35	34.85	6	2.6	36.5														52	60	55
G-40	39.85	6	2.6	41.5														52	60	65

Taper bores 1:8																				
Dimensions [mm]					Counterbore d _K and hub length l _{2K} [mm] Recess on hub collar D ₁ x l [mm]															
Code	Details of bores				14		19		24		28		32		38		42		48	
	d +0.05	b JS9	t ₂ +0.1	l _K	d _K	l _{2K}	d _K	l _{2K}	d _K	l _{2K}	d _K	l _{2K}	d _K	l _{2K}	d _K	l _{2K}	d _K	l _{2K}	d _K	l _{2K}
N/1	9.7 ± 0.015	2.4 +0.05	10.85	17	18	26	18	25	25	26	25	30	25	30	25	30				
N/1c	11.6	3 JS9	12.90	16.5	18	23			25	26	25	30								
N/1e	13	2.4 +0.05	13.80	21					25	30	25	30			25	30				
N/1d	14	3 JS9	15.50	17.5	20	23	25	30	28	30	28	30	28	40						
N/2	17.287	3.2 +0.05	18.24	24					28	35	36	40	36	40	36	40	45	42	45	42
N/2a	17.287	4 JS9	18.94	24					28	35	36	40	36	40	36	40	45	42	45	42
N/2b	17.287	3 JS9	18.34	24					28	35					36	40	45	42	45	42
N/3	22.002	4 JS9	23.40	28							36	40	36	40	36	40	45	42	45	42
N/4	25.463	4.78 +0.05	27.83	36							36	50	36	50	36	50	45	50	45	50
N/4b	25.463	5 JS9	28.23	36							36	50					45	50	45	50
N/4a	27	4.78 +0.05	28.80	32.5											36	50				
N/4g	28.45	6 JS9	29.32	38.5											36	60	45	60	45	60
N/5	33.176	6.38 +0.05	35.39	44											45	60	45	60	45	60
N/5a	33.176	7 JS9	35.39	44													45	60	45	60

Taper bores 1:10																				
Dimensions [mm]					Counterbore d _K and hub length l _{2K} [mm]															
Code	Details of bores				14		19		24		28		32		38		42		48	
	d +0.05	b JS9	t ₂ +0.1	l _K	d _K	l _{2K}	d _K	l _{2K}	d _K	l _{2K}	d _K	l _{2K}	d _K	l _{2K}	d _K	l _{2K}	d _K	l _{2K}	d _K	l _{2K}
CX-20	19.85	5	22.08	32							36	50			36	50	45	50	45	50
DX-25	24.95	6	26.68	45									36	50			45	60	45	60
EX-30	29.75	8	31.88	50													45	60	45	60

LIST OF RESISTANCE HYDRAULIC COMPONENTS

List of resistance

KTR Product		Medium							
Component	Material	HFA	HFB	HFC	HFD, HFD-R, HFD-S, HFD-T	Hydraulic liquid on mineral oil base	Biological hydraulic oils		
							HETG	HEES	HEPG
Bellhousings P, PK, PL	Aluminium	●	●	6	●	●	●	●	●
Bellhousings PG/PSG	GJL/GJS	●	●	6	6	●	6	6	6
Bellhousings PS	Steel	●	●	6	6	●	6	6	6
Damping ring D, DT, DTV	Aluminium/NBR	●	●	6	1	●	●	●	●
PIK bellhousing with integrated oil cooler	Steel/Aluminium	●	●	6	1	●	●	●	●
Oil-water cooler TAK	-	●	●	6	6	●	6	6	6
Foot flange PTFL, PTFS	Aluminium	●	●	6	●	●	●	●	●
Foot flange PTFL, PTFS	Steel/GJS	●	●	6	6	●	6	6	6
ZO flange	Aluminium	●	●	6	●	●	●	●	●
Pump bracket K	Aluminium	●	●	6	●	●	●	●	●
	Steel	●	●	6	6	●	6	6	6
Aluminium tank BAK with feet	Aluminium	●	●	6	●	●	●	●	●
Oil sump pan BAKW	Steel	●	●	6	6	●	6	6	6
Steel tanks	Steel	●	●	6	6	●	6	6	6
Tank cover ST	Steel	3	●	6	6	3	●	●	●
Tank cover AL	Aluminium	●	●	6	●	●	●	●	●
Oil level sight glass	-	●	●	6	5	●	6	6	6
Oil level sight glass	-	●	●	6	5	●	6	6	6
Filler neck	-	●	●	●	5	●	6	6	6
Cleaning cover	Aluminium	●	●	6	●	●	●	●	●
O-ring seal	NBR	●	●	●	1/2	●	●	●	●
Spline seal	NBR	●	●	●	1/2	●	●	●	●
Gaskets DP, DZ	NBR	●	●	●	1/2	●	●	●	●
Damping rod	Steel/NR	1	1	1	5	1	6	6	6
Elastic flange	Steel/NBR	●	●	●	1	●	●	●	●
Elastic cover support EDL	Steel/NBR/Alu	●	●	7	1	●	●	●	●
Industrial controller IR, IRD	Stainless steel	●	●	●	●	●	●	●	●
Level and temperature switch NVT	Brass/NBR	5	5	5	5	●	5	5	5
Temperature probe TE-PT-100	Stainless steel/NBR	●	●	●	●	●	●	●	●
Temperature switch TS	Steel (anodized)	●	●	●	●	●	●	●	●
EH Tank heater	Brass/stainless steel	●	●	●	●	●	●	●	●
EHP Tank heater	Steel/fibre NBR	●	●	6	●	●	●	●	●
TEHM Tank heater	Stainless steel/copper	5	5	5	5	●	5	5	5
Plate heat exchanger PHE	Stainless steel/copper	●	●	6	6	●	6	6	6
BoWex® sleeve	PA	●	●	●	●	●	●	●	●
BoWex® hub	Steel	3	●	4	4	3	●	●	●
ROTEX® spider → standard made of Polyurethane	PUR	1	1	1	5	1	6	6	6
ROTEX® hub	Steel	●	●	4	4	3	●	●	●
ROTEX® hub	Aluminium	●	●	6	●	●	●	●	●

Composition of hydraulic liquids:

HFA = Oil in water emulsion → water content > 80 %
 HFB = Water in oil emulsion → water content > 40 %
 HFC = Aqueous polymer solution (water glycols)
 water content > 45 %
 HFD = Synthetical liquids (anhydrous)
 HFD-R = Phosphoric ester
 HFD-S = Chlorinated hydrocarbons
 HFD-T = Compound of HFD-R + HFD-S

Explanation of items marked:

● = Resistant
 1 = Resistant to oil splashes
 Not resistant when continuously flushed with oil!
 2 = With continuous oil flushing use EPDM gasket!
 3 = Priming coat required
 4 = Additional coating with epoxy resin/
 DD coating is necessary
 5 = Not resistant
 6 = Consultation is necessary, phone: +49 5971 798-0

Please note:

The specified figures may only be considered as a general standard. In case of doubt we recommend to run a test. The aforementioned details do not entitle for any legal claims, we decline any liability and warranty. The chemical and mechanical resistance only is not sufficient to assess whether a product is suitable or not. The standards must be considered in particular, as an example, with flammable liquids (explosion protection).

Summary of literature

No matter if a perfect drive, a brake that takes effect, space-saving cooling or accurate hydraulics is required, if on land, by sea or at an airy height - KTR's product portfolio is just as manifold as its applications. The following catalogues and leaflets provide an overview. Available at www.ktr.com

Product catalogues



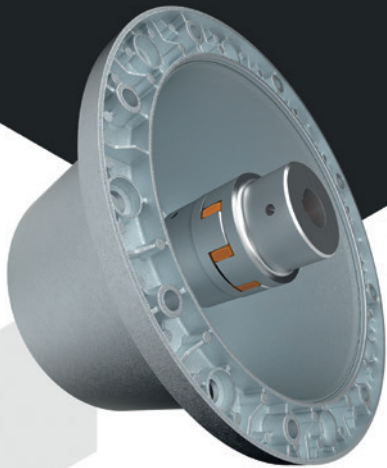
ATEX leaflet



Company leaflet



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KTR Germany:

Headquarters:

KTR Systems GmbH

Carl-Zeiss-Straße 25

D-48432 Rheine

Phone: +49 5971 798-0

Fax: +49 5971 798-698 oder 798-450

E-Mail: mail@ktr.com

Internet: www.ktr.com

KTR Brake Systems GmbH

Competence Center for Brake Systems

Zur Brinke 14

D-33758 Schloß Holte-Stukenbrock

Phone: +49 5207 99161-0

Leiter Vertrieb

Lino Gioroglou

Phone: +49 5207 99161-72

Mobile: +49 16090589741

E-Mail: l.gioroglou@ktr.com

Außendienst Bremse Industrie

Adam Krzykowski

Mobile: +49 172 5859448

E-Mail: a.krzykowski@ktr.com

Außendienst Norddeutschland für Hydraulik-Komponenten

Gunnar Ehlers

Finkenstieg 4b

21629 Neu Wulmstorf

Mobile: +49 174 3301536

E-Mail: g.ehlers@ktr.com

Außendienst Bayern, Baden-Württemberg und Österreich für Hydraulik-Komponenten

Klaus-Peter Sprödhuber

Blumenstraße 6

95499 Harsdorf

Phone: +49 9203 9739450

Mobile: +49 172 1096496

E-Mail: k.sproedhuber@ktr.com

Schleswig-Holstein, Nord-Niedersachsen, Hamburg, Bremen

Martin Lau, Maschinenbautechniker

KTR Ingenieurbüro Hamburg

Geschwister-Scholl-Allee 44

25524 Itzehoe

Phone: +49 4821 4050812

Mobile: +49 172 5310014

E-Mail: m.lau@ktr.com

NRW: Ruhrgebiet, Großraum Düsseldorf, Köln, Aachen

KTR Ingenieurbüro Rheine

Jannik Evers

Master of Science (M.Sc.)

Carl-Zeiss-Straße 25

48432 Rheine

Phone: +49 5971 798 518

Mobile: +49 151 62489605

E-Mail: j.evers@ktr.com

Emsland, Mitte- und Süd-Niedersachsen, Ostwestfalen

KTR Ingenieurbüro Rheine

Rainer Lüttmann

KTR Systems GmbH

Carl-Zeiss-Straße 25

48432 Rheine

Phone: +49 5971 798-340

Mobile: +49 172 5322164

E-Mail: r.luettmann@ktr.com

NRW: Süd, Westfalen und Nordhessen

René Szabó,

Techniker u. techn. Betriebswirt (IHK)

Waldstr. 67

57080 Siegen-Niederschelden

Phone: +49 5971 798 7777

Mobile: +49 175 81 64 844

E-Mail: r.szabo@ktr.com

Hessen, Rheinland-Pfalz, Saarland

Martin Dietrich, Ingenieur Maschinenbau

KTR Ingenieurbüro Frankfurt

Schorbachstr. 9

35510 Butzbach

Phone: +49 6033 9248494

Mobile: +49 172 5329968

E-Mail: m.dietrich@ktr.com

Berlin, Mecklenburg-Vorpommern

Südost, Sachsen-Anhalt, Brandenburg

Thüringen Nord, Sachsen

Norman Schlag, Tech. BW (IHK)

KTR Ingenieurbüro Leipzig

Hauptstraße 101

04416 Markkleeberg

Phone: +49 341 35416467

Mobile: +49 173 4716266

E-Mail: n.schlag@ktr.com

Baden-Württemberg Nord

Eberhard Maier, Dipl.-Ing. (FH)

Hortensienweg 1

70374 Stuttgart, Sommerain

Phone: +49 711 65842957

Mobile: +49 172 5355056

E-Mail: e.maier@ktr.com

Baden-Württemberg Süd

Jochen Glöckler, Maschinenbautechniker

KTR Ingenieurbüro Balingen

Hölzlestraße 44

72336 Balingen

Phone: +49 7433 91381

Mobile: +49 172 5310049

E-Mail: j.gloeckler@ktr.com

Bayern-Nord, Thüringen Süd

Alexander Ennulat, Dipl.-Ing. (FH)

KTR Ingenieurbüro Römerstein

Grabenstetter Str. 28

72587 Römerstein

Phone: +49 7382 9369226

Mobile: +49 162 4160354

E-Mail: a.ennulat@ktr.com

Bayern-Süd, Baden-Württemberg Ost

Peter Benkard, Dipl.-Ing. (FH)

KTR Ingenieurbüro Adelsried

Am Mittelfeld 13

86477 Adelsried

Phone: +49 8293 9605-04

Mobile: +49 172 5313059

E-Mail: p.benkard@ktr.com

For all representatives and sales partners refer to www.ktr.com.

KTR worldwide:

Algeria

KTR Algérie

Phone: +213 661 92 24 00
Phone: +33 4 78 64 54 66
E-mail: ktr-dz@ktr.com

Brazil

KTR do Brasil Ltda
Rua Apucarana, 454
Bairro Emiliano Perneta
Pinhais – PR – Cep: 83324-450

Phone: +55 41 36 69 57 13
E-mail: ktr-br@ktr.com

Chile

KTR Systems Chile SpA
Av. La Vilana 18501,
Bodega B-8
9380000 Lampa /
Santiago de Chile

Mobile: +56 93 372 15 59
E-mail: ktr-cl@ktr.com

China

KTR Power Transmission Systems
(Zhejiang) Co., Ltd.
No. 3077, Xinda Road,
Daqiao Town, Nanhu District,
Jiaxing City, Zhejiang Province
Phone: +86 0573 8260 1800
E-mail: ktr-cn@ktr.com

Czech Republic

KTR CR, spol. s r.o.
Brněnská 559
569 43 Jevíčko
Czech Republic
Phone: +420 461 325 014
E-mail: ktr-cz@ktr.com

Denmark

KTR Systems Danmark ApS
Vejlssøvej 51, Bygning N
8600 Silkeborg

Phone: +45 39 39 10 50
E-mail: ktr-dk@ktr.com

Finland

KTR Finland OY
Tiistinniityntie 4
FIN-02230 Espoo
Phone: +358 2 07 41 46 10
E-mail: ktr-fi@ktr.com

France

KTR France SAS
5 chemin de la Brocardière
CS 71359
F-69573 DARDILLY CEDEX

Phone: +33 4 78 64 54 66
E-mail: ktr-fr@ktr.com

India

KTR Couplings (India) Pvt. Ltd.,
T - 36 / 37 / 38 / 39, MIDC Bhosari,
Pune Maharashtra 411026

Phone: +91 20 27 12 73 24 / 25
Fax: +91 20 27 12 73 23
E-mail: ktr-in@ktr.com;
india.sales@ktr.com

Italy

KTR Systems GmbH
Sede Secondaria Italia
Via Augusto Pulega 1/c
I - 40133 Bologna (BO)

Phone: +39 051 613 32 32
Fax: +39 051 298 55 77
E-mail: ktr-it@ktr.com

Japan

KTR Japan Co., Ltd.
c/o The Sumitomo Warehouse Co., Ltd.
Kobe Branch, Chuo Logistics Center L-6
7-14 Minatojima, Chuo-ku, Kobe City,
Hyogo 650-0045 Japan

Phone: +81 78 381 84 01
Fax: +81 78 945 85 60
E-mail: ktr-jp@ktr.com

Korea

KTR Korea Ltd.
#604, Songwon bldg., 89-10,
Galmajungang-ro, Guri-si,
Gyeonggi-do, 11901 Korea

Phone: +82 3 15 69 45 10
Fax: +82 3 15 69 45 25
E-mail: ktr-kr@ktr.com

Netherlands / Belgium / Luxembourg

KTR Benelux B. V.
Oosterveldsingel 3
7558 PJ Hengel (O)

Phone: +31 74 25 53 68 0
E-mail: ktr-nl@ktr.com

Norway

KTR Systems Norge AS
Lahaugmoveien 81
N-2013 Skjetten

Phone: +47 64 83 54 90
E-mail: ktr-no@ktr.com

Poland

KTR-Polska Sp. z o.o.
ul. Miłkowskiego 7/LU6
30-349 Kraków

Phone: +48 12 268 00 66
E-mail: ktr-pl@ktr.com

Singapore

KTR Systems Singapore Pte. Ltd.
2 Venture Drive
#13-02 Vision Exchange
Singapore 608526

Phone: +65 69 04 12 32
Mobile: +65 96 33 66 92
E-mail: a.low@ktr.com

South Africa

KTR Couplings SA (Pty) Ltd.
28 Spartan Road, Spartan Ext. 21,
Kempton Park, Johannesburg,
Gauteng

Phone: +27 87 260 6263/4
Mobile: +27 82 922 4365
E-mail: ktr-za@ktr.com

Spain and Portugal

KTR Systems GmbH
Estartetxe, nº 5-Oficina 322
E-48940 Leioa (Vizcaya)
Phone: +34 9 44 80 39 09
E-mail: ktr-es@ktr.com

Sweden

KTR Sverige AB
Kivra: 556585-4071
S-106 31 Stockholm
Phone: +46 8 6250290
E-mail: info.se@ktr.com

Switzerland

KTR Systems Schweiz AG
Bahnstr. 60
CH-8105 Regensdorf

Phone: +41 43 311 15 55
Fax: +41 43 311 15 56
E-mail: ktr-ch@ktr.com

Taiwan

KTR Taiwan Ltd.
No. 30-1, Gongyequ 36th Rd., Xitun Dist.,
Taichung City 40768, Taiwan (R.O.C)

Phone: +886 4 23 59 32 78
Fax: +886 4 23 59 75 78
E-mail: ktr-tw@ktr.com

Turkey

KTR Turkey
Güç Aktarma Sistemleri San.Tic.Ltd.Sti.
Sti. Kayışdağı Cad. No: 117/2
34758 Atasehir -İstanbul
Phone: +90 216 574 37 80
E-mail: ktr-tr@ktr.com

United Kingdom

Robert House,
Unit 7, Acorn Business Park
Woodseats Close
Sheffield, South Yorkshire
United Kingdom, S8 0TB
Phone: +44 11 42 58 77 57
Fax: +44 11 42 58 77 40
E-mail: ktr-uk@ktr.com

USA

KTR Corporation
122 Anchor Road
Michigan City, Indiana 46360
Phone: +1 219 872 91 00
Fax: +1 219 872 91 50
E-mail: ktr-us@ktr.com



Headquarters
KTR Systems GmbH

Carl-Zeiss-Straße 25

D-48432 Rheine

Phone: +49 5971 798-0

Fax: +49 5971 798-698 or 798-450

E-mail: mail@ktr.com

Internet: www.ktr.com

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